Recall Campaign Bulletin



Campaign No. 2019070011, August 2019

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model GLE-Class vehicles (167 platform) Model Year 2020 PSAB Incomplete Deployment

Daimler AG, the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2020 GLE-Class vehicles (167 platform), the timing of and/or deployment of the passenger airbag might not meet specifications. At extreme temperatures in the passenger compartment (over +85°C/ 185°F) there may be a delay in the deployment of the airbag or it may not completely deploy. In the event of a crash where the passenger airbag is activated, the performance of the airbag might be impaired. This might lead to an increase risk of injury for the front passenger. An authorized Mercedes-Benz dealer will replace the front passenger airbag module on the affected vehicles.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired. Always Check VMI for any open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns do not expire and may also be performed on a vehicle with a vehicle status indicator.

Approximately 11 vehicles are involved.

Order No. P-RC-2019070011

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Before beginning work, no SRS fault message may be present in the instrument cluster.
If a SRS fault message is present before beginning work, it must be rectified.

The fault rectification may not be invoiced together with the recall.

Work procedure

- 1. Disconnect ground line from the on-board electrical system battery.
- 2. Replace front passenger airbag (AR91.60-P-0664ME).
- 3. Connect ground line to on-board electrical system battery.
- **4.** Switch ignition to position 1. To do so, press start button once without touching the brake pedal. Check if the _____ airbag indicator lamp (**A**, Figure 1 or 2) goes off permanently after a few seconds.

LI The SRS check after airbag replacement verifies correct installation.





Figure 1

Figure 2

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1	Front passenger airbag	A 167 860 78 01	100%

Warranty Information

Operation: Replace front passenger airbag (02-1132) **Includes:** Disconnect and connect ground line of on-board electrical system battery.

Damage Code	Operation Number	Labor Time (hrs.)
91 930 01 7	02-1132	1.0

i _{Note}

Operation Number labor times are subject to change.