Safety Recall Code: 42J5



Subject

Rear Axle Coil Springs

Release Date

March 28, 2019

Affected Vehicles

U.S.A. and Canada: Certain 2015-2019 MY Volkswagen Golf, 2017-2019 MY Golf SportWagen, 2019 MY Jetta and 2018-2019 MY Tiguan

Check Campaigns/Actions screen in Elsa on the day of repair to verify that a VIN qualifies for repair under this action. Elsa is the <u>only</u> valid campaign inquiry & verification source.

- ✓ Campaign status must show "open."
- ✓ If Elsa shows other open action(s), inform your customer so that the work can also be completed at the same time the vehicle is in the workshop for this campaign.

Problem Description

The rear axle coil springs in affected vehicles may not have met factory specifications due to a defect in materials or because of problems in the spring production process. These issues can impact the long-term durability of the rear axle coil springs. Affected coil springs can break. A broken coil spring can damage a rear tire, become a hazard on the roadway and lead to a loss of vehicle control without warning, putting people at risk and possibly causing damage to other vehicles on the road.

Corrective Action

Replace the rear axle coil springs.

Vehicle Repair Availability:

Criteria	Models	Repair Status	
02			
03	- Tiguan	Dancis Not Vot Available	
04			
05			
07		Repair Not Yet Available	
08	Golf/Golf SportWagen		
09			
10			
12	Jetta/Golf TDI	Popair Available	
13	Jella/GOII IDI	Repair Available	

Parts Information

Parts will be allocated prior to owner notification. Parts will be placed on Upper Order Limits. If your dealership is at the weekly Upper Order Limit, please submit the backordered sales document number to upperorderlimits@VW.com to have additional parts released.

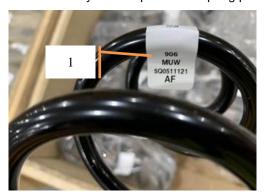
The repair information in this document is intended for use only by skilled technicians who have the proper tools, equipment and training to correctly and safely maintain your vehicle. These procedures are not intended to be attempted by "do-it-yourselfers," and you should not assume this document applies to your vehicle, or that your vehicle has the condition described. To determine whether this information applies, contact an authorized Volkswagen dealer. ©2019 Volkswagen Group of America, Inc. and Volkswagen Canada. All Rights Reserved.

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42J5 Coil Spring Part Tag Guide

Several part numbers used in Safety Recall 42J5 were consolidated under one (1) part number.

Before filing a factory mis-box claim, and to help avoid repair delays, please refer to the table below to identify an acceptable coil spring part tag.





Coil spring tag (1) does not match the packaging label (2).

This is OK.

Ordering Part Number	OK (Acceptable) Tag Part Number		
5QM-511-121-D	5QM-511-121-D	5Q0-511-121-AE	5QD-511-121-D
5QM-511-121-E	5QM-511-121-E	5Q0-511-121-AF	

Code Visibility

On or about March 28, 2019, affected vehicles will be listed on the Inventory Vehicle Open Campaign Action report under My Dealership Reports (found on www.vwhub.com & OMD Web). A list will not be posted for dealers who do not have any affected vehicles.

On or about March 28, 2019, this campaign code will show open on affected vehicles in Elsa.

On or about March 28, 2019, affected vehicles will be identified with this campaign code in the VIN Lookup tool at www.vw.com and on the NHTSA VIN lookup tool at www.safercar.gov.

Owner Notification

Criteria 12 and 13 (Jetta/Golf TDI) owner notification will take place in April 2019. Owner letter examples are included in this bulletin for your reference.

Remaining criteria (Tiguan, Golf and Golf SportWagen) will be mailed once the repair is available.

Additional Information

Please alert everyone in your dealership about this action, including Sales, Service, Parts and Accounting personnel. Contact Warranty if you have any questions.

IMPORTANT REMINDER ON VEHICLES AFFECTED BY SAFETY & COMPLIANCE RECALLS

New Vehicles in Dealer Inventory: It is a violation of federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied. By law, dealers must correct, prior to delivery for sale or lease, any vehicle that fails to comply with an applicable Federal Motor Vehicle Safety Standard or that contains a defect relating to motor vehicle safety.

