



3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

Subject

Identification and inspection of a potential adhesive bond issue between the glass and aluminum frame for the following 3000 series frameless windows manufactured between January 6 through January 23, 2020:



EPW



FV



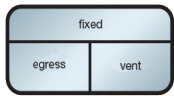
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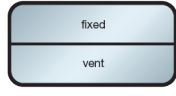
FVSE



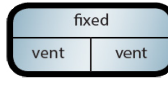
SEFV



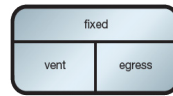
SESV



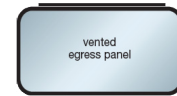
SV



SVD



SVSE



VEPW

NOTE: See the Variants Codes section starting on page 5 for window and vent sizes and part numbers.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.



The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.



Use appropriate personal protective equipment (PPE) for the procedure being performed.



Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or electric drill or screw gun
- Phillips screw bit
- 3/16" drill bit
- Pop rivet gun
- Ladder



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Window Identification

Window Size

Window Size ____ X ____ = from inside trim ring RPO label or measure outside the whole/entire window
Width X Height of glass, edge-to-edge.

Egress Windows

- A. Inside the unit an EXIT sticker (Fig. 1) or red handle (Fig. 2A) will be present.
- B. Outside the unit the white backside of the EXIT sticker will be visible.

Insulated Windows

- A. Inside the unit a smaller INSULATED WINDOW sticker (Fig. 3) or a super spacer (Fig. 4A) sandwiched between two panes of glass can be seen.
- B. Outside the unit the white backside of the INSULATED WINDOW sticker (Fig. 3A) is seen.

Egress and Insulated

- A. Inside the unit a smaller INSULATED WINDOW sticker (Fig. 3) can be seen or the super spacer (Fig. 4A) sandwiched between two panes of glass will be visible in addition to the EXIT sticker (Fig. 1) or red handle (Fig. 2).
- B. Outside the unit the white backside of the INSULATED WINDOW sticker (Fig. 3) can be seen located above the white backside of the EXIT sticker (Fig. 1).

Fig. 1



Fig. 2

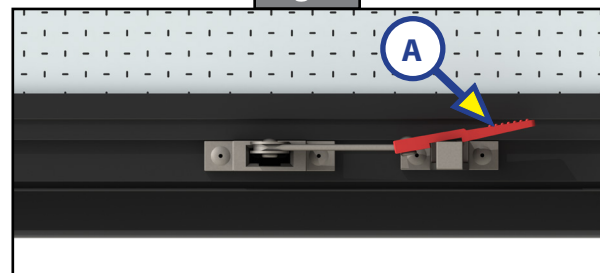
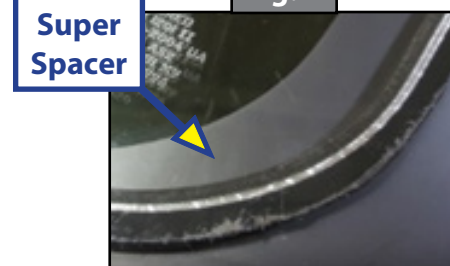


Fig. 3



Fig. 4





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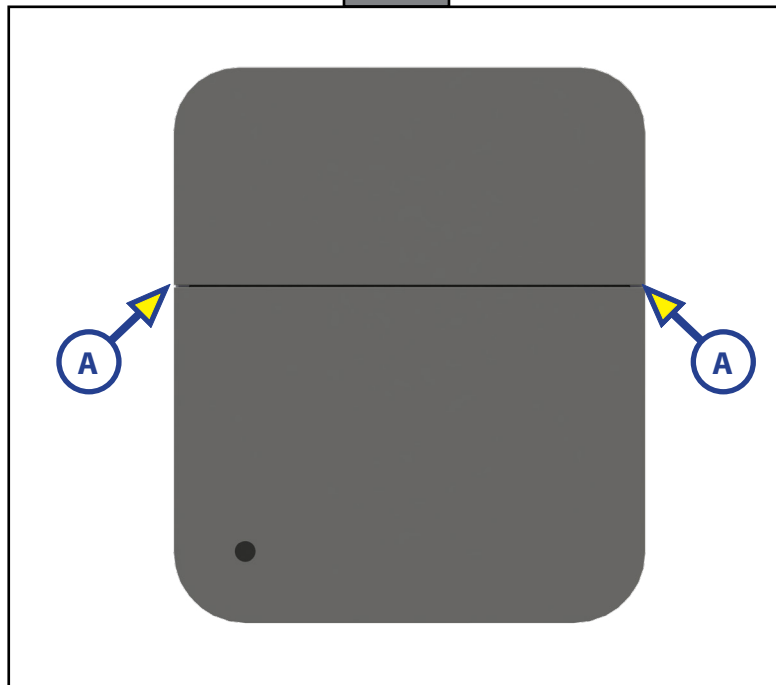
Inspection

NOTE: Windows must be inspected (viewed) from outside the unit.

1. Make sure the unit is on a level, flat surface then chock the wheels.
2. Inspect the frameless window for proper adhesive bond where the glass meets the hinge frame (Fig. 5A).

NOTE: Fixed glass does not need to be inspected.

Fig. 5



3. Using under 20 pounds of force, or the amount of force it would take to open a car door, test all 3000 series crank-out vent and egress windows by gently tugging on the glass at the frame by hand or with a tool that will not scratch the glass.



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4. If the glass does not separate from the hinge (Fig. 6A), it is a good bond. **DO NOT REPLACE** the vent. If the glass is not adhering to the vent (Fig. 7A), the glass **DOES NEED TO BE REPLACED**.

Fig. 6

GOOD - GLASS STAYS ON HINGE

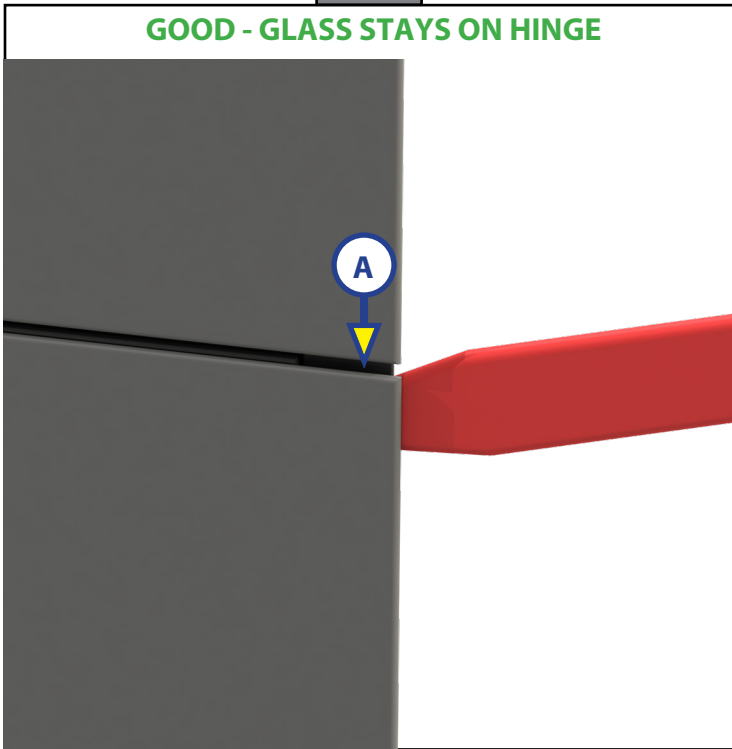


Fig. 7

BAD - GLASS SEPARATES AWAY FROM HINGE



Required Repair Form

- <https://support.lci1.com/ti-330-3000-series-window-mullion-vent-replacement>
- <https://support.lci1.com/ti-331-3000-series-window-vent-sash-replacement>
- [https://support.lci1.com/ti-334-3000-series-window-\(with-scissor-latch\)-vent-replacement](https://support.lci1.com/ti-334-3000-series-window-(with-scissor-latch)-vent-replacement)
- <https://support.lci1.com/3000-series-window-assembly>

Action Required

Submit all claims to RV OEM.

Inspection: 0.5 hour per unit

Replacement of glass: 0.3 hour per window

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lci1.com or by downloading the MyLCI app.

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Variant Codes

In each chart, the vent variant code part numbers and descriptions will be indented under the window variant code part number and description.

| Part Number | Description |
|-------------|---|
| V000344805 | 3000 EPW 27 X 30 X 17 G20 TP BK W/SCRN |
| V000341932 | ASSY SASH 3000 EPW 27 G20 TP 3.125 RADII |
| V000344806 | 3000 EPW 27 X 30 X 17 G20 TP INS BK W/SCRN |
| V000341933 | ASSY IG SASH 3000 EPW 27 G20 TP INS 3.125 RADII |
| V000341319 | 3000 EPW 27 X 35 X 17 G20 TP BK W/SCRN |
| V000341932 | ASSY SASH 3000 EPW 27 G20 TP 3.125 RADII |
| V000341320 | 3000 EPW 27 X 35 X 17 G20 TP INS BK W/SCRN F300-44361 |
| V000341933 | ASSY IG SASH 3000 EPW 27 G20 TP INS 3.125 RADII |
| V000341326 | 3000 EPW 27 X 42 X 17 G20 TP BK W/SCRN F300-43137 |
| V000341932 | ASSY SASH 3000 EPW 27 G20 TP 3.125 RADII |
| V000341328 | 3000 EPW 27 X 42 X 17 G20 TP INS BK W/SCRN F300-43138 |
| V000341933 | ASSY IG SASH 3000 EPW 27 G20 TP INS 3.125 RADII |
| V000341335 | 3000 EPW 27 X 48 X 17 G20 TP BK W/SCRN F300-43141 |
| V000341932 | ASSY SASH 3000 EPW 27 G20 TP 3.125 RADII |
| V000341336 | 3000 EPW 27 X 48 X 17 G20 TP INS BK W/SCRN F300-43142 |
| V000341933 | ASSY IG SASH 3000 EPW 27 G20 TP INS 3.125 RADII |
| V000341346 | 3000 EPW 27 X 50 X 17 G20 TP BK W/SCRN F300-43143 |
| V000341932 | ASSY SASH 3000 EPW 27 G20 TP 3.125 RADII |
| V000341349 | 3000 EPW 27 X 50 X 17 G20 TP INS BK W/SCRN F300-43144 |
| V000341933 | ASSY IG SASH 3000 EPW 27 G20 TP INS 3.125 RADII |
| V000368585 | 3000 EPW 30 X 29 X 17 G20 TP BK W/SCRN |
| V000431278 | ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII |
| V000368645 | 3000 EPW 30 X 29 X 17 G20 TP INS BK W/SCRN |
| V000579614 | ASSY IG SASH 3000 EPW 30 G20 TP INS 3.125 RADII |
| V000341352 | 3000 EPW 30 X 36 X 17 G20 TP BK W/SCRN F300-43145 |
| V000431278 | ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII |
| V000341355 | 3000 EPW 30 X 36 X 17 G20 TP INS BK W/SCRN F300-43146 |
| V000579614 | ASSY IG SASH 3000 EPW 30 G20 TP INS 3.125 RADII |



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| |
|--------|
| fixed |
| egress |

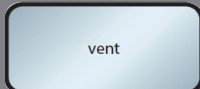
3000 EPW Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000341357 | 3000 EPW 30 X 40 X 17 G20 TP BK W/SCRN F300-43519 |
| V000431278 | ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII |
| V000341360 | 3000 EPW 30 X 40 X 17 G20 TP INS BK W/SCRN F300-43518 |
| V000579614 | ASSY IG SASH 3000 EPW 30 G20 TP INS 3.125 RADII |
| V000341365 | 3000 EPW 30 X 42 X 17 G20 TP BK W/SCRN F300-43147 |
| V000431278 | ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII |
| V000341369 | 3000 EPW 30 X 42 X 17 G20 TP INS BK W/SCRN F300-43148 |
| V000579614 | ASSY IG SASH 3000 EPW 30 G20 TP INS 3.125 RADII |
| V000342437 | 3000 EPW 36 X 48 X 17 G20 TP BK W/SCRN |
| V000473548 | ASSY SASH 3000 EPW 36 G20 TP 3.125 RADII |

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3000 FV Window Variants

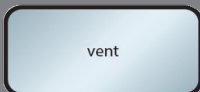
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| V000341374 | 3000 FV 14 X 22 G20 TP BK W/SCRN F300-43454 |
| V000579642 | ASSY SASH 3000 FV 14 X 22 G20 TP 3.125 RADII |
| V000579643 | ASSY IG SASH 3000 FV 14 X 22 G20 TP INS 3.125 RADII |
| V000547947 | 3000 FV 14 X 22 G20/OBS TP INS BK W/SCRN |
| V000579644 | ASSY IG SASH 3000 FV 14 X 22 G20/OBS TP INS 3.125 RADII |
| V000341388 | 3000 FV 15 X 15 G20 TP BK W/SCRN F300-44201 |
| V000426848 | ASSY SASH 3000 FV 15 X 15 G20 TP 3.125 RADII |
| V000341396 | 3000 FV 15 X 15 G20 TP INS BK W/SCRN F300-44202 |
| V000426849 | ASSY IG SASH 3000 FV 15 X 15 G20 TP INS 3.125 RADII |
| V000341404 | 3000 FV 16 X 18 G20 TP BK W/SCRN F300-43149 |
| V000579653 | ASSY SASH 3000 FV 16 X 18 G20 TP 3.125 RADII |
| V000341409 | 3000 FV 16 X 18 G20 TP INS BK W/SCRN F300-43150 |
| V000579652 | ASSY IG SASH 3000 FV 16 X 18 G20 TP INS 3.125 RADII |
| V000498751 | 3000 FV 16 X 22 G20 TP BK W/SCRN |
| V000579655 | ASSY SASH 3000 FV 16 X 22 G20 TP 3.125 RADII |
| V000341412 | 3000 FV 18 X 15 G20 TP BK W/SCRN F300-43935 |
| V000579656 | ASSY SASH 3000 FV 18 X 15 G20 TP 3.125 RADII |
| V000375844 | 3000 FV 18 X 15 G20 TP INS BK W/SCRN |
| V000579657 | ASSY IG SASH 3000 FV 18 X 15 G20 TP INS 3.125 RADII |
| V000473010 | 3000 FV 18 X 16 G20 TP BK W/SCRN |
| V000579659 | ASSY SASH 3000 FV 18 X 16 G20 TP 3.125 RADII |
| V000341416 | 3000 FV 18 X 18 G20 TP BK W/SCRN F300-43151 |
| V000341984 | ASSY SASH 3000 FV 18 X 18 G20 TP 3.125 RADII |
| V000342228 | 3000 FV 18 X 18 G20 TP BK W/SCRN KNOB F300-44330 |
| V000341984 | ASSY SASH 3000 FV 18 X 18 G20 TP 3.125 RADII |
| V000341418 | 3000 FV 18 X 18 G20 TP INS BK W/SCRN F300-43152 |
| V000341985 | ASSY IG SASH 3000 FV 18 X 18 G20 TP INS 3.125 RADII |



