OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

19V-367

Manufacturer Name: Daimler Trucks North America LLC

Submission Date: MAY 14, 2019 NHTSA Recall No.: 19V-367 Manufacturer Recall No.: FL-816



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 253 Estimated percentage with defect: NR

Vehicle Information:

Vehicle 1: 2019-2019 Freightliner 108SD

Vehicle Type :
Body Style :
Power Train : NR

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Descriptive Information: Certain vehicles equipped with air disc brakes where the brake caliper mounting

bolts may be incorrectly torqued at the Meritor York axle assembly plant.

Production Dates: AUG 20, 2018 - SEP 27, 2018

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2019-2019 Freightliner 114SD

Vehicle Type : Body Style : Power Train : NR

Descriptive Information: Certain vehicles equipped with air disc brakes where the brake caliper mounting

bolts may be incorrectly torqued at the Meritor York axle assembly plant.

Production Dates: AUG 20, 2018 - SEP 27, 2018

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3: 2019-2019 Freightliner Business Class M2

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: Certain vehicles equipped with air disc brakes where the brake caliper mounting

bolts may be incorrectly torqued at the Meritor York axle assembly plant.

Production Dates: AUG 20, 2018 - SEP 27, 2018

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 4: 2019-2019 Western Star 5700

	Vehicle Type : Body Style :						
	Power Train :	NR					
			equipped with	air disc	hrakes where the hrake ca	aliner mounting	
	Descriptive information.	Certain vehicles equipped with air disc brakes where the brake caliper mounting bolts may be incorrectly torqued at the Meritor York axle assembly plant.					
	Production Dates :	AUG 20, 2018 - SEP 27, 2018					
	VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
	** 1. 1 ~		1.1. 0 1				
		: 2019-2019 Freightliner Cascadia					
	Vehicle Type : Body Style :						
	Power Train :	NR					
			equipped with	air disc	hrakes where the hrake ca	aliner mounting	
	Descriptive information.	formation: Certain vehicles equipped with air disc brakes where the brake caliper mounting bolts may be incorrectly torqued at the Meritor York axle assembly plant.					
	Production Dates :	AUG 20, 2018 - SEP 27, 2018					
	VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
	V I I I A 2010 2010 FOCO VC CI						
	Vehicle Type:	: 2019-2019 FCCC XC Chassis					
	Body Style:						
	Power Train :	NR					
Descriptive Information : Certain vehicles equipped with air disc brakes where the brake calipe						aliner mounting	
	bolts may be incorrectly torqued at the Meritor York axle assembly plant. Production Dates: AUG 20, 2018 - SEP 27, 2018						
	VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential	
D	Description of Defect :						
	Description of the Defect: On certain vehicles, the brake caliper mounting bolts may be incorrectly						
	, i d						

torqued. This could result in caliper bolts loosening.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Insufficiently torqued bolts may not provide adequate clamping force

between the brake caliper and brake anchor plate potentially resulting in reduced brake effectiveness. Reduced brake effectiveness could increase the

risk of a vehicle crash.

Description of the Cause: NR
Identification of Any Warning NR
that can Occur:

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

In March 2019, DTNA received a report of trucks with loose and missing caliper mounting bolts on vehicles equipped with air disc brakes assembled at the York Axle Manufacturing Plant. The affected vehicles had been contained and repaired at the manufacturing plant when the population of recall FL794 was being developed. Late March 2019, Meritor re-examined plant containment and production line caliper torque data of vehicles initially reported as suspect and contained at the plant. Meritor's review of the torque data revealed that on certain vehicles, some axles were missing caliper mounting bolt torque data, which suggested these axles may have been missed in the initial containment inspection. Meritor advised DTNA of suspect vehicles initially contained in recall FL794 with missing torque data that should be inspected and repaired if necessary. In May 2019, DTNA with an abundance of caution, decided to initiate a voluntary recall to include vehicles equipped with air disc brakes where brake caliper mounting bolts were missing torque data and may be incorrectly torqued.

Description of Remedy:

Description of Remedy Program: Potentially affected vehicles will be inspected and repaired as necessary. Repairs will be performed by Daimler Trucks North America authorized service facilities. Copies of the reimbursement plan will be submitted as a

supplemental report when available.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date: JUL 12, 2019 - JUL 12, 2019 Planned Owner Notification Date: JUL 12, 2019 - JUL 12, 2019

* NR - Not Reported