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Compliance Dept.

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SERVICE PROCEDURE

18503

May, 2018

SUBJECT: SAFETY RECALL

Fuel / Water Separator Inlet Fuel Line Connector on certain International® LT® Series vehicles built 01 February 2017 thru 22 January 2018 with either a 483 Model Fuel / Water Separator feature code 0015LMC, 0015LMD, 0015LNC, 0015LND, or 0015LPK with Drum Brakes or a 488 Model Fuel / Water Separator feature code 0015LNL, 0015LNM, or 0015LPL.

DEFECT DESCRIPTION

The fender splash panel may contact the inlet fuel line fitting to the fuel / water separator resulting in a rub condition that could cause abrasion damage to the fitting. Abrasion damage to a fuel line fitting may result in a fuel leak that could cause fuel to spill on the roadway and increase the risk of a motor vehicle crash resulting in property damage or personal injury.

MODELS INVOLVED

This safety recall involves certain International® LT® Series vehicles built 01 February 2017 thru 22 January 2018 with either a 483 Model Fuel / Water Separator feature code 0015LMC, 0015LMD, 0015LNC, 0015LND, or 0015LPK with Drum Brakes or a 488 Model Fuel / Water Separator feature code 0015LNL, 0015LNM, or 0015LPL.

ELIGIBILITY

This procedure applies ONLY to vehicles marked in the Navistar® Service Portal™ with Safety Recall 18503. Also complete any other open campaigns listed on the Service Portal at this time.

PARTS INFORMATION

There are no parts for this campaign.

VEHICLE RECALL 18503

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SERVICE PROCEDURE

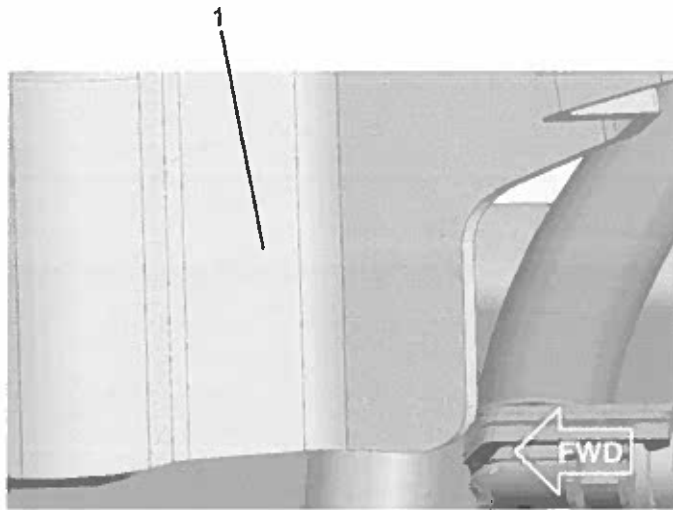
GOVERNMENT REGULATION: Engine fluid (oil, fuel, and coolant) may be a hazard to human health and the environment. Handle all fluid and other contaminated materials (such as filters and rags) in accordance with applicable regulations. Recycle or dispose of engine fluids, filters, and other contaminated materials according to applicable regulations.

WARNING! To prevent property damage, personal injury, and / or death, park vehicle on hard flat surface, turn the engine off, set the parking brake and install wheel chocks to prevent the vehicle from moving in either direction.

WARNING! To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

WARNING! To prevent property damage, personal injury, and /or death, allow engine / vehicle components to cool before servicing.

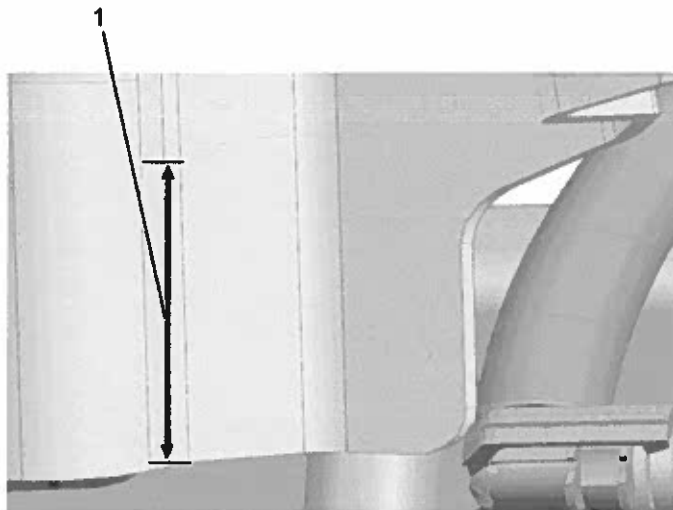
1. Park vehicle on flat surface.
2. Shift transmission to Park or Neutral and set parking brake.
3. Turn vehicle ignition to Key OFF position.
4. Install wheel chocks.
5. Unlatch and open hood.



