

**\*\*\* IMPORTANT SAFETY RECALL \*\*\***  
**NHTSA Recall No. 20E-003**

February 5, 2020

[REDACTED]  
[REDACTED]  
[REDACTED]

Dear [REDACTED]:

We are writing to inform you that Cummins Inc. has determined that a safety-related defect exists in certain Power Drive 4000EV/6000EV/7000EV drivetrain systems that were manufactured between June 7, 2018 and October 24, 2019. Cummins has initiated a recall of the subject systems. Our records indicate that some these systems were shipped to you.

A copy of Cummins' initial Part 573 Defect Notification report is enclosed. This notification was submitted to the National Highway Traffic Safety Administration (NHTSA) on February 4, 2020. As more fully described in the Defect Notification, the system may unexpectedly command off the high voltage contactors, resulting in unexpected loss of all systems powered by high voltage, including the traction drive system and power steering. A sudden and simultaneous loss of motive power and loss of power steering may increase the risk of a crash.


Enclosed is a list of systems that our records indicate were shipped to your plants. For systems installed in vehicles that have left your control, we encourage you to make a safety defect determination in accordance with 49 USC 30118 *et seq.* and, as appropriate, to submit a Defect Notification to NHTSA in accordance with 49 CFR Part 573. Cummins will conduct the recall, including notifying owners pursuant to 49 CFR Part 577, performing the remedy, and submitting quarterly status reports to NHTSA. Cummins is requesting that you provide the associated vehicle model identification, VINs and owner contact information to facilitate owner notification. Please work with your Cummins account team leader to ensure that the requested information is provided to Cummins as soon as possible.

For systems/vehicles that are still in your inventory, please contact [REDACTED] to arrange for repairs. Please note that Federal law prohibits delivery of these systems, or vehicles equipped with these systems, under a sale or lease until this condition has been remedied.

Cummins apologizes for this inconvenience, but we are initiating this action in the interest of our customers' safety and satisfaction with our products. Thank you for your assistance.

Please confirm receipt of this communication.

Sincerely,

  
Cummins Inc.

Enclosures:

1. Cummins Part 573 Defect Notification
2. List of PowerDrive EV systems