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3000 FV Window Variants (Cont'd)

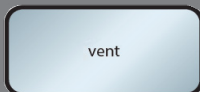
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| V000341425 | 3000 FV 18 X 22 G20 TP BK W/SCRN F300-43153 |
| V000341986 | ASSY SASH 3000 FV 18 X 22 G20 TP 3.125 RADII |
| V000341429 | 3000 FV 18 X 22 G20 TP INS BK W/SCRN F300-43154 |
| V000341987 | ASSY IG SASH 3000 FV 18 X 22 G20 TP INS 3.125 RADII |
| V000342230 | 3000 FV 18 X 30 G20 TP BK W/SCRN KNOB F300-44331 |
| V000579661 | ASSY SASH 3000 FV 18 X 30 G20 TP 3.125 RADII |
| V000342231 | 3000 FV 18 X 30 G20 TP INS BK W/SCRN KNOB F300-44347 |
| V000579660 | ASSY IG SASH 3000 FV 18 X 30 G20 TP INS 3.125 RADII |
| V000356795 | 3000 FV 18.7 X 22.1 G20 TP BK W/SCRN |
| V000579667 | ASSY SASH 3000 FV 18.7 X 22.1 G20 TP 3.125 RADII |
| V000450601 | 3000 FV 21.2 X 12.2 G20 TP INS BK W/SCRN KNOB |
| V000579671 | ASSY IG SASH 3000 FV 21.2 X 12.2 G20 TP INS 3.125 RADII |
| V000341459 | 3000 FV 22 X 15 G20 TP BK W/SCRN F300-44037 |
| V000576240 | ASSY SASH 3000 FV 22 X 15 G20 TP 3.125 RADII |
| V000428137 | 3000 FV 22 X 18 G20 TP BK W/SCRN KNOB |
| V000579675 | ASSY SASH 3000 FV 22 X 18 G20 TP 3.125 RADII |
| V000472459 | 3000 FV 22 X 26 G20 TP BK W/SCRN |
| V000576241 | ASSY SASH 3000 FV 22 X 26 G20 TP 3.125 RADII |
| V000472461 | 3000 FV 22 X 26 G20 TP INS BK W/SCRN |
| V000576242 | ASSY IG SASH 3000 FV 22 X 26 G20 TP INS 3.125 RADII |
| V000341466 | 3000 FV 22 X 30 G20 TP BK W/SCRN F300-43346 |
| V000579678 | ASSY SASH 3000 FV 22 X 30 G20 TP 3.125 RADII |
| V000387759 | 3000 FV 22 X 30 G20/OBS TP INS BK W/SCRN |
| V000579679 | ASSY IG SASH 3000 FV 22 X 30 G20/OBS TP INS 3.125 RADII |
| V000491537 | 3000 FV 22.6 X 26 G20 TP INS BK W/SCRN KNOB |
| V000579683 | ASSY IG SASH 3000 FV 22.6 X 26 G20 TP INS 3.125 RADII |
| V000362454 | 3000 FV 24 X 12 G20 TP BK W/SCRN |
| V000579687 | ASSY SASH 3000 FV 24 X 12 G20 TP 3.125 RADII |
| V000481579 | 3000 FV 24 X 12 G20 TP INS BK W/SCRN |
| V000579688 | ASSY IG SASH 3000 FV 24 X 12 G20 TP INS 3.125 RADII |
| V000344685 | 3000 FV 24 X 12.3 G20 TP INS BK W/SCRN |
| V000576250 | ASSY IG SASH 3000 FV 24 X 12.3 G20 TP INS 3.125 RADII |



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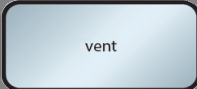
| Part Number | Description |
|-------------|---|
| V000341470 | 3000 FV 24 X 15 G20 TP BK W/SCRN F300-43161 |
| V000341988 | ASSY SASH 3000 FV 24 X 15 G20 TP 3.125 RADII |
| V000341472 | 3000 FV 24 X 15 G20 TP INS BK W/SCRN F300-43162 |
| V000341989 | ASSY IG SASH 3000 FV 24 X 15 G20 TP INS 3.125 RADII |
| V000341477 | 3000 FV 24 X 18 G20 TP BK W/SCRN F300-43166 |
| V000579695 | ASSY SASH 3000 FV 24 X 18 G20 TP 3.125 RADII |
| V000342232 | 3000 FV 24 X 18 G20 TP BK W/SCRN KNOB F300-44332 |
| V000579695 | ASSY SASH 3000 FV 24 X 18 G20 TP 3.125 RADII |
| V000341480 | 3000 FV 24 X 18 G20 TP INS BK W/SCRN F300-43167 |
| V000579696 | ASSY IG SASH 3000 FV 24 X 18 G20 TP INS 3.125 RADII |
| V000342233 | 3000 FV 24 X 18 G20 TP INS BK W/SCRN KNOB F300-44333 |
| V000579696 | ASSY IG SASH 3000 FV 24 X 18 G20 TP INS 3.125 RADII |
| V000341483 | 3000 FV 24 X 20 G20 TP BK W/SCRN F300-43169 |
| V000360100 | ASSY SASH 3000 FV 24 X 20 G20 TP 3.125 RADII |
| V000341486 | 3000 FV 24 X 20 G20 TP INS BK W/SCRN F300-43170 |
| V000426852 | ASSY IG SASH 3000 FV 24 X 20 G20 TP INS 3.125 RADII |
| V000341489 | 3000 FV 24 X 22 G20 TP BK W/SCRN F300-43171 |
| V000579701 | ASSY SASH 3000 FV 24 X 22 G20 TP 3.125 RADII |
| V000341491 | 3000 FV 24 X 22 G20 TP INS BK W/SCRN F300-43119 |
| V000579702 | ASSY IG SASH 3000 FV 24 X 22 G20 TP INS 3.125 RADII |
| V000341495 | 3000 FV 24 X 29 G20 TP BK W/SCRN F300-43175 |
| V000579704 | ASSY SASH 3000 FV 24 X 29 G20 TP 3.125 RADII |
| V000341498 | 3000 FV 24 X 29 G20 TP INS BK W/SCRN F300-43120 |
| V000579705 | ASSY IG SASH 3000 FV 24 X 29 G20 TP INS 3.125 RADII |
| V000341502 | 3000 FV 25 X 14 G20 TP BK W/SCRN F300-44684 |
| V000579712 | ASSY SASH 3000 FV 25 X 14 G20 TP 3.125 RADII |
| V000453436 | 3000 FV 26 X 18 G20 TP INS BK W/SCRN |
| V000579715 | ASSY IG SASH 3000 FV 26 X 18 G20 TP INS 3.125 RADII |
| V000379021 | 3000 FV 27 X 20.3 G20 TP BK W/SCRN KNOB |
| V000579721 | ASSY SASH 3000 FV 27 X 20.3 G20 TP 3.125 RADII |
| V000450634 | 3000 FV 27 X 20.3 G20 TP INS BK W/SCRN KNOB |
| V000579720 | ASSY IG SASH 3000 FV 27 X 20.3 G20 TP INS 3.125 RADII |



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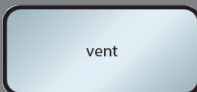
| Part Number | Description |
|-------------|---|
| V000344474 | 3000 FV 27 X 22.3 G20 TP BK W/SCRN |
| V000576255 | ASSY SASH 3000 FV 27 X 22.3 G20 TP 3.125 RADII |
| V000344476 | 3000 FV 27 X 22.3 G20 TP INS BK W/SCRN |
| V000576254 | ASSY IG SASH 3000 FV 27 X 22.3 G20 TP INS 3.125 RADII |
| V000491000 | 3000 FV 27 X 26 G20/OBS TP INS BK W/SCRN KNOB |
| V000579725 | ASSY IG SASH 3000 FV 27 X 26 G20/OBS TP INS 3.125 RADII |
| V000358437 | 3000 FV 27 X 30 G20 TP INS BK W/SCRN |
| V000579735 | ASSY IG SASH 3000 FV 27 X 30 G20 TP INS 3.125 RADII |
| V000419137 | 3000 FV 28 X 18 G20 TP INS BK W/SCRN |
| V000579740 | ASSY IG SASH 3000 FV 28 X 18 G20 TP INS 3.125 RADII |
| V000450620 | 3000 FV 28.2 X 12.2 G20 TP BK W/SCRN KNOB |
| V000579750 | ASSY SASH 3000 FV 28.2 X 12.2 G20 TP 3.125 RADII |
| V000450623 | 3000 FV 28.2 X 12.2 G20 TP INS BK W/SCRN KNOB |
| V000579751 | ASSY IG SASH 3000 FV 28.2 X 12.2 G20 TP INS 3.125 RADII |
| V000450629 | 3000 FV 28.2 X 18 G20 TP INS BK W/SCRN KNOB |
| V000579753 | ASSY IG SASH 3000 FV 28.2 X 18 G20 TP INS 3.125 RADII |
| V000450684 | 3000 FV 28.2 X 23 G20 TP INS BK W/SCRN KNOB |
| V000579754 | ASSY IG SASH 3000 FV 28.2 X 23 G20 TP INS 3.125 RADII |
| V000341516 | 3000 FV 30 X 12 G20 TP BK W/SCRN F300-44686 |
| V000579761 | ASSY SASH 3000 FV 30 X 12 G20 TP 3.125 RADII |
| V000344502 | 3000 FV 30 X 14 G20 TP INS BK W/SCRN |
| V000579763 | ASSY IG SASH 3000 FV 30 X 14 G20 TP INS 3.125 RADII |
| V000341525 | 3000 FV 30 X 15 G20 TP BK W/SCRN F300-43178 |
| V000341990 | ASSY SASH 3000 FV 30 X 15 G20 TP 3.125 RADII |
| V000342234 | 3000 FV 30 X 15 G20 TP BK W/SCRN KNOB F300-44334 |
| V000341990 | ASSY SASH 3000 FV 30 X 15 G20 TP 3.125 RADII |
| V000341527 | 3000 FV 30 X 15 G20 TP INS BK W/SCRN F300-43179 |
| V000341991 | ASSY IG SASH 3000 FV 30 X 15 G20 TP INS 3.125 RADII |
| V000342235 | 3000 FV 30 X 15 G20 TP INS BK W/SCRN KNOB F300-44335 |
| V000341991 | ASSY IG SASH 3000 FV 30 X 15 G20 TP INS 3.125 RADII |
| V000342238 | 3000 FV 30 X 17 G20 TP BK W/SCRN KNOB F300-44301 |
| V000579776 | ASSY SASH 3000 FV 30 X 17 G20 TP 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FV Window Variants (Cont'd)

