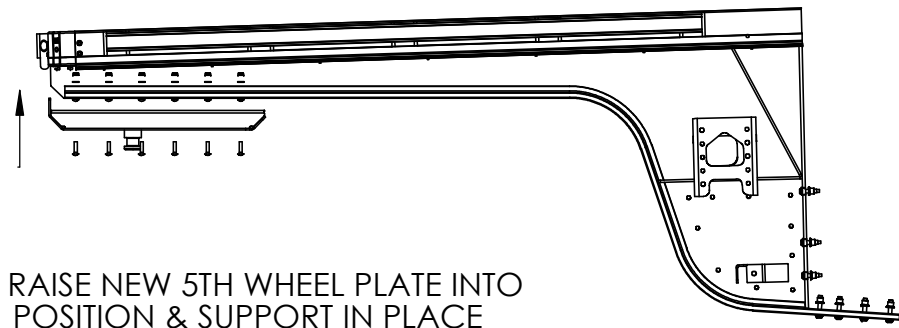


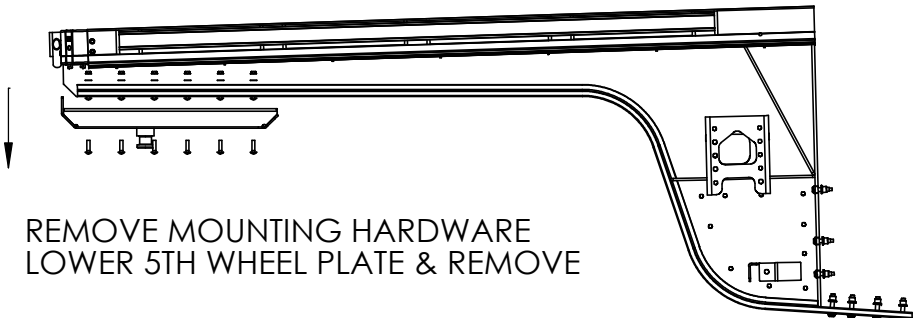
1. SUPPORT 5TH WHEEL PLATE PRIOR TO REMOVING HARDWARE



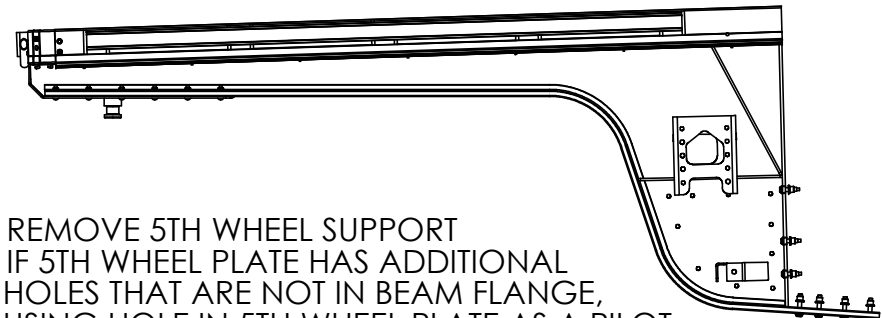
1. RAISE NEW 5TH WHEEL PLATE INTO POSITION & SUPPORT IN PLACE  
 2. INSTALL HARDWARE  
 3. TORQUE FASTENERS (100-120 LB/FT DRY OR 80 LB/FT LUBRICATED)

TRAIL KING RECOMMENDED HARDWARE

- 1. 1/2 - 13 X 2" GR 8 CARRIAGE BOLT (TK#727112201)
- 2. 1/2" FLAT SAE WASHER (TK# 10220053)
- 3. 1/2 - 13 FLANGE LOCK NUT (TK# 800001050)



1. REMOVE MOUNTING HARDWARE  
 2. LOWER 5TH WHEEL PLATE & REMOVE



1. REMOVE 5TH WHEEL SUPPORT  
 2. IF 5TH WHEEL PLATE HAS ADDITIONAL HOLES THAT ARE NOT IN BEAM FLANGE, USING HOLE IN 5TH WHEEL PLATE AS A PILOT, DRILL THRU LOWER BEAM FLANGE USING A  $\phi .531"$  ( $17/32"$ ) DRILL BIT  
 3. ADD FASTENERS TO NEW HOLE LOCATIONS AND TORQUE AS SPECIFIED ABOVE

**NOTE: REPAIR TIME SHOULD BE APPROXIMATELY 3 HRS.**

* Refer to Vendor Supplied Drawings For Additional Information on Component Installations.					
TOLERANCES: UNLESS OTHERWISE NOTED DECIMAL ANGULAR $\pm 1^\circ$ 0.00 $\pm 0.06$ FRACTION $\pm 1/16$ 0.000 $\pm 0.031$			THIS DOCUMENT AND THE INFORMATION CONTAINED THEREIN IS THE PROPERTY OF TRAIL KING IND. AND MAY BE USED BY OTHERS ONLY WITH THE WRITTEN PERMISSION OF TRAIL KING IND.		
DESIGNER: Ryan Johnson		DATE: 08/17/2015		PART NAME: 5TH WHEEL PLATE REPLACEMENT PROCEDURE	
MATL INFO:		WEIGHT:		SCALE: 1:32	
		SIZE: B		SHEET: 3 OF 3	
		REV.: C		DWG. NO.	

