



## LCI 3000 Series frameless windows – defective adhesive bond

<b>Bulletin Type:</b>	<b>Safety Recall</b> Previously released as TSB 20-009
<b>Bulletin #s):</b>	Jayco Towables 20V-336 US 2020-257 CN Jayco Motorized 20V-337 US 2020-258 CN Highland Ridge 20V-338 US 2020-259 CN
<b>Job Code(s):</b>	<i>Jayco Towables</i> 9801508 RC024– Inspect ALL windows <i>Jayco Towables</i> 9801508 RC025 –Replace glass  <i>Jayco Motorized</i> 9803508 RC024– Inspect ALL windows <i>Jayco Motorized</i> 9803508 RC025 –Replace glass  <i>Highland Ridge</i> 9804508 RC024– Inspect ALL windows <i>Highland Ridge</i> 9804508 RC025 –Replace glass
<b>Flat Rate(s):</b>	Inspect ALL windows .5 <b>per affected Unit</b> Replace window glass .3 <b>per glass</b>

<b>Publication Date:</b>	June 2020
<b>Make(s):</b>	Jayco Towable Jayco Motorized Entegra Highland Ridge
<b>Model(s):</b>	Please see listing on the following page
<b>Model Year:</b>	2020

<b>Incident:</b>	<b>LCI 3000 Series Frameless Windows - The adhesive bond where glass meets the hinge frame may not hold and allow glass to detach.</b>
<b>Affected Units:</b>	Please see listing on page 2
<b>Parts:</b>	Please reference LCI Instructions for part #'s of Vent that must be replaced per Inspection– Submit Manual Order Form to <a href="mailto:Compliance@jayco.com">Compliance@jayco.com</a>
<b>Parts Return Information:</b>	<b>DO NOT RETURN DEFECTIVE VENTS TO LCI OR JAYCO</b>

### STEPS:

1. Window Identification per LCI Instructions – type and size
2. Inspect ALL LCI 3000 Series frameless windows per LCI Instructions.
  - a. When Inspection ***does not*** find defective adhesive bond
    - i. Submit Claim for Inspection ONLY using 9901508 RC024 .5 hr
  - b. When Inspection ***DOES*** find at least one location of defective adhesive bond
    - i. DO NOT SUBMIT CLAIM AT THIS POINT
    - ii. Complete Manual Order Form – noting the LCI Part # of full Window Assembly and the Vent/s found defective.
    - iii. Submit Manual Order Form to [compliance@jayco.com for required vent/s](mailto:compliance@jayco.com)
    - iv. Complete repair following LCI Instructions per window type
    - v. Submit Claim using 9901508 RC024 .5 hr for the inspection of all windows AND 9901509 RC025 .3 hr per glass replaced.

**ONLY ONE CLAIM PER AFFECTED SERIAL NUMBER**

<i>Make</i>	<i>Model</i>	<i>Model Yr</i>		<i>Unit #'s</i>
ENTEGRA	Accolade	2020	L1	HK8100-101, 103,105-109
ENTEGRA	Emblem	2020	L1	DH8093-8095, 8097-8098
ENTEGRA	Esteem	2020	L1	BU8089,8091-8095, 8098,8100,8101
ENTEGRA	Esteem	2020	L1	BV8107-8109, 8111-8112, 8114
ENTEGRA	Esteem	2020	L1	BX8096, 8103
ENTEGRA	Odyssey	2020	L1	EB8231-8257
ENTEGRA	Odyssey	2020	L1	ED8156-8168
ENTEGRA	Odyssey	2020	L1	EF8131-8142
ENTEGRA	Odyssey	2020	L1	EK8122-8125
ENTEGRA	Odyssey	2020	L1	ER8087-8096
ENTEGRA	Odyssey	2020	L1	EV8085-8103
ENTEGRA	Odyssey	2020	L1	EZ8092-8108, 8112
ENTEGRA	Qwest	2020	L1	ZL8145-8153, 8155,8158,8160-8162, 8164
ENTEGRA	Qwest	2020	L1	ZR8052-8054, 8056-8057, 8059-8061, 8064-8067,8069, 8071, 8073--8076, 8078-8082, 8085
ENTEGRA	Qwest	2020	L1	ZT8058-8059, 8061, 8063, 8066-8067, 8069-8073, 8082
ENTEGRA	Vision	2020	L1	AF8078-8087
ENTEGRA	Vision	2020	L1	AS8084-8097
ENTEGRA	Vision	2020	L1	AU8069-8086
ENTEGRA	Vision	2020	L1	AV8067-8068
ENTEGRA	Vision	2020	L1	AX8066-8075
ENTEGRA	Vision XL	2020	L1	UG8108,8115-8116
Highland Ridge	Mesa Ridge	2020	L3	FR3074-3075
Highland Ridge	Mesa Ridge	2020	L3	FU3058-3059
Highland Ridge	Mesa Ridge	2020	L3	FV3054-3056
Highland Ridge	Mesa Ridge	2020	L3	MB3051-3057
Highland Ridge	Mesa Ridge	2020	L3	MD3074-3075
Highland Ridge	Mesa Ridge	2020	L3	MF3087
Highland Ridge	Open Range	2020	L3	AC3108-3112
Highland Ridge	Open Range	2020	L3	AG3051-3075, 3077-3078, 3080,3082
Highland Ridge	Open Range	2020	L3	BD3128-3135
Highland Ridge	Open Range	2020	L3	BG3097-3102
Highland Ridge	Open Range	2020	L3	BK3100-3104
Highland Ridge	Open Range	2020	L3	BM3100-3109
Highland Ridge	Open Range	2020	L3	BR3111-3112, 3116
Highland Ridge	Silverstar	2020	L3	YN3051
Jayco Motorized	Alante	2020	L1	AS0110-0119
Jayco Motorized	Alante	2020	L1	AU0116-0129
Jayco Motorized	Alante	2020	L1	AX0096-0105
Jayco Motorized	Greyhawk	2020	L1	MF0132, 0134, 0136, 0139-0141
Jayco Motorized	Greyhawk	2020	L1	MU0167-0168, 0170-0181
Jayco Motorized	Greyhawk	2020	L1	MV0281, 0287
Jayco Motorized	Greyhawk	2020	L1	MX0116-0123
Jayco Motorized	Greyhawk	2020	L1	MZ0169-0170
Jayco Motorized	Greyhawk Prestige	2020	L1	BV0121-0125
Jayco Motorized	Greyhawk Prestige	2020	L1	BX0094
Jayco Motorized	Melbourne	2020	L1	YL0240-0247
Jayco Motorized	Melbourne Prestige	2020	L1	ZL0111-0118