<u>Pre-Owned Vehicles in Dealer Inventory:</u> Dealers should not deliver any pre-owned vehicles in their inventory which are involved in a safety or compliance recall until the defect has been remedied.

Dealers must ensure that every affected inventory vehicle has this campaign completed <u>before</u> delivery to consumers.

Fill out and affix Campaign Completion Label (CAMP 010 000) after work is complete. Labels can be ordered at no cost via the Compliance Label Ordering portal at www.vwhub.com.

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Claim Entry Instructions

The labor times listed here may differ from the labor operations and labor times listed in ELSA.

After campaign has been completed, enter claim as soon as possible to help prevent work from being duplicated elsewhere. Attach the Elsa screen print showing action open on the day of repair to the repair order.

Canada dealers: Upload the repair order [signed by customer] to Volkswagen WIN/Operations/Campaign Closure.

If customer refused campaign work:

Service Number

42J5

- ✓ <u>U.S. dealers:</u> Submit request via WISE under the Campaigns/Update/Recall Closure option.
- 0099 **Damage Code WWO Parts Vendor Code** Claim Type Sold vehicle: 7 10 Unsold vehicle: 7 90 **Causal Indicator** Mark coil spring as causal part* Vehicle Wash/Loaner Do not claim wash/loaner under this action U.S.A.: Loaner/rental coverage cannot be claimed under this action. However, loaner/rental may be covered under the mobility program. Please refer to section 3.30 in the Volkswagen Warranty Policy and Procedures Manual for loaner claims information and reimbursement details. Canada: Loaner/rental coverage cannot be claimed under this action. Please refer to the Volkswagen Service Loaner Program to determine loaner eligibility. Criteria I.D. 12 Replace rear coil springs (Golf TDI)

4272 21 99

Quantity	Part Number	Description
2.00	5QM511121D	Coil spring*
2.00	N 10628601	Lower shock bolt

70 T.U.

50 T.U.

-OR-

Labor operation:

Replace rear coil springs (Jetta)

Labor operation: 4272 22 99

QuantityPart NumberDescription2.005QM511121DCoil spring*

Continue to next page

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Criteria I.D.	13			
	Replace rear coil springs (Golf TDI)			
	Labor operation:	4272 21 99	70 T.U.	
	Quantity	Part Number	Description	
	2.00	5QM511121E	Coil spring*	
	2.00	N 10628601	Lower shock bolt	
	-OR- Replace rear coil springs (Jetta)			
	Labor operation:	4272 22 99	50 T.U.	
	Quantity	Part Number	Description	
	2.00	5QM511121E	Coil spring*	
Criteria I.D.	02, 03, 04, 05, 07, 0	98, 09 and 10		
	REPAIR NOT YET	AVAILABLE.		

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Customer Letter Example (USA)

<MONTH YEAR>

<CUSTOMER NAME> <CUSTOMER ADDRESS>

<CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <VIN>

NHTSA: 19V188

Subject: Safety Recall 42J5 – Rear Axle Coil Springs

Certain 2015-2019 MY Volkswagen Golf, 2017-2019 MY Golf SportWagen, 2019 MY Jetta and

2018-2019 MY Tiguan

Dear Volkswagen Owner,

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Volkswagen has decided that a defect, which relates to motor vehicle safety, exists in certain 2015-2019 model year Volkswagen vehicles. Our records show that you are the owner of a vehicle affected by this action.

What is the issue? The rear axle coil springs in affected vehicles may not have met factory specifications

due to a defect in materials or because of problems in the spring production process. These issues can impact the long-term durability of the rear axle coil springs. Affected coil springs can break. A broken coil spring can damage a rear tire, become a hazard on the roadway and lead to a loss of vehicle control without warning, putting people

at risk and possibly causing damage to other vehicles on the road.

What will we do?

To correct this defect, your authorized Volkswagen dealer will replace the rear axle coil

springs. This work will take about two hours to complete and will be performed for you

free of charge.

What should you do? Please contact your authorized Volkswagen dealer without delay to schedule this recall

repair. To set up an appointment online, please visit www.vw.com/find-a-dealer.

