

Service Bulletin

18-063

April 27, 2018 Version 1

Safety Recall: Front Passenger's Replacement (Service Part) Seatback Pad

AFFECTED VEHICLES

| Year | Model | Trim | VIN Range |
|------|-------|----------------|--|
| 2017 | Civic | 5 Door, Type-R | Check the iN VIN status for eligibility. |

BACKGROUND

In affected 2017 Civic vehicles, the seat-back pad was replaced with a pad that did not have an opening for the side airbag to deploy. The affected seat-back pads were not installed at the factory, they are replacement service parts. If a vehicle without the airbag opening is involved in a crash, the airbag may not deploy as designed to protect the occupant, leading to increased potential for injury or death.

There are three bulletins to address this issue. Make sure you do an iN VIN status inquiry to replace only the affected replacement seat-back pads:

- 18-061 Safety Recall: Driver's and Front Passenger's Replacement (Service Part) Seat-Back Pad
- 18-062 Safety Recall: Driver's Replacement (Service Part) Seat-Back Pad
- 18-063 Safety Recall: Front Passenger's Replacement (Service Part) Seat-Back Pad

CUSTOMER NOTIFICATION

Owners of affected vehicles will be sent a notification of this campaign.

Do an iN VIN status inquiry to make sure the vehicle is shown as eligible.

Some vehicles affected by this campaign may be in your new or used vehicle inventory.

Failure to repair a vehicle subject to a recall or campaign may subject your dealership to claims or lawsuits from the customer or anyone else harmed as a result of such failure. To see if a vehicle in inventory is affected by this safety recall, do a VIN status inquiry before selling it.

CORRECTIVE ACTION

Replace the front passenger's seat-back pad with a new one that has a pre-cut opening for airbag deployment.

CUSTOMER INFORMATION: The information in this bulletin is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely maintain your vehicle. These procedures should not be attempted by "do-it-yourselfers," and you should not assume this bulletin applies to your vehicle, or that your vehicle has the condition described. To determine whether this information applies, contact an authorized Honda automobile dealer.

PARTS INFORMATION

| Part Name | Part Number | Quantity |
|--|---|----------|
| C Clip Set (The package contains 30 clips) | 04810-SB3-000 | 1 |
| Front Passenger's Seat-back Heater (If Applicable) | 81124-TBA-A31 (EX) 81124-TBA-A71 (EX-L, Sport Touring) | 1 |
| Front Passenger's Seat-back Pad | 81127-TGG-A41 (EX, Sport, LX) 81127-TGG-A61 (EX-L, Sport Touring) 81127-TGH-A01 (Type-R) | 1 |
| Nut-washer (6 mm) | 90321-SP0-A80 | 2 |

REQUIRED TOOLS

| Tool Name | Tool Number | Quantity |
|------------------------|------------------------|----------|
| Upholstery Ring Pliers | Commercially Available | 1 |

WARRANTY CLAIM INFORMATION

| Operation Number | Description | Flat Rate Time | Defect Code | Symptom Code | Template ID | Failed Part Number |
|---------------------|---|-------------------|----------------|-----------------|----------------|--------------------|
| 8611J1 | Sport and LX: Replace the front passenger's seat-back pad (includes weight sensor operation check). | 1.4 hr | 6BP00 | E1D00 | A18063A | 81127-TGG-A61 |

| Operation Number | Description | Flat Rate Time | Defect Code | Symptom Code | Template ID | Failed Part Number |
|---------------------|--|-------------------|----------------|-----------------|----------------|--------------------|
| 8611J1 | EX: Replace the front passenger's seat-back pad (includes weight sensor operation check). | 1.4 hr | 6BP00 | E1D00 | A18063B | 81127-TGG-A41 |
| А | Add to replace the seat heater. | 0.1 hr | | | | |

| Operation Number | Description | Flat Rate Time | Defect Code | Symptom Code | Template ID | Failed Part Number |
|---------------------|--|-------------------|----------------|-----------------|----------------|--------------------|
| 8611J1 | EX-L, Sport Touring: Replace the front passenger's seat-back pad (includes weight sensor operation check). | 1.4 hr | 6BP00 | E1D00 | A18063C | 81127-TGG-A61 |
| А | Add to replace the seat heater. | 0.1 hr | | | | |

| Operation Number | Description | Flat Rate Time | Defect Code | Symptom Code | Template ID | Failed Part Number |
|---------------------|---|-------------------|----------------|-----------------|----------------|--------------------|
| 8611J1 | Type R: Replace the front passenger's seat-back pad (includes weight sensor operation check). | 1.4 hr | 6BP00 | E1D00 | A18063D | 81127-TGH-A01 |

