News Channel Update | Vans Customer Service and Parts

TO: Mercedes-Benz and Freightliner Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Anthony Washington, Department Manager, Regulations and Certifications
RE: Recall Campaign Notification Model 907 (Sprinter) Model Years 2019 Front Axle Brake Hose	DATE: May 15, 2020

IMPORTANT CAMPAIGN INFORMATION



News Channel Update | Vans Customer Service and Parts

Campaign	Campaign Desc. :	Front Axle Brake Hose		
2020040023	VS3BRADVER	TIOHE AXIE BIAKE HOSE		
This is to notify you of the upcoming Recall Campaign concerning the front fender liners on approximately 48,804 MY19				
	Mercedes-Benz and Freightliner Sprinter vans. The recall campaign will be visible on the www.safercar.gov website and may generate questions from customers. All affected VINs will be flagged as "Open" in VMI.			
		Background		
	Mercedes-Benz AG ("MBA	G"), the manufacturer of Mercedes-Benz and Freightliner vans, has		
	determined that on certain	Sprinter vehicles the rear part of the fender liner on the front axle		
	could contact and chafe th	e brake hose. If the distance between the fender liner and the		
	brake hose is not sufficient	t, the front wheel suspension could contact and chafe the brake		
Issue	hose, which could lead to t	he loss of brake fluid. Over time, if the operator ignores the brake		
	fluid warning indicator and	continues to operate the vehicle until the brake fluid empties, this		
	may increase the stopping	distance and increase the risk of a crash.		
	An authorized Mercedes-Benz or	Freightliner Sprinter dealer will check the condition and clearance of the brake		
What We're Doing		e them. Additionally, the corresponding fender liner will be modified accordingly on		
	the respective side.			
Parts	Parts are available.			
		Vehicles Affected		
Vehicle Model Year(s)	Model Year 2019			
Vehicle Model	Sprinter, VS30 / Platform 90			
		/ehicle Populations		
Total Recall	48,804			
Dealer Inventory	5,974	or a dealer to sell or lease any <u>new</u> MY19 Sprinter vehicles in dealer		
diven this notice,		otification until the vehicle has been repaired.		
	inventory covered by this in	outlieution until the vehicle has been repaired.		
Loaner a	nd demonstrator vehicles may o	ontinue to be driven, but must not be retailed until repaired.		
Additionally, given this	s notice, it is a violation of Feder	ral Law for rental companies to rent new MY19 Sprinter vehicles covered by		
radicionally, given time		n until the vehicle has been repaired.		
Next Steps/Notes				
Customer Notificat	ion Timeline An owner	notification letter will be mailed in late May, 2020.		
AOMS/SOMS	AOMS/SOMS AOMS – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.			
Rental Fleet Partne	This recall may affect vehicles in your fleet. Please contact your respective DVUSA fleet representative for further information and next steps. For repairs, please contact your preferred DVUSA dealer.			
While we regret any inconvenience this may cause, we are determined to maintain a high level of vehicle quality and customer satisfaction.				



Recall Campaign Bulletin



Campaign No. 2020040023, May 2020

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model 907 (Sprinter), Model Year 2019

Front Axle Brake Hose

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz and Freightliner vans, has determined that on certain Sprinter vehicles the rear part of the fender liner on the front axle could contact and chafe the brake hose. If the distance between the fender liner and the brake hose is not sufficient, the front wheel suspension could contact and chafe the brake hose, which could lead to the loss of brake fluid. Over time, if the operator ignores the brake fluid warning indicator and continues to operate the vehicle until the brake fluid empties, this may increase the stopping distance and increase the risk of a crash. An authorized Mercedes-Benz or Freightliner Sprinter dealer will check the condition and clearance of the brake hoses and, if necessary, to replace them. Additionally, the corresponding fender liner will be modified accordingly on the respective side.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 48,804 vehicles are involved.

Order No. V-RC-2020040023

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Please use only work instructions

SM88.10-D-0019SG, SM88.10-D-0019-02SG, and SM88.10-D-0019-03SG

when processing the vehicles.

Operation no. of the operation texts or standard texts and flat rates

Op. no.	Operation text	Time (hrs.)	Acc. no.
02 1773	Operations: Check front fender liner and adjacent component parts	0.2	42 960 87
02 1796	Operations: Move vehicle onto vehicle lift for rework	0.2	42 960 87
02 1777	Operations: Replace front section of a front fender liner (vehicle raised)	0.3	42 960 87
02 1804	Operations: Replace rear section of a front fender liner (vehicle raised)	0.3	42 960 87
02 1805	Operations: Replace front and rear section of front fender liner (vehicle raised)	0.5	42 960 87
02 1808	Operations: Replace 2 front sections of front fender liners (vehicle raised)	0.5	42 960 87
02 1809	Operations: Replace 2 rear sections of front fender liner (vehicle raised)	0.4	42 960 87
02 1750	Operations: Adapt one section of a front fender liner (vehicle raised)	0.2	42 960 87
02 1803	Operations: Adapt both sections of a front fender liner (vehicle raised)	0.2	42 960 87
02 1775	Operations: Replace brake hose of front axle (after check)	0.4	42 960 87
02 1776	Operations: Replace 2 brake hoses of front axle (after check)	0.5	42 960 87
02 1806	Operations: Bleed hydraulic brake system (brake hoses replaced)	0.4	42 960 87
02 3282	Operations: Remove underfloor paneling (vehicle on vehicle lift)	0.2	42 960 87

Important!
The following operation steps are to be performed on the right and left side of the vehicle.



