
I-shaft and Pitman arm retrofit



RETROFIT: RETRO – 0088

Instruction #: N/A

EPN #:0667_00


VALIDATION REVISION: 001		
Engineering manager Maxime Dupras 	Service manager Christian Boucher	Quality manager Khalid Hammani

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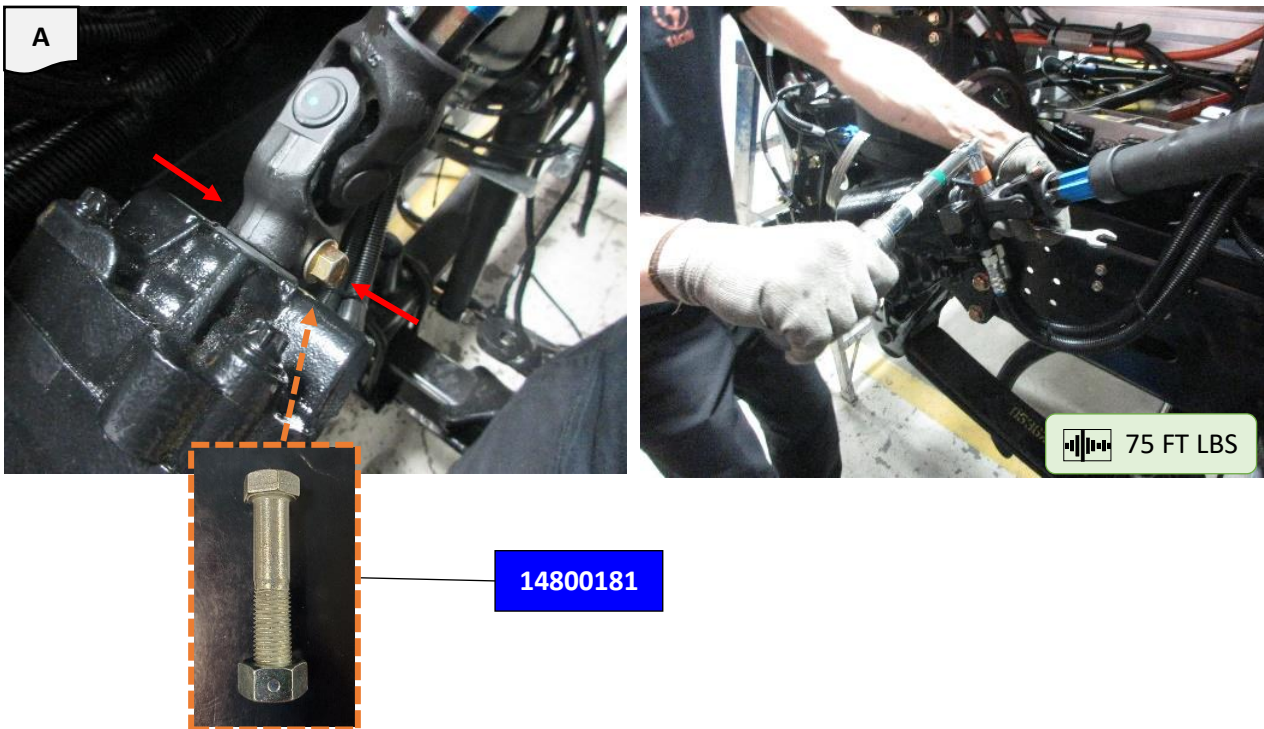
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MATERIAL LIST:

Lion PN	Description	Quantity
14800181	DRIVE SHAFT NUT AND BOLT KIT	2
14800187	BOLT, HEX 3/4-16X4.5 Ecoguard GR9	1
14800185	Wedge Lock Washer 3/4 0.790 ID 1.210 OD	2
14800186	NUT, HEX 3/4-16 Ecoguard GR9	1

1. I-shaft

A Install the fastener by hand and apply the specified torque with a torque wrench



2. Pitman arm

A Install the fastener by hand and apply the specified torque with a torque wrench



Concerned persons

Name	Mail	Title	Comments
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Revision history

Rev 001 – 20-02-10 by Charles-Antoine Fortin Initial revision