



Cargo Tray Stop Bracket Hardware

Bulletin Type:	Recall	Publication Date:	March 2019
Bulletin #(s):	US 19V-166	Make(s):	Jayco
Job Code(s):	9901431	Model(s):	Northpoint 387RDFS“LZ”
Flat Rate(s):	.25 hour	Model Year(s):	2019

REQUIRES PARTS KIT

Incident:	Replace rivets in each stop bracket (2) of cargo tray
Affected Units:	2019 Northpoint K1LZ0050-0062
Parts Kit:	Parts Kit #: 19V-166
	Contents: Hardware for either repair method 4 stainless .188x0.236-335 grip structural rivet for repair method <u>2A</u> 4 #10-24 x7/16” bolts for repair method <u>2B</u> 4 10-24 Zinc plated Nylon insert lock nuts for repair method <u>2B</u>
Misc. Tools & Supplies:	Drill with 3/16" drill bit Rivet gun 1/8" Allen wrench 3/8" ratcheting type wrench

Prior to either repair method:

Extend the tray and drill out the 4 rivets securing the yellow stop brackets. (2 on each side of tray)

Replace one side at a time to prevent the tray from fully extending and disconnecting from the frame.



Chose one method of Repair - 2A or 2B

STRUCTURAL RIVET INSTALLATION Repair Method 2A

Structural Rivet Installation

Reinstall the stop bracket with the new structural rivets in parts kit.
Hold the stop bracket firmly to allow the rivet to pull tight and secure the stop.
Repeat on the opposite side of tray.
Inspect each stop to make sure it is secure.



NUT AND BOLT INSTALLATION –Repair 2B



Nut and Bolt Installation

Install the #10-24 Button head Allen bolt and nut using the 1/8" Allen wrench and the 3/8" wrench as shown. **TORQUE ON THE NUT SIDE TO 22 IN/LBS**

Repeat on the opposite side of tray.

Inspect each stop to make sure it is secure.