OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

## 20V-645

**Manufacturer Name:** Mitsubishi Fuso Truck of America, Inc.

NHTSA Recall No.: 20V-645

Manufacturer Recall No.: C10118



### **Manufacturer Information:**

Manufacturer Name: Mitsubishi Fuso Truck of America, Inc.

Address: 2015 Center Square Road

Logan Township NJ 08085

Company phone: 999-999-9999

### **Population:**

Number of potentially involved: 2,807

Estimated percentage with defect : 100 %

#### **Vehicle Information:**

Vehicle 1: 2019-2021 MITSUBISHI FUSO FEC7T, FECZT, FEC9T

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : GAS

Descriptive Information: All of the vehicles in the 2019-2021 production range are affected. There are no

vehicles in this range that were not included in the recall.

Production Dates: FEB 09, 2018 - OCT 08, 2020

VIN Range 1: Begin: 4UZBVE110KGKB8181 End: 4UZCXK11XMGML4818 ☐ Not sequential

### **Description of Defect:**

Description of the Defect: On some light duty trucks, the vacuum pump assembly is affected by excessive

heat generated prior to performing safety recall (C10114) 20V646 may cause the vacuum pump to fail prematurely. This heat causes the diaphragm in the pump to crack, resulting in loss of vacuum in the vacuum pump. If the vehicle continues to be operated in this condition, the low vacuum lamp will illuminate and as the vacuum pump loses vacuum, the brake pedal will become hard. In the worst case, the power brake assist will become inoperable, causing a crash.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: In worst case, the power brake assist may become inoperable.

Description of the Cause : The failure is caused by too much heat affecting the vacuum pump diaphragm.

Identification of Any Warning If the low vacuum warning lamp illuminates, safely exit the roadway and shut

that can Occur: the engine off.

### **Involved Components:**

Component Name 1: Vacuum pump

Component Description: Service brake vacuum pump

Component Part Number: ML296237

### **Supplier Identification:**

### **Component Manufacturer**

Name: NR Address: NR

NR

Country: NR

### **Chronology:**

On October 14, 2020, MFTA notified NHTSA that the failure cause has been identified in the vacuum pump. After deliberate study of failed parts, MFTBC determined that the failure is caused by too much heat affecting the vacuum pump diaphragm. The affected vehicles might have a risk that pump diaphragm may crack and the pump will lose vacuum. This is safety relevant issue due to a potential risk of a crash.

### **Description of Remedy:**

Description of Remedy Program: The vacuum pump will be replaced, and exhaust heat shields will be

installed.

How Remedy Component Differs The remedy component has a different part number and a different style

from Recalled Component: pump pulley.

Identify How/When Recall Condition Production has ended, so correction will be made post production only.

was Corrected in Production:

### **Recall Schedule:**

Description of Recall Schedule: The recall schedule is to be determined. Countermeasures should be

available during the 1st quarter 2021.

Planned Dealer Notification Date: JUN 07, 2021 - JUN 07, 2021 Planned Owner Notification Date: JUN 11, 2021 - JUN 11, 2021

\* NR - Not Reported