The information contained in this report was submitted pursuant to 49 CFR §573

Part 573 Safety Recall Report

Submission Date : SEP 09, 2020 NHTSA Recall No. : 20E-050 Manufacturer Recall No. : NR

Manufacturer Name : Kiel N.A., L.L.C

Manufacturer Information :

Manufacturer Name : Kiel N.A., L.L.C Address : 2009 Middlebury Street Elkhart IN 46516 Company phone : 574-293-3600

Equipment Information :

Brand / Trade 1:	Kiel
Model :	Avance
Part No. :	2025, 2050
Size :	NR
Function :	Coach Seating
Descriptive Information :	ELR/ALR functionality issue on safety belts on passenger seats. Retractor does not allow for the setting of the ALR function. At the point of switching from ELR to ALR mode, belt becomes non-functional and must be reset. Defective safety belt lot number identified - 121875 14.02.18. Recall population is based on manufacturing traceability data.
Production Dates :	FEB 26, 2018 - JUL 13, 2018

Description of Noncompliance :

	ELR/ALR Functionality Issue. Retractor does not allow for the setting of the ALR function. At the point of switching from ELR to ALR mode belt becomes non-functional and must be reset Per the belt manufacturer's investigation, "a deformation/torsion of the white part (Schaltnocke) during the retractor assembling process."
FMVSS 1 :	209 - Seat belt assemblies
FMVSS 2 :	NR
Description of the Safety Risk :	Locked belt system
Description of the Cause :	Belt supplier quote: "A incorrect force create"
Identification of Any Warning that can Occur :	Belt will not pull out or retract



Number of potentially involved : 1,492

Estimated percentage with defect :

Population :

NR

20E-050

Involved Components :

Component Name : Seat Belt

Component Description: 3P ELR/ALR 90/180 Fasching

Component Part Number: 510449

Supplier Identification :

Component Manufacturer

Name : Fasching Salzburg GmbH Address : Hellbrunner Strasse 11 5200 Salzburg FOREIGN STATES

Country: Austria

Chronology :

Date Item

3/15/2019 Possible safety belt malfunction at Premier reported by MCI. Quantity not specified, defect unclear. Replacement belts sent the same day to Premier. Appeared to be isolated incident, no further belt issues reported by this customer. Suspect belts were returned to Kiel NA in October 2019.

7/11/2019 Possible safety belt malfunction reported by TCS. Quantity not specified, defect unclear. Replacement belts were shipped to TCS. Suspect belts were returned to Kiel NA in October and forwarded to supplier for evaluation.

7/2019 - 10/2019 Frequent communication between Kiel, MCI, end user and safety belt supplier to ensure proper use of safety belts, gather additional information about failure as well as quantity and follow up with test results.

10/25/2019 Safety belt supplier identified that safety belts are not properly switching from ALR to ELR function. Statement was issued by belt supplier that ELR functionality is not impacted as long as seat belt is retractable.

10/28/2019 All suspect belts from Premier and TCS have same PO # and production date: 121875 / 14.02.18. All safety belts with this lot number to be replaced by Kiel.

11/6/2019 Kiel provided, based on traceability data, list of additional coaches with suspect belts: Struck Chauffeured Limousine (1), New Jersey Transit (4), METC Plymouth (5), METC Southwest Transit (10).

12/2/2019 Coaches at New Jersey Transit were checked by Kiel technician for suspect belt lot, none found.
2/12/2020 Email to MCI referring to report of belt supplier and why no recall has to be filed.

2/19/2020 Kiel sent technician to TCS to investigate belt replacement status.

3/10 – 03/13/2020 Kiel technicians replaced all remaining belts of suspect belt lot at TCS.

7 -8/2020 All belts of remaining coaches (see above list) were inspected and all belts with suspect belt lot were replaced as well as returned to Kiel NA.

Conclusion: Recall is closed. 247 belts were replaced.

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Description of Remedy :			
Description of Remedy Program :		ining suspect lot number (121875 / placement belts do not contain the which causes the belt not to retract	
	compliance does not apply to b replacement of belts will be do	e;t part number 510450. Inspection	
· ·	replacement of belts will be do	e;t part number 510450. Inspection ne at Kiel NA expense. different vendor lot number on the t	and

Recall Schedule :

Description of Recall Schedule :	Recall schedule: All remaining belt replacements will take place in July/
	August 2020.
Planned Dealer Notification Date :	NR - NR
Planned Owner Notification Date :	NR - NR

Purchaser Information :

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name :NRAddress :NRNRNRCountry :NRCompany Phone :NR

* NR - Not Reported

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