TO: All U.S. Ford and Lincoln Dealers

SUBJECT: Customer Satisfaction Program 18M01

PROGRAM TERMS
This program extends the warranty coverage of the reductant heater and sender assembly to 11 years of service or 120,000 miles from the warranty start date of the vehicle, whichever occurs first. If a vehicle has already exceeded either the time or mileage limits, this extended warranty coverage will last through December 31, 2018. Coverage is automatically transferred to subsequent owners.

NOTE: This program does not apply to vehicles that qualify for repairs under the New Vehicle Limited Warranty. Repairs for vehicles covered by New Vehicle Limited Warranty should be claimed using existing published labor operation codes.

VEHICLES COVERED BY THIS PROGRAM

<table>
<thead>
<tr>
<th>Vehicle</th>
<th>Model Year</th>
<th>Assembly Plant</th>
<th>Build Dates</th>
</tr>
</thead>
<tbody>
<tr>
<td>F-250 - F-550</td>
<td>2011-2012</td>
<td>Kentucky Truck</td>
<td>August 24, 2009 through October 23, 2012</td>
</tr>
<tr>
<td>F-450 - F-550</td>
<td>2013-2015</td>
<td>Kentucky Truck</td>
<td>April 16, 2012 through December 9, 2014</td>
</tr>
</tbody>
</table>

Affected vehicles are identified in OASIS.

REASON FOR PROVIDING EXTENDED WARRANTY COVERAGE
In some of the affected vehicles, the reductant heater and sender assembly may fail causing the malfunction indicator lamp (MIL) to illuminate and, in some instances, may cause the engine to go into a reduced power de-rate strategy. If this condition exists, diagnostic trouble codes (DTCs) related to the reductant heater and sender assembly will be present in the powertrain control module.

SERVICE ACTION
If an affected vehicle exhibits this condition, dealers are to service the reductant heater and sender system following the instructions in the technical information section of this bulletin. This service must be performed at no charge to the vehicle owner.

OWNER NOTIFICATION MAILING SCHEDULE
Owner Letters are expected to be mailed the week of June 25, 2018. Dealers should repair any affected vehicles that have the MIL illuminated with DTC’s related to the reductant heater and sender assembly whether or not the customer has received a letter.

ATTACHMENTS
Attachment I: Administrative Information
Attachment II: Labor Allowances and Parts Ordering Information
Attachment III: Technical Information
Owner Notification Letter
QUESTIONS & ASSISTANCE

For questions and assistance, contact the Special Service Support Center (SSSC) via the SSSC Web Contact Site. The SSSC Web Contact Site can be accessed through the Professional Technician Society (PTS) website using the SSSC link listed at the bottom of the OASIS VIN report screen or listed under the SSSC tab.

Sincerely,

David J. Johnson
Customer Satisfaction Program 18M01
Reductant Heater and Sender Assembly Repair

OASIS ACTIVATION
OASIS will be activated on April 24, 2018.

FSA VIN LISTS ACTIVATION
FSA VIN Lists will not be activated for this service action.

SOLD VEHICLES
- Only owners with affected vehicles that exhibit the covered condition will be directed to dealers for repairs.
- Dealers are to prioritize repairs of customer vehicles over repairs of new and used vehicle inventory.

STOCK VEHICLES
- Do not perform this program unless the affected vehicle exhibits the covered condition.

TITLE BRANDED / SALVAGED VEHICLES
Title branded, salvaged vehicles and vehicles with cancelled warranty coverage are eligible for this program unless emission coverage is explicitly cancelled, as indicated by one of the following OASIS Warranty Cancellation Messages only:
- SCRAPPED UNIT – ALL WARRANTY CANCELLED – TOTAL INCLUDING EMISSIONS
- ALL WARRANTY CANCELLED INCLUDING EMISSIONS

OWNER REFUNDS
- Ford Motor Company is offering a refund for owner-paid repairs covered by this program if the repair was performed before the date of the Owner Notification Letter. This refund offer expires December 31, 2018.
- Dealers are also pre-approved to refund owner-paid emergency repairs that were performed away from an authorized servicing dealer after the date of the Owner Notification Letter. There is no expiration date for emergency repair refunds. Non-covered repairs, or those judged by Ford to be excessive, will not be reimbursed.
- Refunds will only be provided for the cost associated with replacing the reductant heater and sender assembly.

RENTAL VEHICLES
The use of rental vehicles is not approved for this program.

