From: **Broadcast Messaging System** To: **DL-BMS Message Monitors**

Subject: Recall 18V-248: Electronic Auxiliary Water Pump Wednesday, April 25, 2018 2:17:43 PM Date:

Publish Date: April 25, 2018 Technical Service Expiration Date: May 23, 2018

DCSnet Message Urgent



Subject: Recall 18V-248: Electronic Auxiliary Water Pump

BMW Group is conducting a Voluntary Safety Recall (effective April 25, 2018) on certain Model Year 2008 - 2012 BMW vehicles with N63, S63 and N74 engines that were produced from November 2007 through November 2011. The issue involves the electric auxiliary water pump for these turbocharged engines.

Affected vehicles are now on a Stop Sale and will show open in Warranty Vehicle Inquiry, AIR, or ISPA Next. POIS will be updated overnight.

Attached is Service Information Bulletin B11 05 18, Legal Notice and Q&A for more details.

The bulletin will be updated when additional information becomes available.

Sincerely,

Technical Service

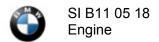
Attachments:

- B110518 Recall Notice[81bd169f].pdf
- B110518[81bd169e].pdf
- 2018-Aux.WaterPump-QA-(23Apr2018)[81bd169d].pdf
- B110518 Recall Notice[81bd169f].pdf
- B110518[81bd169e].pdf
- 2018-Aux.WaterPump-QA-(23Apr2018)[81bd169d].pdf

Recipients:

BMW Passenger Cars, CC-All, CC-All BMW Passenger Cars, All Offerings, All Regions, All Areas, All Departments, All Personnel

TIS Service Bulletin Page 1 of 2



April 2018 Technical Service

RECALL 18V-248: ELECTRONIC AUXILIARY WATER PUMP

New information provided by this revision is preceded by this symbol viparting.



This Service Information bulletin replaces SI B66 12 18 dated April 2018

What's New:

- · Recall number added
- Stop Sale now in effect
- Situation has been updated
- · Q&A has been added
- · Recall Notice has been added
- VINs are loaded into our systems

MODEL

Models with N63 Engine	Models with S63 Engine	Models with N74 Engine
5 Series (F07, F10)	X5M (E70)	7 Series (F02)
6 Series (F12,F13)	X6M (E71)	
7 Series (F01, F02) incl. Alpina		
7 Series ActiveHybrid (F04)		
X5 (E70)		
X6 (E71)		
X6 Hybrid (E72)		

UPDATED SITUATION

BMW Group is conducting a Voluntary Safety Recall (effective April 25, 2018) on certain Model Year 2008 -2012 BMW vehicles with N63, S63 and N74 engines that were produced from November 2007 through November 2011. The issue involves the electric auxiliary water pump for these turbocharged engines. As a result of certain design features, and in combination with high operating temperatures, the pump's electronic circuit board could malfunction.

Approximately 23,164 vehicles are affected by this recall.

Affected vehicles will show the campaign as "Open" when checked either in Warranty Vehicle Inquiry, AIR or ISPA Next and identified with the description: 0011730400 B110518 Recall: Electronic Auxiliary Coolant **Pump**

TIS Service Bulletin Page 2 of 2

The bulletin will be updated with repair, parts and warranty information when it becomes available.

The Q&A has been attached for further information.

Posted: Wednesday, April 25, 2018

ATTACHMENTS

View PDF attachment **B110518 Recall Notice**.

View PDF attachment 2018-Aux.WaterPump-QA-(23Apr2018).

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SAFETY RECALL NOTICE

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Recall 18V-248: Electronic Auxiliary Water Pump B11 05 18

BMW Group is conducting a Voluntary Safety Recall (effective April 25, 2018) on certain Model Year 2008 - 2012 BMW vehicles with N63, S63 and N74 engines that were produced from November 2007 through November 2011. The issue involves the electric auxiliary water pump for these turbocharged engines.

Owners will be notified by First Class mail about the Recall and will be instructed to bring their vehicles in for a free repair when parts are available.

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.

We appreciate all your assistance with this Recall.

Q1. Which models are included in this Safety Recall?

Included are approximately 46,996 vehicles (BMW -23,164 / MINI -23,832) in the US, with approximate volumes and production dates as noted below.