Lease vehicles and address changes

If you are the lessor and registered owner of the vehicle identified in this action, the law requires you to forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our

records.

Reimbursement of Expenses If you have previously paid for repairs relating to the condition described in this letter, please refer to the enclosed form that explains how to request reimbursement.

Can we assist you further?

If your authorized Volkswagen dealer fails or is unable to complete this work free of charge within a reasonable time, or if you should have any questions about this communication, please reach out to us using your preferred method of communication at www.vw.com/contact or by calling us at 800-893-5298.

Checking your vehicle for open Recalls and Service Campaigns

To check your vehicle's eligibility for repair under this or any other recall/service campaign, please visit www.vw.com/owners/recalls and enter your Vehicle Identification Number (VIN) into the Recall/Service Campaign Lookup tool.

If you still cannot obtain satisfaction, you may file a complaint with: The Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE., Washington, DC 20590; or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to https://www.safercar.gov.

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your safety and continued satisfaction with your vehicle.

Sincerely,

Volkswagen Customer Protection

Customer Letter Example (CANADA)

<MONTH YEAR>

<CUSTOMER NAME>
<CUSTOMER ADDRESS>
<CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <VIN>

Subject: Safety Recall 42J5 – Rear Axle Coil Springs

Certain 2015-2019 MY Volkswagen Golf, 2017-2019 MY Golf SportWagen, 2019 MY Jetta and

2018-2019 MY Tiguan

Dear Volkswagen Owner,

This notice is sent to you in accordance with the requirements of the Motor Vehicle Safety Act. Volkswagen has decided that a defect, which relates to motor vehicle safety, exists in certain 2015-2019 model year Volkswagen vehicles. Our records show that you are the owner of a vehicle affected by this action.

What is the issue? The rear axle coil springs in affected vehicles may not have met factory specifications

due to a defect in materials or because of problems in the spring production process. These issues can impact the long-term durability of the rear axle coil springs. Affected coil springs can break. A broken coil spring can damage a rear tire, become a hazard on the roadway and lead to a loss of vehicle control without warning, putting people

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What will we do? To correct this defect, your authorized Volkswagen dealer will replace the rear axle coil

springs. This work will take about two hours to complete and will be performed for you

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What should you do? Please contact your authorized Volkswagen dealer without delay to schedule this recall

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records.

Reimbursement of

Expenses

If you have previously paid for repairs relating to the condition described in this letter, please refer to the enclosed form that explains how to request reimbursement.

Can we assist you

further?

If your authorized Volkswagen dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Customer Relations, Monday through Friday from 8AM to 8PM EST by phone at 1-800-822-8987 or via our "Contact Us" page

at www.vw.ca.

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your safety and continued satisfaction with your vehicle.

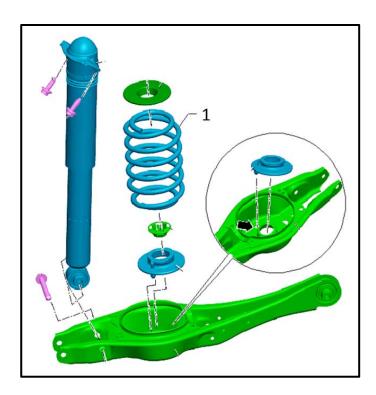
Sincerely,

Volkswagen Customer Protection

Repair Overview

① NOTE

- These repair instructions may differ from the labor operations and labor times listed in ELSA.
- Damages resulting from improper repair or failure to follow these work instructions are the dealer's responsibility and are not eligible for reimbursement under this action.
- This procedure must be read in its entirety prior to performing the repair.
- Due to variations in vehicle equipment and options, the steps/illustrations in this work procedure may not identically match all affected vehicles.
- Diagnosis and repair of pre-existing conditions in the vehicle are not covered under this action.
- When working during extreme temperatures, it is recommended that the vehicle be allowed to acclimate inside the shop to avoid temperature-related component damage/breakage.



• Replace rear coil springs <1>.

