Part 573 Safety Recall Report

Manufacturer Name :Zero Motorcycles Inc.Submission Date :NOV 13, 2020NHTSA Recall No. :20V-704Manufacturer Recall No. :SV-ZMC-021-020

Manufacturer Information :

Manufacturer Name : Zero Motorcycles Inc. Address : 380 El Pueblo Road Scotts Valley CA 95066 Company phone : 831-438-3500

Vehicle Information :

Vehicle 1:	2020-2020 Zero SR/F and SR/S		
Vehicle Type :	MOTORCYCLES		
Body Style :	OTHER		
Power Train :	HYBRID ELECTRIC		
Descriptive Information :	The population consists of all Model Year 2020 Zero SR/F and Zero SR/S model motorcycles.		
Production Dates :	FEB 14, 2019 - JUN 19, 2020		
VIN Range 1:	Begin :538ZFAZ73LCK11327End :538ZFBZ77LCL15258Image: Comparison of the sequential		

Description of Defect :

Description of the Defect :	The subject motorcycles were assembled with a front brake switch manufactured with improper glue that may allow water intrusion, which can increase the switch resistance over time and potentially lead to the loss of operation of the switch.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	If the front brake switch fails to operate, the rear brake light will not illuminate when the rider applies the front brake only; it will still illuminate if the rear brake is applied. If the motorcycle is in cruise control mode and the front brake switch fails to operate, the cruise control mode will not be interrupted by the application of the front brake only; it will still be interrupted by the application of the rear brake or by pressing the cruise control button. Either of these conditions could increase the risk of a crash.
Description of the Cause :	The manufacturer of the front brake switch used improper glue that is susceptible to water intrusion. As a result, the switch resistance may increase over time to a level where it no longer operates.
Identification of Any Warning	Per the "pre-ride inspection" specified in Zero motorcycles Owners' Manuals,



Population :

Number of potentially involved : 659 Estimated percentage with defect : 100 %

Part 573 Safety Recall Report

that can Occur : the rider should note that the rear brake light does not illuminate when the front brake is applied.

Involved Components :

Component Name 1 :BRAKE LIGHT SWITCH FRONT RADIAL MASTER CYLINDERComponent Description :BRAKE LIGHT SWITCH FRONT RADIAL MASTER CYLINDERComponent Part Number :25-08164

Supplier Identification :

Component Manufacturer

Name :J.JuanAddress :Poligono Industrial Cami Ral
C/Miquel Servet, 21-23 Gava (Barcelona) FOREIGN STATES 08850Country :Spain

Chronology :

Zero Motorcycles received an initial field report of a front brake switch failure in July 2019. In August 2019, a non-conforming material report along with samples of the few field failures were provided to the component manufacturer for further analysis. Testing completed by November 2019 and reviewed with the component manufacturer was inconclusive. Meeting with the component manufacturer were repeated in January 2020 and February 2020. Additional failed components from the few field failures were sent to the component manufacturer for further analysis.

On September 29, 2020, the Product Integrity Team at Zero met to review available data and requested that additional analysis be conducted by the manufacturer. On November 2, 2020, the switch manufacturer submitted to Zero their conclusion on the use of improper glue that could allow water intrusion as the root cause of the observed switch failures. On November 10, 2020, the Product Integrity Team at Zero met to review this information, concluded that this was a safety concern, and recommended that the Company take steps to pursue a safety recall.

Zero Motorcycles is not aware of any accidents or injuries caused by this defect.

The information contained in this report was submitted pursuant to 49 CFR §573

Page 3

Description of Remedy :

~ -

	Description of Remedy Program :	Zero Motorcycles dealers will the replace the recalled front brake switch with a remedy front brake switch. Dealers will then submit a warranty claim for the part and labor related to the replacement. The labor time for replacement is 0.5 hours.	
	How Remedy Component Differs from Recalled Component :	The remedy component has proper glue that does not deteriorate over time, and a white button with a red bezel. The recalled component has the improper glue, and a white button with a black bezel. Zero Motorcycles has separate part numbers for the remedy switch, which is part number 25-08044 - JJUAN FRONT MASTER CYLINDER BRAKE LIGHT SWITCH SDS versus the recalled switch.	
	0	With the start of the Model Year 2021 Zero SR/F and Zero SR/S model motorcycles production on July 16, 2020, Zero Motorcycles implemented a different rear brake light signaling approach in the actuation of the front brake that doesn't rely solely on the front brake switch; it also uses a parallel signal from the hydraulic control unit (HCU).	
Recall Schedule :			
	Description of Recall Schedule : Planned Dealer Notification Date : Planned Owner Notification Date :		

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573