Jayco Motorized	Precept	2020	L1	UG0194, 0203-0217
Jayco Motorized	Precept	2020	L1	UL0177-0192
Jayco Motorized	Precept Prestige	2020	L1	DU0066-0067
Jayco Motorized	Redhawk	2020	L1	XB0322-0334
Jayco Motorized	Redhawk	2020	L1	XF0256-0265
Jayco Motorized	Redhawk	2020	L1	XK0176
Jayco Motorized	Redhawk SE	2020	L1	GJ0220-0241
Jayco Motorized	Redhawk SE	2020	L1	GN0131-0133, 0135-0152
Jayco Motorized	Seneca	2020	L1	HB0117-0122
Jayco Motorized	Seneca	2020	L1	HJ0070-0073
Jayco Motorized	Seneca	2020	L1	HK0144, 0146-0148, 0150, 0152
Jayco Motorized	Seneca	2020	L1	HL0102-0104
Jayco Towable	Eagle	2020	L1	EF0297-0332
Jayco Towable	Eagle	2020	L1	EG0075-0086
Jayco Towable	Eagle	2020	L1	ER0213-0230
Jayco Towable	Eagle	2020	L1	WA0237-0272
Jayco Towable	Eagle	2020	L1	WD0304, 0309-0312, 0315-0319, 0322-0326, 0328-0336, 0340-0344
Jayco Towable	Eagle	2020	L1	WK0353-0358, 0368-0430
Jayco Towable	Eagle	2020	L1	WL0207-0230
Jayco Towable	Eagle	2020	L1	WR0275-0294
Jayco Towable	Eagle	2020	L1	WS0257-0286
Jayco Towable	Eagle HT	2020	L1	P50178-0219
Jayco Towable	Eagle HT	2020	L1	P70141
Jayco Towable	Eagle HT	2020	L1	PP0292, 0299, 0307-0309, 0312, 0318-0356
Jayco Towable	Jay Flight	2020	L1	T20582, 0592-0596
Jayco Towable	Jay Flight	2020	L1	T70231-0266
Jayco Towable	Jay Flight	2020	L1	TA0226-0273
Jayco Towable	Jay Flight	2020	L1	TC0327-0380
Jayco Towable	Jay Flight	2020	L1	TD0669-0734
Jayco Towable	Jay Flight	2020	L1	TE0226-0279
Jayco Towable	Jay Flight	2020	L1	TF0129-0152
Jayco Towable	Jay Flight	2020	L1	TG0105-0146
Jayco Towable	Jay Flight	2020	L1	TR0358, 0364-0365, 0370, 0375, 0377-0379, 0381-0398,
Jayco Towable	Jay Flight	2020	L1	TV0169, 0175, 0181, 0183-0185, 0196-0197, 0199-0212
Jayco Towable	Jay Flight Bungalow	2020	L1	1J0141-0158
Jayco Towable	Jay Flight Bungalow	2020	L1	1K0120-0137
Jayco Towable	Jay Flight Bungalow	2020	L1	1M0118-0123
Jayco Towable	Jay Flight SLX wide body	2020	L1	7R0387-0423
Jayco Towable	Jay Flight SLX wide body	2020	L1	7T0356-0357, 0362
Jayco Towable	Jay Flight SLX wide body	2020	L1	7U0339-0374
Jayco Towable	Jay Flight SLX wide body	2020	L1	7X0478-0549
Jayco Towable	Jay Flight SLX wide body	2020	L1	7Y0622-0687
Jayco Towable	North Point	2020	L1	LA0111-0113, 0116-0117, 0121-0122, 0126-0134
Jayco Towable	North Point	2020	L1	LB0142-0143, 0146-0148, 0150-0151, 0161, 0174-0175, 0177
Jayco Towable	North Point	2020	L1	LE0127-0141, 0143-0153, 0156-0158, 0160-0162
Jayco Towable	North Point	2020	L1	LL0356-0463
Jayco Towable	North Point	2020	L1	LR0113-0136
Jayco Towable	North Point	2020	L1	LY0137, 0140-0162
Jayco Towable	Octane	2020	L1	V10105-0110
Jayco Towable	Octane	2020	L1	V20153-0176
Jayco Towable	Octane	2020	L1	V30117-0122
Jayco Towable	Octane	2020	L1	VY0118-0129
Jayco Towable	Pinnacle	2020	L1	RU0296
Jayco Towable	Seismic	2020	L1	9G0088
Jayco Towable	Seismic	2020	L1	9N0138, 0143, 0158
Jayco Towable	Talon	2020	L1	8C0083-0088
Jayco Towable	Talon	2020	L1	8G0125-0142
Jayco Towable	Talon	2020	L1	8H0071-0076
Jayco Towable	Talon	2020	L1	8J0051-0062



# 3000 SERIES WINDOW VENT BONDING INSPECTION

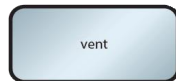
<b>TSB Number:</b>	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
<b>Product:</b>	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
<b>Date:</b>	March 06, 2020

## Subject

Identification and inspection of a potential adhesive bond issue between the glass and aluminum frame for the following 3000 series frameless windows manufactured between January 6 through January 23, 2020:



**EPW**



**FV**



**FVD**



**FVSE**



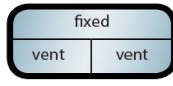
**SEFV**



**SESV**



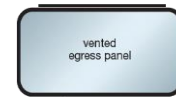
**SV**



**SVD**



**SVSE**



**VEPW**

**NOTE:** See the Variants Codes section starting on page 5 for window and vent sizes and part numbers.

## Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.



