

# Keystone RV Company

9/25/18

## SAFETY ADVISORY # 18-330

### Fuzion/Impact Brake Wiring

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been decided that the vehicles in the recall population have brake wiring that may touch the tires or wheels while the vehicle is in motion. Under certain conditions during travel, if the brake wires rub against the wheel or tire, there is an increased risk of property damage and poor vehicle handling.

**Models Included:** 2016 – 2019 Fuzion Fifth Wheels  
2016 – 2019 Impact Fifth Wheel and Travel Trailers

**Serial Number Ranges:** **Fuzion – All Models**  
2016 GF810853 - GF811149  
2017 HF810000 - HF811107  
2018 JF810000 - JF811183  
2019 KF810000 - KF810304

**Impact – All Models**  
2016 GF815466 - GF815717  
2017 HF815000 - HF815805  
2018 JF815000 - JF815936  
2019 KF815000 - KF815171

**Parts Required:** 108589 - Wire - Split Loom - 1/4" - Poly Tube – Black (maximum 6 feet, can be purchased locally)  
- Wire connector – if needed, purchased locally

**Tools Required:** - Wire strippers - Wire crimpers

**Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.**

**When performing warranty or recall service, please make certain that appropriate Personal Protective Equipment (PPE) is used.**

The remedy is to inspect the brake wiring at each axle for damage. If the wiring is damaged, appropriate repairs should be made. If wire loom is not present, it should be installed and the wires should be attached to the axle to prevent further damage.

**REPAIR INSTRUCTIONS****Step 1**

Locate the trailer on a level, flat, hard surface.  
Chock the wheels.

**Step 2**

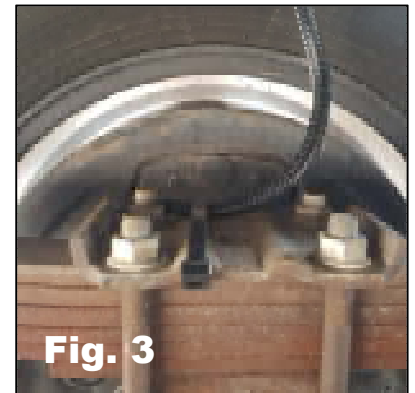
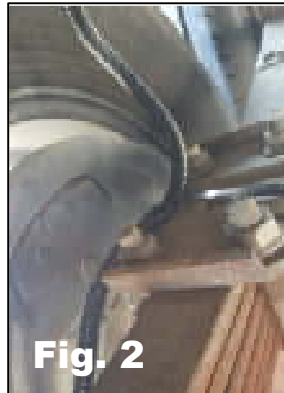
Gain access to the brake wiring on the off-door side and inspect for damage. See Figure 1.

**Step 3**

Add wire loom to the wires if not present and zip tie wiring to the top of the tie plate as shown in Figures 2 & 3.

**Step 4**

Proceed to warranty reimbursement.

**WARRANTY REIMBURSEMENT****REPAIR**

Submit the claim on Key Express using **Flat Rate Code # 7133042A**

In the Complaint section note: Safety Advisory # 18-330

In the Cause section note: Safety Advisory # 18-330

In the Correction section note: Corrected wiring installation. Wiring is now installed in a safe manner.

The amount of time authorized for this repair is **0.5 hour**.

Please call Keystone RV Customer Service at **(866) 273-1451** if you have any questions.