



RECALL CAMPAIGN BULLETIN

Classification:

RS20-001

Reference:

NTB20-023

Date:

March 30, 2020

VOLUNTARY SAFETY RECALL CAMPAIGN 2013-2015 TITAN AND ARMADA; DRIVER AIR BAG INFLATOR

CAMPAIGN ID #: PC740
APPLIED VEHICLES: 2013-2015 Titan (A60)
2013-2015 Armada (TA60)

**Check Service COMM or Dealer Business Systems (DBS)
National Service History to confirm campaign eligibility.**

INTRODUCTION

Nissan is conducting this voluntary safety recall campaign, on certain specific model year 2013-2015 Titan and Armada vehicles, to replace the driver side air bag inflator. This service will be performed at no charge to the customer for parts or labor.

IDENTIFICATION NUMBER

Nissan has assigned identification number PC740 to this campaign. This number must appear on all communication and documentation of any nature dealing with this campaign.

DEALER RESPONSIBILITY

It is the dealer's responsibility to check Service COMM or Dealer Business Systems (DBS) National Service History for the campaign status on each vehicle falling within the range of this voluntary safety recall which for any reason enters the service department. This includes vehicles purchased from private parties or presented by transient (tourist) owners and vehicles in a dealer's inventory. **Federal law requires that new vehicles in dealer inventory which are the subject of a safety recall must be corrected prior to sale. Failure to do so can result in civil penalties by the National Highway Traffic Safety Administration.** While federal law applies only to new vehicles, Nissan strongly encourages dealers to correct any used vehicles in their inventory before they are retailed.

Nissan Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. **NOTE:** If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Nissan dealer to determine if this applies to your vehicle.

REQUIRED SPECIAL TOOL

Quick Scan Tool (J-52352)

- Each dealer has been shipped one Quick Scan Tool (J-52352).
- Additional tools can be obtained from TechMate by calling 1-800-662-2001 or visiting their website at nissantechmate.com.



Figure 1

SERVICE PROCEDURE

IMPORTANT: Follow all cautions, warnings, and notes in the Electronic Service Manual (ESM) when working on or near a Supplemental Restraint System (SRS), such as an air bag.

NOTICE Handle the interior trim carefully to avoid damage. Work with clean hands and clean tools to avoid dirt and stains. Use protective covers as needed.

1. Write down the radio settings.

Presets	1	2	3	4	5	6
AM						
FM 1						
FM 2						
SAT 1						
SAT 2						
Bass	Treble		Balance		Fade	Speed Sen. Vol.

2. Turn the ignition OFF.
3. Open the hood and disconnect both battery cables, negative cable first.
4. Wait at least 3 minutes.
5. Register the new inflator serial number as follows:
 - The new inflator is listed in the Parts Information on page 9.

- a. Attach the quick scan tool (J-52352) to your CONSULT PC USB port.

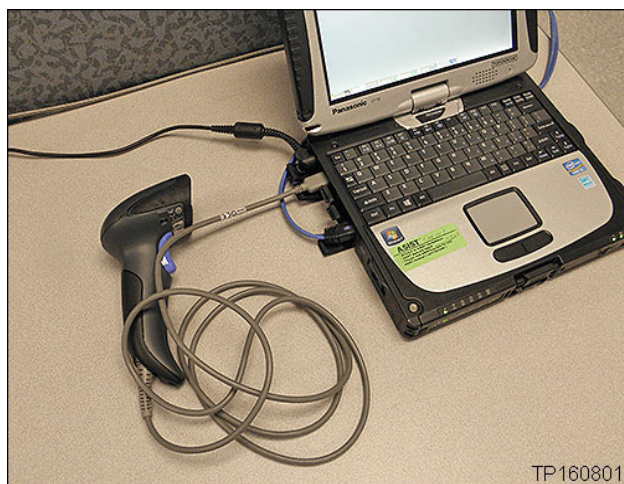


Figure 2

- b. On the left side of the ASIST main menu, select **Tech Support Info** and then **Inventory Vehicle Actions**.



Figure 3

- c. Select **CLICK HERE** (Air Bag to VIN Registration).