Required Parts

Jetta/Golf TDI				
<u>Criteria</u>	<u>Quantity</u>	Part Number	Part Description	
12	2	5QM.511.121.D	Poor coil enring	
13	2	5QM.511.121.E	Rear coil spring	
		-AND-		
12 or 13	2	N 106.286.01	Shock bolt (GOLF TDI ONLY)	
	Tiguan			
<u>Criteria</u>	Quantity	Part Number	Part Description	
02				
03	REPAIR NOT YET AVAILABLE			
04				
05				
Golf/Golf SportWagen				
<u>Criteria</u>	<u>Quantity</u>	Part Number	Part Description	
07				
08	REPAIR NOT YET AVAILABLE			
09				
10				

! NOTE

The specified part numbers reflect the status at the start of this recall. Interim updates made in ETKA can cause a listed part number to become unavailable. In this case, the new part number specified in ETKA should be used.

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O IMPORTANT PARTS INFORMATION

42J5 Coil Spring Part Tag Guide

Several part numbers used in Safety Recall 42J5 were consolidated under one (1) part number.

Before filing a factory mis-box claim, and to help avoid repair delays, please refer to the table below to identify an acceptable coil spring part tag.





Coil spring tag (1) does not match the packaging label (2).

This is OK.

Ordering Part Number	OK (Acceptable) Tag Part Number		
5QM-511-121-D	5QM-511-121-D	5Q0-511-121-AE	5QD-511-121-D
5QM-511-121-E	5QM-511-121-E	5Q0-511-121-AF	

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Required Tools



Engine and Gearbox Jack
-VAS6931(or equivalent)



Engine/Gearbox Jack Gearbox Support
-T10337(or equivalent)



Engine/Gearbox Jack Adapter - Wheel Hub Support -T10149-



Torque Wrench 1332 40-200Nm -VAG1332-(or equivalent)



Torque Wrench 5-50Nm -VAG1331-(or equivalent)



Tensioning Strap
-T10038-ORHeavy Duty Ratchet Strap
(locally sourced)



Spring Compressor Kit -Spring Retainer w/Inserts -VAG1752/3A-(Jetta only)



Spring Compressor Kit -Spring Tensioner -VAG1752/1-(Jetta only)

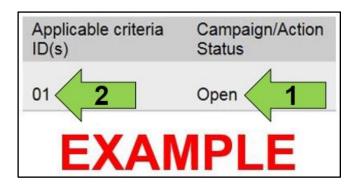
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Repair Instruction

Section A - Check for Previous Repair

i TIP

If Campaign Completion label is present, no further work is required.



• Enter the VIN in Elsa and proceed to the "Campaign/Action" screen.

i TIP

On the date of repair, print this screen and keep a copy with the repair order.

- Confirm the Campaign/Action is open <arrow 1>.
 If the status is closed, no further work is required.
- Note the Applicable Criteria ID <arrow 2> for use in determining the correct work to be done and corresponding parts associated.

Model	Section
Golf, Golf SW, Tiguan	В
Jetta	С
TDI Golf	D

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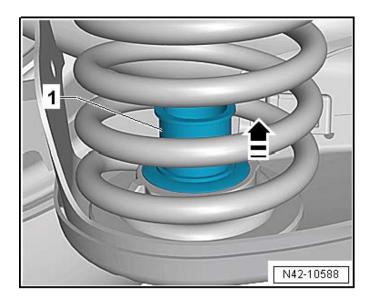
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Section B - Repair Procedure - Golf/Golf Sportwagen, Tiguan

REPAIR NOT YET AVAILABLE

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Section C - Repair Procedure - Jetta

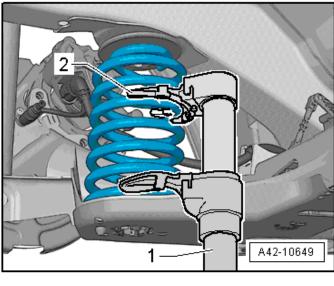




The vehicles included in this repair section have a solid rear axle.

Remove clip (if present):

- Raise vehicle on hoist.
- Remove the clip <1> in the direction of <arrow> until stop.



Replacing rear springs:

 Install Spring Tensioner -VAG1752/1- with Spring Retainer -VAG1752/3A- onto rear spring.

