

**\*\*\* IMPORTANT SAFETY RECALL \*\*\***  
**NHTSA Recall No. 19E-070**

October, 23th 2019.

[REDACTED]  
[REDACTED]  
[REDACTED]

Dear Cummins OEM Customer:

We are writing to inform you that Cummins Inc. has determined that a safety-related defect exists in certain Power Drive EV Vehicle Control Units (VCU) that were manufactured between June 7, 2018 and October 9, 2019. Cummins has initiated a recall of the subject Vehicle Control Units. Our records indicate that some of these Vehicle Control Units were shipped to you.

A copy of Cummins' initial Part 573 Defect Notification report is enclosed. This notification was submitted to the National Highway Traffic Safety Administration (NHTSA) on October 17, 2019. As more fully described in the Defect Notification, the VCU may activate the anti-roll back feature during slow moving stop-and go conditions. If this occurs, the vehicle may experience a brief unexpected motion, possibly increasing the risk of a vehicle crash or injury to passengers or pedestrians.

Enclosed is a list of Vehicle Control Units that our records indicate were shipped to your plants. For Vehicle Control Units installed in vehicles that have left your control, we encourage you to make a safety defect determination in accordance with 49 USC 30118 *et seq.* and, as appropriate, to submit a Defect Notification to NHTSA in accordance with 49 CFR Part 573. Cummins will conduct the recall, including notifying owners pursuant to 49 CFR Part 577, performing the remedy, and submitting quarterly status reports to NHTSA. Cummins is requesting that you provide the associated vehicle model identification, VINs and owner contact information to facilitate owner notification. Please work with your Cummins account team leader to ensure that the requested information is provided to Cummins as soon as possible.

For VCUs/vehicles that are still in your inventory, please contact Gerardo Leal Villarreal, ph: (956) 270-8470 to arrange for repairs. Please note that Federal law prohibits delivery of these VCUs, or vehicles equipped with these VCUs, under a sale or lease until this condition has been remedied.

Cummins is working to finalize the software update to address this condition and will communicate further this as soon as it is available.

Cummins apologizes for this inconvenience, but we are initiating this action in the interest of our customers' safety and satisfaction with our products. Thank you for your assistance.

Please confirm receipt of this communication.

Sincerely,

Gerardo Leal Villarreal  
Cummins Inc.

Enclosures:

1. Cummins Part 573 Defect Notification
2. List of Vehicle Control Units