OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

20V-126

Manufacturer Name: Daimler Trucks North America LLC

Submission Date: APR 17, 2020 NHTSA Recall No.: 20V-126 Manufacturer Recall No.: FL-845



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 581 Estimated percentage with defect: 20 %

Vehicle Information:

Vehicle 1: 2019-2020 Thomas Built Buses Saf-T-Liner HDX

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : Power Train : NR

Descriptive Information: Certain school buses equipped with air disc brakes with incomplete production

caliper torque data manufactured at the York Axle Manufacturing Plant.

Production Dates: SEP 10, 2018 - MAR 29, 2019

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2019-2020 Thomas Built Buses Saf-T-Liner C2

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : Power Train : NR

Descriptive Information: Certain school buses equipped with air disc brakes with incomplete production

caliper torque data manufactured at the York Axle Manufacturing Plant.

Production Dates: SEP 10, 2018 - MAR 29, 2019

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3: 2019-2020 Thomas Built Buses Saf-T-Liner EFX

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : Power Train : NR

Descriptive Information: Certain school buses equipped with air disc brakes with incomplete production

caliper torque data manufactured at the York Axle Manufacturing Plant.

Production Dates: SEP 10, 2018 - MAR 29, 2019

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: On certain school buses, the brake caliper mounting bolts may be incorrectly

torqued. This could result in caliper bolts loosening.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Insufficiently torqued bolts may not provide adequate clamping force

between the brake caliper and brake anchor plate potentially resulting in reduced brake effectiveness. Reduced brake effectiveness could lead to a

vehicle crash.

Description of the Cause: NR
Identification of Any Warning NR
that can Occur:

Involved Components:

Component Name 1: NR
Component Description: NR

Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: NR Address: NR

NR

Country: NR

Chronology:

Late October 2019, DTNA received a report of a damaged wheel end from a loose brake caliper. November 2019, DTNA reviewed warranty data and found six reports indicating vehicles with under torqued calipers. December 2019, DTNA conducted a field inspection of 35 vehicles. The inspection identified five vehicles with under torqued caliper mounting bolts. January 2020 – February 2020 the supplier provided caliper torque data on all axles assembled at the axle manufacturing plant. The torque data was reviewed and it was determined that the vehicles with reported failures did not have complete torque data. Due to the absence of this data, DTNA could not fully analyze the caliper mounting bolt issue for the identified vehicles. February 2020, out of

an abundance of caution, DTNA decided to initiate a voluntary safety recall for school buses equipped with air disc brakes and incomplete production caliper torque data. April 17, 2020, DTNA discovered duplicate VINs within initial reported vehicle count and therefore population is amended accordingly.

Description of Remedy:

Description of Remedy Program: Potentially affected school buses will be inspected and repaired as

necessary. Repairs will be performed by Daimler Trucks North America authorized service facilities. Details of the reimbursement plan will be

included in the owner's notification letter.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date: MAY 01, 2020 - MAY 01, 2020

Planned Owner Notification Date: MAY 01, 2020 - MAY 01, 2020

* NR - Not Reported