OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-674

Manufacturer Name: Spartan Motors USA

Submission Date: SEP 20, 2019 **NHTSA Recall No.:** 19V-674 **Manufacturer Recall No.:** 19017



Manufacturer Information:

Manufacturer Name: Spartan Motors USA

Address: 1541 Reynolds Road

Charlotte MI 48813

Company phone: 517-543-6400

Population:

Number of potentially involved: 1,746 Estimated percentage with defect: 20 %

Vehicle Information:

Vehicle 1: 2004-2020 Spartan Emergency Respons Gladiator and Metrostar

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: The recalled product is equipped with an automatic tire chain system that is

pneumatically controlled. Part numbers for the automatic tire chain system are 1747-

DD4-001

1747-DD4-002 1747-DD4-027 1747-DD4-028 1747-DD4-033 1747-DD4-069 1748-NN2-001 1748-NN2-002 3623-NN2-007 3623-NN2-009 3623-NN2-011 3623-NN2-012 3623-NN2-013 3623-NN2-017 3623-NN2-019 3623-NN2-020 3623-NN2-022 3623-NN2-023 3623-NN2-028 3623-NN2-035

3623-NN2-044 3623-NN2-045 3623-NN2-047 4142-NN2-004 4263-NN2-005

The information contained in this report was submitted pursuant to 49 CFR §573

4263-NN2-008 4459-NN2-002

Production Dates: SEP 20, 2004 - AUG 19, 2019

Description of Noncompliance:

Description of the Vehicles equipped with a pneumatically controlled automatic tire chain system,

Noncompliance: may fail to conform to the requirements of Federal Motor Vehicle Safety

Standard No. 121, Air Brake System. More specifically, these vehicles may fail to meet section 5.1.2.3. of the standard. The service air reservoir system may not be pressure protected where the control line for the automatic tire chain

system is connected.

FMVSS 1: 121 - Air brake systems

FMVSS 2: NR

Description of the Safety Risk: If control line were to become severed, the service reservoir system may

suddenly lose air.

Description of the Cause: A pressure protection valve was not specified to be installed when the control

line would be plumbed in the system 1 and system 2 air reservoirs.

Identification of Any Warning A low air audible and indicator will activate when the air pressure reaches a

that can Occur: certain level.

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

INK

NR

Country: NR

Chronology:

On August 30, 2019, during a line audit, engineering was made aware of pressure protection valves not being installed. A stop ship was issued on August 31, 2019 to inspect units in Spartan's control. On September 4, 2019 install drawings were released instructing the line be pressure protected. On September 20, 2019, the final population of vehicles outside of Spartan's control was finalized and a determination a non-compliance may exist in the affected vehicles was made.

Description of Remedy:

Description of Remedy Program: Dealers will inspect the routing of the control line to determine if it is

pressure protected or tied into the auxiliary air reservoir which is pressure protected. If the control line is not pressure protected, it will be rerouted and tied into the auxiliary air reservoir. Failed air lines would

likely have been covered through warranty.

How Remedy Component Differs The remedy component will be either pressure protected at the service air

from Recalled Component: reservoir 1 (S1) or service air reservoir 2 (S2) or plumbed into the auxiliary air reservoir. The recalled component would have the control line plumbed into the S1 or S2 air reservoir without pressure protection.

Part numbers are listed in the descriptive section.

Identify How/When Recall Condition Vehicles were inspected, and where the control line was not pressure

was Corrected in Production: protected it was rerouted to the auxiliary air reservoir.

Recall Schedule:

Description of Recall Schedule: Dealers and owners will be notified per the planned schedule.

Planned Dealer Notification Date : SEP 23, 2019 - SEP 23, 2019 Planned Owner Notification Date : OCT 10, 2019 - OCT 10, 2019

* NR - Not Reported