The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.



Use appropriate personal protective equipment (PPE) for the procedure being performed.



Moving parts can pinch, crush or cut. Keep clear and use caution.

## Resources Required

- Cordless or electric drill or screw gun
- Phillips screw bit
- 3/16" drill bit
- Pop rivet gun
- Ladder



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Date:	March 06, 2020

## Window Identification

### Window Size

Window Size\_ X\_ = from inside trim ring RPO label or measure outside the whole/entire window Width X Height of glass, edge-to-edge.

### Egress Windows

- A. Inside the unit an EXIT sticker (Fig. 1) or red handle (Fig. 2A) will be present.
- B. Outside the unit the white backside of the EXIT sticker will be visible.

### Insulated Windows

- A. Inside the unit a smaller INSULATED WINDOW sticker (Fig. 3) or a super spacer (Fig. 4A) sandwiched between two panes of glass can be seen.
- B. Outside the unit the white backside of the INSULATED WINDOW sticker (Fig. 3A) is seen.

### Egress and Insulated

- A. Inside the unit a smaller INSULATED WINDOW sticker (Fig. 3) can be seen or the super spacer (Fig. 4A) sandwiched between two panes of glass will be visible in addition to the EXIT sticker (Fig. 1) or red handle (Fig. 2).
- B. Outside the unit the white backside of the INSULATED WINDOW sticker (Fig. 3) can be seen located above the white backside of the EXIT sticker (Fig. 1).

Fig. 1

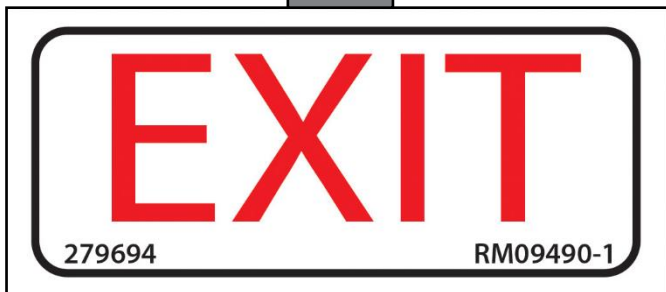


Fig. 2

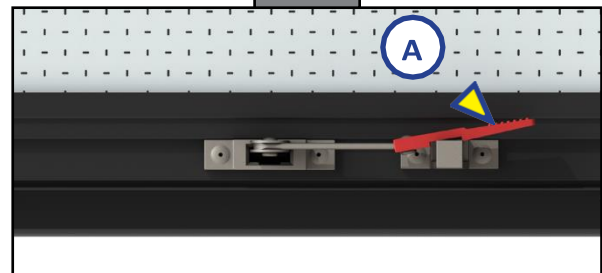
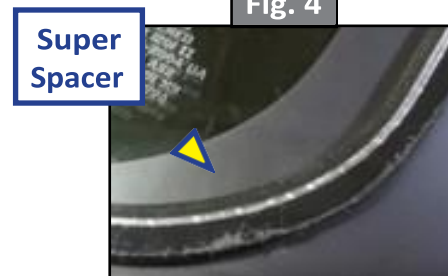


Fig. 3



Fig. 4





# 3000 SERIES WINDOW VENT BONDING INSPECTION

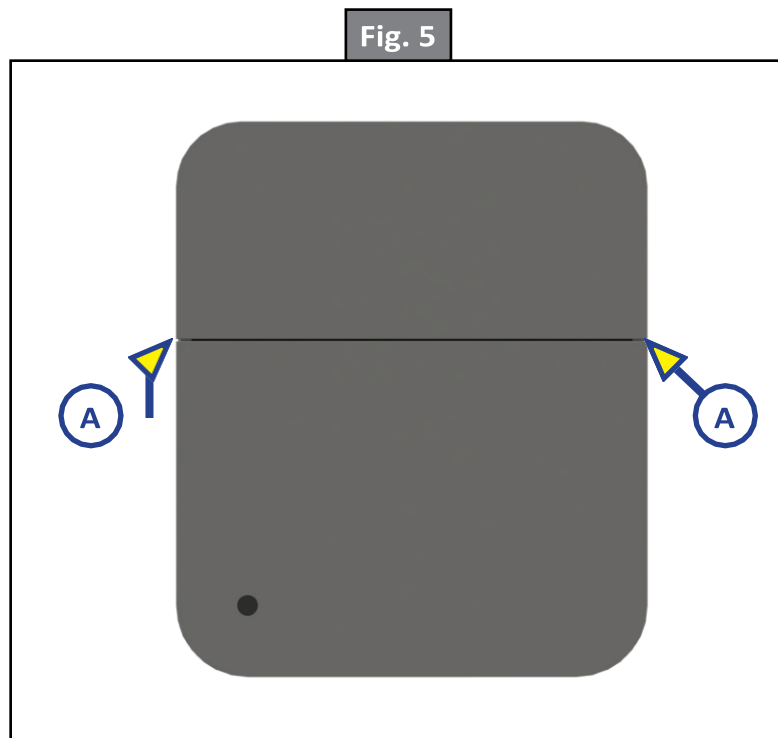
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## Inspection

**NOTE:** Windows must be inspected (viewed) from outside the unit.

1. Make sure the unit is on a level, flat surface then chock the wheels.
2. Inspect the frameless window for proper adhesive bond where the glass meets the hinge frame (Fig. 5A).

