

# Part 573 Safety Recall Report

# 19V-291

**Manufacturer Name :** BMW of North America, LLC**Submission Date :** APR 10, 2019**NHTSA Recall No. :** 19V-291**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417

**Population :**

Number of potentially involved : 50

Estimated percentage with defect : 100 %

**Vehicle Information :**

Vehicle 1 : 2019-2019 BMW X3 sDrive30i, X3 xDrive30i, X3 M40i

Vehicle Type : LIGHT VEHICLES

Body Style : SUV

Power Train : GAS

**Descriptive Information :** Approximately 36 vehicles are equipped with an instrument panel that may not have been manufactured to supplier specifications.

**Basis for recall population determination:** Supplier production information was used to identify the start and end date of the laminating process involving the non-specified adhesive to identify suspect instrument panels, which was then correlated with vehicle assembly information to determine the start date and the end date of potentially affected vehicles.

**Recall component difference to non-recall component:** The recall component may not have been manufactured with the specified lamination adhesive between the instrument panel's outer skin and surface.

Production Dates : MAR 19, 2019 - MAR 20, 2019

VIN Range 1 : Begin :

NR

End : NR

 Not sequential

Vehicle 2 : 2019-2019 BMW X4 M40i

Vehicle Type : LIGHT VEHICLES

Body Style : SUV

Power Train : GAS

**Descriptive Information :** Approximately 14 vehicles are equipped with an instrument panel that may not have been manufactured to supplier specifications.

**Basis for recall population determination:** Supplier production information was used to identify the start and end date of the laminating process involving the non-specified adhesive to identify suspect instrument panels, which was then correlated

with vehicle assembly information to determine the start date and the end date of potentially affected vehicles.

Recall component difference to non-recall component: The recall component may not have been manufactured with the specified lamination adhesive between the instrument panel's outer skin and surface.

Production Dates : MAR 19, 2019 - MAR 20, 2019

VIN Range 1 : Begin :

NR

End : NR

Not sequential

## Description of Defect :

Description of the Defect : This safety recall involves the instrument panel. During lamination of the instrument panel at the supplier, an adhesive that was not specified for this application may have been used between the instrument panel's outer skin and surface. If an accident were to occur in which deployment of the passenger front air bag was necessary, the opening of the air bag cover may not function as designed which could impair deployment.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : If deployment of the passenger front air bag was impaired, then insufficient restraint could be provided to the front passenger, increasing the risk of injury.

Description of the Cause : Due to a supplier production process error, an adhesive that was not specified for this application may have been used during the lamination process of the instrument panel.

Identification of Any Warning that can Occur : NR

## Supplier Identification :

### Component Manufacturer

Name : DRÄXLMAIER Group

Address : 1751 East Main Street  
Duncan SOUTH CAROLINA 29334

Country : United States

## Chronology :

On March 20, 2019, BMW became aware from the supplier that instrument panels may have been produced using a non-specified adhesive. An investigation was immediately initiated to determine if this adhesive was actually used and, if so, the suspect population of potentially affected instrument panels and vehicles. Vehicles were immediately blocked at the vehicle assembly plant.

The supplier's review indicated that a non-specified adhesive may have been used for instrument panel production during a specific time period. Further review identified the specific production dates of potentially affected instrument panels.

Vehicle manufacturing and supplier production records were examined in order to determine the number, and production dates, of potentially affected vehicles.

On April 3, 2019, BMW decided to conduct a voluntary recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue

## Description of Remedy :

Description of Remedy Program : The instrument panel will be replaced. If this condition were to occur to a potentially affected vehicle prior to the recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs from Recalled Component : Recalled Component: Instrument Panel; p/n (7937975, 7938816, 8092661, 7937954, 7938814, 7937974, 8094858)

Identify How/When Recall Condition was Corrected in Production : NR

## Recall Schedule :

Description of Recall Schedule : Notification to dealers is expected to begin and end on 10 Apr 2019. Notification to owners is expected to begin and end on 03 Jun 2019.

Planned Dealer Notification Date : APR 10, 2019 - APR 10, 2019

Planned Owner Notification Date : JUN 03, 2019 - JUN 03, 2019

\* NR - Not Reported