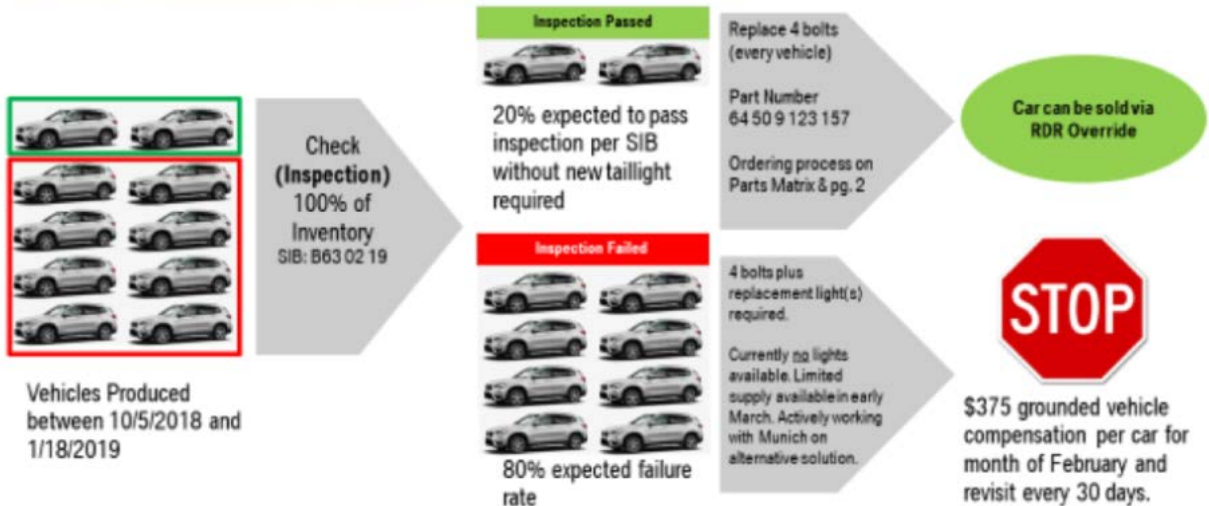


**DELIVERY STOP: X1(F48) REAR LIGHTS.
AFFECTED PRODUCTION RANGE: OCTOBER 5TH –JANUARY 18TH
ALL X1s PRODUCED BEFORE OR AFTER ARE CLEAN.**



Delivery Stop and Recall 19V-074 Update: Please Advise Your Team

Please review the following essential information regarding the F48 (X1) Recall...

Delivery Stop and Recall 19V-074 Update: Please Advise Your Team

Please review the following essential information regarding the F48 (X1) Recall Campaign.

Unfortunately, we had to issue a stop sale and recall of F48 (X1) vehicles produced from October 05, 2018 through January 18, 2019.

However it's important to note that 20% of current X1s sitting on stop sale are expected to clear quickly pending clean inspection and replacement of readily available single use nuts.


During assembly, oil may have contaminated the plastic housing of the rear tail lights, causing damage and compromising the mounting points of the tail light assembly.


Recall 19V-074 F48(X1) Rear Lamps SI B63 02 19 has been posted – **Please read the SIB and Parts Matrix carefully**

Please Note*

- All dealer owned vehicles must be inspected as soon as possible. Vehicles that pass inspection, ONLY require new self-locking hex nuts (which are available) and the vehicle can then be retailed.
- Some vehicles require new rear light assemblies, and those are currently on back-order.
- Affected vehicles are eligible for grounded vehicle compensation. BMW NA will manually process payment based on our review of your center's inventory of affected vehicles.
- All vehicles that were stopped at the VDC will be repaired before delivery to your center.

Customer safety is our top priority, and we realize that navigating recalls add extra challenges to running your business. Our thanks go out to you and your center teams for continuing to provide excellent customer experiences, especially in light of these latest challenges.

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 190222_Rear Lamps Parts Matrix (Final).pptx