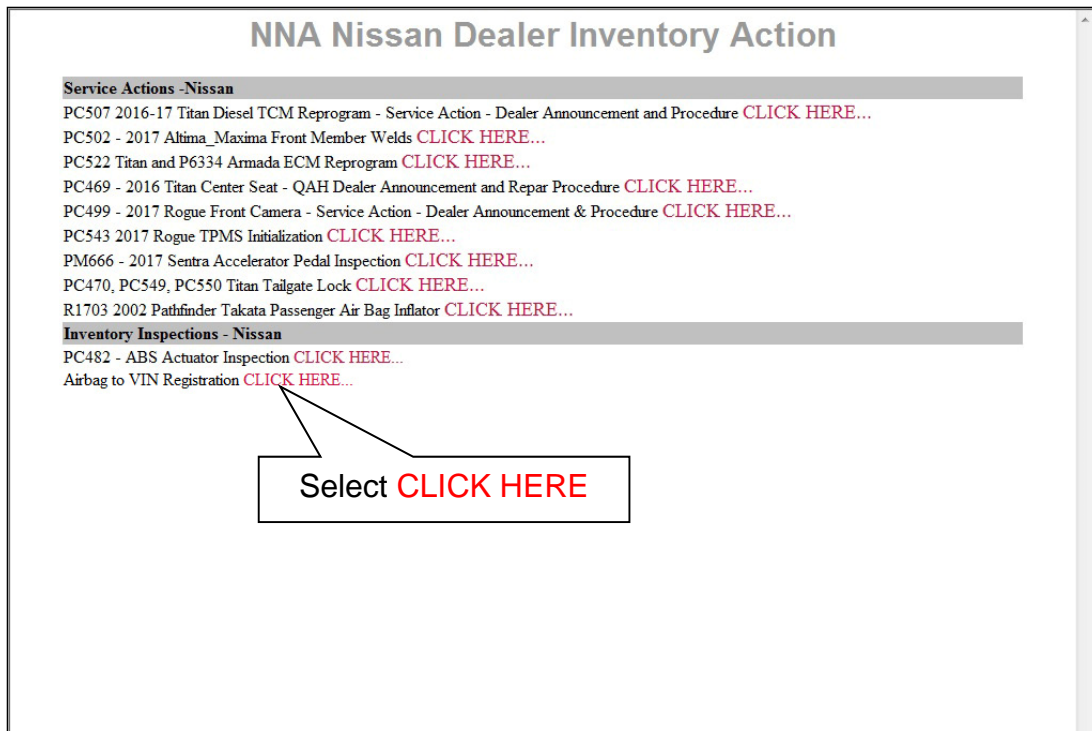
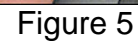


Figure 4

- Wipe any dirt/debris from the bar code before scanning.

- Some labels may not scan quickly.
- Hold the scan tool approximately 6 inches away from the label.
- Hold the trigger down until the label is read (this may take several seconds).

- The VIN will automatically populate (see Figure 6).
- If needed, the VIN can be entered manually.

Figure 6

- e. Use the quick scan tool to scan the bar code on the new inflator shipping box to populate the serial number into ASIST.

HINT: If needed, the serial number can be entered manually.

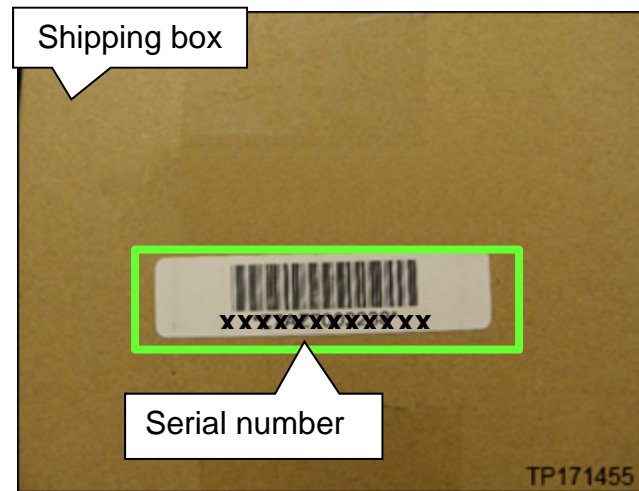


Figure 7

- f. Select **Submit** on the ASIST screen (see Figure 6 on the previous page).

6. Remove the driver air bag module (module) from the steering wheel.
- For module removal information refer to the ESM: **RESTRAINTS > SR – SRS Airbag > REMOVAL AND INSTALLATION > DRIVER AIR BAG MODULE.**

7. Set the module in a clean working area.

8. Remove the four (4) driver air bag inflator (inflator) nuts shown in Figure 8.

⚠ WARNING To avoid the risk of death or severe personal injury:

- Do not reuse air bag inflator nuts. They may become loose and cause the air bag to deploy improperly.