**NOTE:** Fixed glass does not need to be inspected.



3. Using under 20 pounds of force, or the amount of force it would take to open a car door, test all 3000 series crank-out vent and egress windows by gently tugging on the glass at the frame by hand or with a tool that will not scratch the glass.



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4. If the glass does not separate from the hinge (Fig. 6A), it is a good bond. **DO NOT REPLACE** the vent. If the glass is not adhering to the vent (Fig. 7A), the glass **DOES NEED TO BE REPLACED**.

Fig. 6

**GOOD - GLASS STAYS ON HINGE**

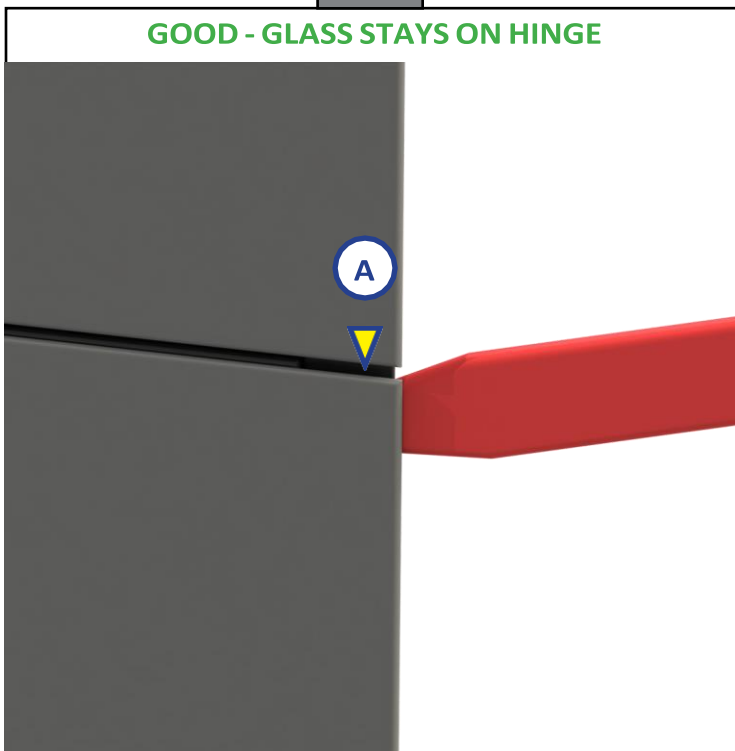


Fig. 7

**BAD - GLASS SEPARATES AWAY FROM HINGE**



## Repair Instructions per vent/sash type

<https://support.lci1.com/ti-330-3000-series-window-mullion-vent-replacement>

<https://support.lci1.com/ti-331-3000-series-window-vent-sash-replacement>

[https://support.lci1.com/ti-334-3000-series-window-\(with-scissor-latch\)-vent-replacement](https://support.lci1.com/ti-334-3000-series-window-(with-scissor-latch)-vent-replacement)

## Action Required

Submit all claims to RV OEM.

**Inspection: 0.5 hour per unit**

**Replacement of glass: 0.3 hour per window**



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## Variant Codes

In each chart, the vent/sash variant code part numbers and descriptions will be **red text** and indented under the window variant code part number and description.

<div style="display: flex; align-items: center; justify-content: space-between;"> <div style="border: 1px solid black; padding: 2px;">fixed</div> <div style="border: 1px solid black; padding: 2px;">egress</div> </div> <div style="text-align: right; margin-top: 10px;">3000 EPW Window Variants</div>	
Part Number	Description
<b>V000341326</b>	3000 <b>EPW</b> 27 X 42 X 17 G20 TP BK W/SCRN F300-43137 - WINDOW
<b>V000341932</b>	ASSY SASH 3000 <b>EPW</b> 27 G20 TP 3.125 RADII
<b>V000341328</b>	3000 <b>EPW</b> 27 X 42 X 17 G20 TP INS BK W/SCRN F300-43138
<b>V000341933</b>	ASSY IG SASH 3000 <b>EPW</b> 27 G20 TP INS 3.125 RADII
<b>V000341352</b>	3000 <b>EPW</b> 30 X 36 X 17 G20 TP BK W/SCRN F300-43145
<b>V000431278</b>	ASSY SASH 3000 <b>EPW</b> 30 G20 TP 3.125 RADII





