OMB Control No.: 2127-0004

Part 573 Safety Recall Report

18V-272

Manufacturer Name: Mercedes-Benz USA, LLC.

Submission Date: MAY 16, 2018 NHTSA Recall No.: 18V-272 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC.

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved: 9,725 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2012-2014 Mercedes-Benz ML350 BLUETEC 4MATIC

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : DIESEL

Descriptive Information: 166.024 DA2E 86 Vehicles. The recall population was determined through production

records.

Production Dates: DEC 23, 2010 - JUN 01, 2016

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2015-2015 Mercedes-Benz ML400 4MATIC

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: 166.056 DA5G 109 Vehicles. The recall population was determined through

production records.

Production Dates: DEC 23, 2010 - JUN 01, 2016

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3: 2016-2016 Mercedes-Benz GLE400 4MATIC

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: 166.056 DA5G 101 Vehicles. The recall population was determined through

production records.

Production Dates: DEC 23, 2010 - JUN 01, 2016

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 4: 2012-2015 Mercedes-Benz ML350 4MATIC

Vehicle Tyne ·	LIGHT VEHICLES	S					
Body Style :							
Power Train :							
		60 Vahiolog Th	o rocal	l nonulation was datarmin	ad through		
Descriptive information.	166.057 DA5H 169 Vehicles. The recall population was determined through production records.						
Production Dates:	DEC 23, 2010 - J	UN 01, 2016					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
	2016-2016 Mercedes-Benz GLE350 4MATIC						
V 2	LIGHT VEHICLES	S					
Body Style :							
Power Train :	GAS						
Descriptive Information :	166.057 DA5H 7	'3 Vehicles. The	recall	population was determine	d through		
	production reco	rds.					
Production Dates:	DEC 23, 2010 - J	UN 01, 2016					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 6:	2012-2014 Mercedes-Benz ML550 4MATIC						
Vehicle Type :	LIGHT VEHICLES	S					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	166.073 DA7D 1	27 Vehicles. Th	e recal	l population was determin	ed through		
1	production reco				O		
Production Dates :	DEC 23, 2010 - J	UN 01, 2016					
VIN Range 1:		NR	End:	NR	Not sequential		
Vehicle 7:	2012-2015 Merc	cedes-Benz ML6	33 AMG	4MATIC			
Vehicle Type :	LIGHT VEHICLES						
Body Style :							
Power Train :							
		188 Vahielas T	ho roca	ıll nonulation was determi	nad through		
bescriptive information.	: 166.074 DA7E 1488 Vehicles. The recall population was determined through production records.						
Production Dates :	•						
VIN Range 1:		NR	End:	NP	☐ Not sequential		
viiv italige 1.	Degiii.	IVIC	Liiu.	TVIC	Not sequential		
Vehicle 8:	2016-2016 Merc	cedes-Benz GLE	63 AM	G 4MATIC			
	LIGHT VEHICLES						
Body Style :							
Power Train :							
		ravelee Th	11				
Descriptive Information :	production reco		e recall	population was determine	ea through		
D. 1 (1 D.	•						
Production Dates:			г	ND	□ N		
VIN Range 1:	Begin:	NR	End:	NK	■ Not sequential		

			E63 S AI	MG 4MATIC		
	166.075 DA7F 450 Vehicles. The recall population was determined through production records.					
Production Dates :	1					
VIN Range 1:		NR	End:	NR	☐ Not sequential	
			850 BLU	JETEC 4MATIC		
Descriptive Information :	166.824 DF2E 325 Vehicles. The recall population was determined through production records.					
Production Dates:	DEC 23, 2010 - J	UN 01, 2016				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
	DIESEL	S			d through production	
Production Dates : VIN Range 1 :	,	UN 01, 2016 NR	End:	NR	☐ Not sequential	
Vehicle 12:	2015-2016 Merc LIGHT VEHICLE SUV GAS	S 85 Vehicles. Th				
Production Dates : VIN Range 1 :		UN 01, 2016 NR	End:	NR	☐ Not sequential	
			450 4M	IATIC		

