OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-853

Manufacturer Name: BMW of North America, LLC

Submission Date: JUL 27, 2020 NHTSA Recall No.: 19V-853 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved : 74,185Estimated percentage with defect : 1%

Vehicle Information:

Vehicle 1: 1999-2001 BMW 323i, 325i, 328i, 330i

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Approximately 52,001 vehicles are equipped with a driver front air bag module

containing a single-stage Non-Azide Driver Inflator (NADI) manufactured by Takata. Information provided by Joyson Safety Systems (JSS) indicated an improvement to the inflator design was made on 3/15/1999. Vehicles produced with inflators after this change may have received a suspect inflator during a dealer service visit.

Basis for recall population determination: Vehicle production information was

reviewed to determine the potentially affected vehicle population.

Recall component difference to non-recall component: The recall component

contains a single-stage Non-Azide Driver Inflator (NADI).

Production Dates: MAY 20, 1999 - JUL 14, 2000

VIN Range 1: Begin: NR End: NR ☐ Not sequential

Vehicle 2: 2000-2001 BMW 323iT, 325iT

Vehicle Type: LIGHT VEHICLES Body Style: STATIONWAGON

Power Train: GAS

Descriptive Information: Approximately 2,752 vehicles are equipped with a driver front air bag module

containing a single-stage Non-Azide Driver Inflator (NADI) manufactured by Takata. Information provided by Joyson Safety Systems (JSS) indicated an improvement to the inflator design was made on 3/15/1999. Vehicles produced with inflators after this change may have received a suspect inflator during a dealer service visit.

Basis for recall population determination: Vehicle production information was

reviewed to determine the potentially affected vehicle population.

Recall component difference to non-recall component: The recall component

contains a single-stage Non-Azide Driver Inflator (NADI).

Production Dates: SEP 03, 1999 - MAY 31, 2000

VIN Range 1: Begin: NR End: NR Not sequential

Vehicle 3: 2000-2001 BMW 3 Series Coupe - (323Ci, 325Ci, 328Ci, 330Ci)

Vehicle Type: LIGHT VEHICLES

Body Style: 2-DOOR Power Train: GAS

Descriptive Information: Approximately 19,432 vehicles are equipped with a driver front air bag module

containing a single-stage Non-Azide Driver Inflator (NADI) manufactured by Takata. Information provided by Joyson Safety Systems (JSS) indicated an improvement to the inflator design was made on 3/15/1999. Vehicles produced with inflators after this change may have received a suspect inflator during a dealer service visit.

Basis for recall population determination: Vehicle production information was

reviewed to determine the potentially affected vehicle population.

Recall component difference to non-recall component: The recall component

contains a single-stage Non-Azide Driver Inflator (NADI).

Production Dates: MAY 20, 1999 - JUN 02, 2000

VIN Range 1: Begin: NR End: NR Not sequential

Description of Defect:

Description of the Defect: The driver front air bag module is equipped with a TAKATA single-stage Non Azide Driver Inflator (NADI). Analyses by Joyson Safety Systems (JSS) suggest that a population of NADI inflators manufactured prior to March 15, 1999 may potentially contain suspect sealing conditions related to the foil seal tape which could affect deployment. Please refer to TK Global's Defect Information Report which was filed on November 26, 2019 for more details.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Propellant with high moisture content may result in an air bag with reduced

restraint. Moist propellant subsequently dried (and potentially influenced by other factors) could burn aggressively, increasing internal pressure and, in a worst case, causing inflator rupture. An inflator rupture may cause metal fragments to pass through the airbag and into the vehicle interior at high

speed, which could cause a serious injury or fatality.

Description of the Cause: Based upon the investigation by Joyson Safety Systems (JSS) to date, the

potential for such abnormal deployment may require or be exacerbated by other factors, including manufacturing variation, climatic conditions, vibration,

specifics of vehicle applications or other variables not fully understood.

Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name 1: NR

Component Description: NR

Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: TK Global LLC

Address: 111 Peyerk Court

Romeo MICHIGAN 48065

Country: United States

Chronology:

In July 2019, BMW became aware of an incident in Australia involving a 2000 BMW 3 Series (produced in February 2000) in which the driver was injured. Analyses indicated that the driver air bag inflator was not the original part installed during vehicle production, but was taken from a 1998 BMW 3 Series (produced in September 1998) located in a salvage yard.

In September 2019, BMW became aware of an incident in Australia involving a 1998 BMW 3 Series (produced in August 1998) in which the driver was fatally injured.

In October 2019, JSS provided their analysis to BMW which suggested that a population of NADI inflators manufactured prior to March 15, 1999 may potentially contain suspect sealing conditions related to the foil seal tape which could affect deployment. BMW decided to conduct a voluntary safety recall in Australia (NHTSA Foreign Recall ID 19F-244).

In November 2019, BMW confirmed an air bag rupture in Cyprus involving a 1998 BMW 3 Series (produced in October 1998) in which the driver was injured. The incident occurred in July 2017 but was not reported to BMW at that time.

On November 19, 2019, BMW decided to conduct a voluntary safety recall.

Description of Remedy:

Description of Remedy Program: The driver air bag inflator will be inspected and, if necessary, replaced

with a newly designed inflator.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. Owners who have replaced the driver air bag at their own expense prior to the recall notification may be eligible for reimbursement

according to BMW Group's reimbursement plan in accordance with 49 CFR

573.13 and 49 CFR 577.11.

How Remedy Component Differs Driver Air Bag – part number 1 095 767, 1 095 763, 6 783 783, 1 095 764,

from Recalled Component: 6 783 784

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to begin and end on December 2, 2019.

Interim owner notification letters were mailed January 24, 2020. Followup owner notification letters are anticipated to initiate mailing in Q4

2020 when parts start to become available.

Planned Dealer Notification Date: DEC 02, 2019 - DEC 02, 2019

Planned Owner Notification Date: JAN 17, 2020 - JAN 17, 2020

^{*} NR - Not Reported