OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-263

Manufacturer Name: Lotus Cars Limited

Submission Date: MAY 13, 2019

NHTSA Recall No.: 19V-263 Manufacturer Recall No.: 2019/01R



Manufacturer Information:

Manufacturer Name: Lotus Cars Limited

Address: Potash Lane

Hethel Norwich, Norfolk; England 00

NR14 8EZ

Company phone: 999

Population:

Number of potentially involved: 425 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2017-2018 Lotus Evora

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Vehicles affected are 2017 & 2018 model year Lotus Evora (all variants). The vehicle

recall population has been identified from the dates of manufacture and company

records. 2017MY - 328 2018MY - 86

Production Dates: AUG 03, 2016 - DEC 20, 2018

VIN Range 1: Begin: SCCLMDVD0HHA10630 End: SCCLMDVNXJHA21262 ✓ Not sequential

Description of Noncompliance:

Description of the Front impact barrier testing conducted during development of the 2020MY

Noncompliance : Evora has identified a non-compliance with respect to the $40 \text{km/h}\ 0$ degree 5 th

percentile female unbelted passenger femur loads. The loads recorded exceed

the FMVSS 208 requirements.

With effect from 2017MY, the Evora incorporated a re-positioned toe board in the passenger footwell, which forms a reaction surface for the occupant's feet during crash. This toe board has been found to lack sufficient stiffness, which results in deformation allowing the knee to contact rigid structures in the

vehicle.

FMVSS 1: 208 - Occupant crash protection

FMVSS 2: NR

Description of the Safety Risk: In an unbelted crash situation, a 5th percentile passenger would be exposed

to an increased risk of injury.

Description of the Cause: Deviations from the original design of the toe board were incorporated to allow

for manufacturing tolerances. These deviations have subsequently been found

to compromise the design intent stiffness of the part.

Identification of Any Warning Not applicable

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Milton Keynes Pressings Limited

Address: 43A Barton Rd

Bletchley Milton Keynes FOREIGN STATES MK2 3EF

Country: United Kingdom

Chronology:

NR

Description of Remedy:

Description of Remedy Program: A replacement toe board will be designed to provide the required stiffness.

Lotus will reimburse any owner or purchaser of a vehicle on the VIN list who previously incurred costs to obtain a remedy for the problem addressed by this recall within a reasonable time in advance of the Lotus notification of owners, purchasers and dealers. Lotus will reimburse for all such customer paid work (other than caused by accident or abuse)

carried out on affected vehicles prior to the recall.

How Remedy Component Differs New toe board manufactured from stiffer material (Pt No A132A0863S).

from Recalled Component:

Identify How/When Recall Condition The 2020MY Evora will be introduced with the new design part from the

was Corrected in Production: start of production.

Recall Schedule:

Description of Recall Schedule: NR

Planned Dealer Notification Date: APR 04, 2019 - MAY 07, 2019

Planned Owner Notification Date: NR - NR

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* NR - Not Reported		
The information contained in this report was submitt	ted pursuant to 49 CFR §573	