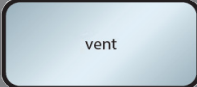
| Part Number | Description |
|-------------|---|
| V000341533 | 3000 FV 30 X 18 G20 TP BK W/SCRN F300-43180 |
| V000579778 | ASSY SASH 3000 FV 30 X 18 G20 TP 3.125 RADII |
| V000341536 | 3000 FV 30 X 18 G20 TP INS BK W/SCRN F300-43181 |
| V000579779 | ASSY IG SASH 3000 FV 30 X 18 G20 TP INS 3.125 RADII |
| V000472449 | 3000 FV 30 X 19 G20 TP INS BK W/SCRN |
| V000579780 | ASSY SASH 3000 FV 30 X 19 G20 TP 3.125 RADII |
| V000341541 | 3000 FV 30 X 20 G20 TP BK W/SCRN F300-43183 |
| V000356756 | ASSY SASH 3000 FV 30 X 20 G20 TP 3.125 RADII |
| V000522139 | 3000 FV 30 X 20 G20 TP BK W/SCRN KNOB |
| V000356756 | ASSY SASH 3000 FV 30 X 20 G20 TP 3.125 RADII |
| V000341545 | 3000 FV 30 X 20 G20 TP INS BK W/SCRN F300-43184 |
| V000579783 | ASSY IG SASH 3000 FV 30 X 20 G20 TP INS 3.125 RADII |
| V000341551 | 3000 FV 30 X 22 G20 TP BK W/SCRN F300-43185 |
| V000579786 | ASSY SASH 3000 FV 30 X 22 G20 TP 3.125 RADII |
| V000341553 | 3000 FV 30 X 22 G20 TP INS BK W/SCRN F300-43186 |
| V000578785 | ASSY SASH 3000 FV 30 X 22 G20 TP 3.125 RADII |
| V000341557 | 3000 FV 30 X 30 G20 TP BK W/SCRN F300-43187 |
| V000341992 | ASSY SASH 3000 FV 30 X 30 G20 TP 3.125 RADII |
| V000341558 | 3000 FV 30 X 30 G20 TP INS BK W/SCRN F300-43353 |
| V000341993 | ASSY IG SASH 3000 FV 30 X 30 G20 TP INS 3.125 RADII |
| V000472443 | 3000 FV 32 X 18 G20 TP BK W/SCRN |
| V000530595 | ASSY SASH 3000 FV 32 X 18 G20 TP 3.125 RADII |
| V000472445 | 3000 FV 32 X 18 G20 TP INS BK W/SCRN |
| V000530596 | ASSY IG SASH 3000 FV 32 X 18 G20 TP INS 3.125 RADII |
| V000569005 | 3000 FV 34 X 22 G20 TP INS BK W/SCRN |
| V000569012 | ASSY IG SASH 3000 FV 34 X 22 G20 TP INS 3.125 RADII |
| V000341563 | 3000 FV 36 X 12 G20 TP BK W/SCRN F300-44371 |
| V000579794 | ASSY SASH 3000 FV 36 X 12 G20 TP 3.125 RADII |
| V000341565 | 3000 FV 36 X 12 G20 TP INS BK W/SCRN F300-44607 |
| V000579793 | ASSY IG SASH 3000 FV 36 X 12 G20 TP INS 3.125 RADII |
| V000532753 | 3000 FV 36 X 14 G20 TP INS BK W/SCRN |
| V000579812 | ASSY IG SASH 3000 FV 36 X 14 G20 TP INS 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FV Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000341569 | 3000 FV 36 X 15 G20 TP BK W/SCRN F300-43188 |
| V000341996 | ASSY SASH 3000 FV 36 X 15 G20 TP 3.125 RADII |
| V000342241 | 3000 FV 36 X 15 G20 TP BK W/SCRN KNOB F300-44336 |
| V000341996 | ASSY SASH 3000 FV 36 X 15 G20 TP 3.125 RADII |
| V000341572 | 3000 FV 36 X 15 G20 TP INS BK W/SCRN F300-43189 |
| V000341997 | ASSY IG SASH 3000 FV 36 X 15 G20 TP INS 3.125 RADII |
| V000379029 | 3000 FV 36 X 18 G20 TP BK W/SCRN KNOB |
| V000579816 | ASSY SASH 3000 FV 36 X 18 G20 TP 3.125 RADII |
| V000450630 | 3000 FV 36 X 18 G20 TP INS BK W/SCRN KNOB |
| V000579815 | ASSY IG SASH 3000 FV 36 X 18 G20 TP INS 3.125 RADII |
| V000341673 | 3000 FV 36 X 22 G20 TP BK W/SCRN F300-43192 |
| V000579817 | ASSY SASH 3000 FV 36 X 22 G20 TP 3.125 RADII |
| V000342242 | 3000 FV 36 X 22 G20 TP BK W/SCRN KNOB F300-44337 |
| V000579817 | ASSY SASH 3000 FV 36 X 22 G20 TP 3.125 RADII |
| V000341674 | 3000 FV 36 X 22 G20 TP INS BK W/SCRN F300-43193 |
| V000579792 | ASSY IG SASH 3000 FV 36 X 22 G20 TP INS 3.125 RADII |
| V000379030 | 3000 FV 36 X 22 G20 TP INS BK W/SCRN KNOB |
| V000579792 | ASSY IG SASH 3000 FV 36 X 22 G20 TP INS 3.125 RADII |
| V000341676 | 3000 FV 36 X 24 G20 TP BK W/SCRN |
| V000579818 | ASSY SASH 3000 FV 36 X 24 G20 TP 3.125 RADII |
| V000341677 | 3000 FV 36 X 24 G20 TP INS BK W/SCRN F300-44819 |
| V000426857 | ASSY IG SASH 3000 FV 36 X 24 G20 TP INS 3.125 RADII |
| V000341679 | 3000 FV 36 X 29 G20 TP BK W/SCRN F300-43194 |
| V000579819 | ASSY SASH 3000 FV 36 X 29 G20 TP 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVD Window Variants

| Part Number | Description |
|-------------|--|
| V000344496 | 3000 FVD 40 X 16 G20 TP BK W/SCRN |
| V000580280 | ASSY LEFT SASH 3000 FVD 40 X 16 G20 TP 3.125 RADII |
| V000580281 | ASSY RIGHT SASH 3000 FVD 40 X 16 G20 TP 3.125 RADII |
| V000344498 | 3000 FVD 40 X 16 G20 TP INS BK W/SCRN |
| V000580282 | ASSY IG LEFT SASH 3000 FVD 40 X 16 G20 TP INS 3.125 RADII |
| V000580283 | ASSY IG RIGHT SASH 3000 FVD 40 X 16 G20 TP INS 3.125 RADII |
| V000345339 | 3000 FVD 42 X 12 G20 TP INS BK W/SCRN |
| V000580285 | ASSY IG LEFT SASH 3000 FVD 42 X 12 G20 TP INS 3.125 RADII |
| V000580286 | ASSY IG RIGHT SASH 3000 FVD 42 X 12 G20 TP INS 3.125 RADII |
| V000379035 | 3000 FVD 42 X 20.3 G20 TP INS BK W/SCRN KNOB |
| V000580637 | ASSY IG LEFT SASH 3000 FVD 42 X 20.3 G20 TP INS 3.125 RADII |
| V000580640 | ASSY IG RIGHT SASH 3000 FVD 42 X 20.3 G20 TP INS 3.125 RADII |
| V000341316 | 3000 FVD 42 X 22 G20 TP BK W/SCRN F300-43360 |
| V000341888 | ASSY LEFT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII |
| V000341968 | ASSY RIGHT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII |
| V000341317 | 3000 FVD 42 X 22 G20 TP INS BK W/SCRN F300-43670 |
| V000341889 | ASSY IG LEFT SASH 3000 FVD 42 X 22 G20 TP INS 3.125 RADII |
| V000341969 | ASSY IG RIGHT SASH 3000 FVD 42 X 22 G20 TP INS 3.125 RADII |
| V000341322 | 3000 FVD 42 X 24 G20 TP BK W/SCRN F300-43197 |
| V000580297 | ASSY LEFT SASH 3000 FVD 42 X 24 G20 TP 3.125 RADII |
| V000580298 | ASSY RIGHT SASH 3000 FVD 42 X 24 G20 TP 3.125 RADII |
| V000505724 | 3000 FVD 46 X 18 G20 TP INS BK W/SCRN |
| V000580302 | ASSY IG LEFT SASH 3000 FVD 46 X 18 G20 TP INS 3.125 RADII |
| V000580303 | ASSY IG RIGHT SASH 3000 FVD 46 X 18 G20 TP INS 3.125 RADII |
| V000341325 | 3000 FVD 48 X 12 G20 TP BK W/SCRN F300-44376 |
| V000580304 | ASSY LEFT SASH 3000 FVD 48 X 12 G20 TP 3.125 RADII |
| V000580306 | ASSY RIGHT SASH 3000 FVD 48 X 12 G20 TP 3.125 RADII |
| V000341327 | 3000 FVD 48 X 12 G20 TP INS BK W/SCRN F300-44608 |
| V000580307 | ASSY IG LEFT SASH 3000 FVD 48 X 12 G20 TP INS 3.125 RADII |
| V000580310 | ASSY IG RIGHT SASH 3000 FVD 48 X 12 G20 TP INS 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVD Window Variants (Cont'd)

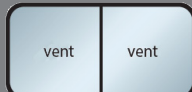
| Part Number | Description |
|-------------|--|
| V000341330 | 3000 FVD 48 X 15 G20 TP BK W/SCRN F300-43199 |
| V000433171 | ASSY LEFT SASH 3000 FVD 48 X 15 G20 TP 3.125 RADII |
| V000429228 | ASSY RIGHT SASH 3000 FVD 48 X 15 G20 TP 3.125 RADII |
| V000342246 | 3000 FVD 48 X 15 G20 TP BK W/SCRN KNOB F300-44338 |
| V000433171 | ASSY LEFT SASH 3000 FVD 48 X 15 G20 TP 3.125 RADII |
| V000429228 | ASSY RIGHT SASH 3000 FVD 48 X 15 G20 TP 3.125 RADII |
| V000341331 | 3000 FVD 48 X 15 G20 TP INS BK W/SCRN F300-43200 |
| V000580311 | ASSY IG LEFT SASH 3000 FVD 48 X 15 G20 TP INS 3.125 RADII |
| V000580313 | ASSY IG RIGHT SASH 3000 FVD 48 X 15 G20 TP INS 3.125 RADII |
| V000342247 | 3000 FVD 48 X 15 G20 TP INS BK W/SCRN KNOB F300-44339 |
| V000580311 | ASSY IG LEFT SASH 3000 FVD 48 X 15 G20 TP INS 3.125 RADII |
| V000580313 | ASSY IG RIGHT SASH 3000 FVD 48 X 15 G20 TP INS 3.125 RADII |
| V000341333 | 3000 FVD 48 X 18 G20 TP BK W/SCRN F300-43202 |
| V000378153 | ASSY LEFT SASH 3000 FVD 48 X 18 G20 TP 3.125 RADII |
| V000403802 | ASSY RIGHT SASH 3000 FVD 48 X 18 G20 TP 3.125 RADII |
| V000483864 | 3000 FVD 48 X 18 G20 TP BK W/SCRN KNOB |
| V000378153 | ASSY LEFT SASH 3000 FVD 48 X 18 G20 TP 3.125 RADII |
| V000403802 | ASSY RIGHT SASH 3000 FVD 48 X 18 G20 TP 3.125 RADII |
| V000341334 | 3000 FVD 48 X 18 G20 TP INS BK W/SCRN F300-43366 |
| V000378154 | ASSY IG LEFT SASH 3000 FVD 48 X 18 G20 TP INS 3.125 RADII |
| V000403803 | ASSY IG RIGHT SASH 3000 FVD 48 X 18 G20 TP INS 3.125 RADII |
| V000505731 | 3000 FVD 48 X 20 G20 TP INS BK W/SCRN |
| V000580316 | ASSY LEFT SASH 3000 FVD 48 X 20 G20 TP 3.125 RADII |
| V000580317 | ASSY RIGHT SASH 3000 FVD 48 X 20 G20 TP 3.125 RADII |
| V000341338 | 3000 FVD 48 X 22 G20 TP BK W/SCRN F300-43203 |
| V000342018 | ASSY LEFT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII |
| V000342022 | ASSY RIGHT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII |
| V000342248 | 3000 FVD 48 X 22 G20 TP BK W/SCRN KNOB F300-44340 |
| V000342018 | ASSY LEFT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII |
| V000342022 | ASSY RIGHT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341339 | 3000 FVD 48 X 22 G20 TP INS BK W/SCRN F300-43204 |
| V000342019 | ASSY IG LEFT SASH 3000 FVD 48 X 22 G20 TP INS 3.125 RADII |
| V000342023 | ASSY IG RIGHT SASH 3000 FVD 48 X 22 G20 TP INS 3.125 RADII |
| V000341341 | 3000 FVD 48 X 24 G20 TP BK W/SCRN |
| V000404148 | ASSY LEFT SASH 3000 FVD 48 X 24 G20 TP 3.125 RADII |
| V000580322 | ASSY RIGHT SASH 3000 FVD 48 X 24 G20 TP 3.125 RADII |
| V000341342 | 3000 FVD 48 X 24 G20 TP INS BK W/SCRN F300-43207 |
| V000404149 | ASSY IG LEFT SASH 3000 FVD 48 X 24 G20 TP INS 3.125 RADII |
| V000404150 | ASSY IG RIGHT SASH 3000 FVD 48 X 24 G20 TP INS 3.125 RADII |
| V000425350 | 3000 FVD 48 X 26 G20 TP BK W/SCRN |
| V000580323 | ASSY LEFT SASH 3000 FVD 48 X 26 G20 TP 3.125 RADII |
| V000580324 | ASSY RIGHT SASH 3000 FVD 48 X 26 G20 TP 3.125 RADII |
| V000473455 | 3000 FVD 48 X 26 G20 TP INS BK W/SCRN |
| V000580325 | ASSY IG LEFT SASH 3000 FVD 48 X 26 G20 TP INS 3.125 RADII |
| V000580326 | ASSY IG RIGHT SASH 3000 FVD 48 X 26 G20 TP INS 3.125 RADII |
| V000379080 | 3000 FVD 48 X 28 G20 TP INS BK W/SCRN KNOB |
| V000580328 | ASSY IG LEFT SASH 3000 FVD 48 X 28 G20 TP INS 3.125 RADII |
| V000580329 | ASSY IG RIGHT SASH 3000 FVD 48 X 28 G20 TP INS 3.125 RADII |
| V000341344 | 3000 FVD 48 X 29 G20 TP BK W/SCRN F300-43209 |
| V000363619 | ASSY LEFT SASH 3000 FVD 48 X 29 G20 TP 3.125 RADII |
| V000363620 | ASSY RIGHT SASH 3000 FVD 48 X 29 G20 TP 3.125 RADII |
| V000342250 | 3000 FVD 48 X 29 G20 TP BK W/SCRN KNOB F300-43209 |
| V000363619 | ASSY LEFT SASH 3000 FVD 48 X 29 G20 TP 3.125 RADII |
| V000363620 | ASSY RIGHT SASH 3000 FVD 48 X 29 G20 TP 3.125 RADII |
| V000341345 | 3000 FVD 48 X 29 G20 TP INS BK W/SCRN F300-43210 |
| V000541275 | ASSY IG LEFT SASH 3000 FVD 48 X 29 G20 TP INS 3.125 RADII |
| V000541276 | ASSY IG RIGHT SASH 3000 FVD 48 X 29 G20 TP INS 3.125 RADII |
| V000341348 | 3000 FVD 48 X 30 G20 TP BK W/SCRN F300-43212 |
| V000341899 | ASSY LEFT SASH 3000 FVD 48 X 30 G20 TP 3.125 RADII |
| V000341970 | ASSY RIGHT SASH 3000 FVD 48 X 30 G20 TP 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341350 | 3000 FVD 48 X 30 G20 TP INS BK W/SCRN F300-43368 |
| V000341900 | ASSY IG LEFT SASH 3000 FVD 48 X 30 G20 TP INS 3.125 RADII |
| V000341971 | ASSY IG RIGHT SASH 3000 FVD 48 X 30 G20 TP INS 3.125 RADII |
| V000341354 | 3000 FVD 48.2 X 27.2 G20 TP BK W/SCRN F300-43213 |
| V000431617 | ASSY LEFT SASH 3000 FVD 48.2 X 27.2 G20 TP 3.125 RADII |
| V000410186 | ASSY RIGHT SASH 3000 FVD 48.2 X 27.2 G20 TP 3.125 RADII |
| V000341356 | 3000 FVD 48.2 X 27.2 G20 TP INS BK W/SCRN F300-43214 |
| V000431618 | ASSY IG LEFT SASH 3000 FVD 48.2 X 27.2 G20 TP INS 3.125 RADII |
| V000431619 | ASSY IG RIGHT SASH 3000 FVD 48.2 X 27.2 G20 TP INS 3.125 RADII |
| V000450677 | 3000 FVD 54 X 22.3 G20 TP INS BK W/SCRN KNOB |
| V000580339 | ASSY IG LEFT SASH 3000 FVD 54 X 22.3 G20 TP INS 3.125 RADII |
| V000580342 | ASSY IG RIGHT SASH 3000 FVD 54 X 22.3 G20 TP INS 3.125 RADII |
| V000356840 | 3000 FVD 54 X 25 G20 TP BK W/SCRN |
| V000580343 | ASSY LEFT SASH 3000 FVD 54 X 25 G20 TP 3.125 RADII |
| V000580344 | ASSY RIGHT SASH 3000 FVD 54 X 25 G20 TP 3.125 RADII |
| V000415021 | 3000 FVD 54 X 29 G20 TP BK W/SCRN |
| V000580346 | ASSY LEFT SASH 3000 FVD 54 X 29 G20 TP 3.125 RADII |
| V000580347 | ASSY RIGHT SASH 3000 FVD 54 X 29 G20 TP 3.125 RADII |
| V000481585 | 3000 FVD 56 X 22 G20 TP INS BK W/SCRN |
| V000580350 | ASSY IG LEFT SASH 3000 FVD 56 X 22 G20 TP INS 3.125 RADII |
| V000580351 | ASSY IG RIGHT SASH 3000 FVD 56 X 22 G20 TP INS 3.125 RADII |
| V000356256 | 3000 FVD 56 X 29 G20 TP BK W/SCRN |
| V000580353 | ASSY LEFT SASH 3000 FVD 56 X 29 G20 TP 3.125 RADII |
| V000580354 | ASSY RIGHT SASH 3000 FVD 56 X 29 G20 TP 3.125 RADII |
| V000357845 | 3000 FVD 56 X 29 G20 TP INS BK W/SCRN |
| V000580355 | ASSY IG LEFT SASH 3000 FVD 56 X 29 G20 TP INS 3.125 RADII |
| V000580356 | ASSY IG RIGHT SASH 3000 FVD 56 X 29 G20 TP INS 3.125 RADII |
| V000341359 | 3000 FVD 58 X 15 G20 TP BK W/SCRN F300-43216 |
| V000388746 | ASSY LEFT SASH 3000 FVD 58 X 15 G20 TP 3.125 RADII |
| V000388747 | ASSY RIGHT SASH 3000 FVD 58 X 15 G20 TP 3.125 RADII |

LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVD Window Variants (Cont'd)

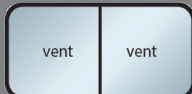
| Part Number | Description |
|-------------|--|
| V000341361 | 3000 FVD 58 X 15 G20 TP INS BK W/SCRN F300-43217 |
| V000580357 | ASSY IG LEFT SASH 3000 FVD 58 X 15 G20 TP INS 3.125 RADII |
| V000480412 | ASSY IG RIGHT SASH 3000 FVD 58 X 15 G20 TP INS 3.125 RADII |
| V000364630 | 3000 FVD 60 X 20 G20 TP BK W/SCRN |
| V000580358 | ASSY LEFT SASH 3000 FVD 60 X 20 G20 TP 3.125 RADII |
| V000580366 | ASSY RIGHT SASH 3000 FVD 60 X 20 G20 TP 3.125 RADII |
| V000364631 | 3000 FVD 60 X 20 G20 TP INS BK W/SCRN |
| V000580374 | ASSY IG LEFT SASH 3000 FVD 60 X 20 G20 TP INS 3.125 RADII |
| V000580377 | ASSY IG RIGHT SASH 3000 FVD 60 X 20 G20 TP INS 3.125 RADII |
| V000341371 | 3000 FVD 60 X 22 G20 TP BK W/SCRN F300-43218 |
| V000341901 | ASSY LEFT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII |
| V000341972 | ASSY RIGHT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII |
| V000341372 | 3000 FVD 60 X 22 G20 TP INS BK W/SCRN F300-43219 |
| V000341902 | ASSY IG LEFT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000341973 | ASSY IG RIGHT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000342255 | 3000 FVD 60 X 22 G20 TP INS BK W/SCRN KNOB F300-44352 |
| V000341902 | ASSY IG LEFT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000341973 | ASSY IG RIGHT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000376452 | 3000 FVD 60 X 22.3 G20 TP BK W/SCRN KNOB |
| V000580383 | ASSY LEFT SASH 3000 FVD 60 X 22.3 G20 TP 3.125 RADII |
| V000580384 | ASSY RIGHT SASH 3000 FVD 60 X 22.3 G20 TP 3.125 RADII |
| V000379046 | 3000 FVD 60 X 22.3 G20 TP INS BK W/SCRN KNOB |
| V000580388 | ASSY IG LEFT SASH 3000 FVD 60 X 22.3 G20 TP INS 3.125 RADII |
| V0005803890 | ASSY IG RIGHT SASH 3000 FVD 60 X 22.3 G20 TP INS 3.125 RADII |
| V000341377 | 3000 FVD 60 X 29 G20 TP BK W/SCRN F300-43221 |
| V000341903 | ASSY LEFT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII |
| V000341971 | ASSY RIGHT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII |
| V000341379 | 3000 FVD 60 X 29 G20 TP INS BK W/SCRN F300-43222 |
| V000341904 | ASSY IG LEFT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000341975 | ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVD Window Variants (Cont'd)

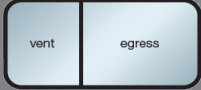
| Part Number | Description |
|-------------|--|
| V000342257 | 3000 FVD 60 X 29 G20 TP INS BK W/SCRN KNOB F300-43222 |
| V000341904 | ASSY IG LEFT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000341975 | ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000472466 | 3000 FVD 64 X 26.2 G20 TP INS BK W/SCRN |
| V000563155 | ASSY IG LEFT SASH 3000 FVD 64 X 26.2 G20 TP INS 3.125 RADII |
| V000563158 | ASSY IG RIGHT SASH 3000 FVD 64 X 26.2 G20 TP INS 3.125 RADII |
| V000472472 | 3000 FVD 68 X 26.2 G20 TP INS BK W/SCRN |
| V000580393 | ASSY IG LEFT SASH 3000 FVD 68 X 26.2 G20 TP INS 3.125 RADII |
| V000580394 | ASSY IG RIGHT SASH 3000 FVD 68 X 26.2 G20 TP INS 3.125 RADII |
| V000372735 | 3000 FVD 72 X 22 G20 TP BK W/SCRN |
| V000580395 | ASSY LEFT SASH 3000 FVD 72 X 22 G20 TP 3.125 RADII |
| V000416167 | ASSY RIGHT SASH 3000 FVD 72 X 22 G20 TP 3.125 RADII |
| V000341390 | 3000 FVD 72 X 28 G20 TP BK W/SCRN F300-43116 |
| V000426862 | ASSY LEFT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII |
| V000341978 | ASSY RIGHT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII |
| V000341391 | 3000 FVD 72 X 28 G20 TP INS BK W/SCRN F300-43982 |
| V000426863 | ASSY IG LEFT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII |
| V000341979 | ASSY IG RIGHT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



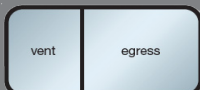
3000 FVSE Window Variants

| Part Number | Description |
|-------------|--|
| V000341402 | 3000 FVSE 42 X 22 G20 TP BK W/SCRN F300-43381 |
| V000341888 | ASSY LEFT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII |
| V000341968 | ASSY RIGHT SASH 3000 FVD 42 X 22 G20 TP 3.125 RADII |
| V000341405 | 3000 FVSE 42 X 22 G20 TP INS BK W/SCRN F300-43669 |
| V000341889 | ASSY IG LEFT SASH 3000 FVD 42 X 22 G20 TP INS 3.125 RADII |
| V000341969 | ASSY IG RIGHT SASH 3000 FVD 42 X 22 G20 TP INS 3.125 RADII |
| V000341408 | 3000 FVSE 42 X 24 G20 TP BK W/SCRN F300-43223 |
| V000580297 | ASSY LEFT SASH 3000 FVD 42 X 24 G20 TP 3.125 RADII |
| V000580298 | ASSY RIGHT SASH 3000 FVD 42 X 24 G20 TP 3.125 RADII |
| V000342258 | 3000 FVSE 42 X 24 G20 TP BK W/SCRN KNOB F300-43223 |
| V000580297 | ASSY LEFT SASH 3000 FVD 42 X 24 G20 TP 3.125 RADII |
| V000580298 | ASSY RIGHT SASH 3000 FVD 42 X 24 G20 TP 3.125 RADII |
| V000341410 | 3000 FVSE 42 X 24 G20 TP INS BK W/SCRN F300-43224 |
| V000580402 | ASSY IG LEFT SASH 3000 FVD 42 X 24 G20 TP INS 3.125 RADII |
| V000580404 | ASSY IG RIGHT SASH 3000 FVD 42 X 24 G20 TP INS 3.125 RADII |
| V000450709 | 3000 FVSE 42 X 26.3 G20 TP INS BK W/SCRN KNOB |
| V000580415 | ASSY IG LEFT SASH 3000 FVD 32.1 X 26.3 G20 TP INS 3.125 RADII |
| V000580420 | ASSY IG RIGHT SASH 3000 FVD 32.1 X 26.3 G20 TP INS 3.125 RADII |
| V000342262 | 3000 FVSE 42 X 29 G20 TP BK W/SCRN KNOB F300-44281 |
| V000580424 | ASSY LEFT SASH 3000 FVD 42 X 29 G20 TP 3.125 RADII |
| V000580423 | ASSY RIGHT SASH 3000 FVD 42 X 29 G20 TP 3.125 RADII |
| V000356847 | 3000 FVSE 44 X 24 G20 TP BK W/SCRN |
| V000580427 | ASSY LEFT SASH 3000 FVD 44 X 24 G20 TP 3.125 RADII |
| V000580428 | ASSY RIGHT SASH 3000 FVD 44 X 24 G20 TP 3.125 RADII |
| V000472539 | 3000 FVSE 48 X 20 G20 TP BK W/SCRN |
| V000580316 | ASSY LEFT SASH 3000 FVD 48 X 20 G20 TP 3.125 RADII |
| V000580317 | ASSY RIGHT SASH 3000 FVD 48 X 20 G20 TP 3.125 RADII |
| V000341414 | 3000 FVSE 48 X 22 G20 TP BK W/SCRN F300-43328 |
| V000342000 | ASSY LEFT SASH 3000 FVD 44.1 X 22 G20 TP 3.125 RADII |
| V000579890 | ASSY RIGHT SASH 3000 FVD 44.1 X 22 G20 TP 3.125 RADII |

LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVSE Window Variants (Cont'd)