BMW

Series	Model	Model Year	Approx. Volume	Production Dates
F10	550i, 550i xDrive	2011 – 2012	5,700	Apr 23, 2010 – Sep 14, 2011
F07	550i Gran Turismo, 550i Gran Turismo xDrive	2010 – 2012	687	Jul 30, 2009 – Sep 8, 2011
F13	650i Coupe, 650i xDrive Coupe	2012	495	Dec 10, 2010 – Sep 15, 2011
F12	650i Convertible, 650i xDrive Convertible	2012	2,053	Jan 12, 2011 – Oct 31, 2011
F01 / F02	750i, 750Li, 750i xDrive, 750Li xDrive, 760Li	2009 – 2012	8,417	Oct 14, 2008 – Sep 13, 2011
	(including Alpina B7)			
F04	ActiveHybrid7	2011 – 2012	322	Sep 24, 2010 – Sep 6, 2011
E70	X5 xDrive50i, X5 M	2010 – 2012	3,853	Jul 3, 2009 – Nov 19, 2011
E71	X6 xDrive50i, X6M	2008 – 2012	1,614	Nov 15, 2007 – Nov 18, 2011
E72	X6 Hybrid	2010 – 2011	23	Sep 14, 2009 – Sep 12, 2011

MINI

Series	Model	Model Year	Approx. Volume	Production Dates
R55	Cooper S Clubman, JCW Clubman	2008 – 2012	2,779	Jan 28, 2008 – Sep 23, 2011
R56	Cooper S, JCW	2007 – 2012	8,762	Jun 28, 2007 – Sep 23, 2011
R57	Cooper S Convertible, JCW Convertible	2011 – 2012	2,192	Oct 28, 2010 - Sep 23, 2011
R58	Cooper S Coupe, JCW Coupe (2 Seater)	2012	420	Jun 22, 2011 – Sep 23, 2011
R59	Cooper S Roadster, JCW Roadster (2 Seater)	2012	10	Aug 11, 2010 – Sep 21, 2011
R60	Cooper S Countryman, Cooper S Countryman ALL4	2011 – 2012	9,669	Jan 19, 2011 – Sep 30, 2011

Q2. What is the specific issue?

The issue involves the electric auxiliary water pump on the models equipped with 4-cylinder turbocharged engines (MINI) and 8- and 12-cylinder turbocharged engines (BMW). The auxiliary pump is controlled electronically by an engine control unit. After switching off the engine, the electric auxiliary water pump conducts heat away from the turbocharger.

Under certain conditions, the pump's electronic circuit board can malfunction. The malfunction can occur as a result of certain design features in combination with high operating temperatures.

Q3. What can happen as a result of this issue?

If the pump's electronic circuit board malfunctions, it can overheat. In an extreme case, overheating of the circuit board can lead to smoldering of the water pump. If smoldering occurs, it cannot be excluded that this may also lead to an engine compartment or vehicle fire.

Q4. This sounds familiar. Was there a similar recall before?

Yes, the BMW Group conducted similar recalls in 2011 and 2012.

Q5. Why are additional models being added?

The pump supplier produced additional pumps that did not meet specifications.

Q6. Why are other BMW Group vehicles not included in this Safety Recall?

Other vehicles have a different electric auxiliary water pump design.

Q7. How did BMW Group become aware of this issue?

BMW Group became aware of this issue through its quality control procedures.

Q8. Can I determine if this issue exists in my vehicle?

If you notice a plastic burning smell, or burning and/or smoke from the front of the vehicle, your vehicle may be experiencing this issue.

Q9. What should I do if I notice this condition in my vehicle?

Should this condition occur, pull off the road to a safe location away from traffic, and switch off the engine. If you notice a plastic burning smell, or burning and/or smoke from the front of the vehicle, <u>do not open the hood</u>. All occupants should carefully exit the vehicle and move to a location away from traffic. Do not continue to drive your vehicle.

Contact BMW Roadside Assistance at 1-800-332-4269 or MINI Roadside Assistance at 1-866-646-4772 immediately to have your vehicle brought to the nearest authorized dealer.

Q10. Can I continue to drive my vehicle?

Yes. However, when you receive a letter asking you to have this recall performed by an authorized BMW center / MINI dealer, please do so as soon as possible. If you are not the only driver of this vehicle, please advise all other drivers of this important information.

Q10a. I am nervous about continuing to drive my vehicle. Can I get a loaner vehicle? Is alternate transportation available?

If you request a loaner vehicle and replacement parts are not available, we have directed our authorized BMW centers / MINI dealers to assist customers with alternate transportation needs.

Q11. Should I park my car in the garage, because this condition can occur when the engine is off? The BMW Group recommends parking your vehicle <u>outdoors</u> until repairs have been performed.

Q12. How will my vehicle be repaired?

The electric auxiliary water pump will be replaced on your vehicle.

Q13. Is BMW Group aware of any accidents, injuries or fires involving these BMW Group vehicles associated with this Safety Recall?

There are no known accidents or injuries associated with this Safety Recall. While the number of fires has not been confirmed, a limited number may be related to this issue.

Q14. How will I be informed of this Safety Recall?

You will receive a <u>letter in June</u> via First Class mail advising you of this recall. Depending upon vehicle model and parts availability, this letter may request you to schedule an appointment with an authorized BMW center / MINI dealer to have this recall performed. In cases where parts are not immediately available, you will receive a <u>second letter</u> when parts become available, advising you to schedule an appointment with an authorized BMW center / MINI dealer at that time to have this recall performed. You can locate your nearest authorized BMW center at <u>www.bmwusa.com/dealers</u> or authorized MINI dealer at <u>www.miniusa.com/dealers</u>.

