OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-062

Manufacturer Name : Proterra Inc.

Submission Date : NOV 04, 2019

NHTSA Recall No. : 19V-062

Manufacturer Recall No. : NR



Manufacturer Information:

Manufacturer Name: Proterra Inc.

Address: 1815 Rollins Road

Burlingame CA 94010

Company phone: 4380000

Population:

Number of potentially involved: 310 Estimated percentage with defect: 90 %

Vehicle Information:

Vehicle 1: 2015-2018 Proterra Catalyst 40 & Catalyst 35

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : NR

Descriptive Information: Proterra Catalyst buses are equipped with a 4 point ride height system from Hadley.

Through testing, Proterra determined that the system could induce diagonal load

imbalance resulting in an overload condition on one tire.

Production Dates: JAN 01, 2015 - DEC 31, 2018

Description of Defect:

Description of the Defect: The 4 point ride height control system on the Catalyst bus under certain

conditions can introduce a diagonal airbag pressure differential between the curb side front and the street side rear airbags located in the ride height system, and the street side front and the curb side rear airbags in the ride height system. This pressure differential can result in overloading one of the front tires by an unknown amount. There are no reported tire failures on

Catalyst buses.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The load imbalance on the front tires when this differential in pressure occurs

in the ride height system may increase the risk of a blown tire.

Description of the Cause: unknown at this time

Identification of Any Warning The bus driver may notice differences in ride quality. The front corner with

that can Occur : higher pressure may provide more pronounced impacts over bumps or holes in the road surface, while the opposite corner will exhibit less pronounced impact

over the same road surface. The softer corner may exhibit a little more body

roll when the driver is making a turn away from that corner.

Supplier Identification:

Component Manufacturer

Name: Hadley

Address: 2851 Prairie St SW #A

Grandville MICHIGAN 49418

Country: United States

Chronology:

In August 2018, Proterra engineering began work on tests related to customer requirements on the Catalyst bus, and in the course of that testing discovered the potential for the diagonal airbag pressure differential in the 4 point ride height system. Throughout the fall Proterra worked with the supplier of the ride height system and gathered additional data, including from tire technicians. In December, a bus exhibited a significant imbalance in diagonal airbag pressure in the field. Proterra's safety committee reviewed the data on January 22, 2019 and determined that the condition presented a safety defect.

Description of Remedy:

Description of Remedy Program: Without charge to the customer, Proterra will convert the current 4 point

ride height system into a 3 point system by pneumatically connecting the front airbags to insure they always have the same pressure. This remedy requires a simple airline change, an update to the firmware of the Hadley

ride controller and an update to the vehicle control software.

How Remedy Component Differs The ride height system will be a 3 point system instead of a 4 point system.

from Recalled Component :

Identify How/When Recall Condition The same remedy will apply to vehicles in production. All vehicles

was Corrected in Production: produced after January 22, 2019 will include the modifications to the ride

height system.

Recall Schedule :

Description of Recall Schedule: There are no dealers. Customers will be notified directly.

Planned Dealer Notification Date: NR - NR

Planned Owner Notification Date: MAR 11, 2019 - MAR 29, 2019

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* NR - Not Reported		
The information contained in this report was submitted	d nursusant to 40 OFD CF70	