The information contained in this report was submitted pursuant to 49 CFR §573

Part 573 Safety Recall Report

| Manufacturer Name : | E-One Incorporated |
|---------------------------|--------------------|
| Submission Date : | JAN 09, 2018 |
| NHTSA Recall No. : | 18V-019 |
| Manufacturer Recall No. : | NR |
| | |

Manufacturer Information :

Manufacturer Name : E-One Incorporated Address : 1601 S.W. 37TH AVENUE Ocala FL 34474 Company phone : (904) 237-1122

Vehicle Information :

| Vehicle 1: | 2013-2017 E-ON | IE CYCLONE 2 | | | |
|---------------------------|--|---------------------|-------|----|------------------|
| Vehicle Type : | BUSES, MEDIUM & HEAVY VEHICLES | | | | |
| Body Style : | ALL | | | | |
| Power Train : | DIESEL | | | | |
| Descriptive Information : | Vehicles equipped with a Cummins ISL, L9, ISX15, or X15 engine equipped with a starter lock-out relay that does not have a diode in the starter solenoid circuit to improve the longevity of the lock-out relay. | | | | |
| Production Dates : | JAN 01, 2013 - A | UG 15, 2017 | | | |
| VIN Range 1: | Begin : | NR | End : | NR | □ Not sequential |
| | | | | | |
| Vehicle 2: | 2013-2017 E-ON | NE TYPHOON | | | |
| Vehicle Type : | BUSES, MEDIUM & HEAVY VEHICLES | | | | |
| Body Style : | ALL | | | | |
| Power Train : | DIESEL | | | | |
| Descriptive Information : | Vehicles equipped with a Cummins ISL, L9, ISX15, or X15 engine equipped with a starter lock-out relay that does not have a diode in the starter solenoid circuit to improve the longevity of the lock-out relay. | | | | |
| Production Dates : | JAN 01, 2013 - A | UG 15, 2017 | | | |
| VIN Range 1: | Begin : | NR | End : | NR | Not sequential |
| Vehicle 3: | 2013-2017 E-ON | IE QUEST 2 | | | |
| Vehicle Type : | BUSES. MEDIUM | & HEAVY VEH | ICLES | | |
| Body Style : | ALL | | | | |
| Power Train : | DIESEL | | | | |
| Descriptive Information : | : Vehicles equipped with a Cummins ISL, L9, ISX15, or X15 engine equipped with a starter lock-out relay that does not have a diode in the starter solenoid circuit to improve the longevity of the lock-out relay. | | | | |
| Production Dates : | JAN 01, 2013 - A | UG 15, 2017 | | | |
| | | | | | |



Number of potentially involved : 1,147 Estimated percentage with defect : 100 %

Population :

18V-019

| Part 573 Safety | Recall Re | port | 18V-019 | Page 2 |
|--|---|---|---|--|
| | | | | |
| VIN Range 1: Beg | in: NR | End: NR | Not s | equential |
| Description of Defect : | | | | |
| Description of the Defect : FMVSS 1 : FMVSS 2 : | The affected vehicle accumulates damag from the starter sol cause failure of the A failed starter lock Failure of the starter shut-down during r normal safe on-road running. NR NR | es are equipped with a start ge over time caused by high enoid during startup. High relay over time. :-out relay will cause a no-st er lock-out relay does not po normal engine operations, n d or on-scene operation of t | ter lock-out relay which voltage transients emana stop/start duty cycles cou tart condition of the engin ose a risk of unexpected e neither does it pose a risk the vehicle while the engin | ating uld ne. engine to ne is |
| Description of the Safety Risk : Description of the Cause : | A failed starter lock The affected vehicle accumulates damag from the starter sol cause failure of the | a-out relay will cause a no-st es are equipped with a start ge over time caused by high lenoid during startup. High relay over time. | tart condition of the engin ter lock-out relay which voltage transients emana stop/start duty cycles cou | ne. ating ıld |
| Identification of Any Warning that can Occur : | "Hard" starting, or t | the vehicle may require mu | ltiple attempts to start. | |
| | | | | |
| Supplier Identification : Component Manufacturer | | | | |
| Name : NR | | | | |
| Address : NR | | | | |
| NR | | | | |
| | | | | |

Chronology:

Sept 2017 - E-ONE Electrical engineer traveled to Boston, MA then visited Aurora, IL to investigate reports of intermittent no-start conditions on E-ONE trucks.

Nov to Dec 2017- Investigation into root cause, including discussions with our engine vendor to understand change history of parts in question, and investigations on other vehicles in our fleet to identify the population that might be affected. Root cause was identified as damage caused to the starter lock-out relay by a high transient voltage during start-up. The resolution was developed.

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| Jan 2, 2018: A decision was made to recall the affected population. | | | | |
|---|--|--|--|--|
| Description of Remedy : | | | | |
| Description of Remedy Program : | E-ONE recommends installation of a diode in the starter solenoid circuit to improve the longevity of the lock-out relay. Additionally, E-ONE recommends replacement of the existing starter lock-out relay with a new one. Vehicles subject to this recall are to be inspected and repaired by an E-ONE certified dealer or technician. E-ONE will compensate the dealer or owner for installing a relay/diode kit (E-ONE part # 1081125), provided free of charge if it has not already been replaced during normal maintenance. Installation of each relay/diode kit should take approximately 1 hour. | | | |
| How Remedy Component Differs from Recalled Component : | The relay/diode kit contains a diode in series with the relay. The diode is absent from the current assembly. | | | |
| Identify How/When Recall Condition was Corrected in Production : | Vehicles in production beginning Aug. 2017 had diodes included to their assemblies. | | | |
| Recall Schedule : | | | | |
| Description of Recall Schedule : Planned Dealer Notification Date : Planned Owner Notification Date : | Inform dealers through email approximately a week before mailing to customers Mail recall letter to customers. MAR 02, 2018 - MAR 05, 2018 MAR 05, 2018 - MAR 09, 2018 | | | |

* NR - Not Reported