# Part 573 Safety Recall Report

Manufacturer Name :Mitsubishi Fuso Truck of America, Inc.Submission Date :NOV 17, 2020NHTSA Recall No. :20V-646Manufacturer Recall No. :C10114



20V-646

#### **Manufacturer Information :**

Number of potentially involved : 4,294 Estimated percentage with defect : 100 %

**Population :** 

Manufacturer Name :Mitsubishi Fuso Truck of America, Inc.Address :2015 Center Square RoadLogan Township NJ 08085999-999-9999

### Vehicle Information :

Vehicle 1:	2019-2021 MITSUBISHI FUSO FEC7T, FECZT, FEC9T	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	GAS	
Descriptive Information :	The recall population was determined by notifying the vehicle assembly plant that the exhaust stud tightening torque was insufficient and corrected the specification. The recalled products are torqued correctly. The number of affected products is 4294.	
Production Dates :	JUN 08, 2018 - SEP 24, 2020	
VIN Range 1:	Begin: 4UZBVE110KGKB8181 End: 4UZCXK11XMGML4799  Not sequential	

### **Description of Defect :**

Description of the Defect :	On some light duty trucks, the exhaust pipe studs and nuts were tightened with insufficient torque during initial assembly. If the vehicle continues to be operated in this condition, the exhaust gas could leak. In the worst case, leaking hot exhaust gases could cause a fire.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	In worst case, leaking hot exhaust gases could cause a fire.
Description of the Cause :	The exhaust pipe studs and nuts were tightened with insufficient torque during initial assembly.
Identification of Any Warning that can Occur :	An engine warning lamp may illuminate, or an exhaust leak may be heard.

#### **Involved Components :**

The information contained in this report was submitted pursuant to 49 CFR §573

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Component Name 1 : Exhaust manifold stud

Component Description : Exhaust pipe attaching stud in the exhaust manifold

Component Part Number: QC002259

#### **Supplier Identification :**

#### **Component Manufacturer**

Name : NR Address : NR NR Country : NR

#### **Chronology** :

On October 13, 2020, MFTBC notified MFTA that MFTBC had decided to conduct a Safety Recall Campaign in the U.S. and Canadian markets. After deliberate study of failed parts, MFTBC determined that the failure is caused by insufficiently tightened exhaust pipe studs and nuts. The affected vehicles might have a risk that exhaust gases may leak. This is safety relevant issue due to a potential risk of a fire.

#### **Description of Remedy :**

Description of Remedy Program :	The exhaust studs and nuts will be tightened to the correct torque specification. Dealers will be reimbursed on a Field Fix claim through the Falcon warranty claims entry system.
How Remedy Component Differs from Recalled Component :	There are no remedy components
5	The recall condition was remedied by correcting the torque specification of the exhaust studs in the exhaust manifold after 9/24/2020.

#### **Recall Schedule :**

Description of Recall Schedule :	MFTA will notify dealers on $10/26/2020$ , so that dealers can begin to repair their stock inventory. Then on $11/9/2020$ , MFTA should have a
	sufficient supply of exhaust studs (in the event that damaged studs or
	nuts are found) to launch the owner notification.
Planned Dealer Notification Date :	DEC 11, 2020 - DEC 11, 2020
Planned Owner Notification Date :	DEC 14, 2020 <sup>-</sup> DEC 14, 2020

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\* NR - Not Reported

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