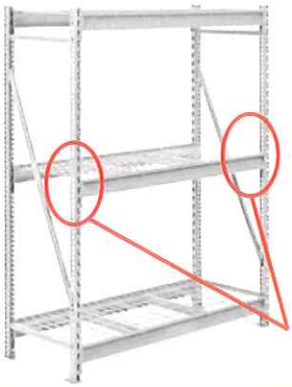
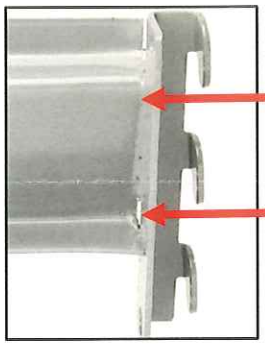


Bulk Storage Beams Weld Reference Guide

Good Beam Example

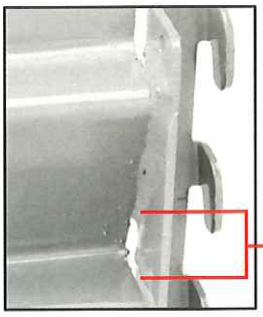


No Holes or Bubbling in the Seam

Gap in the Weld Less Than 3/8"

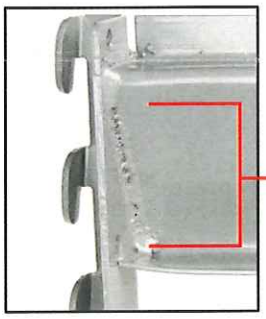
A good beam will have a proper weld along the diagonal following the seam. There will be no visible gaps in the diagonal weld, and there may be one minimal gap in the bend that will measure 3/8" or less.

Bad Beam Examples



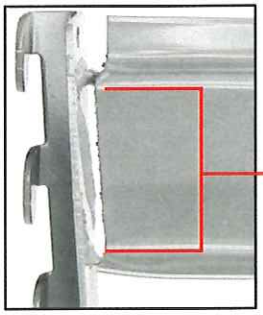
Gap in the Weld 3/8" or Greater

A bad beam will typically have inconsistencies in the weld, such as gaps in the weld bead. A gap of 3/8" or greater is considered defective.



Holes or Bubbling in the Seam

A bad beam will typically have inconsistencies in the weld, such as bubbling or holes within the weld bead.



Weld for the Seam Is Missing

A bad beam will typically have inconsistencies in the weld, such as a weld that is visibly missing or off the seam.