# 3000 SERIES WINDOW VENT BONDING INSPECTION

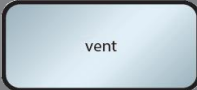
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vent	3000 FV Window Variants
<b>V000341388</b>	3000 <b>FV</b> 15 X 15 G20 TP BK W/SCRN F300-44201
<b>V000426848</b>	ASSY SASH 3000 <b>FV</b> 15 X 15 G20 TP 3.125 RADII
<b>V000341396</b>	3000 <b>FV</b> 15 X 15 G20 TP INS BK W/SCRN F300-44202
<b>V000426849</b>	ASSY IG SASH 3000 <b>FV</b> 15 X 15 G20 TP INS 3.125 RADII
<b>V000341409</b>	3000 <b>FV</b> 16 X 18 G20 TP INS BK W/SCRN F300-43150
<b>V000579652</b>	ASSY IG SASH 3000 <b>FV</b> 16 X 18 G20 TP INS 3.125 RADII
<b>V000341429</b>	3000 <b>FV</b> 18 X 22 G20 TP INS BK W/SCRN F300-43154
<b>V000341987</b>	ASSY IG SASH 3000 <b>FV</b> 18 X 22 G20 TP INS 3.125 RADII
<b>V000362454</b>	3000 <b>FV</b> 24 X 12 G20 TP BK W/SCRN
<b>V000579687</b>	ASSY SASH 3000 <b>FV</b> 24 X 12 G20 TP 3.125 RADII
<b>V000341470</b>	3000 <b>FV</b> 24 X 15 G20 TP BK W/SCRN F300-43161
<b>V000341988</b>	ASSY SASH 3000 <b>FV</b> 24 X 15 G20 TP 3.125 RADII
<b>V000341472</b>	3000 <b>FV</b> 24 X 15 G20 TP INS BK W/SCRN F300-43162
<b>V000341989</b>	ASSY IG SASH 3000 <b>FV</b> 24 X 15 G20 TP INS 3.125 RADII
<b>V000341483</b>	3000 <b>FV</b> 24 X 20 G20 TP BK W/SCRN F300-43169
<b>V000360100</b>	ASSY SASH 3000 <b>FV</b> 24 X 20 G20 TP 3.125 RADII
<b>V000341486</b>	3000 <b>FV</b> 24 X 20 G20 TP INS BK W/SCRN F300-43170
<b>V000426852</b>	ASSY IG SASH 3000 <b>FV</b> 24 X 20 G20 TP INS 3.125 RADII
<b>V000341502</b>	3000 <b>FV</b> 25 X 14 G20 TP BK W/SCRN F300-44684
<b>V000579712</b>	ASSY SASH 3000 <b>FV</b> 25 X 14 G20 TP 3.125 RADII
<b>V000341525</b>	3000 <b>FV</b> 30 X 15 G20 TP BK W/SCRN F300-43178
<b>V000341990</b>	ASSY SASH 3000 <b>FV</b> 30 X 15 G20 TP 3.125 RADII
<b>V000341527</b>	3000 <b>FV</b> 30 X 15 G20 TP INS BK W/SCRN F300-43179
<b>V000341991</b>	ASSY IG SASH 3000 <b>FV</b> 30 X 15 G20 TP INS 3.125 RADII
<b>V000341541</b>	3000 <b>FV</b> 30 X 20 G20 TP BK W/SCRN F300-43183
<b>V000356756</b>	ASSY SASH 3000 <b>FV</b> 30 X 20 G20 TP 3.125 RADII
<b>V000341545</b>	3000 <b>FV</b> 30 X 20 G20 TP INS BK W/SCRN F300-43184
<b>V000579783</b>	ASSY IG SASH 3000 <b>FV</b> 30 X 20 G20 TP INS 3.125 RADII
<b>V000341557</b>	3000 <b>FV</b> 30 X 30 G20 TP BK W/SCRN F300-43187
<b>V000341992</b>	ASSY SASH 3000 <b>FV</b> 30 X 30 G20 TP 3.125 RADII



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Date:	March 06, 2020



## 3000 FV Window Variants (Cont'd)

Part Number	Description
<b>V000341569</b>	3000 <b>FV</b> 36 X 15 G20 TP BK W/SCRN F300-43188
<b>V000341996</b>	ASSY SASH 3000 <b>FV</b> 36 X 15 G20 TP 3.125 RADII
<b>V000341572</b>	3000 <b>FV</b> 36 X 15 G20 TP INS BK W/SCRN F300-43189
<b>V000341997</b>	ASSY IG SASH 3000 <b>FV</b> 36 X 15 G20 TP INS 3.125 RADII
<b>V000341673</b>	3000 <b>FV</b> 36 X 22 G20 TP BK W/SCRN F300-43192
<b>V000579817</b>	ASSY SASH 3000 <b>FV</b> 36 X 22 G20 TP 3.125 RADII
<b>V000341674</b>	3000 <b>FV</b> 36 X 22 G20 TP INS BK W/SCRN F300-43193
<b>V000579792</b>	ASSY IG SASH 3000 <b>FV</b> 36 X 22 G20 TP INS 3.125 RADII



