SAFETY RECALL 20TA02 (Interim Notice 20TB02)

Multiple Models and Model Years
Vehicle May Stall During Driving at Higher Speed

<table>
<thead>
<tr>
<th>Model / Years</th>
<th>Production Period</th>
<th>Approximate Total Vehicles</th>
<th>Approximate Stop Sale Dealer Inventory</th>
</tr>
</thead>
<tbody>
<tr>
<td>2018 – 2019 4Runner</td>
<td>Early August 2018 – Late January 2019</td>
<td>72,200</td>
<td>310</td>
</tr>
<tr>
<td>2018 – 2019 Camry</td>
<td></td>
<td>7,100</td>
<td>70</td>
</tr>
<tr>
<td>2018 – 2019 Highlander</td>
<td></td>
<td>113,300</td>
<td>410</td>
</tr>
<tr>
<td>2018 – 2019 Land Cruiser</td>
<td></td>
<td>1,900</td>
<td>70</td>
</tr>
<tr>
<td>2018 – 2019 Sequoia</td>
<td></td>
<td>6,100</td>
<td>110</td>
</tr>
<tr>
<td>2018 – 2019 Sienna</td>
<td></td>
<td>41,400</td>
<td>80</td>
</tr>
<tr>
<td>2018 – 2019 Tacoma</td>
<td></td>
<td>126,700</td>
<td>280</td>
</tr>
<tr>
<td>2018 – 2019 Tundra</td>
<td></td>
<td>45,600</td>
<td>130</td>
</tr>
<tr>
<td>2019 Corolla</td>
<td></td>
<td>134,600</td>
<td>20</td>
</tr>
<tr>
<td>2019 Avalon</td>
<td></td>
<td>8,200</td>
<td>90</td>
</tr>
</tbody>
</table>

STOP! DO NOT SELL NEW VEHICLES IN DEALER INVENTORY.
Refer to Dealer Inventory Procedures section for more details.


Condition
The subject vehicles are equipped with a low-pressure fuel pump which may stop operating. If this were to occur, warning lights and messages may be displayed on the instrument panel, and the engine may run rough. This may result in a vehicle stall, and the vehicle may be unable to be restarted. If a vehicle stall occurs while driving at higher speeds, this could increase the risk of a crash.
Remedy
Toyota is currently investigating this issue and will be developing a remedy. When the remedy is available, it will be free of charge to vehicle owners.

Covered Vehicles
There are approximately 557,100 vehicles covered by this Safety Recall. Approximately 7,300 vehicles involved in this Safety Recall were distributed to Puerto Rico.

Owner Letter Mailing Date
Toyota will notify owners by mid-March 2020.

*Toyota makes significant effort to obtain current customer name and address information from each state through industry resources when mailing owner letters. In the event your dealership receives a notice for a vehicle that was sold prior to the Safety Recall announcement, it is the dealership’s responsibility to forward the owner letter to the customer who purchased the vehicle.*

Please note that only owners of the covered vehicles will be notified. If you are contacted by an owner who has not yet received a notification, please [verify eligibility by confirming through TIS](#).
New Vehicles in Dealership Inventory
There are approximately 1,570 vehicles in new dealer inventory as of January 13, 2020.

Under Title 49, Section 30112 of the United States Code, a dealer cannot sell, offer for sale, or introduce or deliver for introduction in interstate commerce a new motor vehicle when it is aware that the vehicle does not comply with an applicable Federal Motor Vehicle Safety Standard or contains a defect related to motor vehicle safety. Further, 49 Code of Federal Regulations §577.13 requires us to provide the following advisory: It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

Toyota reimburses dealers for flooring costs associated with new vehicles held in dealership inventory until the recall remedy becomes available. Toyota provides these flooring reimbursements at 60-day intervals. Toyota reserves the right to withhold or charge-back any flooring reimbursement funds that may have been paid to the dealer if it determines that a new vehicle subject to a safety recall was sold without first being remedied.

Vehicle Safety Recall completion should always be verified through TIS. We request your assistance to ensure involved vehicles are identified and not delivered prior to performing the remedy.

NOTE:
- New vehicles in dealer inventory subject to a Safety Recall must be remedied before delivery into commerce under a sale or lease. Dealer-to-dealer trades as well as vehicle sales between dealers should not be made until a vehicle is remedied.
- Dealers can identify if any of their new and used inventory has any open campaigns in the Vehicle Inventory Summary available in Dealer Daily (Non SET and GST dealers: https://dealerdaily.toyota.com/). The Vehicle Inventory Summary may take up to 4 hours to populate information for newly launched campaigns.
Inspection Reminder Mirror Hang Tags for Covered Vehicles in New Dealer Stock

To easily recognize vehicles involved in this Safety Recall, each dealership should utilize Inspection Reminder Hang Tags. Inside the vehicle’s glove box are stickers containing the VIN. Apply one of these stickers to the hang tag and install the hang tag in the vehicle. A sample copy of the Inspection Reminder Hang Tag has been included for your reference.