A WARNING

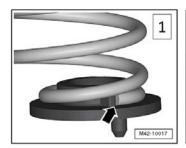
Make sure the coil spring is seated correctly in the -VAG1752/3A- <2>.

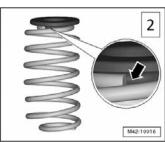
Tension the coil spring and remove it.

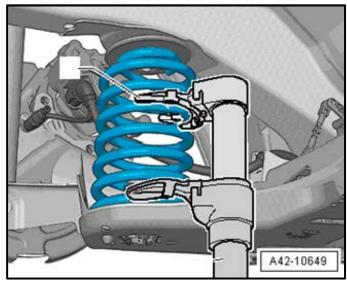


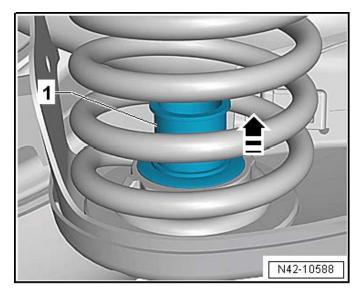
Use a wrench or a reversible ratchet to tighten the spring compressor. DO NOT use power tools to tighten the spring compressor or damage to the tool will occur.

 Transfer Spring Tensioner -VAG1752/1- with Spring Retainer -VAG1752/3A- onto new spring.









- Transfer the upper and lower spring supports to the new spring.
- Note the following when installing the new spring:
 - The end of the spring coil <arrow> must rest against the stop on the lower spring support.
 - 2. The upper spring support must be fully seated on the upper spring coil <arrow>.
 - 3. The lower spring support pin must go through the hole in the lower control arm.
- Tension new spring with Spring Tensioner -VAG1752/1- with Spring Retainer -VAG1752/3A-, install into vehicle and slowly release tension.



Use a wrench or a reversible ratchet to tighten the spring compressor. DO NOT use power tools to tighten the spring compressor or damage to the tool will occur.

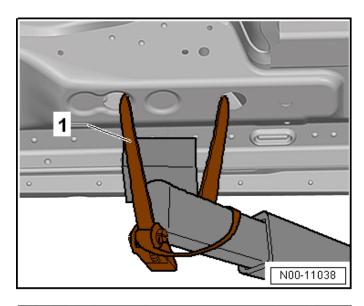
Install clip (if present):

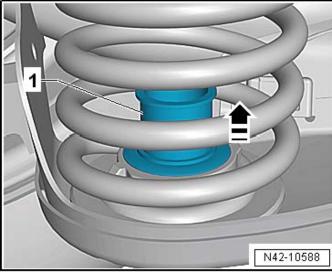
 Install the clip <1> in the opposite direction of <arrow> until stop.

Work is complete - Proceed to Section E.

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Section D - Repair Procedure - Golf TDI





U NOTE

The vehicles included in this repair section have a solid rear axle and a reductant agent tank.

Secure vehicle on the hoist:

A WARNING

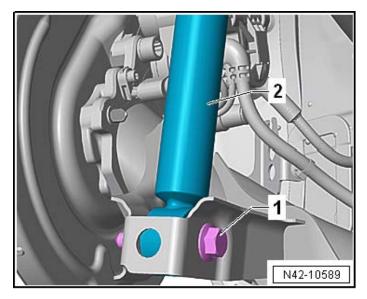
When suspension is lifted in curb weight position, the vehicle must be secured on the hoist to prevent it from tipping off the hoist.

 Secure vehicle so it does not tip off the hoist using -T10038- or equivalent.

Remove clip (if present):

- Raise vehicle on hoist and remove rear wheels.
- Remove the clip <1> in the direction of <arrow> until stop.

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Remove lower shock bolts:

- Position the -VAS6931- with Engine/Gearbox Jack - Gearbox Support -T10337- under the spring pocket on the left side of the torsion beam axle and apply slight upward pressure.
- Remove left side lower shock bolt <1>.
- Lower the Engine and Gearbox Jack
 -VAS6931- and free up the shock.
- Repeat the same procedure to remove the right side lower shock bolt.