D88.10-A003-79

- 1 Front section of fender liner
- 2 Rear section on fender liner

- a Dimension (approx. 20 mm)
- b Dimension (approx. 5 mm)

<u> </u>	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
<u> </u>	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A

4	Check		
1	Check, whether the vehicle is affected by the measure.	Affected vehicles: Subsequently modify front fender liner (code: VS3BRADVER, acc. no.: 42 960 87) Model 907.### 1P as of 000485 up to 136806	SM88.10-D-0019-01AAA
		Affected vehicles: Subsequently modify front fender liner (code: VS3BRADVER, acc. no.: 42 960 87) Model 907.### 1P as of 136807 up to 225641 Model 907.### 2P as of 000484 up to 225373	SM88.10-D-0019-01AAB
		Affected vehicles: Subsequently modify front fender liner (code: VS3BRADVER, acc. no.: 42 960 87) Model 907.### 1E as of 179972 up to 188412 Model 907.### 1N as of 000264 up to 088619 Model 907.### 1T as of 000306 up to 022132 Model 907.### 2N as of 000967 up to 088558 i Only the entry in the "Extended VEGA Application" (EVA) system in the "Current" tab is decisive for authorized Mercedes-Benz service partners. An additional test of the affected vehicles in the workshop information system (WIS) or vehicle list is thereby not necessary.	SM88.10-D-0019-01AAC

2	Check distances between rear sections of fender liner (2) and stabilizer.	To check the distances, the vehicle's suspension must be in the compressed condition. The distance between the rear	
		section of the fender liner (2) and the stabilizer should be approx. 5 mm.	
		If a rear section of the fender liner (2) is in front of the stabilizer or the distance is too small,	
		adapt rear section of fender liner (2) (as of operation step 8).	
		If a rear section of the fender liner (2) is deformed, damaged or the fastening points are not OK,	
		replace rear section of fender liner (2) (as of operation step 6).	
3	Check distances between front sections of fender liners (1) and brake hoses.	To check the distances, the vehicle's suspension must be in the compressed condition.	
		The distance between the front section of the fender liner (1) and the front brake hose should be approx. 20 mm. In addition, the front brake hose should be located at the center of the cutout for the front section of the fender liner (1).	
		If the distance between a brake hose and a front section of the fender liner (1) is insufficient,	
		adapt front section of fender liner (1) (as of operation step 8).	

4	Check front and rear sections of	i	
	fender liners (1, 2) for damage and	Adjacent components (brake	
	tight seating.	hoses) must also be checked for	
		damage and, if necessary, cleaned	
		using a rag before visual inspection.	
		i	
		Check the following points:	
		- damage to nuts	
		- damage to mounting holes	
		- damage to sections of fender liner	
		- damage to brake hoses	
		If no damage or chafe marks are	
		found and the distances to the	
		brake hoses and the stabilizer are sufficient,	
		↓	
		end the measure.	
		If damage is visible on a section of	
		the front fender liner,	
		<u> </u>	
		replace respective section of	
		fender liner (as of operation step 6).	
		If damage or chafe marks are	
		present on the front brake hoses,	
		<u> </u>	
		replace affected front brake hose.	AD40 40 D 0000TC
⊯ AR			AR42.10-D-0026TS
_	Replace		
5	Raise vehicle.		ALIOO CO NI 0400 04TC
Topical note	Special instructions for lifting and supporting vehicle		AH00.60-N-0100-01TS
⊯ AR	Supporting vortice		AR00.60-D-1000-04TS
6	Replace front section of front	Depending on the findings.	
	fender liner (1).		
⊯ AR			AR88.10-D-1322TS
		If front section of fender liner (1) is to be replaced,	
		↓	
		adapt front section of fender liner	
		(1) before installation.	
			SM88.10-D-0019-03SG

7 ⊯AR	Replace rear section of front fender liner (2).	Depending on the findings.	AR88.10-D-1321TS
		If rear section of fender liner (2) is to be replaced,	
		adapt rear section of fender liner (2) before installation.	
			SM88.10-D-0019-03SG
	Adjust		
8	Subsequently adapt front fender liner in installed state.	If front or rear sections of fender liners (1, 2) were not replaced.	
			SM88.10-D-0019-02SG
9	Lower vehicle.		

