



## INSTRUCTIONS TO PERFORM RECALL CAMPAIGN 148

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### **Models Affected:**

Certain 2018 Eras and 2018 Revels. Eras were manufactured between September 12, 2017 and February 21, 2018. Revels were manufactured between August 29, 2017 and February 20, 2018.

### **Tools Required:**

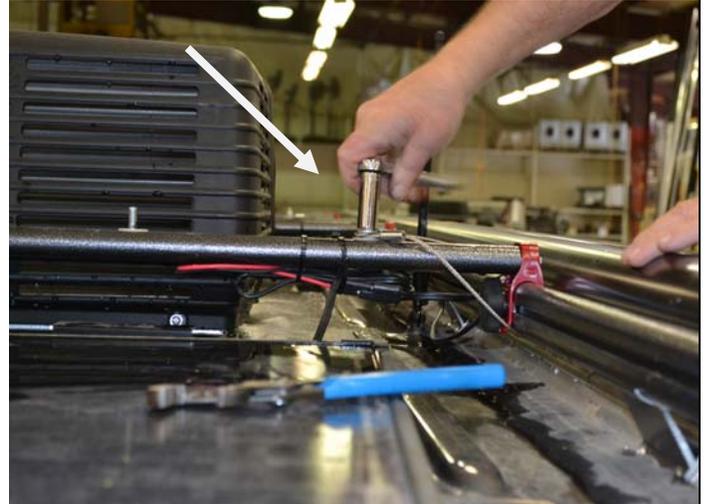
- 3/16" drill bit
- Screw Gun (w/#2 Phillips Magnet Tip)
- 1/2" socket and wrench
- Rivet Gun

**Procedure:**

1. Remove bolts from Solar Panels mounted on roof rails.



2. If your motorhome is equipped with security cables, remove cables and discard the cable and two attachment bolts.



3. Remove hand nuts from side support roof rails and remove adjustable roof rails.



4. "Old" vs. "New" red plastic saddles on roof rails.



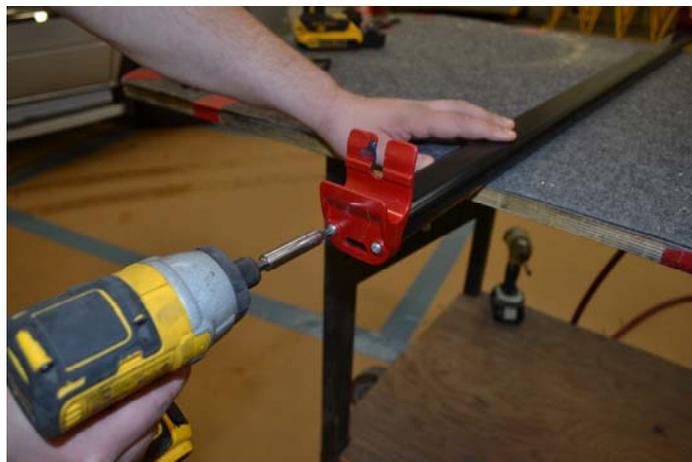
5. Install new metal support bracket by using a bolt to locate and position the support bracket. Once bolted into position, use a 3/16" drill bit to drill holes into the adjustable roof rail.



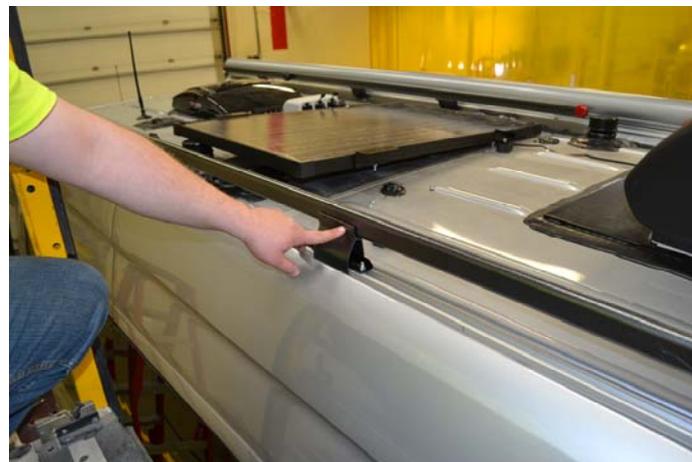
6. Attach the support bracket to the roof rail with two rivets.



7. Use a screw gun and #2 Philips magnetic tip to remove the "Old" red plastic saddles from ends of adjustable roof rails.



8. To attach the adjustable roof rails to the side support rails, remove screws from side support roof rails on the driver side of the motorhome.



9. On the passenger side of the motorhome. Insert T-bolt that is supplied with the rubber hand nut into the side rails. Rotate to lock into position.



10. Install new red plastic saddles on side support rails by placing hole in saddle over T-bolt and snapping saddle over side support rail. Make sure T-bolt goes through the hole in the red saddle.



11. Reattach red plastic saddles to adjustable rails. Secure using the two screws from the supplied hardware kit.



12. Put Loctite on T-bolts when reattaching the hand nuts on side rails. Protect and clean any excess Loctite from motorhome.



**For the Front Adjustable Rail Only follow steps 13-16:**

13. Remove the red plastic bullet caps by first removing the screws with a screw gun.



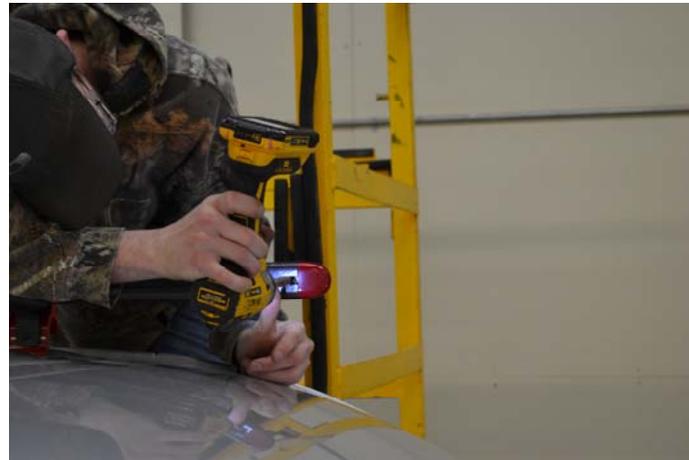
14. Remove the plastic bullet cap by sliding out towards the front of the motorhome.



15. On the forward rail: Use a carriage bolt to reattach the red plastic saddles to the side roof rails. Slide the head of carriage bolt through the side roof rails. Tighten down with a washer and nylock nut.



16. Reattach the red plastic bullet caps to the forward rails. Reinsert screws and tighten with a screw gun.



17. Reinstall Solar Panel using hardware supplied with the hardware kit.