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Date:	March 06, 2020

Part Number	Description
<b>V000341316</b>	3000 <b>FVD</b> 42 X 22 G20 TP BK W/SCRN F300-43360
<b>V000341888</b>	ASSY LEFT SASH 3000 <b>FVD</b> 42 X 22 G20 TP 3.125 RADII
<b>V000341968</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 42 X 22 G20 TP 3.125 RADII
<b>V000341331</b>	3000 <b>FVD</b> 48 X 15 G20 TP INS BK W/SCRN F300-43200
<b>V000580311</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 48 X 15 G20 TP INS 3.125 RADII
<b>V000580313</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 48 X 15 G20 TP INS 3.125 RADII
<b>V000341333</b>	3000 <b>FVD</b> 48 X 18 G20 TP BK W/SCRN F300-43202
<b>V000378153</b>	ASSY LEFT SASH 3000 <b>FVD</b> 48 X 18 G20 TP 3.125 RADII
<b>V000403802</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 48 X 18 G20 TP 3.125 RADII
<b>V000341334</b>	3000 <b>FVD</b> 48 X 18 G20 TP INS BK W/SCRN F300-43366
<b>V000378154</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 48 X 18 G20 TP INS 3.125 RADII
<b>V000403803</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 48 X 18 G20 TP INS 3.125 RADII
<b>V000341338</b>	3000 <b>FVD</b> 48 X 22 G20 TP BK W/SCRN F300-43203
<b>V000342018</b>	ASSY LEFT SASH 3000 <b>FVD</b> 48 X 22 G20 TP 3.125 RADII
<b>V000342022</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 48 X 22 G20 TP 3.125 RADII
<b>V000341339</b>	3000 <b>FVD</b> 48 X 22 G20 TP INS BK W/SCRN F300-43204
<b>V000342019</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 48 X 22 G20 TP INS 3.125 RADII
<b>V000342023</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 48 X 22 G20 TP INS 3.125 RADII
<b>V000341348</b>	3000 <b>FVD</b> 48 X 30 G20 TP BK W/SCRN F300-43212
<b>V000341899</b>	ASSY LEFT SASH 3000 <b>FVD</b> 48 X 30 G20 TP 3.125 RADII
<b>V000341970</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 48 X 30 G20 TP 3.125 RADII
<b>V000341350</b>	3000 <b>FVD</b> 48 X 30 G20 TP INS BK W/SCRN F300-43368
<b>V000341900</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 48 X 30 G20 TP INS 3.125 RADII
<b>V000341971</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 48 X 30 G20 TP INS 3.125 RADII
<b>V000341359</b>	3000 <b>FVD</b> 58 X 15 G20 TP BK W/SCRN F300-43216
<b>V000388746</b>	ASSY LEFT SASH 3000 <b>FVD</b> 58 X 15 G20 TP 3.125 RADII
<b>V000388747</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 58 X 15 G20 TP 3.125 RADII
<b>V000341361</b>	3000 <b>FVD</b> 58 X 15 G20 TP INS BK W/SCRN F300-43217
<b>V000580357</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 58 X 15 G20 TP INS 3.125 RADII
<b>V000480412</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 58 X 15 G20 TP INS 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 2px; margin-right: 10px;">vent</div> <div style="border: 1px solid black; padding: 2px; margin-right: 10px;">vent</div> <div style="flex-grow: 1;">3000 FVD Window Variants (Cont'd)</div> </div>	
Part Number	Description
<b>V000341371</b>	3000 <b>FVD</b> 60 X 22 G20 TP BK W/SCRN F300-43218
<b>V000341901</b>	ASSY LEFT SASH 3000 <b>FVD</b> 60 X 22 G20 TP 3.125 RADII
<b>V000341972</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 60 X 22 G20 TP 3.125 RADII
<b>V000341377</b>	3000 <b>FVD</b> 60 X 29 G20 TP BK W/SCRN F300-43221
<b>V000341903</b>	ASSY LEFT SASH 3000 <b>FVD</b> 60 X 29 G20 TP 3.125 RADII
<b>V000341971</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 60 X 29 G20 TP 3.125 RADII
<b>V000341379</b>	3000 <b>FVD</b> 60 X 29 G20 TP INS BK W/SCRN F300-43222
<b>V000341904</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 60 X 29 G20 TP INS 3.125 RADII
<b>V000341975</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 60 X 29 G20 TP INS 3.125 RADII
<b>V000341390</b>	3000 <b>FVD</b> 72 X 28 G20 TP BK W/SCRN F300-43116
<b>V000426862</b>	ASSY LEFT SASH 3000 <b>FVD</b> 72 X 28 G20 TP 3.125 RADII
<b>V000341978</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 72 X 28 G20 TP 3.125 RADII
<b>V000341391</b>	3000 <b>FVD</b> 72 X 28 G20 TP INS BK W/SCRN F300-43982
<b>V000426863</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 72 X 28 G20 TP INS 3.125 RADII
<b>V000341979</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 72 X 28 G20 TP INS 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

<div style="display: flex; align-items: center; justify-content: space-between;"> <div style="border: 1px solid black; padding: 2px;"> <div style="width: 40px; height: 20px; background-color: #e0e0e0; margin-bottom: 2px;"></div> <div style="font-size: 8px; margin-bottom: 2px;">vent</div> <div style="width: 40px; height: 20px; background-color: #e0e0e0; margin-bottom: 2px;"></div> <div style="font-size: 8px;">egress</div> </div> <div style="text-align: center; flex-grow: 1;"> <h2 style="margin: 0;">3000 FVSE Window Variants</h2> </div> </div>	
Part Number	Description
<b>V000341402</b>	3000 <b>FVSE</b> 42 X 22 G20 TP BK W/SCRN F300-43381
<b>V000341888</b>	ASSY LEFT SASH 3000 <b>FVD</b> 42 X 22 G20 TP 3.125 RADII
<b>V000341968</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 42 X 22 G20 TP 3.125 RADII
<b>V000341405</b>	3000 <b>FVSE</b> 42 X 22 G20 TP INS BK W/SCRN F300-43669
<b>V000341889</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 42 X 22 G20 TP INS 3.125 RADII
<b>V000341969</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 42 X 22 G20 TP INS 3.125 RADII
<b>V000341414</b>	3000 <b>FVSE</b> 48 X 22 G20 TP BK W/SCRN F300-43328
<b>V000342000</b>	ASSY LEFT SASH 3000 <b>FVD</b> 44.1 X 22 G20 TP 3.125 RADII
<b>V000579890</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 44.1 X 22 G20 TP 3.125 RADII
<b>V000341417</b>	3000 <b>FVSE</b> 48 X 22 G20 TP INS BK W/SCRN F300-43329
<b>V000427053</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 44.1 X 22 G20 TP INS 3.125 RADII
<b>V000579894</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 44.1 X 22 G20 TP INS 3.125 RADII
<b>V000341463</b>	3000 <b>FVSE</b> 60 X 22 G20 TP BK W/SCRN F300-43532
<b>V000341901</b>	ASSY LEFT SASH 3000 <b>FVD</b> 60 X 22 G20 TP 3.125 RADII
<b>V000341972</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 60 X 22 G20 TP 3.125 RADII
<b>V000341471</b>	3000 <b>FVSE</b> 60 X 29 G20 TP INS BK W/SCRN F300-43232
<b>V000341904</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 60 X 29 G20 TP INS 3.125 RADII
<b>V000341975</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 60 X 29 G20 TP INS 3.125 RADII
<b>V000341479</b>	3000 <b>FVSE</b> 72 X 28 G20 TP BK W/SCRN F300-44446
<b>V000426862</b>	ASSY LEFT SASH 3000 <b>FVD</b> 72 X 28 G20 TP 3.125 RADII
<b>V000341978</b>	ASSY RIGHT SASH 3000 <b>FVD</b> 72 X 28 G20 TP 3.125 RADII
<b>V000341481</b>	3000 <b>FVSE</b> 72 X 28 G20 TP INS BK W/SCRN F300-44447
<b>V000426863</b>	ASSY IG LEFT SASH 3000 <b>FVD</b> 72 X 28 G20 TP INS 3.125 RADII
<b>V000341979</b>	ASSY IG RIGHT SASH 3000 <b>FVD</b> 72 X 28 G20 TP INS 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



