OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20V-428

Manufacturer Name: Keystone RV Company

NHTSA Recall No.: 20V-428

Manufacturer Recall No.: 20-382



Manufacturer Information:

Manufacturer Name: Keystone RV Company

Address: PO Box 2000

2642 Hackberry Drive Goshen IN

46527

Company phone: 574-535-2100

Population:

Number of potentially involved : 594 Estimated percentage with defect : 50%

Vehicle Information:

Vehicle 1: 2020-2021 Keystone Fuzion 357, 369, 373, 379, 419, 424, 427, 429, 430

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: Floorplans: 357, 369, 373, 379, 419, 424, 427, 429, 430

Model Fuzion 420 units.

Production Dates: JAN 21, 2020 - MAY 13, 2020

Vehicle 2: 2020-2021 Keystone Impact 26V, 28V, 29V, 311, 317, 330, 343, 359, 367, 415

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: Floorplans: 26V, 28V, 29V, 311, 317, 330, 343, 359, 367, 415

Impact models 174 units.

Production Dates: JAN 21, 2020 - MAY 12, 2020

VIN Range 1 : Begin : 4YDF31128LF815472 End : 4YDF36724LF815604 ✓ Not sequential VIN Range 2 : Begin : 4YDT28V28MF815000 End : 4YDF4153XMF815040 ✓ Not sequential

Description of Defect:

Description of the Defect: It has been decided that the vehicles in the recall population have a generator

transfer switch that is incorrectly wired allowing the generator power to

energize the shore power connection.

FMVSS 1: NR

FMVSS 2: NR

Description of the Safety Risk: When the generator is running 120VAC power is able to energize the shore

power connection leading to an increased risk of personal injury.

Description of the Cause: The transfer switch "Line" wiring (shore cord) and "Load" wiring (power

center wiring) were wired backwards.

Identification of Any Warning When the generator is started there is no 120VAC power inside of recreational

that can Occur : vehicle. If there is no power inside of the unit when the generator is operating do not use the generator until the recreational vehicle can be serviced by an

authorized Keystone service center.

Involved Components:

Component Name 1: NR

Component Description: NR

Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

6/15/2020 – Report was made that the "Line" (shore cord) and "Load" (power center wiring) were wired backwards. Monitor and review claims to determine if this claim is a one off situation.

6/22/2020 – 3 more claims submitted and reviewed with similar failures.

6/23/2020 to 7/15/2020 – Investigation opened for scope and range. All affected Fuzion and Impacts were put on hold and were inspected. Production to review inspection process and train personnel to test for properly installed transfer switches.

7/16/2020 – Claim and Product Change information reviewed by Safety Committee.

7/17/2020 – Investigation concluded and scope completed. Safety Committee signed off on Scope and range for Safety Recall.

Description of Remedy:

Description of Remedy Program: The remedy is start the generator to determine if there is power inside of

the unit. If there is no power inside of the unit, while the generator is running, the wiring in the transfer switch must be repaired. Manufacturer Reimbursement Plan on file as of 10/25/2018. General reimbursement plan to be updated every two years. New vehicles are covered under

warranty.

How Remedy Component Differs The original part operation will be inspected and repaired as needed.

from Recalled Component:

Identify How/When Recall Condition Units were quarantined, inspected then repaired as indicated by

was Corrected in Production: inspection.

Recall Schedule:

Description of Recall Schedule: Keystone will notify the dealers and owners of the recreational vehicles

by letter. A final copy of the owner letter will be provided to NHTSA,

along with the dealer repair procedures.

Planned Dealer Notification Date: AUG 27, 2020 - AUG 27, 2020 Planned Owner Notification Date: AUG 27, 2020 - AUG 27, 2020

^{*} NR - Not Reported