News Channel Update | Vans Customer Service and Parts

TO: Mercedes-Benz and Freightliner Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Anthony Washington, Department Manager, Regulations and Certifications
RE: Launch Recall Campaign Notification Model 907 (Sprinter) Model Years 2019 Flange Connection	DATE: April 7, 2020

IMPORTANT CAMPAIGN INFORMATION



News Channel Update | Vans Customer Service and Parts

Campaign	Campaign Desc. :	EL 0
2020030012	VS3FLABIND	Flange Connection
and the diesel particu	llate filter on approximately <u>4,337</u> M ble on the <u>www.safercar.gov</u> website	cerning the flange connection between the exhaust gas turbocharger Y19 Mercedes-Benz and Freightliner Sprinter vans. The recall and may generate questions from customers. All affected VINs will
	Ва	ackground
Issue	determined that on certain Sprint the exhaust gas turbocharger and properly. If the flange connection	emanufacturer of Mercedes-Benz and Freightliner vans, has er vehicles from platform 907 (VS30), the flange connection between the exit to the diesel particulate filter may not have been attached is not attached properly, high-temperature exhaust gas could impartment, increasing the risk of a potential thermal reaction as well ately surrounding components.
What We're Doing	An authorized Mercedes-Benz or I the correct torque to the screw co	reightliner Sprinter dealer will replace the flange seals and will apply nnection.
Parts	Parts are available.	
Vehicles Affected		
Vehicle Model Year(s)	Model Year 2019	
Vehicle Model	Sprinter, VS30 / Platform 907	
	Vehi	cle Populations
Total Recall	4,337	
Dealer Inventory	190	
Given this notice, it is <u>a violation of Federal Law</u> for a dealer to sell or lease any <u>new</u> MY19 Sprinter vehicles in dealer inventory covered by this notification until the vehicle has been repaired.		
Loaner and demonstrator vehicles may continue to be driven, but must not be retailed until repaired. Additionally, given this notice, it is <u>a violation of Federal Law for rental companies</u> to rent new MY19 Sprinter vehicles covered by		
this notification until the vehicle has been repaired.		

Next Steps/Notes		
Customer Notification Timeline	An owner notification letter will be mailed in April 10, 2020.	
AOMS/SOMS	AOMs – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.	
Rental Fleet Partners	This recall may affect vehicles in your fleet. Please contact your respective DVUSA fleet representative for further information and next steps. For repairs, please contact your preferred DVUSA dealer.	

While we regret any inconvenience this may cause, we are determined to maintain a high level of vehicle quality and customer satisfaction.



Recall Campaign Bulletin



Campaign No. 2020030012, April 2020

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model 907 (Sprinter), Model Year 2019

Flange Connection

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz and Freightliner vans, has determined that on certain Sprinter vehicles from platform 907 (VS30), the flange connection between the exhaust gas turbocharger and the exit to the diesel particulate filter may not have been attached properly. If the flange connection is not attached properly, high-temperature exhaust gas could potentially leak into the engine compartment, increasing the risk of a potential thermal reaction as well as thermal damage to the immediately surrounding components. An authorized Mercedes-Benz or Freightliner Sprinter dealer will replace the flange seals and will apply the correct torque to the screw connection.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

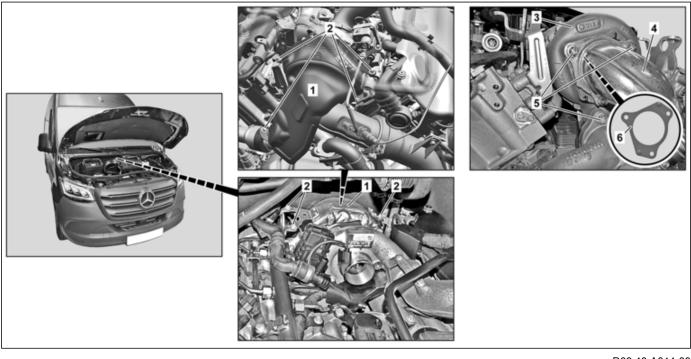
Approximately 4,337 vehicles are involved.

Order No. V-RC-2020030012

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Operation no. of the operation texts or standard texts and flat rates

Operation Number	Operation text	Time	Damage Code
02 1698	Operations: Replace 3 screws/bolts on exhaust gas turbocharger	0.8 h	14 910 57 7



D09.40-A014-09

- 1 Heat shield
- 2 Bolts
- 3 Turbocharger

- 4 Exhaust pipe
- 5 Bolts
- 6 Seal

⚠Warning	Risk of injury . Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
⚠Warning	Risk of burn injuries, suffocation and poisoning when working on the exhaust system and the components connected to it. Risk of suffocation and risk of poisoning caused by inhalation of gaseous and solid components of the exhaust. Risk of poisoning caused by skin contact with solid components of the exhaust.	Wear protective clothing and safety glasses. Use the extraction system. Move people out of the hazard area.	AS49.00-Z-0001-01A
Topical note	Notes on avoiding damage through contamination and foreign objects		AH00.00-P-5000-01A
4	Check		
1	Check if vehicle is affected by measure.	For authorized Mercedes-Benz service partners, only the entry in the "Extended VEGA Application" (EVA) system, in the "Current" tab, is decisive. An additional test of the affected vehicles in the workshop information system (WIS) or vehicle list is thereby not necessary.	
X	Remove		
2 ⊯AR	Remove air filter housing.		AR09.10-D-1150TSV
3	Remove engine cover.		
₽ AR			AR01.10-D-2405TSV
4	Remove heat shield (1).	To do this, remove screws (2).	
5	Remove bolts (5).	Screws (5) are replaced.	
6	Remove seal (6) between exhaust gas turbocharger (3) and exhaust pipe (4).	Seal (6) is replaced.	
X	Install		
7	Position new seal (6) between exhaust gas turbocharger (3) and exhaust pipe (4) then fit new screws (5).	Check seal (6) is in correct installation position. Otherwise, leaks can occur in the exhaust system.	
8	Tighten bolts (5).	Nm Bolt, exhaust pipe to turbocharger	BA09.40-N-1008-02TSV

9	Install heat shield (1).	To do so, screw in and tighten screws (2).	
		Nm Bolt, heat shield to bracket	BA09.40-N-1009-02TSV
		Nm Bolt, heat shield to exhaust collector pipe	BA09.40-N-1010-02TSV
10	Install engine cover.	р.р.	
I≆ AR	G .		AR01.10-D-2405TSV
11	Install air filter housing.		
⊯ AR			AR09.10-D-1150TSV
4	Check		
⚠Warning	Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running.	Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
12	Check for leak tightness when engine is running.	i Visual inspection only.	

Nm Turbocharger

Number	Designation		Engine 642 in model 907
BA09.40-N-1008-02TSV	Bolt, exhaust pipe to turbocharger	١m	20

Nm Turbocharger

Number	Designation		Engine 642 in model 907
BA09.40-N-1009-02TSV	Bolt, heat shield to bracket	Nm	8

Nm Turbocharger

Number	Designation	Engine 642 in model 907
BA09.40-N-1010-02TSV	Bolt, heat shield to exhaust collector pipe Nm	n 12

Parts ordering note

Part no.	Designation	Quantity
A 219 492 00 80	Seal	1
A 000 990 67 03	Screw	3