| TO: Mercedes-Benz Dealer Principals, General Managers, | FROM: Gregory Gunther, Department Manager, Vehicle |
|--|--|
| Sales Managers, Service Managers, Parts Managers       | Compliance and Analysis, Engineering Services      |
| RE: Recall Campaign Initial Notification               |  |
| Adjust Second Row Bench Middle Double Buckle           | DATE: November 6, 2020                             |
| MY20-21 167 (GLE-Class)                                |  |

## IMPORTANT RECALL CAMPAIGN INFORMATION

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Mercedes-Benz AG Company



News Channel Update

## Vehicle Compliance & Analysis

| Campaign No. :   | NHTSA ID  | Campaign Desc. :  | Adjust Second Row Bench Middle   |  |
|--|---|---|--|--|
| ТВА  | 20V671  | 20P2197306  | <b>Double Buckle</b>   |  |
| This is to notify you of a new Recall Campaign to adjust the second row bench middle double buckle in <u>55,362</u> Model Year ("MY") 2020- 2021<br>GLE-Class (167 platform) vehicles. The recall campaign will be visible on the <u>www.safercar.gov</u> website and may generate questions from<br>customers. Affected VINs will be flagged in VMI as "PENDING" on November 6, 2020.<br>Background |   |   |  |  |
| Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that   |   |   |  |  |
| lssue  |   | on certain Model Year ("MY") 2020 - 2021 GLE-Class (167 platform) vehicles with 5 passenger seating, in certain circumstances while buckling the seatbelt, the middle seatbelt buckle could be pushed down below the seat cushion. If the passenger is not able to retrieve the buckle, the affected seat would not be available for an occupant to properly fasten the seatbelt. If a passenger does not fasten the seatbelt according to the Operator's Manual, the risk of injury in a crash could increase. |  |  |
| What We're Doing   |   | MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will additionally secure of the middle seatbelt buckle on the affected vehicles to prevent it from being pushed below the seat cushion  |  |  |
| Parts  | Remedy is not available at this time. An additional notification will be sent once the            |   |  |  |
| remedy is available.   |   |   |  |  |
| Vehicles Affected  |   |   |  |  |
| Vehicle Model Year(s)<br>Vehicle Model   |   | 2020 - 2021   |  |  |
|  |   | GLE-Class   | lationa  |  |
| Vehicle Populations  |   |   |  |  |
| Total Recall Population  |   | 55,326  |  |  |
| Total Vehicles in Dealer   | r Inventory   | 391   |  |  |
| covered by this notifica<br>and Work Instru<br>Loaner  | ation until the vehi<br>uctions will be avai<br>and demonstrator<br>s notice, it is <u>a viol</u> | cle has been repaired. Once the lable in Star TekInfo. Once the vehicles may continue to be   | ease any <u>new</u> MY20-21 GLE-Class vehicles in dealer inventory<br>the remedy is available, the vehicles will be flagged as "OPEN"<br>ne repair is complete the vehicle may be sold or leased.<br>driven, but must not be retailed until repaired.<br><u>ental companies</u> to rent MY20-21 GLE-Class vehicles covered<br>nicle has been repaired. |  |
| Next Steps/Notes   |   |   |  |  |
| Customer Notification  | Timeline  | Customer letters will be m  | ailed approximately one week after the remedy becomes available.   |  |
| AOMS/SOMS  |   | ASAP.   | rate questions from your dealers. Please forward this notice to your dealers   |  |
| Rental Fleet Partners  |   | This recall may affect vehicles in your fleet. Please contact your respective MBUSA fleet representative for further information and next steps. For repairs, please contact your preferred MBUSA dealer.   |  |  |
|  |   |   | o maintain a high level of vehicle quality and customer satisfaction.<br>Assistance Center at 1-800-FOR-MERCEDES.  |  |

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