



Thor Motor Coach Recall Repair Instructions

Recall #	20V-424 2020-338		
Description/Title:	20A/AT Dinette Seatbelt Length		
Affected Product Line(s):	Certain model year 2020/2021 20A/AT Sequence and Tellaro motorhomes		
Service Campaign # :	RC000198	Released Date:	9/11/2020
Repair Code:	Inspect Only: TMCRC80490Y Inspect & Repair: TMCRC80490V	Document Date:	9/11/2020
Time Allowed:	Inspect Only: 0.1 Inspect & Repair: 0.3	Document Revision:	A

Issue:

It has been discovered that on Certain model year 2020/2021 20A/AT Sequence and Tellaro motorhomes, the dinette booth seatbelts may be too short and not fit up to a 95th percentile male. This is a non-compliance of FMVSS/CMVSS 208 & 209. If a person is unable to properly buckle themselves while the motorhome is in motion, in the event of a crash there is an increased risk of serious injury and death.

Parts Needed:

TMC Recall Kit #0480658

Kit Includes (2) 24" female tethers

Tools Needed:

Torque Wrench

¾" Socket and Ratchet

¾" Wrench





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Instructions:

Inspect:

1. Remove back and bottom cushions from velcro strips on dinette booth.



2. Extend the seatbelt all the way out. Measure from the bracket flat along the seat base to end of extension.

If correct seatbelt is installed, this measurement should be at least 45" and no further repair will be needed.

If seatbelt measurement is less than 45", continue to Step 3 for repair procedure.





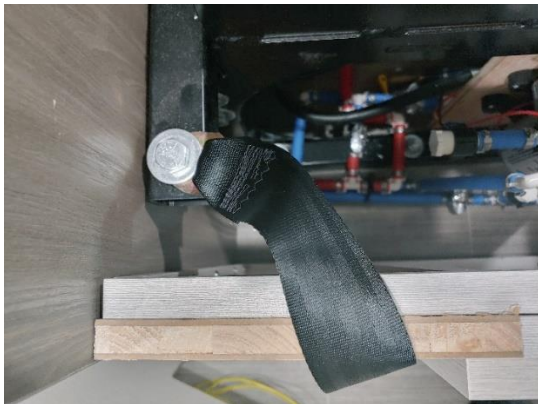
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Repair:

3. Remove screws from base of seat. (Be sure to keep screws to re-install.)
4. Remove wooden seat lid.



5. Remove outside bolts from female tether portion of seatbelt and replace with a new 24" tether. Tighten to 30ft.-lbs. (Repeat on other side.)



6. Be sure belts are sitting in slots at top of back prior to screwing base back on. Screw base back on into its position.
7. Reinstall back and bottom cushions onto velcro strips.