# Part 573 Safety Recall Report

### 18V-182

Manufacturer Name :Conel, LLC dba McElrath TraileSubmission Date :MAR 19, 2018NHTSA Recall No. :18V-182Manufacturer Recall No. :NR			ETS RHTSA NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION			
Ianufacturer Information :		Ро	pulation :			
Manufacturer Name : Conel, LLC dba McElrath Trailers			Number of potentially involved : NR			
Address : 3375 Chesnee Hwy Chesnee SC 29323			Estimated percentage with defect : NR			
Company phone : 814-2220	1323					
ehicle Information :						
Vehicle 1: 2013-201	18 McElrath 818I					
Vehicle Type : TRAILER	S					
Body Style :						
Power Train : NR						
Descriptive Information : The recal 818I trail	ll population was de lers for McLaughlin		-	luction and sales information of		
Production Dates : JAN 01, 2	013 - MAR 15, 2018	3				
VIN Range 1 : Begin :	NR	End :	NR	☐ Not sequential		
Vehicle 2: 2017-202	18 McElrath VX50-8	300				
Vehicle Type :						
Body Style :						
Power Train : NR						
Descriptive Information : The recal VX50-80	ll population was de 0 trailers for McLau		-	luction and sales information of		
Production Dates : MAR 08,						
VIN Range 1 : Begin :	NR	End :	NR	☐ Not sequential		
Vehicle 3: 2017-20	18 McElrath VX30-8	300				
Vehicle Type :						
Body Style :						
Power Train : NR						
Descriptive Information : The recal VX30-80	0 trailers for McLau		-	luction and sales information of		
Production Dates : APR 03, 2						
VIN Range 1 : Begin :	NR	End :	NR	☐ Not sequential		
	18 McElrath VX50-8					

## Part 573 Safety Recall Report

18	/-1	82
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Vehicle Type :							
Body Style :							
Power Train : N	IR						
Descriptive Information : The recall population was determined based on production and sales information of VX50-800LT trailers for McLaughlin vacuum systems.							
Production Dates : M	IAR 08, 2017	- MAR 15, 2018	;				
VIN Range 1: Be	gin :	NR	End :	NR	☐ Not sequential		
Vehicle 5: 2	017-2018 Mc	Elrath VX30-80	)0LT				
Vehicle Type :							
Body Style :							
Power Train : N	IR						
Descriptive Information : T V				based on productior cuum systems.	1 and sales information of		
Production Dates : M	IAR 08, 2017	- MAR 15, 2018	;				
VIN Range 1: Be	gin :	NR	End :	NR	Not sequential		
Description of Defect :							
Description of the Defect	The outer portion of the trailer neck is $W8 \times 13$ . The inner portion of the neck is C6 x 8.2. The two are joined together with a single vertical weld along the web of the W8 and the outer web of the C6. In the event extreme stress is applied to the trailer frame this weld can fail.						
FMVSS 1	: NR						
	: NR						
FMVSS 2	Failure of this weld in the neck portion of this trailer could result in instability of the trailer causing a loss of control resulting in injury or death.						
	of the traile						

#### **Supplier Identification :**

#### **Component Manufacturer**

Name : NR Address : NR NR Country : NR

The information contained in this report was submitted pursuant to 49 CFR \$573

#### **Chronology** :

2018-FEB-9 McLaughlin Service/Warranty Manager alerted Vermeer Product Safety Engineers and Legal dept. of a weld failure on VIN# 1M9FE122XFS284487 Model 818I and sent pictures of the failure after notification. 2018-FEB-14 McLaughlin Service/Warranty Manager alerted Vermeer Product Safety Engineers and Legal personnel of similar weld failures on an 818I VIN#1M9FE1220DS284379 and sent pictures of those failures after notification. The email for 1M9FE122XFS284487 also contained photos of the McElrath authorized repair made by Iron Bear

2018-FEB-15 McLaughlin Engineering Manager, Service Manager, General Manager and Vermeer Product Safety Engineers and Legal dept. personnel met to discuss next action to inspect more trailers and send documentation

2018-FEB-19 McLaughlin General Manager met with Vermeer Legal and Product Safety personnel for more discussion around design, weld issues and potential fix.

2018-FEB-22 McLaughlin Service/Warranty Manager sent photos of other inspected machines to Vermeer Product Safety personnel. Those photos showed no failures, however they did set up a meeting for further weld review.

2018-FEB-28 Vermeer Weld Engineering and Product Safety Engineers conducted weld review meeting and decided to draft weld instructions in the event they might be needed after reviewing all compiled information. 2018-MAR-7 Weld Instructions sent from Vermeer Weld Engineer to Product Safety for review, Product Safety planned a conference call follow-up with McLaughlin personnel.

2018-MAR-14 McLaughlin Engineering Manager, Service Manager, General Manager, Vermeer Product Safety Engineer and Weld Engineer had a conference call to discuss that with all considerations, it was determined necessary to file a defect report with NHTSA, begin a safety recall and start plans to repair all affected units. 2018-MAR-15 Conference call between McLaughlin, Vermeer Product Safety and McElrath personnel to discuss specifics of the recall in order to file the defect report.

#### **Description of Remedy :**

Description of Remedy Program: TBD

How Remedy Component Differs TBD from Recalled Component :

Identify How/When Recall Condition TBD was Corrected in Production :

#### **Recall Schedule :**

Description of Recall Schedule : TBD Planned Dealer Notification Date : NR - NR Planned Owner Notification Date : NR - NR

\* NR - Not Reported

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