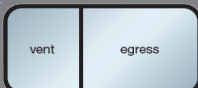
| Part Number | Description |
|-------------|--|
| V000342263 | 3000 FVSE 48 X 22 G20 TP BK W/SCRN KNOB F300-44342 |
| V000342018 | ASSY LEFT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII |
| V000342022 | ASSY RIGHT SASH 3000 FVD 48 X 22 G20 TP 3.125 RADII |
| V000341417 | 3000 FVSE 48 X 22 G20 TP INS BK W/SCRN F300-43329 |
| V000427053 | ASSY IG LEFT SASH 3000 FVD 44.1 X 22 G20 TP INS 3.125 RADII |
| V000579894 | ASSY IG RIGHT SASH 3000 FVD 44.1 X 22 G20 TP INS 3.125 RADII |
| V000342264 | 3000 FVSE 48 X 22 G20 TP INS BK W/SCRN KNOB F300-43329 |
| V000427053 | ASSY IG LEFT SASH 3000 FVD 44.1 X 22 G20 TP INS 3.125 RADII |
| V000579894 | ASSY IG RIGHT SASH 3000 FVD 44.1 X 22 G20 TP INS 3.125 RADII |
| V000341420 | 3000 FVSE 48 X 24 G20 TP BK W/SCRN F300-43225 |
| V000404148 | ASSY LEFT SASH 3000 FVD 48 X 24 G20 TP 3.125 RADII |
| V000580322 | ASSY RIGHT SASH 3000 FVD 48 X 24 G20 TP 3.125 RADII |
| V000341423 | 3000 FVSE 48 X 24 G20 TP INS BK W/SCRN F300-43226 |
| V000404149 | ASSY IG LEFT SASH 3000 FVD 48 X 24 G20 TP INS 3.125 RADII |
| V000404150 | ASSY IG RIGHT SASH 3000 FVD 48 X 24 G20 TP INS 3.125 RADII |
| V000341428 | 3000 FVSE 48 X 29 G20 TP BK W/SCRN F300-43227 |
| V000429371 | ASSY LEFT SASH 3000 FVD 44.1 X 29 G20 TP 3.125 RADII |
| V000579895 | ASSY RIGHT SASH 3000 FVD 44.1 X 29 G20 TP 3.125 RADII |
| V000341430 | 3000 FVSE 48 X 29 G20 TP INS BK W/SCRN F300-43228 |
| V000556456 | ASSY IG LEFT SASH 3000 FVD 44.1 X 29 G20 TP INS 3.125 RADII |
| V000557987 | ASSY IG RIGHT SASH 3000 FVD 44.1 X 29 G20 TP INS 3.125 RADII |
| V000497318 | 3000 FVSE 48.2 X 22.2 G20 TP BK W/SCRN |
| V000580437 | ASSY LEFT SASH 3000 FVD 48.2 X 22.2 G20 TP 3.125 RADII |
| V000580436 | ASSY RIGHT SASH 3000 FVD 48.2 X 22.2 G20 TP 3.125 RADII |
| V000376448 | 3000 FVSE 54 X 22.3 G20 TP BK W/SCRN KNOB |
| V000580338 | ASSY LEFT SASH 3000 FVD 54 X 22.3 G20 TP 3.125 RADII |
| V000580440 | ASSY RIGHT SASH 3000 FVD 54 X 22.3 G20 TP 3.125 RADII |
| V000341445 | 3000 FVSE 56 X 22 G20 TP BK W/SCRN F300-43815 |
| V000580349 | ASSY LEFT SASH 3000 FVD 56 X 22 G20 TP 3.125 RADII |
| V000580443 | ASSY RIGHT SASH 3000 FVD 56 X 22 G20 TP 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 FVSE Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341463 | 3000 FVSE 60 X 22 G20 TP BK W/SCRN F300-43532 |
| V000341901 | ASSY LEFT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII |
| V000341972 | ASSY RIGHT SASH 3000 FVD 60 X 22 G20 TP 3.125 RADII |
| V000341464 | 3000 FVSE 60 X 22 G20 TP INS BK W/SCRN F300-43562 |
| V000341902 | ASSY IG LEFT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000341973 | ASSY IG RIGHT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000342268 | 3000 FVSE 60 X 22 G20 TP INS BK W/SCRN KNOB F300-43562 |
| V000341902 | ASSY IG LEFT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000341973 | ASSY IG RIGHT SASH 3000 FVD 60 X 22 G20 TP INS 3.125 RADII |
| V000376456 | 3000 FVSE 60 X 22.3 G20 TP BK W/SCRN KNOB |
| V000580383 | ASSY LEFT SASH 3000 FVD 60 X 22.3 G20 TP 3.125 RADII |
| V000580384 | ASSY RIGHT SASH 3000 FVD 60 X 22.3 G20 TP 3.125 RADII |
| V000341468 | 3000 FVSE 60 X 29 G20 TP BK W/SCRN F300-43231 |
| V000341903 | ASSY LEFT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII |
| V000341974 | ASSY RIGHT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII |
| V000341471 | 3000 FVSE 60 X 29 G20 TP INS BK W/SCRN F300-43232 |
| V000341904 | ASSY IG LEFT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000341975 | ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000342270 | 3000 FVSE 60 X 29 G20 TP INS BK W/SCRN KNOB F300-43232 |
| V000341904 | ASSY IG LEFT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000341975 | ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000472501 | 3000 FVSE 64 X 26.2 G20 TP INS BK W/SCRN |
| V000563155 | ASSY IG LEFT SASH 3000 FVD 64 X 26.2 G20 TP INS 3.125 RADII |
| V000563158 | ASSY IG RIGHT SASH 3000 FVD 64 X 26.2 G20 TP INS 3.125 RADII |
| V000341479 | 3000 FVSE 72 X 28 G20 TP BK W/SCRN F300-44446 |
| V000426862 | ASSY LEFT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII |
| V000341978 | ASSY RIGHT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII |
| V000341481 | 3000 FVSE 72 X 28 G20 TP INS BK W/SCRN F300-44447 |
| V000426863 | ASSY IG LEFT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII |
| V000341979 | ASSY IG RIGHT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

| |
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| fixed |
| egress |

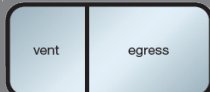
3000 NV EPW Window Variants

| Part Number | Description |
|-------------|--|
| V000487538 | 3000 NV EPW 27 X 26 X 17 G20/OBS TP INS BK NO SCR N |
| V000580850 | ASSY IG SASH 3000 EPW 27 G20/OBS TP INS 3.125 RADII |
| V000473138 | 3000 NV EPW 27.4 X 25.2 X 17 G20 TP INS BK NO SCR N |
| V000579611 | ASSY IG SASH 3000 EPW 27.4 G20 TP INS 3.125 RADII |
| V000341306 | 3000 NV EPW 30 X 36 X 17 G20 TP BK NO SCR N F300-43883 |
| V000431278 | ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII |
| V000376409 | 3000 NV EPW 30 X 40 X 17 G20 TP BK NO SCR N |
| V000431278 | ASSY SASH 3000 EPW 30 G20 TP 3.125 RADII |
| V000342225 | 3000 NV EPW 36 X 29 X 17 G20 TP BK NO SCR N F300-44277 |
| V000473548 | ASSY SASH 3000 EPW 36 G20 TP 3.125 RADII |
| V000342226 | 3000 NV EPW 36 X 29 X 17 G20 TP INS BK NO SCR N F300-44278 |
| V000473547 | ASSY IG SASH 3000 EPW 36 G20 TP INS 3.125 RADII |
| V000376411 | 3000 NV EPW 36 X 29.2 X 17 G20 TP BK NO SCR N |
| V000473548 | ASSY SASH 3000 EPW 36 G20 TP 3.125 RADII |
| V000341308 | 3000 NV EPW 36 X 36 X 17 G20 TP BK NO SCR N F300-44836 |
| V000473548 | ASSY SASH 3000 EPW 36 G20 TP 3.125 RADII |
| V000346279 | 3000 NV EPW 36 X 48 X 17 G20 TP INS BK NO SCR N |
| V000473547 | ASSY IG SASH 3000 EPW 36 G20 TP INS 3.125 RADII |
| V000450715 | 3000 NV EPW 37.3 X 40 X 17 G20 TP BK NO SCR N |
| V000580924 | ASSY SASH 3000 EPW 37.3 G20 TP 3.125 RADII |
| V000450718 | 3000 NV EPW 37.3 X 40 X 17 G20 TP INS BK NO SCR N |
| V000580926 | ASSY IG SASH 3000 EPW 37.3 G20 TP INS 3.125 RADII |
| V000473130 | 3000 NV EPW 42 X 26 X 17 G20 TP INS BK NO SCR N |
| V000580929 | ASSY IG SASH 3000 EPW 42 G20 TP INS 3.125 RADII |
| V000352404 | 3000 NV EPW 48 X 30 X 17 G20 TP BK NO SCR N |
| V000580934 | ASSY SASH 3000 EPW 48 G20 TP 3.125 RADII |
| V000341311 | 3000 NV EPW 48 X 35 X 17 G20 TP INS BK NO SCR N F300-44717 |
| V000580935 | ASSY IG SASH 3000 EPW 48 G20 TP INS 3.125 RADII |
| V000408743 | 3000 NV EPW 60 X 48 X 17 G20 TP BK NO SCR N |
| V000580937 | ASSY SASH 3000 EPW 60 G20 TP 3.125 RADII |

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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



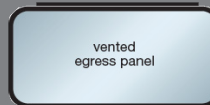
3000 NV FVSE Window Variants

| Part Number | Description |
|-------------|--|
| V000341484 | 3000 NV FVSE 48 X 29 G20 TP BK NO EG SCR N F300-43989 |
| V000429371 | ASSY LEFT SASH 3000 FVD 44.1 X 29 G20 TP 3.125 RADII |
| V000579895 | ASSY RIGHT SASH 3000 FVD 44.1 X 29 G20 TP 3.125 RADII |
| V000341485 | 3000 NV FVSE 48 X 29 G20 TP INS BK NO EG SCR N F300-43990 |
| V000556456 | ASSY IG LEFT SASH 3000 FVD 44.1 X 29 G20 TP INS 3.125 RADII |
| V000557987 | ASSY IG RIGHT SASH 3000 FVD 44.1 X 29 G20 TP INS 3.125 RADII |



3000 NV SESV Window Variants

| Part Number | Description |
|-------------|--|
| V000341535 | 3000 NV SESV 70 X 34 X 17 G20 TP BK NO EG SCR N F300-43865 |
| V000406387 | ASSY LEFT SASH 3000 SESV 70 G20 TP 3.125 RADII |
| V000408351 | ASSY RIGHT SASH 3000 SVD 70 G20 TP 3.125 RADII |
| V000341537 | 3000 NV SESV 70 X 34 X 17 G20 TP INS BK NO EG SCR N F300-43866 |
| V000406388 | ASSY IG LEFT SASH 3000 SESV 70 G20 TP INS 3.125 RADII |
| V000406389 | ASSY IG RIGHT SASH 3000 SVD 70 G20 TP INS 3.125 RADII |



3000 NV VEPW Window Variants

| Part Number | Description |
|-------------|---|
| V000410300 | 3000 NV VEPW 27 X 29 G20 TP BK NO SCR N |
| V000580444 | ASSY SASH 3000 VEPW 27 X 29 G20 TP 3.125 RADII |
| V000537270 | 3000 NV VEPW 30 X 20 G20 TP BK NO SCR N |
| V000341964 | ASSY SASH 3000 VEPW 30 X 20 G20 TP 3.125 RADII |
| V000341871 | 3000 NV VEPW 30 X 22 G20 TP BK NO SCR N F300-43882 |
| V000572001 | ASSY SASH 3000 VEPW 30 X 22 G20 TP 3.125 RADII |
| V000341873 | 3000 NV VEPW 42 X 22 G20 TP BK NO SCR N F300-43884 |
| V000541598 | ASSY SASH 3000 VEPW 42 X 22 G20 TP 3.125 RADII |
| V000352526 | 3000 NV VEPW 42 X 24 G20 TP BK NO SCR N |
| V000580446 | ASSY SASH 3000 VEPW 42 X 24 G20 TP 3.125 RADII |
| V000473016 | 3000 NV VEPW 42 X 26 G20 TP INS BK NO SCR N |
| V000580448 | ASSY IG SASH 3000 VEPW 42 X 26 G20 TP INS 3.125 RADII |

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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

fixed

3000 PW Window Variants

| Part Number | Description |
|-------------|--|
| V000341687 | 3000 PW 12 X 22 G20 TP BK F300-00531810 |
| — | NO VENTS FOR PW - MUST REPLACE COMPLETE WINDOW |
| V000341692 | 3000 PW 12 X 36 G20 TP BK F300-41968 |
| — | NO VENTS FOR PW - MUST REPLACE COMPLETE WINDOW |

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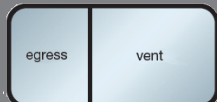
3000 SEFV Window Variants

| Part Number | Description |
|-------------|--|
| V000503114 | 3000 SEFV 42 X 20.3 G20 TP INS BK W/SCRN KNOB |
| V000580450 | ASSY IG LEFT SASH 3000 SEFV 51.7 X 20.3 G20 TP INS 3.125 RADII |
| V000580451 | ASSY IG RIGHT SASH 3000 FVD 51.7 X 20.3 G20 TP INS 3.125 RADII |
| V000487422 | 3000 SEFV 42 X 22.3 G20 TP INS BK W/SCRN KNOB |
| V000580452 | ASSY IG LEFT SASH 3000 SEFV 51.7 X 22.3 G20 TP INS 3.125 RADII |
| V000580453 | ASSY IG RIGHT SASH 3000 FVD 51.7 X 22.3 G20 TP INS 3.125 RADII |
| V000580463 | ASSY RIGHT SASH 3000 FVD 51.7 X 22 G20 TP 3.125 RADII |
| V000563123 | ASSY IG LEFT SASH 3000 SEFV 51.7 X 26 G20 TP INS 3.125 RADII |
| V000580460 | ASSY IG RIGHT SASH 3000 FVD 42 X 26 G20 TP INS 3.125 RADII |
| V000341508 | 3000 SEFV 48 X 22 G20 TP BK W/SCRN F300-43993 |
| V000580462 | ASSY LEFT SASH 3000 SEFV 51.7 X 22 G20 TP 3.125 RADII |
| V000580463 | ASSY RIGHT SASH 3000 FVD 51.7 X 22 G20 TP 3.125 RADII |
| V000386678 | 3000 SEFV 48 X 22 G20 TP INS BK W/SCRN |
| V000580464 | ASSY IG LEFT SASH 3000 SEFV 51.7 X 22 G20 TP INS 3.125 RADII |
| V000580466 | ASSY IG RIGHT SASH 3000 FVD 51.7 X 22 G20 TP INS 3.125 RADII |
| V000344465 | 3000 SEFV 48 X 26 G20 TP INS BK W/SCRN |
| V000563123 | ASSY IG LEFT SASH 3000 SEFV 51.7 X 26 G20 TP INS 3.125 RADII |
| V000556231 | ASSY IG RIGHT SASH 3000 FVD 51.7 X 26 G20 TP INS 3.125 RADII |
| V000462757 | 3000 SEFV 48 X 29 G20 TP BK W/SCRN |
| V000580471 | ASSY LEFT SASH 3000 SEFV 51.7 X 29 G20 TP 3.125 RADII |
| V000580470 | ASSY RIGHT SASH 3000 FVD 51.7 X 29 G20 TP 3.125 RADII |
| V000344508 | 3000 SEFV 54.6 X 20.4 G20 TP INS BK W/SCRN |
| V000580476 | ASSY IG LEFT SASH 3000 SEFV 54.6 X 20.4 G20 TP INS 3.125 RADII |
| V000580478 | ASSY IG RIGHT SASH 3000 FVD 54.6 X 20.4 G20 TP INS 3.125 RADII |

LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



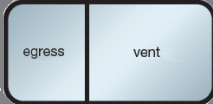
3000 SEFV Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000344538 | 3000 SEFV 60 X 20 G20 TP INS BK W/SCRN |
| V000580483 | ASSY IG LEFT SASH 3000 SEFV 60 X 20 G20 TP INS 3.125 RADII |
| V000580377 | ASSY IG RIGHT SASH 3000 FVD 60 X 20 G20 TP INS 3.125 RADII |
| V000487388 | 3000 SEFV 60 X 22.3 G20 TP INS BK W/SCRN KNOB |
| V000580488 | ASSY IG LEFT SASH 3000 SEFV 60 X 22.3 G20 TP INS 3.125 RADII |
| V000580389 | ASSY IG RIGHT SASH 3000 FVD 60 X 22.3 G20 TP INS 3.125 RADII |
| V000379564 | 3000 SEFV 60 X 29 G20 TP BK W/SCRN |
| V000580492 | ASSY LEFT SASH 3000 SEFV 60 X 29 G20 TP 3.125 RADII |
| V000341974 | ASSY RIGHT SASH 3000 FVD 60 X 29 G20 TP 3.125 RADII |
| V000388358 | 3000 SEFV 60 X 29 G20 TP INS BK W/SCRN |
| V000580493 | ASSY IG LEFT SASH 3000 SEFV 60 X 29 G20 TP INS 3.125 RADII |
| V000341975 | ASSY IG RIGHT SASH 3000 FVD 60 X 29 G20 TP INS 3.125 RADII |
| V000341523 | 3000 SEFV 72 X 22 G20 TP BK W/SCRN F300-43851 |
| V000580496 | ASSY LEFT SASH 3000 SEFV 72 X 22 G20 TP 3.125 RADII |
| V000416167 | ASSY RIGHT SASH 3000 FVD 72 X 22 G20 TP 3.125 RADII |
| V000341526 | 3000 SEFV 72 X 22 G20 TP INS BK W/SCRN F300-43852 |
| V000580498 | ASSY IG LEFT SASH 3000 SEFV 72 X 22 G20 TP INS 3.125 RADII |
| V000416168 | ASSY IG RIGHT SASH 3000 FVD 72 X 22 G20 TP INS 3.125 RADII |
| V000342427 | 3000 SEFV 72 X 28 G20 TP BK W/SCRN F300-44914 |
| V000580500 | ASSY LEFT SASH 3000 SEFV 72 X 28 G20 TP 3.125 RADII |
| V000341978 | ASSY RIGHT SASH 3000 FVD 72 X 28 G20 TP 3.125 RADII |
| V000357843 | 3000 SEFV 72 X 28 G20 TP INS BK W/SCRN |
| V000580589 | ASSY IG LEFT SASH 3000 SEFV 72 X 28 G20 TP INS 3.125 RADII |
| V000341979 | ASSY IG RIGHT SASH 3000 FVD 72 X 28 G20 TP INS 3.125 RADII |
| V000526850 | 3000 SESV 36 X 29 X 17 G20 TP BK W/SCRN |
| V000580590 | ASSY LEFT SASH 3000 SESV 51.7 G20 TP 3.125 RADII |
| V000580591 | ASSY RIGHT SASH 3000 SVD 20.1 G20 TP 3.125 RADII |
| V000526851 | 3000 SESV 36 X 29 X 17 G20 TP INS BK W/SCRN |
| V000580592 | ASSY IG LEFT SASH 3000 SESV 51.7 G20 TP INS 3.125 RADII |
| V000580593 | ASSY IG RIGHT SASH 3000 SVD 20.1 G20 TP INS 3.125 RADII |

LIPPERT
COMPONENTS

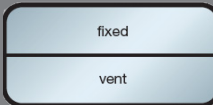
3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 SESV Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341549 | 3000 SESV 72 X 35 X 17 G20 TP BK W/SCRN F300-43853 |
| V000495734 | ASSY LEFT SASH 3000 SESV 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000341552 | 3000 SESV 72 X 35 X 17 G20 TP INS BK W/SCRN F300-43854 |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000341554 | 3000 SESV 72 X 48 X 17 G20 TP BK W/SCRN F300-43805 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |



3000 SV Window Variants

| Part Number | Description |
|-------------|--|
| V000385863 | 3000 SV 12 X 40 X 17 G20 TP BK W/SCRN |
| V000580594 | ASSY SASH 3000 SV 12 G20 TP 3.125 RADII |
| V000531711 | 3000 SV 12 X 40 X 17 G20 TP INS BK W/SCRN |
| V000580595 | ASSY IG SASH 3000 SV 12 G20 TP INS 3.125 RADII |
| V000386205 | 3000 SV 12.4 X 22 X 9 G20 TP BK W/SCRN KNOB |
| V000580596 | ASSY SASH 3000 SV 12.4 X 9 G20 TP 3.125 RADII |
| V000487496 | 3000 SV 12.4 X 22 X 9 G20 TP INS BK W/SCRN KNOB |
| V000580597 | ASSY IG SASH 3000 SV 12.4 X 9 G20 TP INS 3.125 RADII |
| V000342277 | 3000 SV 12.5 X 22 X 9 G20 TP BK W/SCRN KNOB F300-44249 |
| V000580600 | ASSY SASH 3000 SV 12.5 X 9 G20 TP 3.125 RADII |
| V000342278 | 3000 SV 12.5 X 22 X 9 G20 TP INS BK W/SCRN KNOB F300-44250 |
| V000580602 | ASSY IG SASH 3000 SV 12.5 X 9 G20 TP INS 3.125 RADII |
| V000344493 | 3000 SV 14.7 X 29.4 X 17 G20 TP INS BK W/SCRN |
| V000553545 | ASSY SASH 3000 SV 14.7 G20 TP 3.125 RADII |
| V000472527 | 3000 SV 14.7 X 29.4 X 9 G20 TP BK W/SCRN |
| V000569021 | ASSY SASH 3000 SV 14.7 X 9 G20 TP 3.125 RADII |
| V000341582 | 3000 SV 15 X 36 X 17 G20 TP BK W/SCRN F300-44259 |
| V000580605 | ASSY SASH 3000 SV 15 G20 TP 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

fixed

vent

3000 SV Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341583 | 3000 SV 15 X 36 X 17 G20 TP INS BK W/SCRN F300-44260 |
| V000580606 | ASSY IG SASH 3000 SV 15 G20 TP INS 3.125 RADII |
| V000484640 | 3000 SV 16 X 36 X 9 G20 TP BK W/SCRN |
| V000580607 | ASSY SASH 3000 SV 16 X 9 G20 TP 3.125 RADII |
| V000494076 | 3000 SV 16 X 36 X 9 G20 TP INS BK W/SCRN |
| V000580608 | ASSY IG SASH 3000 SV 16 X 9 G20 TP INS 3.125 RADII |
| V000341588 | 3000 SV 18 X 22 X 9 G20 TP BK W/SCRN F300-00546548 |
| V000426963 | ASSY SASH 3000 SV 18 X 9 G20 TP 3.125 RADII |
| V000341593 | 3000 SV 18 X 34 X 17 G20 TP BK W/SCRN F300-43235 |
| V000342006 | ASSY SASH 3000 SV 18 G20 TP 3.125 RADII |
| V000341594 | 3000 SV 18 X 34 X 17 G20 TP INS BK W/SCRN F300-43236 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |
| V000341595 | 3000 SV 18 X 35 X 17 G20 TP BK W/SCRN F300-43441 |
| V000342006 | ASSY SASH 3000 SV 18 G20 TP 3.125 RADII |
| V000341596 | 3000 SV 18 X 35 X 17 G20 TP INS BK W/SCRN F300-43442 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |
| V000341597 | 3000 SV 18 X 36 X 17 G20 TP BK W/SCRN F300-43387 |
| V000342006 | ASSY SASH 3000 SV 18 G20 TP 3.125 RADII |
| V000341598 | 3000 SV 18 X 36 X 17 G20 TP INS BK W/SCRN F300-43302 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |
| V000341604 | 3000 SV 18 X 40 X 17 G20 TP INS BK W/SCRN F300-43389 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |
| V000341605 | 3000 SV 18 X 42 X 17 G20 TP BK W/SCRN F300-43390 |
| V000342006 | ASSY SASH 3000 SV 18 G20 TP 3.125 RADII |
| V000341606 | 3000 SV 18 X 42 X 17 G20 TP INS BK W/SCRN F300-43391 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |
| V000341608 | 3000 SV 18 X 46 X 17 G20 TP INS BK W/SCRN F300-43393 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |
| V000341609 | 3000 SV 18 X 48 X 17 G20 TP BK W/SCRN F300-43394 |
| V000342006 | ASSY SASH 3000 SV 18 G20 TP 3.125 RADII |
| V000341610 | 3000 SV 18 X 48 X 17 G20 TP INS BK W/SCRN F300-43395 |
| V000342007 | ASSY IG SASH 3000 SV 18 G20 TP INS 3.125 RADII |

LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

fixed

vent

3000 SV Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000487518 | 3000 SV 18.1 X 31.3 X 9 G20 TP INS BK W/SCRN KNOB |
| V000580613 | ASSY IG SASH 3000 SV 18.1 X 9 G20 TP INS 3.125 RADII |
| V000487521 | 3000 SV 18.1 X 31.3 X 9 G20/OBS TP INS BK W/SCRN KNOB |
| V000580614 | ASSY IG SASH 3000 SV 18.1 X 9 G20/OBS TP INS 3.125 RADII |
| V000379445 | 3000 SV 18.1 X 36.7 X 9 G20 TP INS BK W/SCRN KNOB |
| V000580613 | ASSY IG SASH 3000 SV 18.1 X 9 G20 TP INS 3.125 RADII |
| V000473029 | 3000 SV 21.4 X 30.4 X 9 G20 TP INS BK W/SCRN |
| V000580616 | ASSY IG SASH 3000 SV 21.4 X 9 G20 TP INS 3.125 RADII |
| V000341612 | 3000 SV 22 X 48 X 17 G20 TP BK W/SCRN F300-43396 |
| V000515675 | ASSY SASH 3000 SV 22 G20 TP 3.125 RADII |
| V000341613 | 3000 SV 22 X 48 X 17 G20 TP INS BK W/SCRN F300-43397 |
| V000580619 | ASSY IG SASH 3000 SV 22 G20 TP INS 3.125 RADII |
| V000341615 | 3000 SV 24 X 35 X 17 G20 TP BK W/SCRN F300-43398 |
| V000342008 | ASSY SASH 3000 SV 24 G20 TP 3.125 RADII |
| V000341616 | 3000 SV 24 X 35 X 17 G20 TP INS BK W/SCRN F300-43564 |
| V000342009 | ASSY IG SASH 3000 SV 24 G20 TP INS 3.125 RADII |
| V000341617 | 3000 SV 24 X 36 X 17 G20 TP BK W/SCRN F300-43322 |
| V000342008 | ASSY SASH 3000 SV 24 G20 TP 3.125 RADII |
| V000341618 | 3000 SV 24 X 36 X 17 G20 TP INS BK W/SCRN F300-43323 |
| V000342009 | ASSY IG SASH 3000 SV 24 G20 TP INS 3.125 RADII |
| V000341621 | 3000 SV 24 X 40 X 17 G20 TP INS BK W/SCRN F300-43320 |
| V000342008 | ASSY SASH 3000 SV 24 G20 TP 3.125 RADII |
| V000341622 | 3000 SV 24 X 48 X 17 G20 TP BK W/SCRN F300-43324 |
| V000342008 | ASSY SASH 3000 SV 24 G20 TP 3.125 RADII |
| V000376201 | 3000 SV 26 X 36 X 17 G20 TP BK W/SCRN |
| V000580620 | ASSY SASH 3000 SV 26 G20 TP 3.125 RADII |
| V000344743 | 3000 SV 27 X 36 X 17 G20 TP INS BK W/SCRN |
| V000580623 | ASSY IG SASH 3000 SV 27 G20 TP INS 3.125 RADII |
| V000341628 | 3000 SV 27 X 42 X 17 G20 TP INS BK W/SCRN F300-43619 |
| V000580623 | ASSY IG SASH 3000 SV 27 G20 TP INS 3.125 RADII |
| V000341632 | 3000 SV 30 X 36 X 17 G20 TP BK W/SCRN F300-43238 |
| V000365846 | ASSY SASH 3000 SV 30 G20 TP 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

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| fixed |
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3000 SV Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341635 | 3000 SV 30 X 36 X 17 G20 TP INS BK W/SCRN F300-43239 |
| V000580624 | ASSY IG SASH 3000 SV 30 G20 TP INS 3.125 RADII |
| V000341639 | 3000 SV 36 X 29 X 9 G20 TP BK W/SCRN F300-44809 |
| V000580625 | ASSY SASH 3000 SV 36 X 9 G20 TP 3.125 RADII |
| V000344711 | 3000 SV 36 X 29 X 9 G20 TP INS BK W/SCRN |
| V000580626 | ASSY IG SASH 3000 SV 36 X 9 G20 TP INS 3.125 RADII |
| V000341643 | 3000 SV 36 X 36 X 17 G20 TP BK W/SCRN F300-43309 |
| V000342010 | ASSY SASH 3000 SV 36 G20 TP 3.125 RADII |
| V000341644 | 3000 SV 36 X 36 X 17 G20 TP INS BK W/SCRN F300-43310 |
| V000342011 | ASSY IG SASH 3000 SV 36 G20 TP INS 3.125 RADII |
| V000342011 | ASSY IG SASH 3000 SV 36 G20 TP INS 3.125 RADII |
| V000342010 | ASSY SASH 3000 SV 36 G20 TP 3.125 RADII |
| V000341648 | 3000 SV 36 X 48 X 17 G20 TP INS BK W/SCRN F300-43334 |
| V000342011 | ASSY IG SASH 3000 SV 36 G20 TP INS 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