ADDITIONAL REPAIR (LABOR TIME AND/OR PARTS)
Additional repairs identified as necessary to complete the FSA should be managed as follows:
- For related damage and access time requirements, refer to the Warranty and Policy Manual – Section 6 – Ford/Lincoln Program Policies – Field Service Actions (FSA) – Related Damage.
- For vehicles within new vehicle bumper-to-bumper warranty coverage, no SSSC approval is required.
  o Ford vehicles – 3 years or 36,000 miles
- For vehicles outside new vehicle bumper-to-bumper warranty coverage, submit an Approval Request to the SSSC Web Contact Site prior to completing the repair.
Customer Satisfaction Program 18M01

CLAIMS PREPARATION AND SUBMISSION

- This program does not apply to vehicles that qualify for repairs under the New Vehicle Limited Warranty. Repairs for vehicles covered by New Vehicle Limited Warranty should be claimed using published labor operation codes.
- Enter claims using Dealer Management System (DMS) or One Warranty Solution (OWS) online.
  - When entering claims, select claim type 31: Field Service Action. The FSA number (18M01) is the sub code.
  - For additional claims preparation and submission information, refer to the Recall and Customer Satisfaction Program (CSP) Repairs in the OWS User Guide.
- Additional labor and/or parts must be claimed as related damage on a separate repair line from the FSA. IMPORTANT: Click the radio button on the Related Damage Indicator.
- Submit refunds on a separate repair line.
  - Program Code: 18M01
  - Misc. Expense: ADMIN
  - Misc. Expense: REFUND
  - Misc. Expense: 0.2 Hrs.
- Multiple refunds should be submitted on one repair line and the invoice details for each repair should be detailed in the comments section of the claim.
**LABOR ALLOWANCES**

<table>
<thead>
<tr>
<th>Description</th>
<th>Labor Operation</th>
<th>Labor Time</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>2011-2014 Super Duty (All Configurations)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reprogram the PCM using IDS release 109.01 or higher. No other repairs needed.</td>
<td>18M01B</td>
<td>0.7 Hours</td>
</tr>
<tr>
<td><strong>2011-2014 Super Duty Pickup</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replace the reductant heater and sender assembly and reprogram the PCM using IDS release 109.01 or higher</td>
<td>18M01C</td>
<td>1.9 Hours</td>
</tr>
<tr>
<td><strong>2011-2014 Chassis Cab – Inboard Reductant Tank</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replace the reductant heater and sender assembly and reprogram the PCM using IDS release 109.01 or higher</td>
<td>18M01D</td>
<td>1.8 Hours</td>
</tr>
<tr>
<td><strong>2011-2014 Chassis Cab – Outboard Reductant Tank</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replace the reductant heater and sender assembly and reprogram the PCM using IDS release 109.01 or higher</td>
<td>18M01E</td>
<td>1.5 Hours</td>
</tr>
<tr>
<td><strong>2015 Super Duty (All Configurations)</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reprogram the PCM using IDS release 109.01 or higher. No other repairs required.</td>
<td>18M01F</td>
<td>0.4 Hours</td>
</tr>
<tr>
<td><strong>2015 Super Duty Pickup</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replace the reductant heater and sender assembly and reprogram the PCM using IDS release 109.01 or higher</td>
<td>18M01G</td>
<td>1.6 Hours</td>
</tr>
<tr>
<td><strong>2015 Chassis Cab – Inboard Reductant Tank</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replace the reductant heater and sender assembly and reprogram the PCM using IDS release 109.01 or higher</td>
<td>18M01H</td>
<td>1.6 Hours</td>
</tr>
<tr>
<td><strong>2015 Chassis Cab – Outboard Reductant Tank</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replace the reductant heater and sender assembly and reprogram the PCM using IDS release 109.01 or higher</td>
<td>18M01J</td>
<td>1.3 Hours</td>
</tr>
<tr>
<td><strong>Extra time to R&amp;I fuel tank shield (if equipped) to access lifting points</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Vehicle</strong></td>
<td>Labor Operation</td>
<td>Labor Time</td>
</tr>
<tr>
<td>Non-FX4 package vehicles</td>
<td>18M01K</td>
<td>0.1</td>
</tr>
<tr>
<td>FX4 package vehicles only</td>
<td>18M01L</td>
<td>0.3</td>
</tr>
</tbody>
</table>
Customer Satisfaction Program 18M01
Certain 2011-2012 Model Year F-250-F-550 and
2013-2015 F-450-F-550 equipped with a 6.7L Diesel Engine
Reductant Heater and Sender Assembly Repair

PARTS REQUIREMENTS / ORDERING INFORMATION
Less than 14% of the vehicle population covered by this program is expected to require reductant heater and sender assembly replacement.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Order Quantity</th>
<th>Claim Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>BC3Z-5J225-L</td>
<td>Reductant Heater and Sender Assembly (Pickup)</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>BC3Z-5J225-M</td>
<td>Reductant Heater and Sender Assembly (Chassis Cab)</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>PM-27*</td>
<td>Motorcraft Diesel Exhaust Fluid</td>
<td>Up to 5 gallons</td>
<td></td>
</tr>
</tbody>
</table>

*The use of PM-27-GAL, PM-27-JUG, PM-27-D, or PM-27-T is acceptable.

The DOR/COR number for this recall is 51121.
Order your parts through normal order processing channels. To guarantee the shortest delivery time, an emergency order for parts must be placed.