

**AKB2 - Replacing Rear Axle Nuts on the Drive Shafts (Stop Delivery/Recall campaign)**

Vehicle Type: **911 GT2 RS (991)**

Model Year: **2019**

Subject: **Axle nuts on the drive shafts on the rear axle**

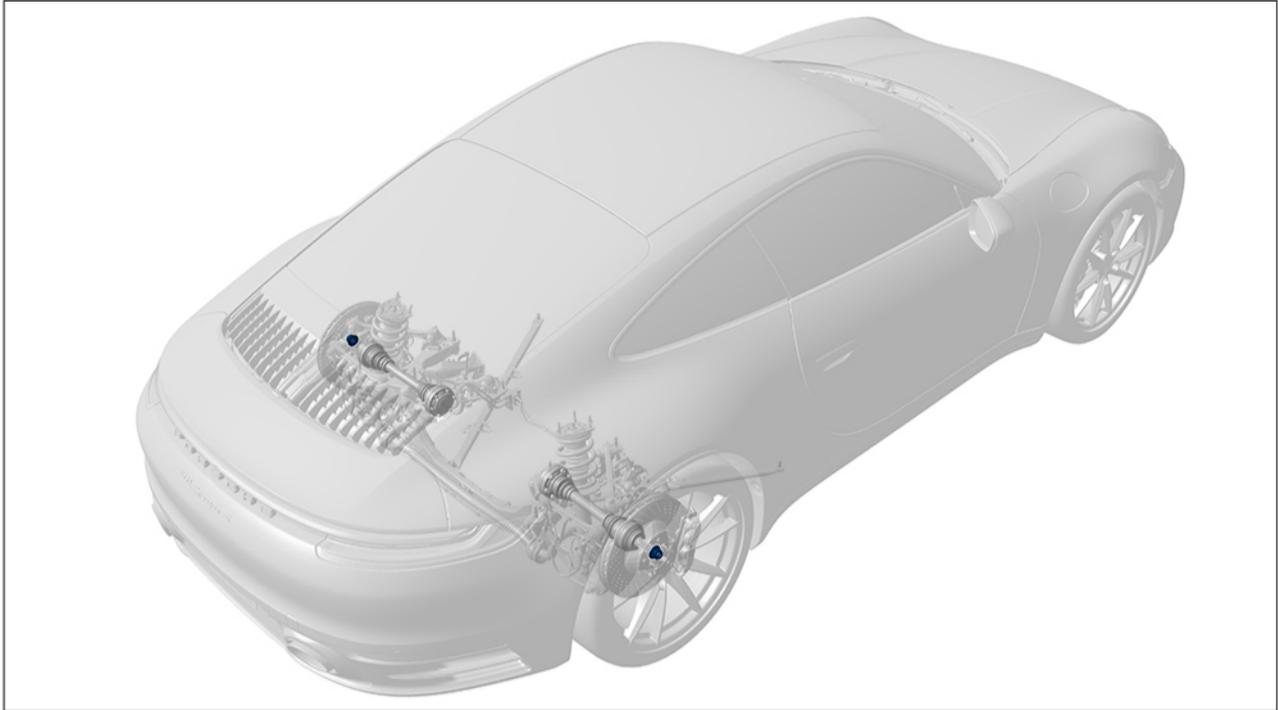
Information: **Incorrectly coated fastening nuts were used to secure the drive shaft and wheel hub on the rear axle of the affected vehicles.**

As a result, the required tightening torque was not reached while fitting the components and there is no guarantee that the threaded joint between the drive shaft and wheel hub is secure enough.

Remedial Action: Replace axle nuts on the drive shafts on the rear axle.

Affected Vehicles: Only the vehicles assigned to the campaign (see also PIWIS Vehicle information). This stop sale/recall campaign affects 1 vehicle in North America.

Installation  
position:



*Installation position of axle nuts on the drive shafts on the rear axle (shown on the 992)*

### Parts required

Parts Info:	Part No.	Designation – Use	Qty.
	WHT007021	⇒ Hexagon nut, M22 x 1.5	2 ea.

### Required tools

- Tools:
- Torque angle torque wrench, 20 – 400 Nm (15 – 296 ftlb.), e.g. **VAS 6942 - Torque wrench, digital** or equivalent
  - Torque wrench, 150 – 800 Nm (111 – 592 ftlb.), e.g. **V.A.G 1601 - Torque wrench, 150 - 800 Nm (111 - 592 ftlb.)** or equivalent
  - **9471 - Socket wrench**
  - **9796 - Socket wrench** (vehicles with central wheel lock)
  - **9794 - Assembly aid** (vehicles with central wheel lock)

**Replacing axle nuts on the drive shafts on the rear axle**

Work Procedure: 1 Replace both axle nuts on the drive shafts on the rear axle.  
For instructions, see Workshop Manual listed below.



**Information**

For information on the tightening procedure and the correct tightening torque, always refer to the model-specific Workshop Manual '422119 Removing and installing drive shaft'.

- 911 GT2 RS (991): => *Workshop Manual 'Removing and installing rear drive shaft'*.
- 2 Enter the campaign in the Warranty and Maintenance booklet.

**Warranty processing**

Scope 1: • Vehicles **without** central wheel lock

<b>Working time:</b>		
Replacing axle nuts on the drive shafts on the rear axle		Labor time: <b>77 TU</b>
<b>Parts required:</b>		
WHT007021	Hexagon nut, M22 x 1.5	2 ea.
=> <b>Damage Code AKB2 099 000 2</b>		

Scope 2: • Vehicles **with** central wheel lock (**I-no. 478**)

<b>Working time:</b>		
Replacing axle nuts on the drive shafts on the rear axle		Labor time: <b>101 TU</b>
Includes:		
Removing and installing rear wheels		
<b>Parts required:</b>		
WHT007021	Hexagon nut, M22 x 1.5	2 ea.
=> <b>Damage Code AKB2 099 000 2</b>		

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