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Figure 1. Splash Panel Bend Face

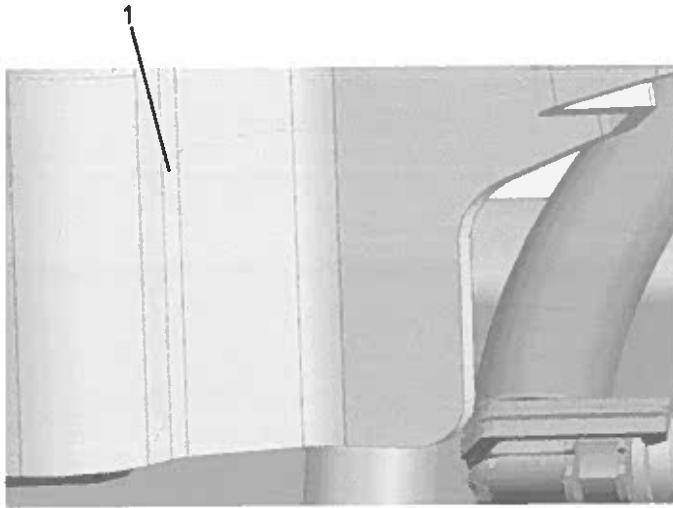
1. Bend face
6. On driver-side of hood, locate splash panel bend face (Figure 1, Item 1).



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Figure 2. Measurement

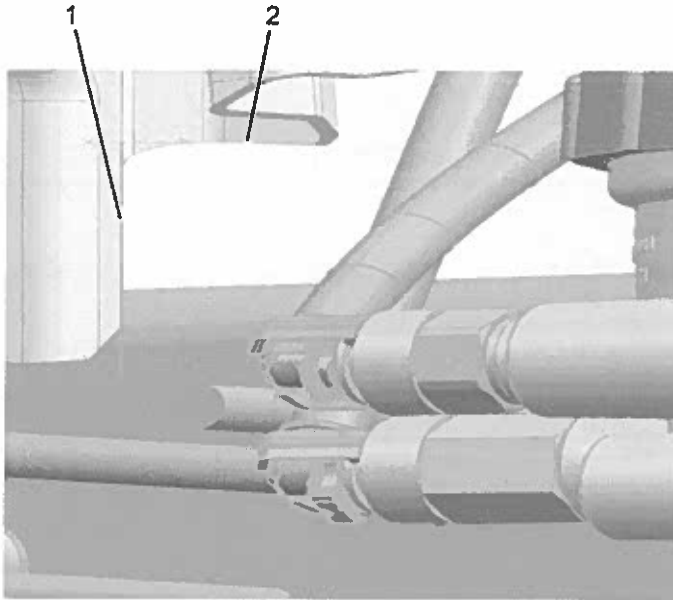
1. 2 $\frac{3}{4}$ inches
7. Measure 2 $\frac{3}{4}$ inches (Figure 2, Item 1) up from bottom edge and mark location.



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Figure 3. Marked Drill Location

