OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-180

Manufacturer Name: Porsche Cars North America, Inc.

NHTSA Recall No.: MAY 08, 2019
NHTSA Recall No.: 19V-180
Manufacturer Recall No.: AKA5



Manufacturer Information:

Manufacturer Name: Porsche Cars North America, Inc.

Address: One Porsche Drive

Atlanta GA 30354

Company phone: 1-800-767-7243

Population:

Number of potentially involved : 182 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2018-2018 Porsche Panamera

Vehicle Type: LIGHT VEHICLES Body Style: HATCHBACK

Power Train: GAS

Descriptive Information: The recall population was determined based on the serial number of the defective

gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production

process.

The recalled vehicles contain a gateway control unit from a defective production

batch.

Production Dates: AUG 22, 2018 - SEP 04, 2018

Vehicle 2: 2018-2018 Porsche Panamera 4

Vehicle Type: LIGHT VEHICLES Body Style: HATCHBACK

Power Train: GAS

Descriptive Information: The recall population was determined based on the serial number of the defective

gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production

process.

The recalled vehicles contain a gateway control unit from a defective production

batch.

Production Dates: AUG 17, 2018 - SEP 06, 2018

VIN Range 1: Begin: WP0AA2A77JL117258 End: WP0AA2A73JL118164 Not sequential

Vehicle 3: 2018-2018 Porsche Panamera 4S

Vehicle Type: LIGHT VEHICLES Body Style: HATCHBACK

Power Train :	GAS
Descriptive Information :	The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production
n 1 n .	batch.
	AUG 19, 2018 - SEP 05, 2018 Begin: WP0AB2A78JL136382 End: WP0AB2A75JL136596
Vehicle Type : Body Style :	2018-2018 Porsche Panamera 4 E-Hybrid LIGHT VEHICLES HATCHBACK HYBRID ELECTRIC
	The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production batch.
Production Dates:	AUG 20, 2018 - AUG 29, 2018
VIN Range 1:	Begin: WP0AE2A79JL176669 End: WP0AE2A79JL176784
Vehicle Type :	2018-2018 Porsche Panamera Turbo LIGHT VEHICLES HATCHBACK GAS
	The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production batch.
	AUG 21, 2018 - SEP 06, 2018 Begin: WP0AF2A77JL142291 End: WP0AF2A72JL142330
Vehicle Type : Body Style : Power Train :	2018-2018 Porsche Panamera 4 E-Hybrid Executive LIGHT VEHICLES HATCHBACK HYBRID ELECTRIC The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production

batch.	
Production Dates: AUG 21, 2018 - AUG 22, 2018	
VIN Range 1 : Begin : WP0BE2A77JL161494 End : WP0BE2A76JL161499	
Vehicle 7: 2018-2018 Porsche Panamera Turbo Executive	
Vehicle Type: LIGHT VEHICLES	
Body Style: HATCHBACK	
Power Train: GAS	
Descriptive Information : The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production batch.	
Production Dates: AUG 27, 2018 - AUG 27, 2018	
VIN Range 1: Begin: WP0BF2A70JL170227 End: WP0BF2A74JL170229	
Vehicle 8: 2018-2018 Porsche Panamera 4 Sport Turismo	
Vehicle Type: LIGHT VEHICLES	
Body Style: STATIONWAGON	
Power Train: GAS	
Descriptive Information : The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production batch.	
Production Dates: AUG 22, 2018 - AUG 27, 2018	
VIN Range 1 : Begin : WP0CA2A7XJL181285 End : WP0CA2A71JL181286	
Vehicle 9: 2018-2018 Porsche Panamera 4 E-Hybrid Sport Turismo	
Vehicle Type: LIGHT VEHICLES	
Body Style: STATIONWAGON	
Power Train: HYBRID ELECTRIC	
Descriptive Information: The recall population was determined based on the serial number of the defective gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production process. The recalled vehicles contain a gateway control unit from a defective production batch.	
Production Dates: AUG 21, 2018 - SEP 04, 2018	
VIN Range 1 : Begin : WP0CE2A72JL148401 End : WP0CE2A76JL148420	
Vehicle 10: 2018-2018 Porsche Panamera Turbo S E-Hybrid Sport Turismo	

Vehicle Type: LIGHT VEHICLES Body Style: STATIONWAGON

Power Train: HYBRID ELECTRIC

Descriptive Information : The recall population was determined based on the serial number of the defective

gateway control units according to the production batch as reported by the supplier. The gateway's serial number is recorded for each vehicle VIN during the production

process.

The recalled vehicles contain a gateway control unit from a defective production

batch.

Production Dates: AUG 22, 2018 - AUG 29, 2018

VIN Range 1: Begin: WP0CH2A79JL198767 End: WP0CH2A72JL198772 Not sequential

Description of Defect:

Description of the Defect: Affected vehicles are equipped with gateway control units which were not

soldered correctly in the manufacturing plant of our supplier.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The defective gateway control units may fail and could conditionally lead to

an interruption of the communication between various control units. As a result, various error messages will be displayed in the instrument cluster and some functions may be impaired. Vehicle driveability and starting behaviour

may also be impaired.

Description of the Cause: An improper soldering process on a circuit board in the gateway ECU was not

recognized during regular quality checks within the production process.

Identification of Any Warning Various error messages will be displayed in the instrument cluster.

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Conti TEMIC microelectronic GmbH

Address: Dornierstrasse 1

Baden-Württemberg Markdorf FOREIGN STATES 88677

Country: Germany

Chronology:

In August 2018, the supplier Conti TEMIC identified the soldering issue on the production line and blocked all gateway control units from that particular production batch.

The supplier informed Porsche about the soldering issue in September 2018. On October 2, 2018, the matter was presented to the Working Group subcommittee of the product safety committee at Dr. Ing. h.c. F. Porsche AG.

In November 2018, after a thorough investigation and analysis, the supplier implemented addition measures to detect and avoid further soldering issues. In addition, during this period, Porsche investigated the impact of a defective gateway control unit on the vehicle's various systems.

On February 27, 2019, the matter was presented to the product safety committee at Dr. Ing. h.c. F. Porsche AG, and it was decided to implement a voluntary safety recall for the potentially affected vehicles.

Description of Remedy:

Description of Remedy Program: The vehicles will be recalled to the workshop and the gateway control

units will be replaced.

How Remedy Component Differs The remedy components match the components used before the soldering

from Recalled Component: issue but have been inspected during the production process by additional

quality control measures.

The part numbers of the affected control units are as follows:

Panamera variants: 4M4907468G Cayenne variants: 4N2907468AK.

Identify How/When Recall Condition All gateway control units delivered to Porsche from September 24th, 2018

was Corrected in Production: onwards have been successfully inspected and tested.

Recall Schedule:

Description of Recall Schedule: Porsche expects to notify owners within 60 days.

Planned Dealer Notification Date : MAY 05, 2019 - MAY 05, 2019 Planned Owner Notification Date : MAY 05, 2019 - MAY 05, 2019

* NR - Not Reported