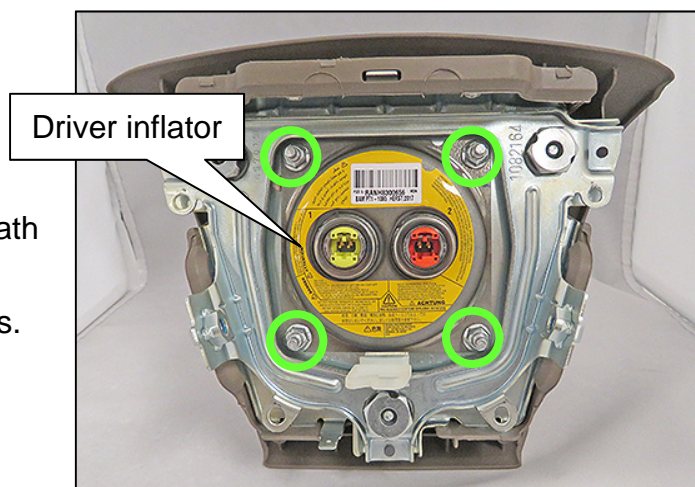


Figure 8

9. Remove the inflator from the module.

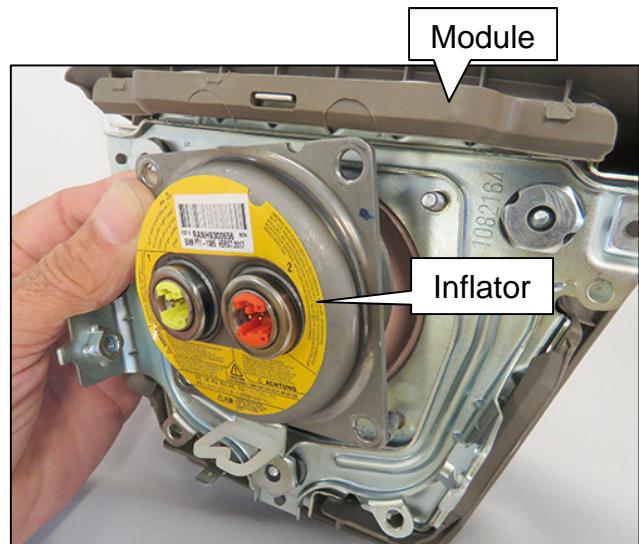


Figure 9

10. Install the new inflator into the module as shown in Figure 10.

HINT: The bar code on the new inflator will be located on top.

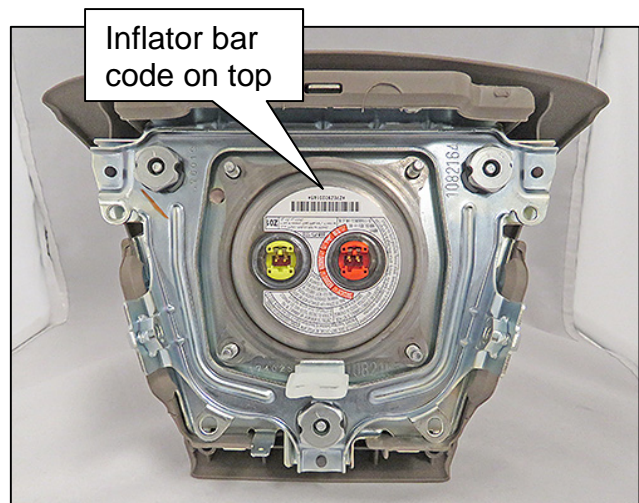


Figure 10

11. Install four (4) new nuts.
- Torque the nuts to 3.9 N•m (0.39 kg-m, **34.52 in-lb**).

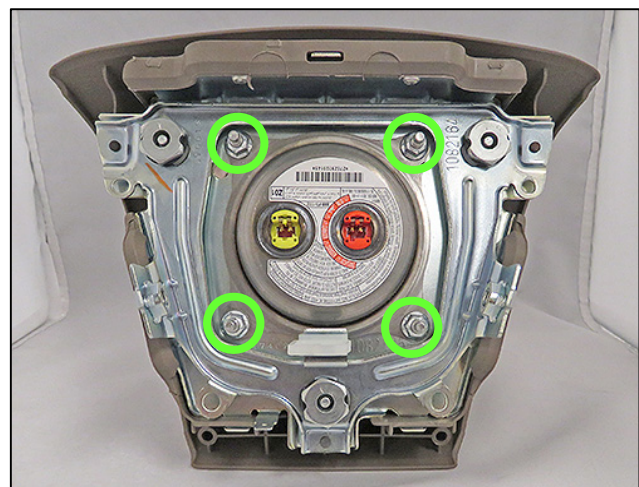


Figure 11

12. Install the module, with the new inflator, onto the steering wheel in the reverse order of disassembly.
 - For module installation information refer to the ESM: **RESTRAINTS > SR – SRS Airbag > REMOVAL AND INSTALLATION > DRIVER AIR BAG MODULE.**
13. Connect both battery cables – positive cable first.
14. Close the hood.
15. Reset/initialize electrical systems as needed.
 - For a list of electrical systems that require resetting or initialization refer to the ESM: **PG – Power Supply, Ground & Circuit Elements > BASIC INSPECTION > INSPECTION AND ADJUSTMENT > ADDITIONAL SERVICE WHEN REMOVING 12V BATTERY NEGATIVE TERMINAL.**
 - This list often includes items such as audio, HVAC, power windows, clock, etc.
16. Turn the ignition ON and observe the air bag warning light:
 - The light should illuminate for 7 seconds and then go out.

