

Part 573 Safety Recall Report

19V-318

Manufacturer Name : Toyota Motor Engineering & Manufacturing**Submission Date :** APR 23, 2019**NHTSA Recall No. :** 19V-318**Manufacturer Recall No. :** K1G / K0G**Manufacturer Information :**

Manufacturer Name : Toyota Motor Engineering & Manufacturing

Address : 6565 Headquarters Drive

Plano TX 75024

Company phone : 1-800-331-4331

Population :

Number of potentially involved : 274

Estimated percentage with defect : 78 %

Vehicle Information :

Vehicle 1 : 2019-2019 Toyota Sienna

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : (1) Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S.

(2) This issue only involves certain 2019MY Toyota Sienna vehicles produced at TMMI involving specific front passenger side doors from a specific manufacturing process during a specific and limited production period. No other Toyota or Lexus vehicles sold in the U.S. are affected. Note: Based on results from inspections of 1,361 doors during the investigation, Toyota estimates that approximately 78% of the involved vehicles may have the condition in the door described in this document.

Production Dates : FEB 12, 2019 - FEB 20, 2019

VIN Range 1 : Begin : NR

End : NR

Not sequential

Description of Defect :

Description of the Defect : The subject vehicles are equipped with front door impact beams that are welded to inner door panels using spot welds on brackets attached to the beams. During the manufacturing process of the passenger side front doors, there is a possibility that some of these spot welds may not meet the minimum specification for weld size. This could affect the stiffness of the bracket, which could, in turn, affect load transfers to an airbag sensor. In certain cases, the passenger side front seat and curtain shield airbags may not deploy as intended. In other cases, these airbags could inadvertently deploy. An airbag that does not deploy as intended or deploys inadvertently can, under some circumstances, increase the risk of injury or the possibility of a crash.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : In certain cases, the passenger side front seat and curtain shield airbags may not deploy as intended. In other cases, these airbags could inadvertently deploy. An airbag that does not deploy as intended or deploys inadvertently can, under some circumstances, increase the risk of injury or the possibility of a crash.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Supplier Identification :

Component Manufacturer

Name : NR

Address : NR

NR

Country : NR

Chronology :

Please see the attached Part 573 Defect Information Report for the full chronology.

Description of Remedy :

Description of Remedy Program : All known owners of the subject vehicles will be notified to return their vehicles to a Toyota dealer. The dealers will replace the passenger side front door sub assembly with a new one. As the owner notification letters will be mailed out well within the active period of the Toyota New Vehicle Limited Warranty, all involved vehicle owners for this recall would have been provided a repair at no cost under Toyota's Warranty.

How Remedy Component Differs from Recalled Component : Recalled component name: Panel Sub-Assy Front Door, RH, Recalled component description: Passenger Side Front Door Sub-Assembly, Recalled component part number: 67001-08070

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Toyota will notify owners of the affected vehicles by mid-June, 2019. A copy of the draft owner notification will be submitted as soon as it is available. Notifications to distributors/dealers will be sent on April 23, 2019. Copies of dealer communications will be submitted as they are issued.

Planned Dealer Notification Date : APR 23, 2019 - APR 23, 2019

Planned Owner Notification Date : JUN 10, 2019 - JUN 22, 2019

* NR - Not Reported