Manufacturer Name :BMW of North America, LLCSubmission Date :AUG 10, 2020NHTSA Recall No. :20V-471Manufacturer Recall No. :NR

Manufacturer Information :

Manufacturer Name : BMW of North America, LLC Address : P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

	2009-2011 BMW MOTORCYCLES	K1300 (S, GT)		
Body Style :				
Power Train :	GAS			
Descriptive Information :	Approximately 1, time.	206 motorcyc	es a are equipped with a	a fuel pump that may leak over
				es that were repaired under iel pump was not replaced at
	Recall componen time.	t difference to	non-recall component:	The fuel pump may leak over
Production Dates :	SEP 11, 2008 - JA	N 27, 2011		
VIN Range 1:	Begin :	NR	End: NR	□ Not sequential

NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION

20V-471

Population :

Number of potentially involved : 16,926 Estimated percentage with defect : 10 %

20V-471

Vehicle Type : Body Style :					
Power Train :			_		
Descriptive Information :	Approximately time.	1,162 motorcyc	les are e	equipped with a fuel pur	np that may leak over
				on: All motorcycles that and where the fuel pun	-
	Recall compone time.	ent difference to	non-ree	call component: The fue	l pump may leak over
Production Dates :	JAN 10, 2009 - A	APR 01, 2011			
VIN Range 1:E	Begin :	NR	End :	NR	□ Not sequential
Vehicle Type : Body Style : Power Train : Descriptive Information :	MOTORCYCLES GAS Approximately time. Basis for recall 13V-617 with t a later date.	12,551 motorcy population dete he support ring	rcles are rminati remedy	e equipped with a fuel pu on: All motorcycles that and where the fuel pun call component: The fue	were repaired under ap was not replaced at
Production Dates :	JAN 06, 2004 - A	APR 13, 2011			
VIN Range 1:E	Begin :	NR	End :	NR	□ Not sequential

20V-471

Vehicle Type : Body Style :	MOTORCYCI		luro, Megamoto, Sport)	
Power Train : Descriptive Information :		ely 115 motoro	cycles are equipped with a f	uel pump that may leak over
			•	cles that were repaired under fuel pump was not replaced at
	Recall compo time.	onent differen	ce to non-recall component	: The fuel pump may leak over
Production Dates :	AUG 10, 200	5 - AUG 27, 20		
VIN Range 1:1	Begin :	NR	End: NR	☐ Not sequential
Vehicle Type : Body Style : Power Train : Descriptive Information :	GAS Approximate time. Basis for rec 13V-617 wit a later date.	ely 1,624 moto all population h the support :	determination: All motorcy ring remedy and where the	n fuel pump that may leak over cles that were repaired under fuel pump was not replaced at : The fuel pump may leak over
Production Dates : VIN Range 1 : I		4 - MAR 27, 200 NR	08 End: NR	Not sequential
vin kange 1:1	Begin :	NR	End: NK	☐ Not sequential

Vehicle Type : 1 Body Style : Power Train : 0	GAS		fuel pump that may leak over
]	13V-617 with the suppor a later date.	rt ring remedy and where the	cycles that were repaired under e fuel pump was not replaced at at: The fuel pump may leak over
Production Dates : J VIN Range 1 : B	JAN 20, 2011 - APR 15, 2 egin : NR	011 End: NR	☐ Not sequential
FMVSS 1 FMVSS 2 Description of the Safety Risk Description of the Cause Identification of Any Warnin that can Occur	 applicable models. M support ring remedy time, this could affect Eventually, a small fu shut off, the fuel leak NR NR Fuel, in the presence NR ng The rider may experi 	the seal between the flange el leak could occur during op stops. of an ignition source, may re	d under 13V-617 with the lange crack propagation. Over and the flange housing. peration. After the engine is
Involved Components : Component Name 1 : Component Description : Component Part Number :	Fuel Pump		
Identification of Any Warning that can Occur Involved Components : Component Name 1 : Component Description :	ng The rider may experi	ence unusual odor of fuel.	

Supplier Identification :

Component Manufacturer

Name : Vitesco Technologies GmbH Address : Arminiusstr. 59 Dortmund FOREIGN STATES 44149 Country : Germany

Chronology :

Please refer to BMW's Part 573 report on this issue filed December 12, 2013 with NHTSA, and assigned Recall ID 13V-617 by the agency. The remedy for motorcycles affected by 13V-617 involved, depending upon the extent of fuel pump flange crack propagation, either a repair or replacement of the fuel pump.

BMW received complaints of a fuel leak for the population of motorcycles which received the support ring remedy under 13V-617. After monitoring the field between August 2019 and July 2020, which included collecting and analyzing parts, it was determined that certain motorcycles that received the fuel pump flange repair returned to a BMW motorcycle dealer at a later date due to a fuel leak and then needed the fuel pump replaced. The analysis showed that fuel pump flange crack propagation could occur and ultimately result in a fuel leak.

On August 3, 2020, BMW decided to conduct a voluntary safety recall.

Description of Remedy :

Description of Remedy Program : The fuel pump(s) will be replaced by an improved version.

Owners will be notified by First Class mail and instructed to take their motorcycle to an authorized BMW motorcycle dealer to have the remedy performed for free. Owners who have replaced the fuel pump at their own expense prior to the recall notification may be eligible for reimbursement according to BMW Group's reimbursement plan in accordance with 49 CFR 573.13 and 49 CFR 577.11.

5 1	Fuel Pump - part number - Model Dependent
from Recalled Component :	
Identify How/When Recall Condition	NR

was Corrected in Production :

Recall Schedule :

Page 6

Description of Recall Schedule :	Notification to dealers is planned to begin and end on August 17, 2020. Notification to owners is planned to begin and end on October 2, 2020.
Planned Dealer Notification Date :	AUG 17, 2020 - AUG 17, 2020
Planned Owner Notification Date :	OCT 02, 2020 - OCT 02, 2020

* NR - Not Reported