Parts ordering note

Part no.	Designation	Quantity
A 907 684 27 02	Front section of left front fender liner	As Needed
A 907 684 28 02	Front section of right front fender liner	As Needed
A 907 684 02 00	Rear section of left front fender liner	As Needed
A 907 684 03 00	Rear section of right front fender liner	As Needed
A 002 990 53 50	Nuts	As Needed
A 000 990 54 92	Expansion rivet	As Needed
A 907 428 42 00	Front brake hose	As Needed
A 907 428 29 00	Front brake hose (4x4 Vehicles only)	As Needed

Note: The expected parts replacement rate is approximately 1% for the fender liners and approximately 5% of the brake hoses of the affected population.

SM88.10-D-0019-02SG	Subsequently modify front fender liner in installed state (code: VS3BRADVER, acc. no.: 42 960 87)		
⚠Danger	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
<u> </u>	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A

Model 907

The following operation steps are shown on the right side of the vehicle and must be performed in the same way on the left side of the vehicle.

1 Turn steering.

i

Turn steering to left if right fender liner is to be processed.

i

Turn steering to right if left fender liner is to be processed.



D88.10-A000-78

- a Dimension (21 mm)
- b Dimension (70 mm)

Adapt front section of fender liner (1)

2 Mark separation lines on front section of fender liner (1) as shown.

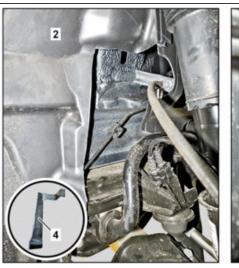
i

Observe dimension (C).

c Dimension (14 mm)

i

Clean area on front section of fender liner (1) using a rag.





D88.10-A001-75

Adapt front section of fender liner (1)

3 Detach front section of fender liner (1).

i

To do so, separate front section of fender liner (1) at separation line using a suitable tool (e.g. carpet blade).

i

The remaining piece (3) can be reused as a template.

i

Make sure that no adjacent components are damaged when cutting out.

If components or anti-corrosion protection have been damaged,

1

replace corresponding vehicle parts or repair anti-corrosion protection.

Use suitable tool to deburr edges.



D88.10-A000-78

- a Dimension (21 mm)
- b Dimension (70 mm)

c Dimension (14 mm)

Adapt rear section of fender liner (2)

5 Mark separation lines on rear section of fender liner (2) as shown.

i

Observe dimensions (A, B).



Clean area on rear section of fender liner (2) using a rag.



7



D88.10-A001-75

Adapt rear section of fender liner (2)

6 Detach rear section of fender liner (2).

 $\lceil \mathbf{i} \rceil$

To do so, separate rear section of fender liner (2) at separation line using a suitable tool (e.g. carpet blade).

i

The remaining piece (4) can be reused as a template.

i

Make sure that no adjacent components are damaged when cutting out.

If components or anti-corrosion protection have been damaged,

↓

replace corresponding vehicle parts or repair anti-corrosion protection.

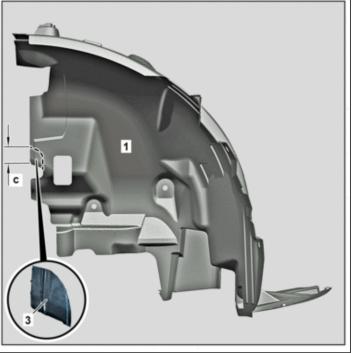
Use suitable tool to deburr edges.

SM88.10-D-0019-03SG	Subsequently modify front fender liner in removed state (code: VS3BRADVER, acc. no.: 42 960 87)		
<u> </u>	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts.	AS00.00-Z-0017-01A
		Deburr repair panels.	

Model 907

The following operation steps are shown on components on the right side of the vehicle and must be performed in the same way on components on the left side of the vehicle.





D88.10-A002-79

- 1 Front section of fender liner
- 2 Rear section on fender liner
- a Dimension (21 mm)

Adapt front section of fender liner (1)

- Mark separation lines on front section of fender liner (1) as shown.
 - i

Observe dimension (C).

2 Detach front section of fender liner (1).

- b Dimension (70 mm)
- c Dimension (14 mm)

i

To do so, separate front section of fender liner (1) at separation line using a suitable tool (e.g. carpet blade).

i

The remaining piece (3) can be reused as a template.

Use suitable tool to deburr edges.

Adapt rear section of fender liner (2)

4 Mark separation lines on rear section of fender liner (2) as shown.

i

Observe dimensions (A, B).

5 Detach rear section of fender liner (2).

i

To do so, separate rear section of fender liner (2) at separation line using a suitable tool (e.g. carpet blade).

i

The remaining piece (4) can be reused as a template.

6 Use suitable tool to deburr edges.