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| fixed | |
| vent | vent |

3000 SVD Window Variants

| Part Number | Description |
|-------------|---|
| V000442210 | 3000 SVD 36 X 48 X 17 G20 TP INS BK W/SCRN |
| V000470356 | ASSY IG LEFT SASH 3000 SVD 36 G20 TP INS 3.125 RADII |
| V000470358 | ASSY IG RIGHT SASH 3000 SVD 36 G20 TP INS 3.125 RADII |
| V000376425 | 3000 SVD 42 X 22 X 9 G20 TP BK W/SCRN KNOB |
| V000579906 | ASSY LEFT SASH 3000 SVD 42 X 9 G20 TP 3.125 RADII |
| V000579905 | ASSY RIGHT SASH 3000 SVD 42 X 9 G20 TP 3.125 RADII |
| V000341657 | 3000 SVD 42 X 36 X 17 G20 TP BK W/SCRN F300-43240 |
| V000341909 | ASSY LEFT SASH 3000 SVD 42 G20 TP 3.125 RADII |
| V000341980 | ASSY RIGHT SASH 3000 SVD 42 G20 TP 3.125 RADII |
| V000341658 | 3000 SVD 42 X 36 X 17 G20 TP INS BK W/SCRN F300-43365 |
| V000341910 | ASSY IG LEFT SASH 3000 SVD 42 G20 TP INS 3.125 RADII |
| V000341981 | ASSY IG RIGHT SASH 3000 SVD 42 G20 TP INS 3.125 RADII |
| V000389117 | 3000 SVD 42 X 40 X 17 G20 TP BK W/SCRN |
| V000341909 | ASSY LEFT SASH 3000 SVD 42 G20 TP 3.125 RADII |
| V000341980 | ASSY RIGHT SASH 3000 SVD 42 G20 TP 3.125 RADII |
| V000341661 | 3000 SVD 44 X 40 X 17 G20 TP BK W/SCRN F300-43411 |
| V000409217 | ASSY LEFT SASH 3000 SVD 44 G20 TP 3.125 RADII |
| V000555795 | ASSY RIGHT SASH 3000 SVD 44 G20 TP 3.125 RADII |
| V000341662 | 3000 SVD 44 X 40 X 17 G20 TP INS BK W/SCRN F300-43412 |
| V000579901 | ASSY IG LEFT SASH 3000 SVD 44 G20 TP INS 3.125 RADII |
| V000579900 | ASSY IG RIGHT SASH 3000 SVD 44 G20 TP INS 3.125 RADII |
| V000341667 | 3000 SVD 48 X 22 X 9 G20 TP BK W/SCRN F300-00546103 |
| V000372520 | ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000396155 | ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000342279 | 3000 SVD 48 X 22 X 9 G20 TP BK W/SCRN KNOB F300-00546103 |
| V000372520 | ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000396155 | ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000536793 | 3000 SVD 48 X 22 X 9 G20 TP INS BK W/SCRN KNOB |
| V000579734 | ASSY IG LEFT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000396156 | ASSY IG RIGHT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

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| fixed | |
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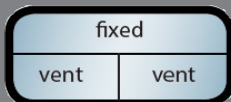
3000 SVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000571029 | 3000 SVD 48 X 24 X 9 G20 TP INS BK W/SCRN |
| V000579734 | ASSY IG LEFT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000396156 | ASSY IG RIGHT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000341668 | 3000 SVD 48 X 27 X 9 G20 TP BK W/SCRN F300-44007 |
| V000372520 | ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000396155 | ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000341669 | 3000 SVD 48 X 29 X 9 G20 TP BK W/SCRN F300-42057 |
| V000372520 | ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000396155 | ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000439472 | 3000 SVD 48 X 30 X 9 G20 TP INS BK W/SCRN |
| V000579734 | ASSY IG LEFT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000396156 | ASSY IG RIGHT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000487414 | 3000 SVD 48 X 31 X 9 G20 TP BK W/SCRN KNOB |
| V000372520 | ASSY LEFT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000396155 | ASSY RIGHT SASH 3000 SVD 48 X 9 G20 TP 3.125 RADII |
| V000487416 | 3000 SVD 48 X 31 X 9 G20 TP INS BK W/SCRN KNOB |
| V000579734 | ASSY IG LEFT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000396156 | ASSY IG RIGHT SASH 3000 SVD 48 X 9 G20 TP INS 3.125 RADII |
| V000341746 | 3000 SVD 48 X 35 X 17 G20 TP BK W/SCRN F300-43370 |
| V000341911 | ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341982 | ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341747 | 3000 SVD 48 X 35 X 17 G20 TP INS BK W/SCRN F300-43369 |
| V000341912 | ASSY IG LEFT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000341983 | ASSY IG RIGHT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000341748 | 3000 SVD 48 X 36 X 17 G20 TP BK W/SCRN F300-43242 |
| V000341911 | ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341982 | ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341749 | 3000 SVD 48 X 36 X 17 G20 TP INS BK W/SCRN F300-43243 |
| V000341912 | ASSY IG LEFT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000341983 | ASSY IG RIGHT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |

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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



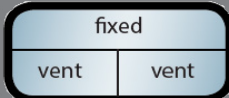
3000 SVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000341752 | 3000 SVD 48 X 48 X 17 G20 TP BK W/SCRN F300-43247 |
| V000341911 | ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341982 | ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000428956 | 3000 SVD 54 X 34 X 17 G20 TP BK W/SCRN |
| V000429684 | ASSY LEFT SASH 3000 SVD 54 G20 TP 3.125 RADII |
| V000429685 | ASSY RIGHT SASH 3000 SVD 54 G20 TP 3.125 RADII |
| V000477963 | 3000 SVD 54 X 34 X 17 G20 TP INS BK W/SCRN |
| V000579898 | ASSY IG LEFT SASH 3000 SVD 54 G20 TP INS 3.125 RADII |
| V000579897 | ASSY IG RIGHT SASH 3000 SVD 54 G20 TP INS 3.125 RADII |
| V000341761 | 3000 SVD 54 X 46 X 17 G20 TP BK W/SCRN F300-43414 |
| V000429684 | ASSY LEFT SASH 3000 SVD 54 G20 TP 3.125 RADII |
| V000429685 | ASSY RIGHT SASH 3000 SVD 54 G20 TP 3.125 RADII |
| V000474284 | 3000 SVD 54 X 48 X 17 G20 TP BK W/SCRN |
| V000429684 | ASSY LEFT SASH 3000 SVD 54 G20 TP 3.125 RADII |
| V000429685 | ASSY RIGHT SASH 3000 SVD 54 G20 TP 3.125 RADII |
| V000474286 | 3000 SVD 54 X 48 X 17 G20 TP INS BK W/SCRN |
| V000579898 | ASSY IG LEFT SASH 3000 SVD 54 G20 TP INS 3.125 RADII |
| V000579897 | ASSY IG RIGHT SASH 3000 SVD 54 G20 TP INS 3.125 RADII |
| V000418221 | 3000 SVD 54.6 X 20.4 X 9 G20 TP INS BK W/SCRN F300-44923 |
| V000579893 | ASSY IG LEFT SASH 3000 SVD 54.6 X 9 G20 TP INS 3.125 RADII |
| V000579892 | ASSY IG RIGHT SASH 3000 SVD 54.6 X 9 G20 TP INS 3.125 RADII |
| V000356258 | 3000 SVD 56 X 48 X 17 G20 TP BK W/SCRN |
| V000568526 | ASSY LEFT SASH 3000 SVD 56 G20 TP 3.125 RADII |
| V000579888 | ASSY RIGHT SASH 3000 SVD 56 G20 TP 3.125 RADII |
| V000357847 | 3000 SVD 56 X 48 X 17 G20 TP INS BK W/SCRN |
| V000579885 | ASSY IG LEFT SASH 3000 SVD 56 G20 TP INS 3.125 RADII |
| V000579884 | ASSY IG RIGHT SASH 3000 SVD 56 G20 TP INS 3.125 RADII |
| V000496930 | 3000 SVD 60 X 20.4 X 9 G20 TP INS BK W/SCRN |
| V000573697 | ASSY IG LEFT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000573701 | ASSY IG RIGHT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |

LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 SVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000342282 | 3000 SVD 60 X 22 X 9 G20 TP BK W/SCRN |
| V000381769 | ASSY LEFT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000445103 | ASSY RIGHT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000342283 | 3000 SVD 60 X 22 X 9 G20 TP BK W/SCRN KNOB F300-44796 |
| V000381769 | ASSY LEFT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000445103 | ASSY RIGHT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000390562 | 3000 SVD 60 X 22 X 9 G20 TP INS BK W/SCRN |
| V000573697 | ASSY IG LEFT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000573701 | ASSY IG RIGHT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000344430 | 3000 SVD 60 X 24 X 9 G20 TP INS BK W/SCRN |
| V000573697 | ASSY IG LEFT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000573701 | ASSY IG RIGHT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000341772 | 3000 SVD 60 X 29 X 9 G20 TP BK W/SCRN F300-00590159 |
| V000381769 | ASSY LEFT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000445103 | ASSY RIGHT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000342284 | 3000 SVD 60 X 29 X 9 G20 TP BK W/SCRN KNOB F300-00590159 |
| V000381769 | ASSY LEFT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000445103 | ASSY RIGHT SASH 3000 SVD 60 X 9 G20 TP 3.125 RADII |
| V000346305 | 3000 SVD 60 X 29 X 9 G20 TP INS BK W/SCRN |
| V000573697 | ASSY IG LEFT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000573701 | ASSY IG RIGHT SASH 3000 SVD 60 X 9 G20 TP INS 3.125 RADII |
| V000341774 | 3000 SVD 60 X 32 X 17 G20 TP BK W/SCRN F300-44039 |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000357976 | 3000 SVD 60 X 35 X 17 G20 TP INS BK W/SCRN |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000341779 | 3000 SVD 60 X 36 X 17 G20 TP BK W/SCRN F300-43326 |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

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3000 SVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000341780 | 3000 SVD 60 X 36 X 17 G20 TP INS BK W/SCRN F300-43327 |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409676 | 3000 SVD 60 X 46 X 17 G20 TP BK W/SCRN |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000409680 | 3000 SVD 60 X 46 X 17 G20 TP INS BK W/SCRN |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000341783 | 3000 SVD 60 X 48 X 17 G20 TP BK W/SCRN F300-43253 |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000341784 | 3000 SVD 60 X 48 X 17 G20 TP INS BK W/SCRN F300-43254 |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000473033 | 3000 SVD 64 X 32 X 17 G20 TP INS BK W/SCRN |
| V000579824 | ASSY IG LEFT SASH 3000 SVD 64 G20 TP INS 3.125 RADII |
| V000423126 | ASSY IG RIGHT SASH 3000 SVD 64 G20 TP INS 3.125 RADII |
| V000341787 | 3000 SVD 64 X 46 X 17 G20 TP BK W/SCRN F300-43258 |
| V000579822 | ASSY LEFT SASH 3000 SVD 64 G20 TP 3.125 RADII |
| V000423125 | ASSY RIGHT SASH 3000 SVD 64 G20 TP 3.125 RADII |
| V000451460 | 3000 SVD 65 X 30.2 X 17 G20 TP INS BK W/SCRN KNOB |
| V000579870 | ASSY IG LEFT SASH 3000 SVD 65 G20 TP INS 3.125 RADII |
| V000579869 | ASSY IG RIGHT SASH 3000 SVD 65 G20 TP INS 3.125 RADII |
| V000364639 | 3000 SVD 65 X 35 X 17 G20 TP BK W/SCRN |
| V000579875 | ASSY LEFT SASH 3000 SVD 65 G20 TP 3.125 RADII |
| V000579874 | ASSY RIGHT SASH 3000 SVD 65 G20 TP 3.125 RADII |
| V000364642 | 3000 SVD 65 X 35 X 17 G20 TP INS BK W/SCRN |
| V000579870 | ASSY IG LEFT SASH 3000 SVD 65 G20 TP INS 3.125 RADII |
| V000579869 | ASSY IG RIGHT SASH 3000 SVD 65 G20 TP INS 3.125 RADII |