NOTE: If the air bag warning light does not operate as described above there may be an issue not covered by this campaign. Refer to ASIST and the appropriate Service Manual for additional diagnostic and repair information.
17. Return the removed (old / non-deployed) inflator in the box that the new inflator came in.
 - Follow the return instructions attached to this bulletin on page 10.

PARTS INFORMATION

DESCRIPTION	PART NUMBER	QUANTITY
MODULE ASSY - AIR BAG, DRIVER (Driver Side Air Bag Inflator)	98560-1PA9C	1

NOTE:

- Make sure to return the removed (old / non-deployed) inflator in the box that the new inflator came in.
- Follow the return instructions provided.
- Supplied return instructions are attached to this bulletin on page 10.

CLAIMS INFORMATION

Submit a “CM” line claim using the following claims coding:

CAMPAIGN (“CM”) ID	DESCRIPTION	OP CODE	FRT
PC740	Replace Driver Side Air Bag Inflator	PC7400	0.6 hrs

Takata Document

NOTE

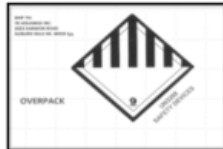
NOTE: **International (including Mexico and Canada), Hawaii, Alaska, Puerto Rico, and US Virgin Islands dealers CANNOT** follow below shipping instructions. Instead, dealerships in these locations **MUST** contact the following Takata/Menlo USA representative directly for shipping instructions: Tel #: 210-250-5078 or Email: MLGTakataRestraints_International@XPO.com.

NOTE: For Continental US 48 State dealership, please follow step 1-7

1. Shipping Documents

A) Over-pack Label

- To be supplied by XPO.
- To be affixed to the outside of each pallet



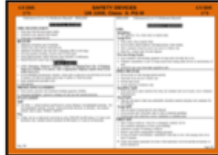
B) Bill of Lading

- To be supplied by XPO.
- Print 2 copies: 1 for Dealer Records, 1 for LTL Driver



C) ERG Document

- To be supplied by XPO.
- To be provide by the Dealer to the LTL Driver for each shipment



2. Packing Instructions

a) Confirm box is in acceptable condition. If a new box is needed, follow the New Box Instructions located in Box 8 of this page.



b) Place the un-deployed air bag inflator in the "cradle" of the box insert.

c) Place 2nd insert on top of inflator to secure.



3. Closure Instructions

- Close the top box flaps
- Tape to seal box



4. Shipping Instructions – Prepare the Pallet

- Accumulate and palletize Kits
- Arrange Kits on Pallet as pictured
- Shrink-wrap Kits to Pallet
- Affix Over-pack Label on (1) side of Pallet (Not on Top)



5. Shipping Instructions – Schedule LTL Pickup

- Upon Accumulating kits (1 Over-pack/Pallet) Minimum
 - Call XPO at 1-210-250-5079
 - If a complete pallet has not been accumulated in 30 days, please call XPO for direction
- Have the following Information Available
 - Dealer #
 - Quantity of Over-packs/Pallets
 - Quantity of Passenger Inflator Kits on each Pallet
 - Email Address where shipping Documentation can be received

6. Shipping Instructions – Ship

- Give 1 Copy of BOL and 1 Copy of ERG to Driver
- Retain 1 Copy of BOL for Dealership records and archive for 2 Years

7. Requesting a New Box / Shipping Labels

If a new box or replacement shipping labels are needed, please contact the representative listed below by phone or email to request replacement materials.

Primary Contact #: 210-250-5079

E-Mail: SCFieldaction.14305@XPO.com

To help expedite your request, please be prepared to provide the following information:

- Serial number on the original box
- What Type of shipping material needed
 - Replacement Box
 - Two Part Return Label
 - Bill of Lading
 - ERG Form
- Dealer Shipping Information
 - Contact name
 - Dealer Address
 - Phone Number



AMENDMENT HISTORY

PUBLISHED DATE	REFERENCE	DESCRIPTION
March 30, 2020	NTB20-023	Original bulletin published

