OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-542

Manufacturer Name: Forest River, Inc.
Submission Date: AUG 01, 2019
NHTSA Recall No.: 19V-542
Manufacturer Recall No.: 05-1061



Manufacturer Information:

Population:

Manufacturer Name: Forest River, Inc.

Number of potentially involved: 951

Address: 55470 CR 1

Estimated percentage with defect: 100 %

P.O. Box 3030 Elkhart IN 46515-3030

Company phone: 1-800-348-7440

Vehicle Information:

Vehicle 1: 2019-2019 Forest River Inc. Glaval and Starcraft Buses

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : Power Train : NR

Descriptive Information: During investigation, it was determined that all products manufactured in the plant

G9040 2019

1

were suspect.

Glaval LEGACY

Glaval CONCORDE II CXR03134-5 2 2019 Glaval CONCORDE II CXR0636-5 2019 1 Glaval ENTOURAGE EXR75529-5 2019 2 Glaval ENTOURAGE EXR85432-5 2019 1 Glaval ENTOURAGE EXR85532-5 2019 30 Glaval ENTOURAGE G9031C 2019 2 Glaval LEGACY G9030 2019 4

Glaval LEGACY G9043 2019 1 Glaval PRIMETIME PE10221C-5 2019 4 Glaval UNIVERSAL G9006C 2019 1 Glaval UNIVERSAL UE20223C-5 2019 33 Glaval UNIVERSAL UE20322FC-5 2019 3 Glaval UNIVERSAL US20223C-5 2019 93 Glaval UNIVERSAL US20224C-5 2019 26 Glaval UNIVERSAL US30224C-5 2019 7 Glaval UNIVERSAL US50225C-5 2019 105 Glaval UNIVERSAL US80227AC-5 2019 7 2 Glaval COMMUTE TC05121C-5 2019 Glaval COMMUTE TC10123C-5 2019 52

StarTrans CANDIDATE II ST69918C 2019 39 StarTrans CANDIDATE II ST69929C 2019 18 StarTrans CANDIDATE II ST69934C 2019 17 StarTrans CANDIDATE II ST69936 2019 1 **CANDIDATE II ST69936C** StarTrans 2019 35 StarTrans **CANDIDATE II ST93052C** 2019 5

The information contained in this report was submitted pursuant to 49 CFR §573

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StarTrans
             P/S2
                   ST59006
                                 2019
                                       8
                   ST93020
             P/S2
                                 2019
                                       2
StarTrans
                                       2
StarTrans
             P/S2
                   ST93028
                                 2019
StarTrans
             P/S2
                   ST93036
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StarTrans
             SENATOR II
                          ST69905C
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                                              5
StarTrans
             SENATOR II
                          ST69909C
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             SENATOR II
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StarTrans
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StarTrans
             SENATOR II
                          ST69921C
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                          ST69922C
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StarTrans
             SENATOR II
                                              7
StarTrans
             SENATOR II
                          ST69923C
                                       2019
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StarTrans
             SENATOR II
                          ST69926C
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StarTrans
             SENATOR II
                          ST69930C
                                       2019
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                                       2019
StarTrans
             SENATOR II
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StarTrans
             SENATOR II
                          ST69939C
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StarTrans
                          ST69940C
                                       2019
                                              50
             SENATOR II
StarTrans
             SENATOR II
                          ST69941C
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StarTrans
             SENATOR II
                          ST93029C
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StarTrans
             SENATOR II HD
                                 ST79903C
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             SENATOR II HD
                                 ST79904C
                                              2019
StarTrans
                                                     17
             SENATOR II HD
                                              2019
StarTrans
                                 ST79905C
                                                     6
             SENATOR II HD
                                 ST79907C
                                              2019
StarTrans
                                                     1
StarTrans
             SENATOR II HD
                                 ST79908C
                                              2019
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StarTrans
             SENATOR II HD
                                 ST93045C
                                              2019
             MFSAB ST89007C-A
StarTrans
                                 2019 1
StarTrans
             SENATOR II MPV
                                 ST93001C
                                              2019 6
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Production Dates: JAN 21, 2019 - JUL 16, 2019

End: NR VIN Range 1: Begin:

Not sequential

Description of Defect:

Description of the Defect: The drivers' upper seat belt restraint anchor bolt and bottom retractor bolt

that attach the driver side seat belt assembly to the vehicle's "B Pillar" may not

have been fully torqued in the assembly process.

FMVSS 1: NR

FMVSS 2: NR

Description of the Safety Risk: Insufficiently torqued fasteners may cause the assembly to fail in not holding

the required load, which may increase the risk of injury in a crash.

Description of the Cause: During the relocation of Glaval to StarCraft, change of new personnel and

equipment/training led to this condition.

Identification of Any Warning None

that can Occur:

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

07/18/2019 Forest Rivers' Glaval Manufacturing plant was notified by a dealership of a potential concern regarding the torque value of the drivers' upper seat belt restraint and bottom retractor anchor bolts of being loose. The same day, the division notified Forest Rivers Office of Corporate Compliance ("OCC") and an investigation was started. During investigation, it was determined that all products manufactured in the plant were suspect.

On 07/19/2019 Forest Rivers' Corporate Recall Committee decided to conduct a recall.

Description of Remedy:

Description of Remedy Program: Forest River will provide remedy instructions, all parts, and labor free of

charge to the consumer. An authorized technician is required to perform

the repair.

What is the Forest River Customer Service Phone Number? (800)

348-7440

How Remedy Component Differs The remedy component will be the same; the drivers' upper seat belt from Recalled Component: restraint anchor bolt and bottom retractor bolt will be checked for the appropriate torque value, if the value is less than required, the appropriate

torque will be applied.

Identify How/When Recall Condition The concern was remedied in manufacturing the week of July 19, 2019. was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Forest River has the utmost urgency in our recalls. Forest River will send

suspected VIN numbers to our third party vendor that is licensed to pull data on the current owner of the vehicles (as needed) once a formal NHTSA I.D. is provided. Forest River intends on pushing the mailing out

as soon as NHTSA provides any correction(s) and an Acknowledgement

Letter.

Planned Dealer Notification Date: SEP 02, 2019 - SEP 02, 2019 Planned Owner Notification Date: SEP 02, 2019 - SEP 02, 2019

* NR - Not Reported