OMB Control No.: 2127-0004

Part 573 Safety Recall Report

18V-217

Manufacturer Name: Keystone RV Company

Submission Date: APR 05, 2018 NHTSA Recall No.: 18V-217 Manufacturer Recall No.: 18-316



Manufacturer Information:

Manufacturer Name: Keystone RV Company

Address: PO Box 2000

2642 Hackberry Drive Goshen IN

46527

Company phone: 574-535-2100

Population:

Number of potentially involved: 876 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2018-2018 Crossroads Cruiser 25RL, 28RD, 28RL, 29BH, 29RK, 29SI, 30MD

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All fifth wheel models affected

 $Production\ Dates:\ SEP\ 07, 2017\ - MAR\ 01, 2018$

Vehicle 2: 2018-2018 Crossroads Volante 22RB, 240RL, 250RL, 25BH, 270BH, 280RL, 28BH,

28RL, 290RL, 295BH, 30EK, 310BH, 31BH, 32FB, 32SB, 33BR, 33DB, 360DB, 365MD

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All fifth wheel and travel trailer models affected

Production Dates: SEP 08, 2017 - FEB 05, 2018

Description of Defect:

Description of the Defect: It has been decided that the vehicles in the recall population may have a brake

wire that is improperly attached to the spring assembly on the axles.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Under certain conditions during travel, if the brake wire shorts, there is an

increased risk of damage or fire to the unit.

Description of the Cause: Production attached the brake wire to the axle springs using a zip tie fastener.

Identification of Any Warning Loss of braking ability, an error message on the customers brake controller, or

that can Occur: visible damage to the wiring.

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

3/15/2018 – Report was made by a transport driver that the brakes were not working. Upon inspection it was found that the wiring was damaged by the axle springs.

3/15/2018 – Investigation opened. All affected units were put on hold and the brake wiring was inspected and repaired as needed.

4/2/2018 – Investigation concluded and scope completed.

Description of Remedy:

Description of Remedy Program: The remedy is to remove the zip tie attaching the wires to the axle springs

and relocate the wiring as needed.

How Remedy Component Differs NA

from Recalled Component:

Identify How/When Recall Condition Units were quarantined, inspected then repaired as indicated by

was Corrected in Production: inspection

Recall Schedule:

Description of Recall Schedule: Keystone will notify the dealers and owners of the recreational vehicles

by letter. A final copy of the owner letter will be provided to NHTSA,

along with the dealer repair procedures.

Planned Dealer Notification Date: JUN 04, 2018 - JUN 04, 2018 Planned Owner Notification Date: JUN 04, 2018 - JUN 04, 2018

* NR - Not Reported