



GUSSET DETAIL
SCALE 1

- INSTALLATION NOTES/RECOMMENDATIONS**
- USE E70 WELDING WIRE OR EQUAL (7018 WELDING ROD IS ACCEPTABLE)
 - SPACE GUSSETS OUT FROM INSIDE OF EXISTING EAR USING 1/2" SQUARE BAR



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QTY	JOB	NEXT DWG #
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TITLE		WELDMENT BED HINGE FABFORM INDUSTRIES, INC.	
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REV	DESCRIPTION	DATE	APPROVED
1	ADJUSTED WELD CALLOUTS, ADDED INSTALLATION NOTES/RECOMMENDATIONS, CHANGED COMPANY NAME IN TITLE BLOCK	8/24/2018	TSB
REVISIONS			

DRAWN BY	TSB	DATE	8/14/2018	PROJ MGR	SH	STANDARD TOLERANCES
CHECKED BY	SH	DATE	8/23/2018	APPROVAL		FRACTIONS ± 1/16"
FINAL UPDATE BY		DATE		CERTIFIED		.XX ± .01
						.XXX ± .005
						ANGLES ± 1/2'

SIZE	DRAWING NO.	REV
B	HINGE TOP	1
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED ()=REFERENCE DIMENSION		
ITEM QTY	SH 1	OF 1