To ensure the BMW Group has your most recent contact and vehicle information, please register your vehicle at www.bmwusa.com/myBMW or https://ol.miniusa.com/. Registration is free, and will give you access to factory initiated campaigns and other information specific to your vehicle.

Q15. How long will the repair take?

This repair will take approximately 1 hour; however, additional time may be required depending upon your dealer's schedule. The repair will be performed for free by your authorized BMW center / MINI dealer.

Q16. Do I have to wait for my letter to have my vehicle serviced?

Yes. We are in the process of implementing the recall campaign to ensure that the necessary parts are at the BMW centers / MINI dealers prior to sending out the owner notification letters. For the latest updates to this recall, please visit www.bmwusa.com/recall or www.miniusa.com/recall.

Q17. I see the "TREAD Act Customer Reimbursement Plan" attached to my letter. Can you explain what that is about? Am I eligible for reimbursement?

If you have already had this repair performed at your own expense, you may be eligible for reimbursement of certain expenses that you incurred.

From: Broadcast Messaging System
To: <u>DL-BMS Message Monitors</u>

Subject: Recall 18V-248: Electronic Auxiliary Water Pump

Date: Wednesday, April 25, 2018 2:19:42 PM

Publish Date: April 25, 2018
From: Technical Service
Expiration Date: May 23, 2018

DCSnet Message Urgent



Subject: Recall 18V-248: Electronic Auxiliary Water Pump

BMW Group is conducting a Voluntary Safety Recall (effective April 25, 2018) on certain Model Year 2007 - 2012 MINI vehicles with N14 and N18 engines that were produced from June 2007 through September 2011. The issue involves the electric auxiliary water pump for these turbocharged engines.

Affected vehicles are now on a Stop Sale and will show open in Warranty Vehicle Inquiry, AIR, or ISPA Next. POIS will be updated overnight.

Attached is Service Information Bulletin M17 01 18, Legal Notice and Q&A for more details.

The bulletin will be updated when additional information becomes available.

Sincerely,

Technical Service

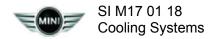
Attachments:

- M170118 Recall Notice[81bcf591].pdf
- M170118[81bcf58f].pdf
- 2018-Aux.WaterPump-QA-(23Apr2018)[81bcf58e].pdf
- M170118 Recall Notice[81bcf591].pdf
- M170118[81bcf58f].pdf
- 2018-Aux.WaterPump-QA-(23Apr2018)[81bcf58e].pdf

Recipients: MINI Passenger Cars, CC-MiniManagers

MINI Passenger Cars, All Offerings, All Regions, All Areas, All Departments, All Personnel

TIS Service Bulletin Page 1 of 2



April 2018 **Technical Service**

RECALL 18V-248: ELECTRONIC AUXILIARY WATER PUMP

New information provided by this revision is preceded by this symbol viparting.



This Service Information bulletin replaces SI B66 12 18 dated April 2018

What's New:

- · Recall number added
- Stop Sale now in effect
- Situation has been updated
- · Q7A has been added
- · Recall Notice has been added
- VINs are loaded into our systems

MODEL

Engine	Model	
N14/N18	R55	MINI Cooper S Clubman, MINI JCW Clubman
N14/N18	R56	MINI Cooper S, MINI JCW
N14/N18	R57	MINI Cooper S Convertible, MINI JCW Convertible
N14/N18	R58	MINI Cooper S Coupe, MINI JCW Coupe (2 Seater)
N14/N18	R59	MINI Cooper S Roadster, MINI JCW Roadster (2 Seater)
N18	R60	MINI Cooper S Countryman, MINI Cooper S Countryman ALL4

SITUATION

BMW Group is conducting a Voluntary Safety Recall (effective April 25, 2018) on certain Model Year 2007 -2012 MINI vehicles with N14 and N18 engines that were produced from June 2007 through September 2011. The issue involves the electric auxiliary water pump for these turbocharged engines. As a result of certain design features, and in combination with high operating temperatures, the pump's electronic circuit board could malfunction.

Approximately 23,832 vehicles are affected by this recall.

Affected vehicles will show the campaign as "Open" when checked either in Warranty Vehicle Inquiry, AIR or ISPA Next and identified with the description: 0011740400 M170118 Recall: Electronic Auxiliary Coolant **Pump**

The bulletin will be updated with repair, parts and warranty information when it becomes available.

TIS Service Bulletin Page 2 of 2

The Q&A has been attached for further information.

Posted: Wednesday, April 25, 2018

ATTACHMENTS

View PDF attachment 2018-Aux.WaterPump-QA-(23Apr2018).

View PDF attachment M170118 Recall Notice.

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SAFETY RECALL NOTICE

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Recall 18V-248: Electronic Auxiliary Water Pump M17 01 18

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