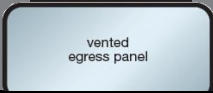
## 3000 NV EPW Window Variants

Part Number	Description
<b>V000341306</b>	3000 <b>NV EPW</b> 30 X 36 X 17 G20 TP BK NO SCR N F300-43883
<b>V000431278</b>	ASSY SASH 3000 <b>EPW</b> 30 G20 TP 3.125 RADII
<b>V000346279</b>	3000 <b>NV EPW</b> 36 X 48 X 17 G20 TP INS BK NO SCR N
<b>V000473547</b>	ASSY IG SASH 3000 <b>EPW</b> 36 G20 TP INS 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



## 3000 NV VEPW Window Variants

Part Number	Description
<b>V000537270</b>	3000 <b>NV VEPW</b> 30 X 20 G20 TP BK NO SCR N
<b>V000341964</b>	ASSY SASH 3000 <b>VEPW</b> 30 X 20 G20 TP 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">fixed</div> <div style="border: 1px solid black; padding: 2px;">vent</div> </div>	
3000 SV Window Variants	
Part Number	Description
V000385863	3000 <b>SV</b> 12 X 40 X 17 G20 TP BK W/SCRN
<b>V000580594</b>	ASSY SASH 3000 <b>SV</b> 12 G20 TP 3.125 RADII
V000531711	3000 <b>SV</b> 12 X 40 X 17 G20 TP INS BK W/SCRN
<b>V000580595</b>	ASSY IG SASH 3000 <b>SV</b> 12 G20 TP INS 3.125 RADII
V000341588	3000 <b>SV</b> 18 X 22 X 9 G20 TP BK W/SCRN F300-00546548
<b>V000426963</b>	ASSY SASH 3000 <b>SV</b> 18 X 9 G20 TP 3.125 RADII
V000341593	3000 <b>SV</b> 18 X 34 X 17 G20 TP BK W/SCRN F300-43235
<b>V000342006</b>	ASSY SASH 3000 <b>SV</b> 18 G20 TP 3.125 RADII
V000341594	3000 <b>SV</b> 18 X 34 X 17 G20 TP INS BK W/SCRN F300-43236
<b>V000342007</b>	ASSY IG SASH 3000 <b>SV</b> 18 G20 TP INS 3.125 RADII
V000341597	3000 <b>SV</b> 18 X 36 X 17 G20 TP BK W/SCRN F300-43387
<b>V000342006</b>	ASSY SASH 3000 <b>SV</b> 18 G20 TP 3.125 RADII
V000341598	3000 <b>SV</b> 18 X 36 X 17 G20 TP INS BK W/SCRN F300-43302
<b>V000342007</b>	ASSY IG SASH 3000 <b>SV</b> 18 G20 TP INS 3.125 RADII
V000341609	3000 <b>SV</b> 18 X 48 X 17 G20 TP BK W/SCRN F300-43394
<b>V000342006</b>	ASSY SASH 3000 <b>SV</b> 18 G20 TP 3.125 RADII
V000341610	3000 <b>SV</b> 18 X 48 X 17 G20 TP INS BK W/SCRN F300-43395
<b>V000342007</b>	ASSY IG SASH 3000 <b>SV</b> 18 G20 TP INS 3.125 RADII
V000341617	3000 <b>SV</b> 24 X 36 X 17 G20 TP BK W/SCRN F300-43322
<b>V000342008</b>	ASSY SASH 3000 <b>SV</b> 24 G20 TP 3.125 RADII
V000341618	3000 <b>SV</b> 24 X 36 X 17 G20 TP INS BK W/SCRN F300-43323
<b>V000342009</b>	ASSY IG SASH 3000 <b>SV</b> 24 G20 TP INS 3.125 RADII
V000341622	3000 <b>SV</b> 24 X 48 X 17 G20 TP BK W/SCRN F300-43324
<b>V000342008</b>	ASSY SASH 3000 <b>SV</b> 24 G20 TP 3.125 RADII





# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

fixed
vent

## 3000 SV Window Variants (Cont'd)

Part Number	Description
<b>V000341632</b>	3000 <b>SV</b> 30 X 36 X 17 G20 TP BK W/SCRN F300-43238
<b>V000365846</b>	ASSY SASH 3000 <b>SV</b> 30 G20 TP 3.125 RADII
<b>V000341635</b>	3000 <b>SV</b> 30 X 36 X 17 G20 TP INS BK W/SCRN F300-43239
<b>V000580624</b>	ASSY IG SASH 3000 <b>SV</b> 30 G20 TP INS 3.125 RADII
<b>V000341643</b>	3000 <b>SV</b> 36 X 36 X 17 G20 TP BK W/SCRN F300-43309
<b>V000342010</b>	ASSY SASH 3000 <b>SV</b> 36 G20 TP 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020

