TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Department Manager, Vehicle
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services
RE: Recall Campaign Initial Notification	
Sliding Roof Bonding	DATE: December 31, 2019
MY01-11 Various Models	

IMPORTANT RECALL CAMPAIGN INFORMATION

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Mercedes-Benz AG Company



News Channel UpdateVehicle Compliance & Analysis

Campaign No. :	NHTSA ID	Campaign Desc. :	Sliding Doof Ponding	
ТВА	19V918	19P2197200	Sliding Roof Bonding	
("MY") 2001-2011 C-Cl	ass (203 platform), C	LK-Class (209 platform), E-Clas	n the glass panel and the sliding roof frame in <u>744,850</u> Model Year s (211 platform) and CLS-Class (219 platform) vehicles. The recall questions from customers. Affected VINs will be flagged in VMI as per 31, 2019.	
		Backgrou	Ind	
Issue		Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 01-11 C-Class (203 platform), CLK-Class (209 platform), E-Class (211 platform) and CLS-Class (219 platform) vehicles, the bonding between the glass panel and the sliding roof frame might not meet specifications. In this case, the adhesion of the bonding could deteriorate gradually over time. If the bonding adhesion were to deteriorate, the durability requirements might not be met which could lead to a separation of the glass panel from the vehicle. A displaced panel could increase the risk of a potential crash or injury for other road users.		
What We're Doing		MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will check the glass panel bonding on the affected vehicles and replace the sliding roof, as necessary.		
Parts		A remedy is not yet availab available.	le. An additional notification will be sent once a remedy is	
		Vehicles Aff	ected	
Vehicle Model Year(s)		2001-2011		
Vehicle Model		C-Class, CLK-Class, E-Class, CLS-Class		
		Vehicle Popu	lations	
Total Recall Population		744,850		
Total Vehicles in Dealer Inventory		0		
covered by this notific and Work Instru- Loaner	ation until the vehic uctions will be avail [•] and demonstrator is notice, it is <u>a viola</u>	le has been repaired. Once t able in Star TekInfo. Once th vehicles may continue to be o	ease any <u>new</u> MY01-11 GLC-Class vehicles in dealer inventory he remedy is available, the vehicles will be flagged as "OPEN" e repair is complete the vehicle may be sold or leased. driven, but must not be retailed until repaired. <u>ental companies</u> to rent MY01-11 GLC-Class vehicles covered icle has been repaired.	
Next Steps/Notes				
Customer Notification	Timeline	Customer letter will be mai	led approximately one week after the remedy becomes available.	
AOMS/SOMS	OMS/SOMS AOMs – This recall may generate questions from your dealers. Please forward this your dealers ASAP.		· ·	
Rental Fleet Partners This recall may affect vehicles in your fleet. Please contact your respective MBUSA representative for further information and next steps. For repairs, please contact y preferred MBUSA dealer.				
			maintain a high level of vehicle quality and customer satisfaction. ssistance Center at 1-800-FOR-MERCEDES.	

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