LIPPERT
COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

| | |
|-------|------|
| fixed | |
| vent | vent |

3000 SVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000483630 | 3000 SVD 66.3 X 36.3 X 9 G20 TP BK W/SCRN |
| V000559783 | ASSY LEFT SASH 3000 SVD 66.3 X 9 G20 TP 3.125 RADII |
| V000561606 | ASSY RIGHT SASH 3000 SVD 66.3 X 9 G20 TP 3.125 RADII |
| V000483633 | 3000 SVD 66.3 X 36.3 X 9 G20 TP INS BK W/SCRN |
| V000579864 | ASSY IG LEFT SASH 3000 SVD 66.3 X 9 G20 TP INS 3.125 RADII |
| V000579865 | ASSY IG RIGHT SASH 3000 SVD 66.3 X 9 G20 TP INS 3.125 RADII |
| V000472328 | 3000 SVD 68 X 30 X 17 G20 TP INS BK W/SCRN |
| V000542108 | ASSY IG LEFT SASH 3000 SVD 68 G20 TP INS 3.125 RADII |
| V000542114 | ASSY IG RIGHT SASH 3000 SVD 68 G20 TP INS 3.125 RADII |
| V000341796 | 3000 SVD 70 X 46 X 17 G20 TP BK W/SCRN F300-43889 |
| V000342016 | ASSY LEFT SASH 3000 SVD 70 G20 TP 3.125 RADII |
| V000408351 | ASSY RIGHT SASH 3000 SVD 70 G20 TP 3.125 RADII |
| V000341798 | 3000 SVD 70 X 46 X 17 G20 TP INS BK W/SCRN F300-43890 |
| V000342017 | ASSY IG LEFT SASH 3000 SVD 70 G20 TP INS 3.125 RADII |
| V000406389 | ASSY IG RIGHT SASH 3000 SVD 70 G20 TP INS 3.125 RADII |
| V000368003 | 3000 SVD 72 X 22 X 9 G20 TP BK W/SCRN KNOB |
| V000579849 | ASSY LEFT SASH 3000 SVD 72 X 9 G20 TP 3.125 RADII |
| V000420716 | ASSY RIGHT SASH 3000 SVD 72 X 9 G20 TP 3.125 RADII |
| V000434568 | 3000 SVD 72 X 30 X 17 G20 TP BK W/SCRN |
| V000434568 | 3000 SVD 72 X 30 X 17 G20 TP BK W/SCRN |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000434569 | 3000 SVD 72 X 30 X 17 G20 TP INS BK W/SCRN |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000341800 | 3000 SVD 72 X 34 X 17 G20 TP BK W/SCRN F300-43419 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000341804 | 3000 SVD 72 X 35 X 17 G20 TP BK W/SCRN F300-43260 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |

| | |
|-------|------|
| fixed | |
| vent | vent |

3000 SVD Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000341806 | 3000 SVD 72 X 35 X 17 G20 TP INS BK W/SCRN F300-43262 |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000341807 | 3000 SVD 72 X 40 X 17 G20 TP BK W/SCRN F300-43263 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000341809 | 3000 SVD 72 X 40 X 17 G20 TP INS BK W/SCRN F300-43264 |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000341815 | 3000 SVD 72 X 48 X 17 G20 TP BK W/SCRN F300-43267 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000341817 | 3000 SVD 72 X 48 X 17 G20 TP INS BK W/SCRN F300-43268 |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 SVSE Window Variants

| Part Number | Description |
|-------------|---|
| V000487529 | 3000 SVSE 37.3 X 40 X 17 G20 TP INS BK W/SCRN KNOB |
| V000579846 | ASSY IG LEFT SASH 3000 SVD 37.3 G20 TP INS 3.125 RADII |
| V000579844 | ASSY IG RIGHT SASH 3000 SVD 37.3 G20 TP INS 3.125 RADII |
| V000473039 | 3000 SVSE 42 X 32 X 17 G20 TP INS BK W/SCRN |
| V000341910 | ASSY IG LEFT SASH 3000 SVD 42 G20 TP INS 3.125 RADII |
| V000341981 | ASSY IG RIGHT SASH 3000 SVD 42 G20 TP INS 3.125 RADII |
| V000341821 | 3000 SVSE 42 X 36 X 17 G20 TP BK W/SCRN F300-43269 |
| V000341909 | ASSY LEFT SASH 3000 SVD 42 G20 TP 3.125 RADII |
| V000341980 | ASSY RIGHT SASH 3000 SVD 42 G20 TP 3.125 RADII |
| V000341824 | 3000 SVSE 48 X 35 X 17 G20 TP BK W/SCRN F300-43936 |
| V000341911 | ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341982 | ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341825 | 3000 SVSE 48 X 35 X 17 G20 TP INS BK W/SCRN F300-44715 |
| V000341912 | ASSY IG LEFT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000341983 | ASSY IG RIGHT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000341826 | 3000 SVSE 48 X 36 X 17 G20 TP BK W/SCRN F300-43271 |
| V000341911 | ASSY LEFT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341982 | ASSY RIGHT SASH 3000 SVD 48 G20 TP 3.125 RADII |
| V000341827 | 3000 SVSE 48 X 36 X 17 G20 TP INS BK W/SCRN F300-43272 |
| V000341912 | ASSY IG LEFT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000341983 | ASSY IG RIGHT SASH 3000 SVD 48 G20 TP INS 3.125 RADII |
| V000365779 | 3000 SVSE 60 X 35 X 17 G20 TP BK W/SCRN |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000365780 | 3000 SVSE 60 X 35 X 17 G20 TP INS BK W/SCRN |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000341836 | 3000 SVSE 60 X 36 X 17 G20 TP BK W/SCRN F300-43274 |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |

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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



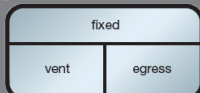
3000 SVSE Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341841 | 3000 SVSE 60 X 40 X 17 G20 TP BK W/SCRN F300-43276 |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000341844 | 3000 SVSE 60 X 40 X 17 G20 TP INS BK W/SCRN F300-43277 |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000341845 | 3000 SVSE 60 X 48 X 17 G20 TP BK W/SCRN F300-43282 |
| V000342020 | ASSY LEFT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000401622 | ASSY RIGHT SASH 3000 SVD 60 G20 TP 3.125 RADII |
| V000341848 | 3000 SVSE 60 X 48 X 17 G20 TP INS BK W/SCRN F300-43283 |
| V000361813 | ASSY IG LEFT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000409311 | ASSY IG RIGHT SASH 3000 SVD 60 G20 TP INS 3.125 RADII |
| V000473041 | 3000 SVSE 64 X 32 X 17 G20 TP INS BK W/SCRN |
| V000579824 | ASSY IG LEFT SASH 3000 SVD 64 G20 TP INS 3.125 RADII |
| V000423126 | ASSY IG RIGHT SASH 3000 SVD 64 G20 TP INS 3.125 RADII |
| V000484141 | 3000 SVSE 64 X 34 X 17 G20 TP BK W/SCRN |
| V000579822 | ASSY LEFT SASH 3000 SVD 64 G20 TP 3.125 RADII |
| V000423125 | ASSY RIGHT SASH 3000 SVD 64 G20 TP 3.125 RADII |
| V000481663 | 3000 SVSE 68 X 26.2 X 17 G20 TP INS BK W/SCRN |
| V000542108 | ASSY IG LEFT SASH 3000 SVD 68 G20 TP INS 3.125 RADII |
| V000542114 | ASSY IG RIGHT SASH 3000 SVD 68 G20 TP INS 3.125 RADII |
| V000341850 | 3000 SVSE 70 X 46 X 17 G20 TP BK W/SCRN F300-43287 |
| V000342016 | ASSY LEFT SASH 3000 SVD 70 G20 TP 3.125 RADII |
| V000408351 | ASSY RIGHT SASH 3000 SVD 70 G20 TP 3.125 RADII |
| V000341856 | 3000 SVSE 72 X 34 X 17 G20 TP BK W/SCRN F300-43289 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000341857 | 3000 SVSE 72 X 34 X 17 G20 TP INS BK W/SCRN F300-43291 |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |

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COMPONENTS

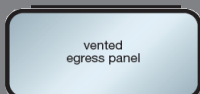
3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 SVSE Window Variants (Cont'd)

| Part Number | Description |
|-------------|--|
| V000341859 | 3000 SVSE 72 X 35 X 17 G20 TP BK W/SCRN F300-43293 |
| V000341913 | ASSY LEFT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000408739 | ASSY RIGHT SASH 3000 SVD 72 G20 TP 3.125 RADII |
| V000341861 | 3000 SVSE 72 X 35 X 17 G20 TP INS BK W/SCRN F300-43294 |
| V000341914 | ASSY IG LEFT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |
| V000430723 | ASSY IG RIGHT SASH 3000 SVD 72 G20 TP INS 3.125 RADII |



3000 VEPW Window Variants

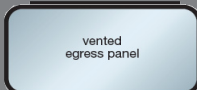
| Part Number | Description |
|-------------|---|
| V000461837 | 3000 VEPW 27 X 20 G20 TP BK W/SCRN ROTARY |
| V000579809 | ASSY SASH 3000 VEPW 27 X 20 G20 TP 3.125 RADII |
| V000471954 | 3000 VEPW 27 X 20 G20 TP INS BK W/SCRN ROTARY |
| V000579813 | ASSY IG SASH 3000 VEPW 27 X 20 G20 TP INS 3.125 RADII |
| V000487409 | 3000 VEPW 27 X 20.3 G20 TP INS BK W/SCRN ROTARY |
| V000579811 | ASSY IG SASH 3000 VEPW 27 X 20.3 G20 TP INS 3.125 RADII |
| V000341866 | 3000 VEPW 27 X 22 G20 TP BK W/SCRN F300-44892 |
| V000579810 | ASSY SASH 3000 VEPW 27 X 22 G20 TP 3.125 RADII |
| V000349289 | 3000 VEPW 27 X 22 G20 TP INS BK W/SCRN |
| V000579808 | ASSY IG SASH 3000 VEPW 27 X 22 G20 TP INS 3.125 RADII |
| V000439495 | 3000 VEPW 27 X 26 G20 TP INS BK W/SCRN |
| V000579807 | ASSY IG SASH 3000 VEPW 27 X 26 G20 TP INS 3.125 RADII |
| V000498245 | 3000 VEPW 27 X 26 G20/OBS TP INS BK W/SCRN ROTARY |
| V000579806 | ASSY IG SASH 3000 VEPW 27 X 26 G20/OBS TP INS 3.125 RADII |
| V000472486 | 3000 VEPW 27 X 30 G20 TP INS BK W/SCRN |
| V000579803 | ASSY IG SASH 3000 VEPW 27 X 30 G20 TP INS 3.125 RADII |
| V000341870 | 3000 VEPW 30 X 20 G20 TP BK W/SCRN F300-43424 |
| V000341964 | ASSY SASH 3000 VEPW 30 X 20 G20 TP 3.125 RADII |
| V000471957 | 3000 VEPW 30 X 20 G20 TP BK W/SCRN ROTARY |
| V000341964 | ASSY SASH 3000 VEPW 30 X 20 G20 TP 3.125 RADII |
| V000341872 | 3000 VEPW 30 X 20 G20 TP INS BK W/SCRN F300-43425 |
| V000341965 | ASSY IG SASH 3000 VEPW 30 X 20 G20 TP INS 3.125 RADII |



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COMPONENTS

3000 SERIES WINDOW VENT BONDING INSPECTION

| | |
|-------------|---|
| TSB Number: | TSB 15-002-19 |
| Product: | 3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW) |
| Date: | March 06, 2020 |



3000 VEPW Window Variants (Cont'd)

| Part Number | Description |
|-------------|---|
| V000487502 | 3000 VEPW 30 X 20.3 G20 TP INS BK W/SCRN ROTARY |
| V000579782 | ASSY IG SASH 3000 VEPW 30 X 20.3 G20 TP INS 3.125 RADII |
| V000341875 | 3000 VEPW 30 X 22 G20 TP BK W/SCRN F300-43330 |
| V000572001 | ASSY SASH 3000 VEPW 30 X 22 G20 TP 3.125 RADII |
| V000341879 | 3000 VEPW 30 X 22 G20 TP INS BK W/SCRN F300-43331 |
| V000572002 | ASSY IG SASH 3000 VEPW 30 X 22 G20 TP INS 3.125 RADII |
| V000341883 | 3000 VEPW 30 X 24 G20 TP BK W/SCRN |
| V000579771 | ASSY SASH 3000 VEPW 30 X 24 G20 TP 3.125 RADII |
| V000341884 | 3000 VEPW 30 X 24 G20 TP INS BK W/SCRN F300-43428 |
| V000579772 | ASSY IG SASH 3000 VEPW 30 X 24 G20 TP INS 3.125 RADII |
| V000438983 | 3000 VEPW 30 X 30 G20 TP BK W/SCRN |
| V000579769 | ASSY SASH 3000 VEPW 30 X 30 G20 TP 3.125 RADII |
| V000556684 | 3000 VEPW 34 X 22 G20 TP INS BK W/SCRN |
| V000579768 | ASSY IG SASH 3000 VEPW 34 X 22 G20 TP INS 3.125 RADII |
| V000341886 | 3000 VEPW 36 X 20 G20 TP BK W/SCRN F300-43332 |
| V000579765 | ASSY SASH 3000 VEPW 36 X 20 G20 TP 3.125 RADII |
| V000412099 | 3000 VEPW 36 X 20 G20 TP INS BK NO SCRNS |
| V000579766 | ASSY IG SASH 3000 VEPW 36 X 20 G20 TP INS 3.125 RADII |
| V000341891 | 3000 VEPW 36 X 22 G20 TP BK W/SCRN F300-43434 |
| V000341966 | ASSY SASH 3000 VEPW 36 X 22 G20 TP 3.125 RADII |
| V000471952 | 3000 VEPW 36 X 22 G20 TP BK W/SCRN ROTARY |
| V000341966 | ASSY SASH 3000 VEPW 36 X 22 G20 TP 3.125 RADII |
| V000341892 | 3000 VEPW 36 X 22 G20 TP INS BK W/SCRN F300-43433 |
| V000341967 | ASSY IG SASH 3000 VEPW 36 X 22 G20 TP INS 3.125 RADII |
| V000544855 | 3000 VEPW 36 X 22 G20/OBS TP INS BK W/SCRN ROTARY |
| V000579762 | ASSY IG SASH 3000 VEPW 36 X 22 G20/OBS TP INS 3.125 RADII |
| V000472483 | 3000 VEPW 36 X 26 G20 TP INS BK W/SCRN |
| V000579756 | ASSY IG SASH 3000 VEPW 36 X 26 G20 TP INS 3.125 RADII |
| V000341897 | 3000 VEPW 36 X 29 G20 TP BK W/SCRN F300-43440 |
| V000427008 | ASSY SASH 3000 VEPW 36 X 29 G20 TP 3.125 RADII |
| V000471959 | 3000 VEPW 36 X 29 G20 TP BK W/SCRN ROTARY |
| V000427008 | ASSY SASH 3000 VEPW 36 X 29 G20 TP 3.125 RADII |