Replacing coil springs:

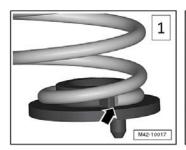
- Remove the engine and gearbox jack from under the vehicle.
- Pull down gently on the torsion beam axle and unseat the shock from the axle <image 1>.
- Unseat the coil spring from the upper pocket first, then the lower pocket <image 2>.

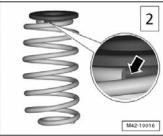
i TIP

Use a small pry bar or large flat blade screwdriver to assist in unseating the coil spring from the lower spring pocket.

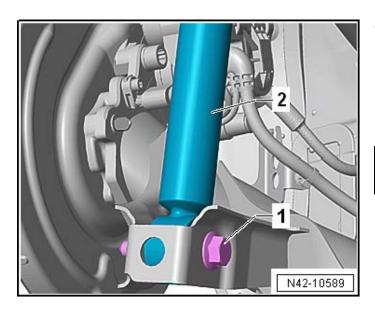
- Remove the coil spring from the vehicle.
- Install new spring.

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- Transfer the upper and lower spring supports to the new spring.
- Slowly raise the suspension with the -VAS6931- and guide the spring so it is seated on the upper and lower spring mounts.
- Note the following when installing the new spring:
 - The end of the spring coil <arrow> must rest against the stop on the lower spring support.
 - 2. The upper spring support must be fully seated on the upper spring coil <arrow>.
 - The lower spring support pin must go through the hole in the lower control arm

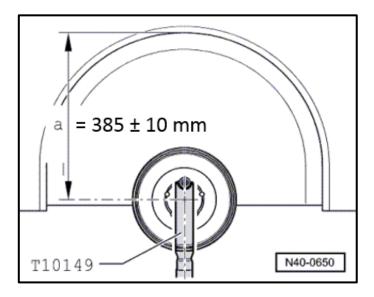


Connect shocks to axle:

- Lift torsion beam axle on one side.
- Position shock <2> so the bolt holes on the shock and the axle line up.
- Start new lower shock bolt <1> by hand, <u>but</u> do not tighten.

Part Number	Part Description
N 106.286.01	Lower shock bolt

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Raise suspension to curb weight position:

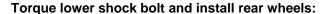
A WARNING

When suspension is lifted in curb weight position, the vehicle must be secured on the hoist to prevent it from tipping off the hoist.

- Turn the wheel hub until one of the holes for the wheel bolts is on top.
- Install the -T10149- with a wheel bolt.
- Raise the suspension with the -VAS6931- until dimension <a> is achieved.
 - o Dimension $\langle a \rangle = 385 \pm 10$ mm.

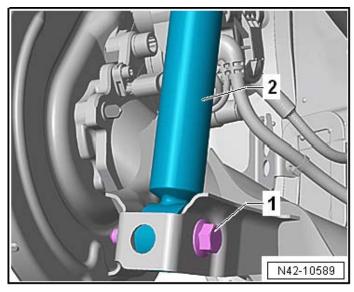
A CAUTION

- All bolts on suspension components with bonded rubber bushings must always be tightened in curb weight position (unloaded condition).
- Bonded rubber bushings have a limited range of rotation.
- Axle components with bonded rubber bushings must be brought into the position they will be in when driving before they are tightened (curb weight position). Otherwise, the bonded rubber bushing will have tension, which will reduce the service life.



- Torque lower shock bolt <1> to 70 Nm + 180°.
- Install rear wheels and torque to 120 Nm.
- Remove any tools that were used to secure the vehicle on the hoist.
- Remove tools from under the vehicle.

Work is complete - Proceed to Section E.



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Section E – Campaign Completion Label

Install Campaign Completion Label

 Fill out and affix Campaign Completion Label, part number CAMP 010 000, next to the vehicle emission control information label.

i TIP

Ensure Campaign Completion Label does not cover any existing label(s).

Proceed to Section F

Section F - Parts Return/Disposal

Properly store (retain), destroy or dispose of removed parts in accordance with all state/province and local requirements, unless otherwise indicated and/or requested through the Warranty Parts Portal (WPP) for U.S. and the Part Destruction and Core Disposition Report for Canada.

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