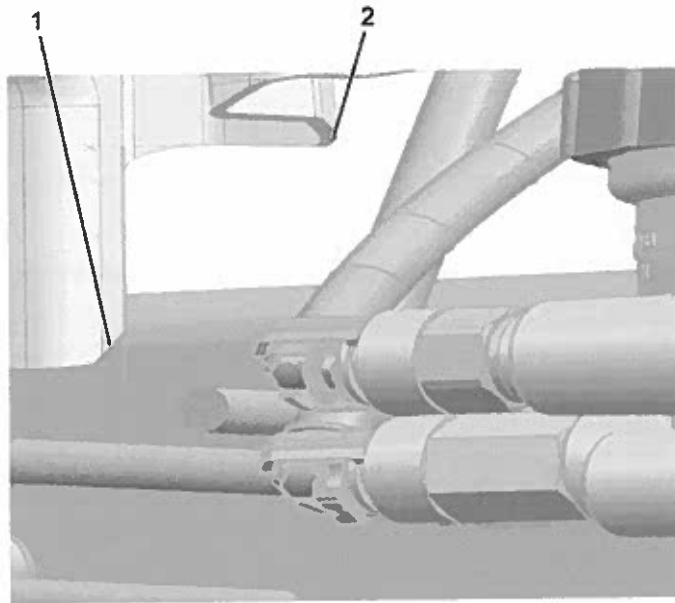
1. Location of hole
8. Using 3/8-inch drill bit, drill hole on position marked in Step 7 (Figure 3, Item 1).



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Figure 4. Vertical and Horizontal Cut

1. Vertical cut line
2. Horizontal cut line
9. Cut straight lines vertical and horizontal to previously drilled hole (Figure 4, Items 1 and 2).



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Figure 5. Chamfer locations

1. Location 1
2. Location 2
10. Chamfer sharp corners (Figure 5, Items 1 and 2).
11. Close hood and verify clearance.
12. Latch hood.
13. Remove wheel chocks.

END OF SERVICE PROCEDURE

LABOR INFORMATION

Operation Number	Description	Time
A40-18503-1	Rework Splash Panel	0.5 hr

CAMPAIGN IDENTIFICATION LABEL

Each vehicle corrected in accordance with this campaign must be marked with a CTS-1075 Campaign Identification Label.

Complete the label and attach on a clean surface next to the vehicle identification number (VIN) plate.

DO NOT REMOVE
INTERNATIONAL
Campaign No.
VIN Eng.#
COMPLETED
Service Location Code #
DO NOT REMOVE

ADMINISTRATIVE / DEALER RESPONSIBILITIES

WARRANTY CLAIMS

Warranty claim expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Safety Recall 18503.

Section 7 of the Warranty Policy and Procedures Manual contains further information related to the submission and processing of AFC / Recall claims.

As with all claim submissions, items acquired locally must be submitted in the "Other Charges" tab. The cost of any bulk items (such as a bag of cable tie straps, roll of wire, barrel of oil, or tube of silicone) should be prorated for the cost of the individual pieces / amount used during each repair.

GROUP	NOUN	C	WARR.	TP	PAD

GROUP — Enter number ←

NOUN — Leave blank ←

C (CAUSE) — Enter either 1, 2, 3. (See below)

1. Inspected (No repair required)
2. Inspected and repaired.
3. Defective part from parts stock.

WARRANTY — (Warranty Code) Enter 40 ←

TYPE PART — Enter P for type part causing failure. ←

PAD — Enter 100 ←

0000047P/C

VEHICLE RECALL 18503

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UNITED STATES AND POSSESSIONS

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle that is subject to a vehicle recall campaign must be adequately repaired within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within 60 days after a tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within 60 days, the owner may be entitled to replacement with an identical or reasonable equivalent vehicle at no charge, or to a refund of the purchase price less a reasonable allowance for depreciation.

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

Dealers should proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified immediately from your dealer location.

Dealers must make every effort to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible. However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

Dealers involved in the recall process will be furnished a listing of owner names and addresses to enable them to follow up with owners and have the vehicles corrected. Use of this listing must be limited to this campaign because the list may contain information obtained from state motor vehicle registration records, and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

CANADA

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

Dealers should proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified immediately from your dealer location.

Dealers must make every effort to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible. However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

Dealers involved in the recall process will be furnished a listing of owner names and addresses to enable them to follow up with owners and have the vehicles corrected. Use of this listing must be limited to this campaign because the list may contain information obtained from state motor vehicle registration records, and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

EXPORT

Export Distributors should proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified immediately from your distributor location.

Export Distributors are to submit warranty claims in the usual manner making reference to this recall number.

Export Distributors are expected to provide full cooperation and follow-up with respect to this important subject matter. If you have any questions or need further assistance, please contact the Regional Service Manager at your regional office.

NAVISTAR, INC.