NOTE: Dealerships can order hang tags from the Material Distribution Center (MDC).

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>00411-140003</td>
<td>Inspection Mirror Hang Tag</td>
<td>25 Per Pack</td>
</tr>
</tbody>
</table>

NOTE: Dealers can identify if any of their new and used inventory has any open campaigns in the Vehicle Inventory Summary available in Dealer Daily (Non SET and GST dealers: https://dealerdaily.toyota.com/). The Vehicle Inventory Summary may take up to 4 hours to populate information for newly launched campaigns.

Pre-Owned Vehicles in Dealer Inventory

Toyota typically requests that dealers NOT deliver any pre-owned vehicles in dealer inventory that are covered by a Safety Recall unless the defect has been remedied. In this case, until remedy parts are available, delivery of a pre-owned vehicle is acceptable if disclosed to the customer that the vehicle is involved in this Safety Recall and that the remedy is currently being prepared by Toyota.

Toyota expects dealers to use the attached Customer Contact and Vehicle Disclosure Form to obtain vehicle buyer information. Dealers are expected to provide a copy of the completed form, along with the most current FAQ, to the vehicle buyer. Toyota and the dealer may use this information to contact the customer when the remedy becomes available.

Keep the completed form on file at the dealership and send a copy to quality_compliance@toyota.com. In the subject line of the email, state “Disclosure Form 20TA02/20TB02” and include the VIN.

NOTE: Dealers can identify if any of their new and used inventory has any open campaigns in the Vehicle Inventory Summary available in Dealer Daily (Non SET and GST dealers: https://dealerdaily.toyota.com/). The Vehicle Inventory Summary may take up to 4 hours to populate information for newly launched campaigns.

Toyota Certified Used Vehicle (TCUV)

The TCUV policy prohibits the certification of any vehicle with an outstanding Safety Recall, Special Service Campaign, or Limited Service Campaign. Thus, no affected units are to be designated, sold, or delivered as a TCUV until all applicable Safety Recalls, Special Service Campaigns, and Limited Service Campaigns have been completed on that vehicle.

Toyota Rent-A-Car (TRAC) & Service Loaners

Toyota requests that dealers remove all TRAC and Service Loaner vehicles from service that are covered by a Safety Recall unless the defect has been remedied.
Customer Handling

Customer Contacts
Customers who receive the owner letter may contact your dealership with questions regarding the letter and/or the Safety Recall. Please welcome them to your dealership and answer any questions that they may have. A Q&A is provided to assure a consistent message is communicated.

Customers with additional questions or concerns are asked to please contact the Toyota Customer Experience Center (1-888-270-9371) - Monday through Friday, 7:00 am to 7:00 pm, Saturday 7:00 am to 4:30 pm Central Time.

Salvage Title Vehicles
Every attempt should be made to complete an open Safety Recall when circumstances permit, unless noted otherwise in the Safety Recall dealer letter.

For complete details on this policy, refer to Toyota Warranty Policy 4.17, “What Is Not Covered by The Toyota New Vehicle Limited Warranty”.

Media Contacts
It is imperative that all media contacts (local and national) receive a consistent message. In this regard, all media contacts must be directed to Tania Saldana (859) 815 - 9968 in Toyota Corporate Communications. Please do not provide this number to customers. Please provide this contact only to media.

Customer Reimbursement
Reimbursement consideration instructions will be included in the owner letter.

Warranty Reimbursement Procedure

Loaner Vehicle Reimbursement Procedure
If a customer is uncomfortable driving their vehicle during the interim period of this Safety Recall, a loaner vehicle or alternative transportation may provided and claimed at a maximum rate of $35.00 per day.

<table>
<thead>
<tr>
<th>OpCode</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>TBD</td>
<td>Vehicle Rental 1-30 Days</td>
</tr>
<tr>
<td>TBD</td>
<td>Vehicle Rental 31 – 60 Days</td>
</tr>
</tbody>
</table>

This document will be updated with the Op Codes at a later date.

NOTE:
- Rental invoice MUST be attached to all rental claims. These claims may be subject to debit if rental invoice is not attached.
- Rentals that exceed the maximum allowable daily rate will require DSPM authorization per the Toyota Transportation Assistance Policy (TTAP).
### Campaign Designation / Phase Decoder

<table>
<thead>
<tr>
<th>Year Campaign is Launched</th>
<th>Vehicle Make</th>
<th>Field Action Category and Phase</th>
<th>Field Action Sequence</th>
</tr>
</thead>
<tbody>
<tr>
<td>19 = 2019</td>
<td>T = Toyota</td>
<td>A = Safety Recall Remedy</td>
<td>01 = 1st Field Action of the year</td>
</tr>
<tr>
<td>20 = 2020</td>
<td>L = Lexus</td>
<td>B = Safety Recall Interim</td>
<td>02 = 2nd Field Action of the year</td>
</tr>
<tr>
<td>21 = 2021</td>
<td></td>
<td>C = Special Service Campaign</td>
<td>03 = 3rd Field Action of the year</td>
</tr>
<tr>
<td>22 = 2022</td>
<td></td>
<td>D = Limited Service Campaign</td>
<td>(The sequence is unique for each Field Action category)</td>
</tr>
<tr>
<td>23 = 2023</td>
<td></td>
<td>E = Customer Support Program</td>
<td>(May use other characters in unique cases)</td>
</tr>
<tr>
<td>Etc...</td>
<td></td>
<td>F = Emissions Recall</td>
<td></td>
</tr>
</tbody>
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**Examples:**
- 19TA01 = Launched in 2019, Toyota, Safety Recall Remedy Phase, 1st Safety Recall Launched in 2019
- 20TC02 = Launched in 2020, Special Service Campaign, 2nd Special Service Campaign Launched in 2020

*Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Safety Recall.*

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A., INC.
SAFETY RECALL 20TA02 (Interim Notice 20TB02)

Multiple Models and Model Years
Vehicle May Stall During Driving at Higher Speed

Frequently Asked Questions
Original Publication Date: January 13, 2020

Q1: What is the condition?
A1: The subject vehicles are equipped with a low-pressure fuel pump which may stop operating. If this were to occur, warning lights and messages may be displayed on the instrument panel, and the engine may run rough. This may result in a vehicle stall, and the vehicle may be unable to be restarted. If a vehicle stall occurs while driving at higher speeds, this could increase the risk of a crash.

Q1a: Are there any symptoms/warnings before the condition appears in a vehicle?
A1a: Drivers may experience rough engine running, warning lights or messages on the instrument panel, engine no start, and loss of motive power.

Q1b: Which warning lights and messages may be displayed if the condition is present?
A1b: If the condition were to occur, the malfunction indicator lamp (MIL) shown below, may illuminate in the instrument panel cluster. In addition to the malfunction indicator lamp, other warning lamps and messages may also be displayed. The specific lamp(s) and message(s) that is/are displayed may vary depending upon the specific model of vehicle.

Note: The malfunction indicator lamp (MIL) and other lamps and messages can be displayed for other issues unrelated to this Safety Recall.
Q2: *What is Toyota going to do?*
A2: Toyota is currently investigating this issue and will be developing a remedy. When the remedy is available, it will be free of charge to owners. Toyota will notify all owners by mid-March 2020.

Q3: *Which and how many vehicles are covered by this Safety Recall?*
A3: There are approximately 557,100 vehicles covered by this Safety Recall.

<table>
<thead>
<tr>
<th>Model Name</th>
<th>Model Year</th>
<th>Production Period</th>
</tr>
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<tbody>
<tr>
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<td></td>
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<td>2018 – 2019</td>
<td></td>
</tr>
<tr>
<td>Sequoia</td>
<td>2018 – 2019</td>
<td></td>
</tr>
<tr>
<td>Sienna</td>
<td>2018 - 2019</td>
<td></td>
</tr>
<tr>
<td>Tacoma</td>
<td>2018 – 2019</td>
<td></td>
</tr>
<tr>
<td>Tundra</td>
<td>2018 – 2019</td>
<td></td>
</tr>
<tr>
<td>Corolla</td>
<td>2019</td>
<td></td>
</tr>
<tr>
<td>Avalon</td>
<td>2019</td>
<td></td>
</tr>
</tbody>
</table>

Q3a: *Are there any other Lexus/Toyota/Scion vehicles covered by this Safety Recall in the U.S.?*

Q4: *What if I previously paid for repairs related to this Safety Recall?*
A4: Reimbursement consideration instructions will be provided in the owner letter.

Q5: *How does Toyota obtain my mailing information?*
A5: Toyota uses an industry provider who works with each state’s Department of Motor Vehicles (DMV) to receive registration or title information, based upon the DMV records. Please make sure your registration or title information is correct.

Q6: *What if I have additional questions or concerns?*
A6: If you have additional questions or concerns, please contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 7:00 am to 7:00 pm, Saturday 7:00 am to 4:30 pm Central Time.
CUSTOMER CONTACT & VEHICLE DISCLOSURE FORM

This form is not applicable for new vehicles in dealership inventory and TCUV units.

This vehicle is involved in a Safety Recall. At this time, remedy is not available and the remedy has NOT been performed. I understand that the vehicle will need to be returned to an authorized Toyota dealer to have the remedy performed at NO CHARGE when the remedy is available.

Customer Signature ________________________________


VIN ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________ ___________

Campaign Code ___________

Model _______________ Model Year _______________

Customer Information

Customer Name _______________________________ Customer Email _______________________________

Customer Address _______________________________ Home Phone # _______________________________

Mobile Phone # _______________________________

Date _______________________________

Please provide this information so that Toyota or your dealer can notify you when the remedy becomes available. This information will only be used for campaign communications. If you’d like to update your preferred contact information in the future, visit www.toyota.com/ownersupdate or contact us at 1-888-270-9371.

Dealer Information

Dealer Name/Address _______________________________ Dealer Code _______________________________

Dealer Phone Number _______________________________

Dealer Staff Name _______________________________

Dealer Staff Signature _______________________________

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