fixed	
vent	vent

## 3000 SVD Window Variants

Part Number	Description
<b>V000341657</b>	3000 <b>SVD</b> 42 X 36 X 17 G20 TP BK W/SCRN F300-43240
<b>V000341909</b>	ASSY LEFT SASH 3000 <b>SVD</b> 42 G20 TP 3.125 RADII
<b>V000341980</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 42 G20 TP 3.125 RADII
<b>V000341658</b>	3000 <b>SVD</b> 42 X 36 X 17 G20 TP INS BK W/SCRN F300-43365
<b>V000341910</b>	ASSY IG LEFT SASH 3000 <b>SVD</b> 42 G20 TP INS 3.125 RADII
<b>V000341981</b>	ASSY IG RIGHT SASH 3000 <b>SVD</b> 42 G20 TP INS 3.125 RADII
<b>V000341667</b>	3000 <b>SVD</b> 48 X 22 X 9 G20 TP BK W/SCRN F300-00546103
<b>V000372520</b>	ASSY LEFT SASH 3000 <b>SVD</b> 48 X 9 G20 TP 3.125 RADII
<b>V000396155</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 48 X 9 G20 TP 3.125 RADII
<b>V000341669</b>	3000 <b>SVD</b> 48 X 29 X 9 G20 TP BK W/SCRN F300-42057
<b>V000372520</b>	ASSY LEFT SASH 3000 <b>SVD</b> 48 X 9 G20 TP 3.125 RADII
<b>V000396155</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 48 X 9 G20 TP 3.125 RADII
<b>V000341748</b>	3000 <b>SVD</b> 48 X 36 X 17 G20 TP BK W/SCRN F300-43242
<b>V000341911</b>	ASSY LEFT SASH 3000 <b>SVD</b> 48 G20 TP 3.125 RADII
<b>V000341982</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 48 G20 TP 3.125 RADII
<b>V000341749</b>	3000 <b>SVD</b> 48 X 36 X 17 G20 TP INS BK W/SCRN F300-43243
<b>V000341912</b>	ASSY IG LEFT SASH 3000 <b>SVD</b> 48 G20 TP INS 3.125 RADII
<b>V000341983</b>	ASSY IG RIGHT SASH 3000 <b>SVD</b> 48 G20 TP INS 3.125 RADII
<b>V000341774</b>	3000 <b>SVD</b> 60 X 32 X 17 G20 TP BK W/SCRN F300-44039
<b>V000342020</b>	ASSY LEFT SASH 3000 <b>SVD</b> 60 G20 TP 3.125 RADII
<b>V000401622</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 60 G20 TP 3.125 RADII
<b>V000341779</b>	3000 <b>SVD</b> 60 X 36 X 17 G20 TP BK W/SCRN F300-43326
<b>V000342020</b>	ASSY LEFT SASH 3000 <b>SVD</b> 60 G20 TP 3.125 RADII
<b>V000401622</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 60 G20 TP 3.125 RADII
<b>V000341796</b>	3000 <b>SVD</b> 70 X 46 X 17 G20 TP BK W/SCRN F300-43889
<b>V000342016</b>	ASSY LEFT SASH 3000 <b>SVD</b> 70 G20 TP 3.125 RADII
<b>V000408351</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 70 G20 TP 3.125 RADII



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Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



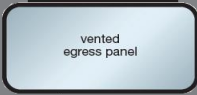
## 3000 SVSE Window Variants

Part Number	Description
<b>V000341826</b>	3000 <b>SVSE</b> 48 X 36 X 17 G20 TP BK W/SCRN F300-43271
<b>V000341911</b>	ASSY LEFT SASH 3000 <b>SVD</b> 48 G20 TP 3.125 RADII
<b>V000341982</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 48 G20 TP 3.125 RADII
<b>V000341827</b>	3000 <b>SVSE</b> 48 X 36 X 17 G20 TP INS BK W/SCRN F300-43272
<b>V000341912</b>	ASSY IG LEFT SASH 3000 <b>SVD</b> 48 G20 TP INS 3.125 RADII
<b>V000341983</b>	ASSY IG RIGHT SASH 3000 <b>SVD</b> 48 G20 TP INS 3.125 RADII
<b>V000341845</b>	3000 <b>SVSE</b> 60 X 48 X 17 G20 TP BK W/SCRN F300-43282
<b>V000342020</b>	ASSY LEFT SASH 3000 <b>SVD</b> 60 G20 TP 3.125 RADII
<b>V000401622</b>	ASSY RIGHT SASH 3000 <b>SVD</b> 60 G20 TP 3.125 RADII
<b>V000341848</b>	3000 <b>SVSE</b> 60 X 48 X 17 G20 TP INS BK W/SCRN F300-43283
<b>V000361813</b>	ASSY IG LEFT SASH 3000 <b>SVD</b> 60 G20 TP INS 3.125 RADII
<b>V000409311</b>	ASSY IG RIGHT SASH 3000 <b>SVD</b> 60 G20 TP INS 3.125 RADII



# 3000 SERIES WINDOW VENT BONDING INSPECTION

TSB Number:	LCI TSB 15-002-19 <b>RECALL 20V-336,337,338</b> Previously released under TSB 20-009
Product:	3000 Series Windows (EPW, FV, FVD, FVSE, PW, SEFV, SESV, SV, SVD, SVSE, VEPW)
Date:	March 06, 2020



## 3000 VEPW Window Variants

Part Number	Description
<b>V000341870</b>	3000 <b>VEPW</b> 30 X 20 G20 TP BK W/SCRN F300-43424
<b>V000341964</b>	ASSY SASH 3000 <b>VEPW</b> 30 X 20 G20 TP 3.125 RADII
<b>V000341872</b>	3000 <b>VEPW</b> 30 X 20 G20 TP INS BK W/SCRN F300-43425
<b>V000341965</b>	ASSY IG SASH 3000 <b>VEPW</b> 30 X 20 G20 TP INS 3.125 RADII
<b>V000341891</b>	3000 <b>VEPW</b> 36 X 22 G20 TP BK W/SCRN F300-43434
<b>V000341966</b>	ASSY SASH 3000 <b>VEPW</b> 36 X 22 G20 TP 3.125 RADII
<b>V000341892</b>	3000 <b>VEPW</b> 36 X 22 G20 TP INS BK W/SCRN F300-43433
<b>V000341967</b>	ASSY IG SASH 3000 <b>VEPW</b> 36 X 22 G20 TP INS 3.125 RADII