



Detroit Diesel Corporation  
13400 Outer Drive, West  
Detroit, Michigan 48239-4001  
Telephone: 313-592-5000

**FOREST RIVER INC (BB)**  
**55471 CR 1**  
**ELKHART IN 465153030**

**Subject: Emission Recall D19M4**  
**Detroit Axle M2 Chassis Stabilizer Bracket Inspection**

Detroit Diesel Corporation (DDC) has determined that certain Freightliner® M2 vehicles with Detroit™ Axles and front stabilizer bars will need to have the front axle stabilizer brackets inspected for damage.

Certain vehicles built between June 2014 and March 2018, a different I-beam design was introduced on Model 3 Detroit™ Axles that does not have a flat mating surface on the bottom side of the I-beam where the optional stabilizer brackets are mounted and may result in damage to the stabilizer bracket due to bending stress during assembly of the U-bolts at the truck manufacturing plant.

These specific vehicles will need to have the stabilizer brackets and I-beams inspected for damage and may require installation of spacers and replacement of the stabilizer brackets and mounting hardware.

Note that the inspection procedure will help to determine which vehicles have already been completed and prevent further customer dissatisfaction.

Records available to us indicate that your vehicle has one of the eligible engines.

Instructions for this Field Action have been sent to your local Detroit Diesel Authorized Repair Facility and the labor time required to perform this repair is approximately 3.1 hours.

Please contact a Detroit Diesel Authorized Repair Facility to arrange to have the Field Action performed. To locate an authorized facility, search online at [www.detroitdiesel.com/locations/default.aspx](http://www.detroitdiesel.com/locations/default.aspx).

This service will be completed for you at no charge, prior to **September 26, 2020**, under the provisions of this notice.

We are sorry to cause you this inconvenience; however, we have taken this action in the interest of your continued satisfaction with our products.

800-445-1980



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<b>Axle Serial Number ID</b>	<b>VIN</b>	<b>I-Beam</b>
739912-A677652	1FVACXCY5HHHV5347	A6813310201
739912-A666291	1FVACXCY7HHHV5320	A6813310201
739912-A650988	1FVACXCY4GHHG1649	A6813310201
739912-A679444	1FVACXCY9HHHV5352	A6813310201
739912-A678779	1FVACXCY7HHHV5348	A6813310201
739912-A669160	1FVACXCY1HHHV5331	A6813310201
739912-A679445	1FVACXCY7HHHV5351	A6813310201
739912-A808027	1FVACXFEXJHJM8462	A6813310201
739912-A669121	1FVACXCY3HHHV5329	A6813310201
739912-A672384	1FVACXCY7HHHV5334	A6813310201
739912-A666248	1FVACXCY5HHHV5316	A6813310201
739912-A666815	1FVACXCY4HHHV5324	A6813310201
739912-A672406	1FVACXCY2HHHV5337	A6813310201
739912-A673986	1FVACXCY2HHHV5340	A6813310201