
Driver seat belt retrofit



RETROFIT: RETRO – 0090
Instruction #: N/A
EPN #:0670_00


VALIDATION REVISION: 001		
Engineering manager Maxime Dupras 	Service manager Christian Boucher	Quality manager Khalid Hammani

Table of content

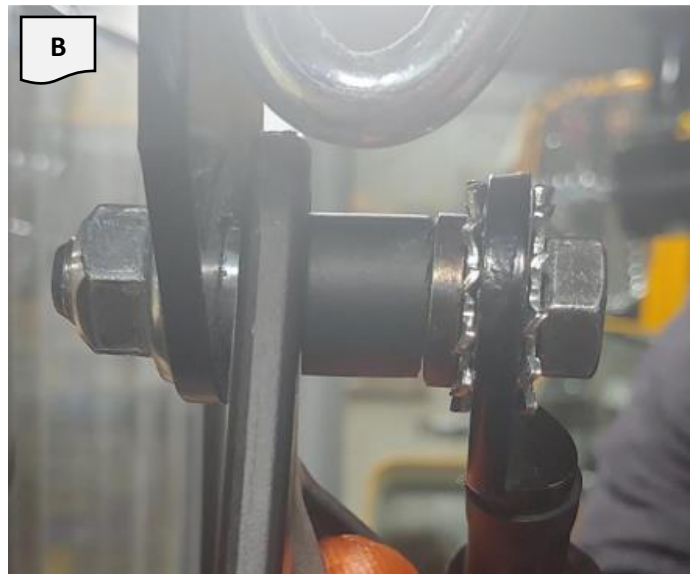
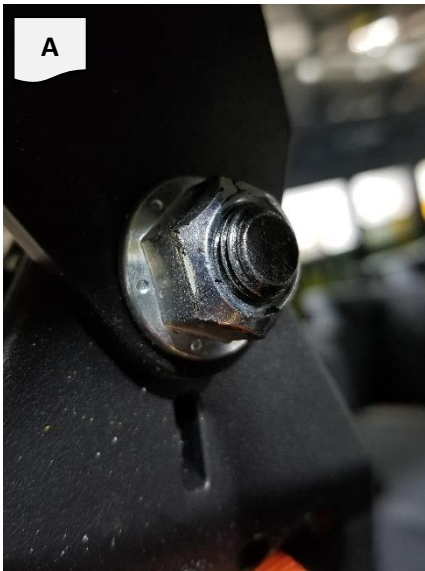
MATERIAL LIST:	3
1. DO I NEED THE NEW KIT 1500004?.....	3
2. I NEED THE NEW KIT 1500004.....	4
CONCERNED PERSONS	6
REVISION HISTORY	6

MATERIAL LIST:

Lion PN	Description	Quantity
15000004	Driver's Seat Belt Fastener Kit Only	1

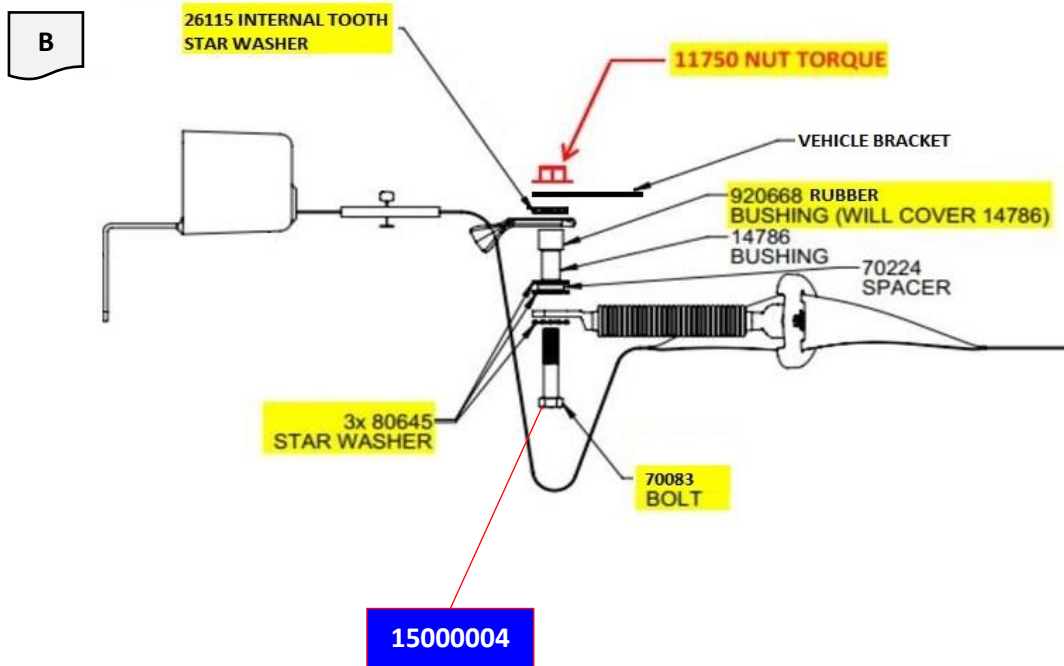
1. Do I need the new kit 1500004?

A	In case your current installation uses a Flanged Hex Stover Nut 14810215 with 6 dots on the flange (See image A). Please follow the installation on B. The kit 1500004 is not required.
B	Do the installation as follows on image B. At least 2 threads must be free at the end of the bolt.
C	Torque the fastener at 45 ft lbs.



2. I need the new kit 1500004

A	In case you don't have the specified nut or can't achieve a minimum of 2 free threads: Disassemble the current fastener and keep the metal bushing (SKU:14786) and spacer (SKU:70224) only.
B	Insert the items highlighted in yellow from the kit 1500004 in the order described in the image B.
C	Torque the fastener at 45 ft lbs. At least 2 threads must be free at the end of the bolt.



Concerned persons

Name	Mail	Title	Comments
Charles-Antoine Fortin	CHARLESANTOINE.FORTIN@THELIONELECTRIC.COM	Jr engineer - MFG	
Maxime Dupras	maxime.dupras@thelionelectric.com	Lead engineer - MFG	

Revision history

Rev 001 – 20-02-10 by Charles-Antoine Fortin Initial revision