OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20V-452

Manufacturer Name: Bentley Motors, Inc.

Submission Date: AUG 03, 2020 NHTSA Recall No.: 20V-452 Manufacturer Recall No.: RE 20/21



Manufacturer Information:

Manufacturer Name: Bentley Motors, Inc.

Address: 2200 Ferdinand Porsche Drive

Herndon VA 20171

Company phone: 1-800-777-6923

Population:

Number of potentially involved : 102Estimated percentage with defect : 100 %

Vehicle Information:

Vehicle 1: 2020-2020 Bentley Flying Spur

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: The recall population was determined based on start of US specification production

until introduction of a 5mm drain feature in the Top View rear camera housing.

Production Dates: JAN 22, 2020 - MAR 21, 2020

VIN Range 1: Begin: SCBBB6ZG3LC079630 End: SCBBB6ZGXLC080578 ✓ Not sequential

Description of Noncompliance:

Description of the Moisture can enter the Top View rear camera holder and result in a reduction

Noncompliance : in the clarity of the image displayed on the center console utilized during a

reversing event.

FMVSS 1: 111 - Rearview mirrors

FMVSS 2: NR

Description of the Safety Risk: If the full camera view is obstructed and the driver does not check their

surroundings before reversing, there may be an increased risk of a crash.

Description of the Cause: An oversight in the potential for moisture ingress into the camera holder

resulted in no drain feature being added.

Identification of Any Warning None

that can Occur:

Involved Components:

Component Name 1: Top View rear camera holder

Component Description: Top View rear camera holder

Component Part Number: 3SE 807 045 E

Supplier Identification:

Component Manufacturer

Name: Valeo Auto-Electric Magyarország Kft.

Address: Piramis u. 1.

Veszprém FOREIGN STATES 8200

Country: Hungary

Chronology:

9th March 2020 - Investigation launched into customer claims from outside North America of Top View Rear Camera images being blurry.

23rd April 2020 - Decision to launch service action, outside North America, as no vehicles in North America were identified as affected.

25th June 2020 - Review with North American regional team highlighted potentially affected vehicles in North American commerce.

29th July 2020 - Identification of North American vehicles & progression to decision in Bentley Product Safety Committee.

Description of Remedy:

Description of Remedy Program: Bentley will notify all owners of affected vehicles and will instruct them to

arrange for an appointment with an authorized Bentley dealer. The Top View rear camera holder will be modified with the 5mm drain feature.

This procedure will be carried out free of charge and will take

approximately 1 hour to complete. Because all affected vehicles are still within the warranty period, Bentley will not offer a reimbursement

program under this recall.

How Remedy Component Differs
The existence of a 5mm drain feature in the bottom surface of the camera

from Recalled Component: holder.

Identify How/When Recall Condition The drain feature was introduced into production on 2nd June 2020.

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule : Dealers will be notified on or around 8/10/2020

Owner notification will be on or around 8/21/2020

Planned Dealer Notification Date : AUG 10, 2020 - AUG 10, 2020 Planned Owner Notification Date : AUG 21, 2020 - AUG 21, 2020

* NR - Not Reported