OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20V-053

Manufacturer Name: Jaguar Land Rover North America, LLC

NHTSA Recall No.: 20V-053

Manufacturer Recall No.: N422



Manufacturer Information:

Population:

Manufacturer Name: Jaguar Land Rover North America, LLC

Number of potentially involved: 17

Address: 100 Jaguar Land Rover Way

Estimated percentage with defect : $100\,\%$

Mahwah NJ 07495

Company phone: 8188500

Vehicle Information:

Vehicle 1: 2020-2020 Land Rover Discovery

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Jaguar Land Rover are conducting a voluntary safety recall campaign involving

certain Land Rover Discovery 2020 Model Year vehicles built at the Nitra vehicle assembly plant in Slovakia from September 11, 2019 to November 19, 2019.

17 Land Rover Discovery 2020 Model Year vehicles in the United States and

Federalized Territories.

The basis of the recall population was derived from supplier data where the defect could be traced to individual vehicle VINs from SALR2RV9L2419697, built September 11, 2019 to SALR2RK8L2429367 built November 19, 2019.

Production Dates: SEP 11, 2019 - NOV 11, 2019

VIN Range 1: Begin: SALRR2RV9L2419697 End: SALRR2RK8L2429367 ☐ Not sequential

Description of Defect:

Description of the Defect: A concern has been identified on certain 2020 Model Year Land Rover

Discovery vehicles where some of the fasteners of the second row seat frame assembly may be missing. Where one or more seat fasteners are missing, the

seat will not have sufficient structural integrity.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: In the event of a crash, there is an increased risk of injury to the occupants of

the vehicle.

Description of the Cause: NR

The information contained in this report was submitted pursuant to 49 CFR §573

Identification of Any Warning NR that can Occur:

Supplier Identification:

Component Manufacturer

Name: Brose CZ spol. s r.o

Address: Průmyslový Park 302,

742 21 Kopřivnice FOREIGN STATES

Country: Slovakia

Chronology:

A Product Safety and Compliance Committee (PSCC) investigation was opened on December 17, 2019 following a notification from the seat supplier, Brose, of second row seat assemblies they had supplied which deviated from the approved manufacturing process.

The PSCC requested the Jaguar Land Rover Purchase department Supplier Technical Assistance (STA) team to undertake a thorough investigation into Brose's manufacturing processes and controls and commission a detailed supplier engineering analysis of the issue to fully understand the effect on the vehicles.

On January 14, 2020 the PSCC was informed the Brose manufacturing process had been reviewed and identified escapes from the recognised and approved process. Brose were requested to reveal all seat frames where the escape point occurred. Brose also confirmed the required controls to ensure no further escapes had been implemented, this was verified by the Jaguar Land Rover STA function

The investigation was again reviewed at the PSCC on January 21, 2020 and the PSCC concluded the issue should be progressed to the Jaguar Land Rover Recall Determination Committee (RDC).

The RDC reviewed all information on January 23, 2020 and the committee determined the condition represented an unreasonable risk to safety to the occupants of the vehicle and a safety recall shall be conducted.

There have been no reported accidents, injuries or fires as a result of this concern.

Description of Remedy:

Description of Remedy Program : Land Rover will notify owners, and authorized repairers will replace the

second row seat frame and ensure the bolts are to the correct torque.

The affected vehicles will be covered under Land Rover's new vehicle warranty program. There will be no charge to owners for this repair.

How Remedy Component Differs Second row seat frame - Left - With power seat recliner - LR081084

from Recalled Component: Second row seat frame - Left - Without power seat recliner - LR081082

Second row seat frame - Right - With power seat recliner - LR081081

Second row seat frame - Right - Without power seat recliner - LR081080

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Distribution of owner notification letters will occur on or before March

19, 2020. Notifications to dealers will occur on February 13, 2020.

Planned Dealer Notification Date : $\,$ FEB 13, 2020 - $\,$ FEB 13, 2020

Planned Owner Notification Date: MAR 19, 2020 - MAR 19, 2020

* NR - Not Reported