Descriptive Information :	$166.864\ DF6E\ 89$ Vehicles. The recall population was determined through production records.						
Production Dates :	DEC 23, 2010 - JUN 01, 2016						
VIN Range 1:		NR	End:	ND	☐ Not sequential		
viiv italige 1.	Degiii.	IVIC	Liiu.	IVIC	Not sequential		
Vehicle 14:	2013-2014 Mer	rcedes-Renz CL	450 4M	ΔΤΙ			
	LIGHT VEHICLE		100 1111	1110			
0 1		20					
Body Style : Power Train :							
Descriptive Information :	166.872 DF7C 242 Vehicles. The recall population was determined through production records.						
Production Dates :	DEC 23. 2010 - J	UN 01. 2016					
VIN Range 1:		NR	End:	NR.	☐ Not sequential		
	208		Ziid .				
Vehicle 15:	2013-2016 Mer	cedes-Benz GL	550 4M	ATIC			
	LIGHT VEHICLE		000 1111				
Body Style :							
Power Train :							
		1001 17 1 1 1 7	r)	11 1	1 1.1 . 1		
Descriptive Information :	166.873 DF7D 1301 Vehicles. The recall population was determined through production records.						
Production Dates :	DEC 23. 2010 - J	IUN 01, 2016					
VIN Range 1:		NR	End:	NR	☐ Not sequential		
	8						
Vehicle 16:	2017-2017 Mer	cedes-Benz GL	S550 4N	MATIC			
	LIGHT VEHICLE						
Body Style :							
Power Train :							
		102 Vahialas T	ho rocal	l nonulation was d	atarminad through		
•	166.873 DF7D 192 Vehicles. The recall population was determined through production records.						
Production Dates :							
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
	1						
	2013-2016 Mer		63 AMG	4MATIC			
V 1	LIGHT VEHICLE	ES					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	: 166.874 DF7E 2330 Vehicles. The recall population was determined through production records.						
	production rece	- 40.					
Production Dates :	DEC 23, 2010 - J	UN 01, 2016					
VIN Range 1:		NR	End:	NR	■ Not sequential		

Vehicle 18:	2017-2017 Mercedes-Benz GLS63 AMG 4MATIC					
Vehicle Type :	LIGHT VEHICLES					
Body Style :						
Power Train :						
Descriptive Information :	166.875 DF7F 425 Vehicles. The recall population was determined through					
	production records.					
Production Dates	DEC 92 2010 I	DEC 23, 2010 - JUN 01, 2016				
VIN Range 1:		NR	End: NR	☐ Not sequential		
	Degin .	1416	Eliq. 1410	Not sequential		
Vehicle 19:	2016-2016 Mercedes-Benz GLE450 4MATIC COUPE					
Vehicle Type :	LIGHT VEHICLES					
Body Style :	SUV					
Power Train :						
Descriptive Information :	292.364 ED6E 1367 Vehicles. The recall population was determined through					
	production reco	rds.				
Production Dates :	DEC 23, 2010 - JUN 01, 2016					
VIN Range 1:		NR	End: NR	☐ Not sequential		
- VIIV Nullge 1.	Degiii .	1410	IIId. W			
Vehicle 20:	2016-2016 Mer	cedes-Benz GLE	C63 S AMG 4MATIC COUPE			
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :	SUV					
Power Train :	GAS					
Descriptive Information :	292.375 ED7F 5	05 Vehicles. Th	e recall population was determin	ed through		
	production reco	rds.				
Production Dates :	DEC 23. 2010 - J	UN 01. 2016				
VIN Range 1:	ŕ	NR	End: NR	Not sequential		
	-					

Description of Defect:

Description of the Defect: Daimler AG, ("DAG") the manufacturer of Mercedes-Benz vehicles, has

determined that on certain GLE, GLS and GLE Coupé vehicles (166, 292 platform) with the Active Curve System ("ACS"), the oil in the ACS's oil

reservoir could start foaming under dynamic driving situations in combination

with an oil level below minimum. The oil foam might leak out of the oil

reservoir through the vent holes in the sealing cap.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Depending on the orientation of the vent holes in the sealing cap, leaking oil

could spray onto hot surface components of the exhaust system. In such a

case the risk of a fire cannot be ruled out.

Description of the Cause: Due to a deviation in the production process, the oil level in the Active Curve

System might not meet internal specifications.

Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

In July 2017, DAG received one individual field report about a vehicle manufactured in 2015 with local thermal damage in the engine compartment and immediately launched investigations.

In September 2017 first results of the analysis indicated a leakage of oil from the oil reservoir of the Active Curve System through the vent holes in the sealing cap of the oil reservoir. Further analyses were started. In November 2017, DAG was able to cause oil in the oil pump to foam up under extremely dynamic driving conditions.

Additional analyses were initiated to identify further contributing factors.

In January 2018 it was found that due to a deviation in the production process, the oil level in the ACS might not meet internal specification potentially increasing the likelihood of oil foaming.

To assess all possible consequences of the issue, fire tests were conducted in February 2018.

In March 2018, the range of potentially affected vehicles was identified.

In April 2018, after completing all aforementioned testing for potential fire, DAG determined that a potential safety risk could not be ruled out.

Description of Remedy:

Description of Remedy Program: As a precautionary measure an authorized Mercedes-Benz dealership, will

correct the oil level if necessary and replace the sealing cap of the oil reservoir with an optimized sealing cap to prevent oil foam leakage.

How Remedy Component Differs The new cap has an additional membrane as protection against hydraulic

from Recalled Component: oil leakage.

Identify How/When Recall Condition Installation of an optimized sealing cap preventing the leakage of oil foam was Corrected in Production: in our vehicle production plants ensures that this issue can no longer occur from June 1, 2016 onwards. The level of knowledge at that time did not indicate any risk of fire, but only showed a potential for minor amounts of oil running down the side of the oil reservoir.

Recall Schedule:

Description of Recall Schedule: Dealers will be notified of the pending voluntary recall campaign in May

2018. Owners will be notified of the pending recall in June 2018. A copy

of all communications will be provided when available.

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

* NR - Not Reported