Skill Level: Repair Technician

REPAIR PROCEDURE

NOTE

Make sure you review the SRS Precautions and Procedures in the applicable electronic service manual before doing the repair.

- 1. Remove the front seat mounting bolts from the front passenger's seat. Refer to the service information.
- 2. Remove the front passenger's seat from the vehicle. Refer to the service information.

A WARNING

Working around airbags and airbag related components with the battery connected may result in the airbag unexpectedly deploying.

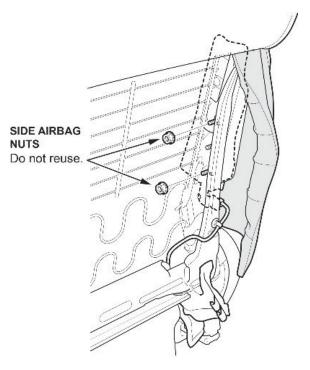
You could be injured by an unexpected airbag deployment.

Disconnect the battery and wait at least 3 minutes before starting work.

3. Remove the seat-back cover and pad from the seat frame. Refer to the service information.

NOTE

Remove the nuts from the side airbag, but do not remove it. The seat cover is easier to install with the airbag loose.

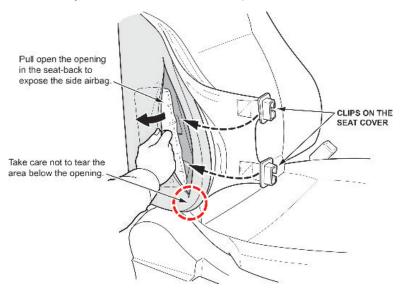


- 4. Install a new seat-back pad and the new seat heater (if applicable).
 - 4.1. Loosely install the new side airbag nuts.
 - 4.2. Install the new seat-back pad and the new seat heater (if applicable) onto the frame.

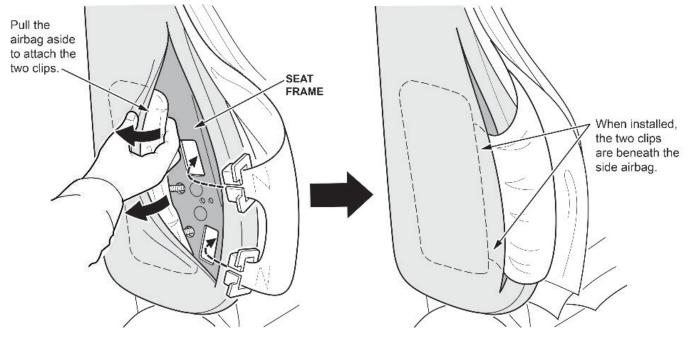
- 5. Install the seat cover.
 - 5.1. Carefully open the opening in the seat back and insert the two clips on the seat cover behind the side airbag.

NOTE

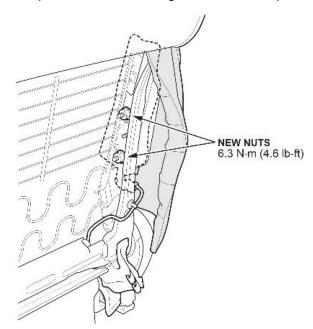
Make sure you don't tear the seat back pad.



5.2. Pull the side airbag far enough to access the two clips on the seat frame, then attach the clips on the seat cover.



5.3. Torque the new side airbag nuts to $6.3 \ N \cdot m$ (4.6 lb-ft).



6. Reassemble the seat in the reverse order of removal. Refer to the service information.

NOTE

Make sure you do the weight sensor operation check on the front passenger's seat.

END